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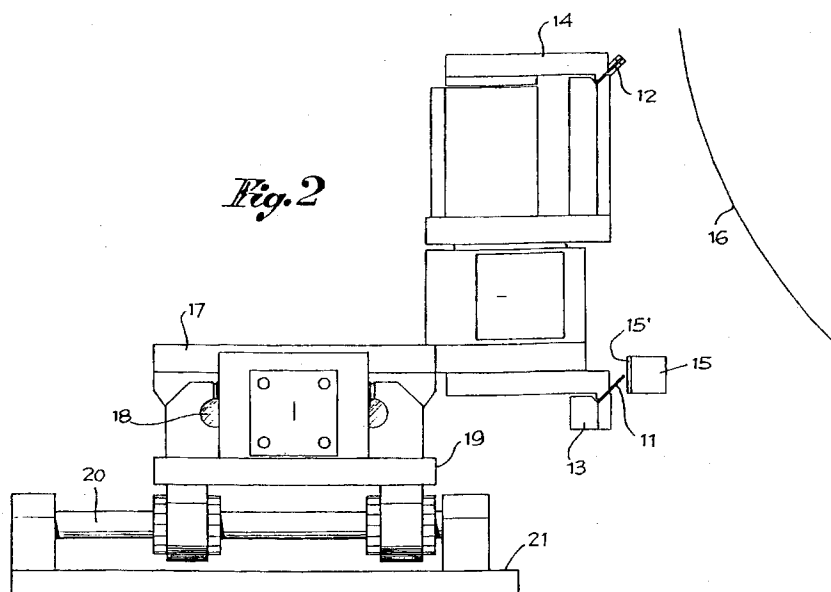
0 634 249 A3

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12.04.95 Bulletin 95/15(71) Applicant: **CI-ERRE-EMME DI FEDRIGO
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I-25121 Brescia (IT)(54) **Device for serrating knife blades.**

(57) This invention relates to a device for the serration of new knife blades by means of a grinder (16) with an external cylindrical surface grooved circularly, to be performed on a new blade (12). The device includes a unit (13) designed to rotate/translate and support a sample blade (11)

having a serration which interacts with the fixed locator element (15) that is toothed and of the rack-type, and a chuck unit (14) designed to rotate/translate with said sample blade support unit (11) and which supports the new blade (12) to be serrated by said grinder (16).

Fig. 2**EP 0 634 249 A3**



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EUROPEAN SEARCH REPORT

Application Number
EP 94 83 0181

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.5)
Y	FR-A-1 090 267 (C. N. KUEHN) * page 2, line 32 - page 3, line 45; figures 1-7 *	1-4	B24B3/58
Y	EP-A-0 234 568 (SILCA S.P.A.) * column 3, line 8 - column 6, line 24; figures 1-4 *	1-4	
			TECHNICAL FIELDS SEARCHED (Int.Cl.5)
			B24B B23C
The present search report has been drawn up for all claims			
Place of search BERLIN		Date of completion of the search 27 January 1995	Examiner Wunderlich, J
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons * : member of the same patent family, corresponding document			