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**D-80538 München (DE)**(54) **Ski and simple process for fabricating thereof**

(57) A ski is implemented by a lower assembly (11) with a running surface (11d) and an upper assembly (12) integral with the lower assembly, and the upper assembly is a lamination of a thermosetting resin-impregnated non-woven fabric member (12a) and an outer cover film (12b) of thermoplastic resin covering the lower assembly; the thermosetting resin-impregnated non-woven fabric member allows a forming die (13) to transfer a decorative pattern (13c/13d) on the outer cover film without change of a designed flexibility of the lower assembly.

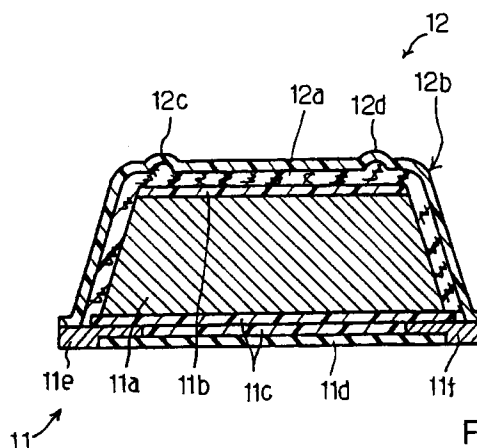


Fig. 3

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## EUROPEAN SEARCH REPORT

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EP 94 11 4829

DOCUMENTS CONSIDERED TO BE RELEVANT			CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	
Y	DE-A-38 03 483 (SALOMON SA) * column 4, line 25 - line 45; figures 32-35 *	1-9	A63C5/12
Y	EP-A-0 428 886 (SALOMON SA) * column 4, line 28 *	1-6,8	
Y	FR-A-2 679 820 (SKIS ROSSIGNOL SA) * claim 1; figures 1,2 *	7-9	
Y	FR-A-2 678 543 (SKIS ROSSIGNOL SA) * figures 4,4A,5 *	9	
A	DE-A-19 17 362 (CONTRAVES AG) * figure 1 *	10	
The present search report has been drawn up for all claims			TECHNICAL FIELDS SEARCHED (Int.Cl.6)
			A63C
Place of search		Date of completion of the search	Examiner
THE HAGUE		25 October 1995	Papa, E
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			