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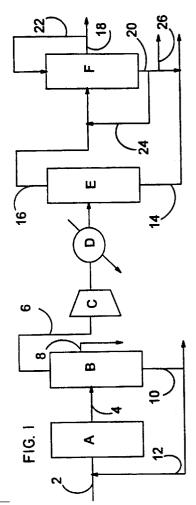
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## (54) Catalytic cracking process.

A hydrocarbon stream is cracked in Plant A to produce a hot gaseous stream which is separated in a fractionator B. A gaseous stream containing hydrogen and C<sub>1</sub>-C<sub>4</sub> hydrocarbons is taken from the fractionator B, is raised in pressure in compressor C and is cooled in a heat exchanger D. The cooled gaseous stream is separated in a demethaniser E, and an off-gas comprising hydrogen and  $C_1$  to  $C_3$  hydrocarbons is withdrawn from the demethaniser E. The off-gas is subjected to separation by pressure swing adsorption or temperature swing adsorption at an adsorption temperature of about 0 to about 250°C in a bed of adsorbent which selectively adsorbs ethylene and propylene, thereby adsorbing substantially all of the ethylene and propylene from the gas stream. The ethylene and/or propylene is recovered upon bed regeneration.





## **EUROPEAN SEARCH REPORT**

Application Number EP 94 30 8703

		DERED TO BE RELEVANT		- ADDITION
Category	Citation of document with in of relevant par	dication, where appropriate,	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
A	US-A-5 245 099 (UOP	)		C10G70/04
A	US-A-4 992 601 (ENE	RGIA ANDINA)		
A	GB-A-890 555 (SHELL	)		
A	US-A-3 078 636 (UNI	ON CARBIDE)		
A	EP-A-0 520 672 (BOC	GROUP)		
P,A	EP-A-0 572 239 (BOC	GROUP)		
				TECHNICAL FIELDS SEARCHED (Int.Cl.6)
				C10G C07C
	The present search report has be	en drawn up for all claims		
	Place of search	Date of completion of the search	<u> </u>	Examiner
	THE HAGUE	22 August 1995	Mid	chiels, P
X : par Y : par doc A : tec	CATEGORY OF CITED DOCUMENT ticularly relevant if taken alone ticularly relevant if combined with and ument of the same category hological background 1-written disclosure	E : earlier patent docu after the filing dat ther D : document cited L : document cited for	ment, but pub the application other reasons	lished on, or