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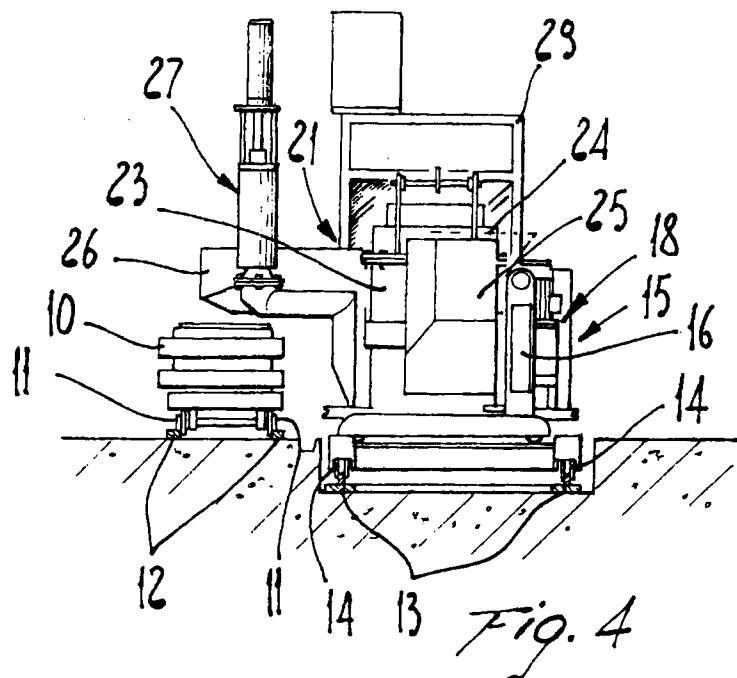
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㉓ **Foundry apparatus for automatic casting with pressurized ladle.**

㉔ Foundry apparatus for automatic casting with pressurized ladle comprising a motorized means (15) which cooperates with a casting line with dies (10) and/or flaskless dies to be cast that are movable along first translatory guides (12); the motorized

means (15) are movable along second guides (13) which are parallel and close to the first guides (12); the motorized means (15) furthermore support a pressurized ladle (21).



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EUROPEAN SEARCH REPORT

Application Number

DOCUMENTS CONSIDERED TO BE RELEVANT			EP 94119601.6
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl. 6)
Y	DE - B - 2 429 529 (GENERAL MOTORS) * Claims 1-4; fig. 1,2,5 * --	1-4, 9	B 22 D 47/00 B 22 D 37/00
Y	CH - A - 647 435 (FISCHER) * Fig. 1; abstract * --	1-4, 9	
A	DE - A - 2 543 168 (BROWN) * Fig. 1 * --	1, 3	
A	DE - A - 2 509 688 (FORCESI) * Fig. 1 * --	1	
A	US - A - 4 299 268 (LAVANCHY) * Fig. 1; abstract * -----	1	
TECHNICAL FIELDS SEARCHED (Int. Cl. 6)			
B 22 D			
The present search report has been drawn up for all claims			
Place of search	Date of completion of the search		Examiner
VIENNA	08-09-1995		RIEDER
CATEGORY OF CITED DOCUMENTS		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document			