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- (71) Applicant: MITSUI TOATSU CHEMICALS, Inc. Chiyoda-Ku Tokyo 100 (JP)
- (72) Inventors:
 - Suzuki, Kazuhiko Yokosuka-shi, Kanagawa-ken 240-01 (JP)

- Watanabe, Takayuki,
 509 Mitsui Toatsu
 Yokohama-shi, Kanagawa-ken 244 (JP)
- Kitahara, Yasuhiro Kawasaki-shi, Kanagawa-ken 210 (JP)
- Ajioka, Masanobu Yokohama-shi, Kanagawa-ken 244 (JP)
- (74) Representative: Strehl Schübel-Hopf Groening & Partner
 Maximilianstrasse 54
 80538 München (DE)

(54) Heat-resistant molded article of lactic acid-base polymer

(57) A preparation process of heat-resistant molded articles of a lactic acid-base polymer comprising mixing the lactic acid-base polymer and poly- ϵ -caprolactone so as to obtain a L-lactic acid ratio of 75 % by weight or more, adding to the polymer mixture a crystalline inorganic powder containing 50 % by weight or more of SiO_2 , melt-kneading the resultant composition, filling the same into a mold which is set at 85 - 125 °C and forming a shape while promoting crystallization, is disclosed and the molded articles have excellent heat resistance and impact strength, are suitably used for food trays and beverage cups, and can be degraded, in the case of wasted, into nontoxic water and carbon dioxide like natural products within a relatively short period in the natural environment.



EUROPEAN SEARCH REPORT

Application Number EP 94 11 9891

Category	Citation of document with indica of relevant passag		Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
Α	EP-A-0 507 554 (MITSUI TOATSU CHEM.) * claim 1 * * page 3, line 52 * * page 4, line 1 * EP-A-0 401 844 (BOERINGER INGELHEIM KG) * claims 1,4,5,11,12 * * page 6, line 2 *		1,4	C08L67/04 C08K3/36 C08K3/34 //(C08L67/04, 67:04),
A				(C08L67/04, 67:00)
Α	DE-A-36 35 679 (DYNAM) * claim 1 *	T NOBEL AG)	1,4	
Α	DATABASE WPI Derwent Publications L AN 94-037921(059 XP002010135 & JP-A-05 342 903 (MII , 24 December 1993 * abstract *		1	
A,D	DATABASE WPI Derwent Publications I AN 93-137113(17) XP002010136 & JP-A-05 070 696 (TOF , 23 March 1993 * abstract *		1,7	TECHNICAL FIELDS SEARCHED (Int.Cl.6) CO8L CO8K
	The present search report has been	drawn up for all claims		
Place of search THE HAGUE		Date of completion of the search	010	Examiner Sullivan, T
Y: pai	CATEGORY OF CITED DOCUMENTS ticularly relevant if taken alone ticularly relevant if combined with another cument of the same category hnological background	E : earlier paten after the fili D : document ci	nciple underlying the document, but pub	e invention lished on, or n