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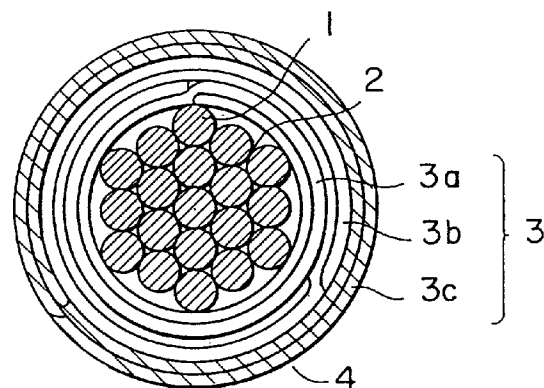
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(54) **Multi-layered insulated wire for high frequency transformer winding.**

(57) A bundled conductor manufactured by bundling a plurality of small diameter conductors 1, or a bundled conductor 2 manufactured by giving an extremely rough twisting pitch, which is 20 times or more larger than an outer diameter of said bundled conductor, to the bundled conductor is formed. Then, an insulating layer 3 comprising 3 layers 3a, 3b and 3c, each comprising a heat-resistant plastic film, is arranged around the bundled conductor above. A required voltage resistance characteristics is provided and maintained by any 2 of the aforesaid 3 insulating layers, and each of the 3 insulating layers described above is independent respectively and can be separated from other ones.

The multi-layered insulated wire constructed as described above is available as an insulated electric wire for a winding to be used in a transformer which satisfies various requirements for safety such as IEC and UL, and with this multi-layered insulated wire it is possible to suppress heat emission in a high frequency switching transformer.

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EUROPEAN SEARCH REPORT

Application Number
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DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.5)
A	GB-A-2 230 208 (SANKEN ELECTRIC CO LTD) 17 October 1990 * page 6, line 17 - line 21 * ---	1	H01F27/32 H01B7/02
A	EP-A-0 258 036 (CARLISLE CORP) 2 March 1988 * column 1, line 55 - column 2, line 14 * ---	1	
A	GB-A-1 237 173 (PIRELLI SOCIETA PER AZIONI) 30 June 1971 -----		
			TECHNICAL FIELDS SEARCHED (Int.Cl.5)
			H01F H01B
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 22 August 1995	Examiner Vanhulle, R
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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