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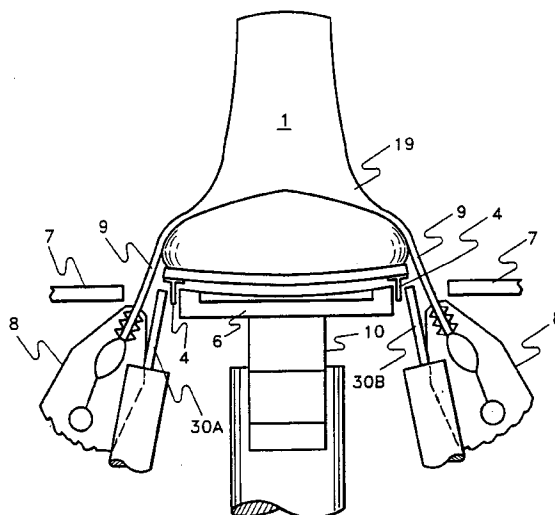
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### (54) **Welt-laster**

(57) A machine for lasting the welt of a footwear upper assembly (1) that includes a last (2) having an insole located at the last bottom, with a rib (4) secured to the insole (3) near the insole periphery and extending downward and away from the lower surface of the insole (3), the rib (4) being displaced an incremental distance from said periphery at the toe end of the assembly to form a corner region between the surface of the insole (3) at the corner region and the rib (4) to receive an adhesive. The machine includes an anvil (6) to receive the bottom surface of the insole (3) and operable to provide a wiping plane and, also, support for the rib (4) during wiping; pincers (8) positioned to receive the cement margin. An anvil drive serves to press the footwear upper assembly (1) upward to stretch the upper about the last (2) against a downward force exerted by the pincers (8). Nozzles (30A, 30B) are positioned to apply adhesive into the corner region; and wipers are positioned to wipe the cement margin at the corner region.



*FIG. 4*

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## EUROPEAN SEARCH REPORT

Application Number  
EP 95 10 5138

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
X	FR-A-2 345 961 (ETABLISSEMENTS HUBER & CIE, SARL) 28 October 1977 * the whole document *	1-7	A43D25/047 A43D25/18
A	FR-A-2 478 966 (BERAUD, PAUL) 2 October 1981		
A	EP-A-0 336 671 (BRITISH UNITED SHOE MACHINERY LTD) 11 October 1989		
A	DE-A-33 41 118 (INTERNATIONALE SCHUH-MASCHINEN CO GMBH) 16 August 1984		
D,A	US-A-4 654 914 (LEEPER) 7 April 1987		
			TECHNICAL FIELDS SEARCHED (Int.Cl.6)
			A43D
The present search report has been drawn up for all claims			
Place of search		Date of completion of the search	Examiner
THE HAGUE		10 April 1996	Soederberg, J
<p><b>CATEGORY OF CITED DOCUMENTS</b></p> <p>X : particularly relevant if taken alone  Y : particularly relevant if combined with another document of the same category  A : technological background  O : non-written disclosure  P : intermediate document</p> <p>T : theory or principle underlying the invention  E : earlier patent document, but published on, or after the filing date  D : document cited in the application  L : document cited for other reasons  &amp; : member of the same patent family, corresponding document</p>			

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