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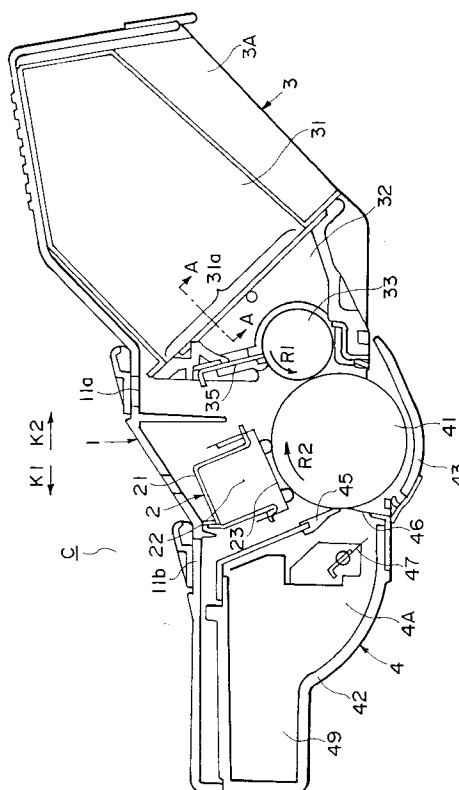
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(54) **Process cartridge remanufacturing method and process cartridge**

(57) A process cartridge remanufacturing method for a process cartridge detachably mountable to a main assembly of an image forming apparatus includes the steps of providing a new photosensitive drum; providing a new toner-development frame including a new toner frame having a toner containing portion for containing toner, a new development frame having roller mounting portion for mounting a developing roller for supplying toner to said photosensitive drum, wherein said toner frame and said development frame are welded with a new removable toner seal therebetween for preventing the toner in said toner containing portion from leaking out; preparing a drum frame to be reused having a drum mounting portion for mounting the photosensitive drum; supplying toner into said toner containing portion of said new therefore; mounting the developing roller to said new development frame; mounting the photosensitive drum to the drum frame to be reused; rotatably engaging said new toner-development frame and said drum frame to be reused.

**FIG. 1****EP 0 683 439 A3**



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EUROPEAN SEARCH REPORT

Application Number
EP 95 30 3282

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
D,X Y A	EP-A-0 485 271 (CANON KK) 13 May 1992 * the whole document * ---	1,2,8, 17,18,24 25 3-7, 10-16, 19-23, 26-32	G03G21/18
Y A	PATENT ABSTRACTS OF JAPAN vol. 018, no. 423 (P-1783), 8 August 1994 & JP-A-06 130740 (CANON INC), 13 May 1994, * abstract * -----	25 1-24, 26-32	
			TECHNICAL FIELDS SEARCHED (Int.Cl.6)
			G03G
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 11 April 1996	Examiner Lipp, G
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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