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(72) Inventor: **Virgilio, Marco Gracia**  
**E-22420 Almunia de San Juan. Huesca (ES)**

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(71) Applicant: **SPAVIK, S.A.**  
**E-22420 Almunia de San Juan (Huesca) (ES)**

**(74) Representative:**  
**Görg, Klaus, Dipl.-Ing. et al**  
**Hoffmann Eitle,**  
**Patent- und Rechtsanwälte,**  
**Arabellastrasse 4**  
**81925 München (DE)**

(57) For producing a plate-like prefabricated member (200), concrete is lead into a discharging apparatus, comprising a container (14), a closure (18) and a vibrator (26) attached to the closure (18) such that the material leaving the container and the material discharged into the mould (50) is vibrated. A layer of concrete is cast in a mould (50) and the casting is subsequently dried. By using a casting template (300), webs (206) which form channels (208,210) therebetween can also be performed according to this process .



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# EUROPEAN SEARCH REPORT

Application Number  
EP 95 10 9994

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
A	DATABASE WPI Section PQ, Week 8448 Derwent Publications Ltd., London, GB; Class P64, AN 84-298991 XP002050080 & SU 1 033 337 A (GIPROSTROMMASH ASSE) , 7 August 1983 * abstract *	1,26,30, 31	B28B13/02 B28B1/08 B28B1/16 B28B1/00 E04C2/04
A	EP 0 261 919 A (DOW CHEMICAL CO)  * the whole document *	1-3, 14-16	
A	US 3 745 058 A (PAYMAL A) * the whole document *	1,2,14	
A	US 3 217 375 A (C. H. KINNARD)  * the whole document *	1,3,4,6, 14,15, 17,19,26	
A	DE 93 13 351 U (H. WEDI)  * the whole document *	1,3,4,6, 14,15, 17,19,26	TECHNICAL FIELDS SEARCHED (Int.Cl.6) B28B E04C
A	US 3 446 687 A (KURZ KARL)  * the whole document *	1,3,4,6, 14,15, 17,19,26	
A	GB 994 306 A (F. & D. M. HEWITT LIMITED) * the whole document *	1-3, 14-16	
A	DE 23 12 093 A (STETTER GMBH) * the whole document *	1,26,27, 30,31	
The present search report has been drawn up for all claims			
Place of search <b>THE HAGUE</b>		Date of completion of the search <b>15 December 1997</b>	Examiner <b>Gourier, P</b>
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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Application Number  
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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim
A	DATABASE WPI Section PQ, Week 8841 Derwent Publications Ltd., London, GB; Class P64, AN 88-291007 XP002050081 & SU 1 384 392 A (SEMENOV A I) , 30 March 1988 * abstract *	1,26,27,30,31
A	EP 0 285 538 A (SPAVIK SA)  * the whole document *	1,7-12,14,15,18-21,23
The present search report has been drawn up for all claims		
Place of search	Date of completion of the search	Examiner
THE HAGUE	15 December 1997	Gourier, P
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document		

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