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(54) **CEPHEM COMPOUND, PROCESS FOR PRODUCING THE SAME, AND ANTIBACTERIAL CONTAINING THE COMPOUND**

CEPHEMDERIVAT, VERFAHREN ZU DESSEN HERSTELLUNG UND DIESES ENTHALTENDES ANTIBAKTERIELLES MITTEL

COMPOSE DE CEPHEM, PROCEDE D'OBTENTION DE CE COMPOSE ET AGENT ANTIBACTERIEN CONTENANT CELUI-CI

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- (56) References cited:
EP-A- 0 111 281 **EP-A- 0 630 899**
JP-A- 59 130 292 **JP-A- 61 165 392**
JP-A- 61 246 189
- Remarks:
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Description

[0001] This invention relates to a cephem compound, a process for producing the compound and an antimicrobial composition comprising the same.

PRIOR ART

[0002] With the spreading use of third-generation cephalosporins in recent years, infectious diseases associated with methicillin-resistant *Staphylococcus aureus* (MRSA) are presenting serious problems. These cephalosporins of the third generation have potent activity against gram-negative bacilli but because of their relatively low activity against gram-positive cocci, the strains of *S. aureus* which are resistant to β -lactam antibiotics have increased in number and the resultant refractory infections constitute a serious threat today. The only therapeutic drug available for MRSA infections today is vancomycin which is a polypeptide antibiotic but since it has side effects such as eczema and renal toxicity, vancomycin calls for caution in administration.

[0003] Numerous cephalosporin antibiotics having a quaternary ammonium salt have been known. These compounds have a high antimicrobial activity but a low solubility in water. Because of this defect, an attempt to develop a medicament from the compound has been abandoned. For example, Japanese Unexamined Patent Publication No. 130292/1984 (EP-A-111281) describes compounds having a thiovinyl quaternary ammonium salt in the 3-position of the cephalosporin skeleton but does not refer to the introduction of a new quaternary ammonium substituent in the skeleton. Furthermore, there is no disclosure in the publication that the disclosed compound is active against MRSA (see also EP-A-0 630 899, EP-A-0192210 & JP-A-61-246189, and EP-A-0188254 & JP-A-61-165392).

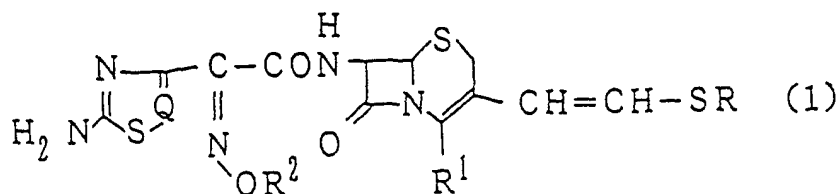
[0004] Generally the antimicrobial activity of conventional cephalosporin compounds against gram-positive cocci inclusive of MRSA decreases with an increase of its water-solubility. Namely the antimicrobial activity of cephalosporin compounds is in inverse relation to its water-solubility. Thus it has been very difficult to develop a cephalosporin compound having both a high water-solubility and an excellent antimicrobial activity. Now there is a need for development of a cephem compound which is superior in the activity against MRSA and also in the water-solubility.

Disclosure of Invention

[0005] It is an object of this invention to provide a novel cephem compound having a high water-solubility and an excellent antimicrobial activity and, in particular, a novel cephem compound which is active and highly safe against gram-positive cocci inclusive of MRSA.

[0006] For the purpose of accomplishing the above-mentioned object, the inventors of this invention synthesized and investigated a variety of cephem compounds and discovered that when a new quaternary ammonium group is introduced as a substituent into a compound having a thiovinyl quaternary ammonium salt in the 3-position of the cephalosporin skeleton, the resulting cephem compound is imparted a high water-solubility and a high antimicrobial activity, particularly against gram-positive cocci inclusive of MRSA. This invention has been developed on the basis of the above discovery.

[0007] The cephem compound of this invention is a compound represented by the formula (1)



wherein

Q represents CH or N,

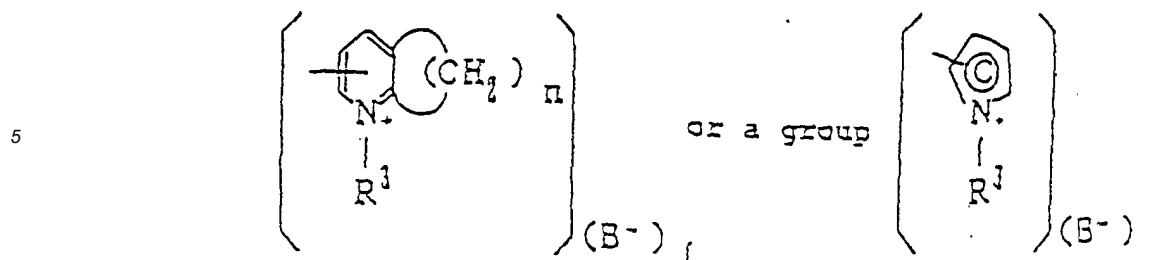
R¹ represents a carboxylate or a carboxyl group,

R² represents a hydrogen atom, a C₁₋₆ alkyl group, a

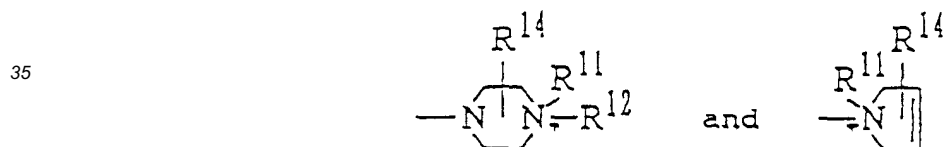
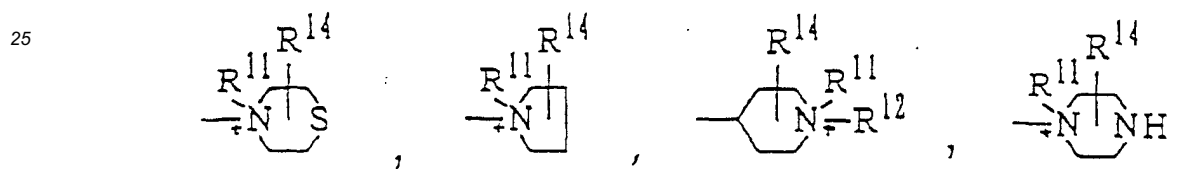
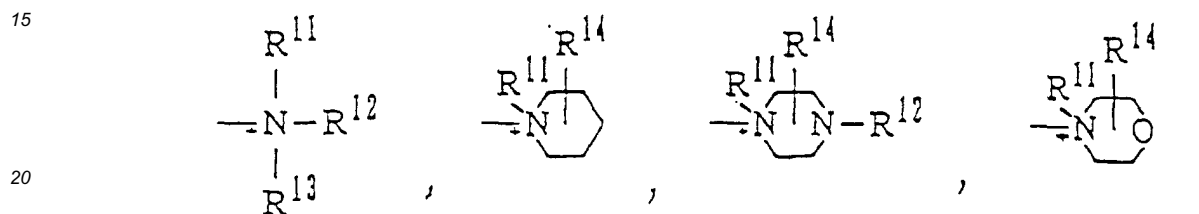
C₂₋₆ alkenyl group, a C₂₋₆ alkynyl group, a C₃₋₆ cycloalkyl group, a carboxy(C₁₋₆)alkyl group, a hydroxy(C₁₋₆)alkyl group, or a C₁₋₂ alkoxy(C₁₋₄)alkyl group,

and R represents

a group



wherein R^3 represents a group $-(CH_2)_m-Y$ or a group $-(CH_2)_m-CO-Y$ (wherein m is an integer of 1 to 5, and Y represents a quaternary ammonium group selected from the class consisting of the following groups:



40 wherein R^{11} , R^{12} and R^{13} are the same or different and each represents a C_{1-6} alkyl group, a C_{2-6} alkenyl group, a hydroxy(C_{1-6})alkyl group, a carboxy(C_{1-6})alkyl group, a carbamoyl(C_{1-6})alkyl group, a C_{1-6} alkanoyl(C_{1-6})alkyl group, a C_{1-2} alkoxy(C_{1-6})alkyl group, a C_{1-2} alkoxy carbonyl(C_{1-6})alkyl group, an amino(C_{1-6})alkyl group, a C_{1-5} alkylamino (C_{1-5})alkyl group, a dialkylaminoalkyl group having 2 - 8 carbon atoms in the dialkylamino moiety and 1 - 6 carbon atoms in the alkyl moiety or a sulfo(C_{1-5})alkyl group, and R^{14} is a hydrogen atom, a halogen atom, an amino group, a

45 C_{1-6} alkyl group, a carboxy group, a hydroxy group, a C_{1-6} alkoxy group, a C_{1-2} alkoxy(C_{1-6})alkyl group, a hydroxy (C_{1-6})alkyl group, an amino(C_{1-6})alkyl group, a C_{1-5} alkylamino(C_{1-5})alkyl group, a dialkylaminoalkyl group having 2 - 8 carbon atoms in the dialkylamino moiety and 1 - 6 carbon atoms in the alkyl moiety, a di(C_{1-4})alkylamino group, a carboxy(C_{1-6})alkyl group, a carboxy(C_{1-6})alkylamino group, a carbamoyl group, a $N-C_{1-4}$ alkyl carbamoyl group, a formylamino group or an acylamino group), n is an integer of 0 to 4, B^- represents an anion, f is 1 when R^1 represents a carboxylate, and 2 when R^1 represents a carboxyl group, and the ring C represents a hetero ring selected from the group consisting of oxazole, thiazole, isoxazole, isothiazole, pyrazole, imidazole, thiadiazole, triazole, oxatriazole, thiatriazole and tetrazole, all of which may respectively be substituted by one C_{1-6} alkyl group on a ring nitrogen or carbon atom; a caphemcarboxy-protecting ester thereof and a nontoxic salt thereof.

[0008] The respective groups mentioned in this specification more specifically include the following.

55 [0009] The C_{1-6} alkyl group is, for example, methyl, ethyl, propyl, isopropyl, butyl, isobutyl, tert-butyl, pentyl and hexyl.

[0010] The C_{2-6} alkenyl group is for example vinyl, allyl, crotyl, 2-pentenyl and 2-hexenyl.

[0011] The C_{2-6} alkynyl is for example ethynyl, 1-propynyl, 2-propynyl, 2-butynyl, 1-methyl-2-propynyl, 2-pentynyl and 2-hexynyl.

[0012] The C₃₋₆ cycloalkyl group includes for example cyclopropyl, cyclobutyl, cyclopentyl, and cyclohexyl.

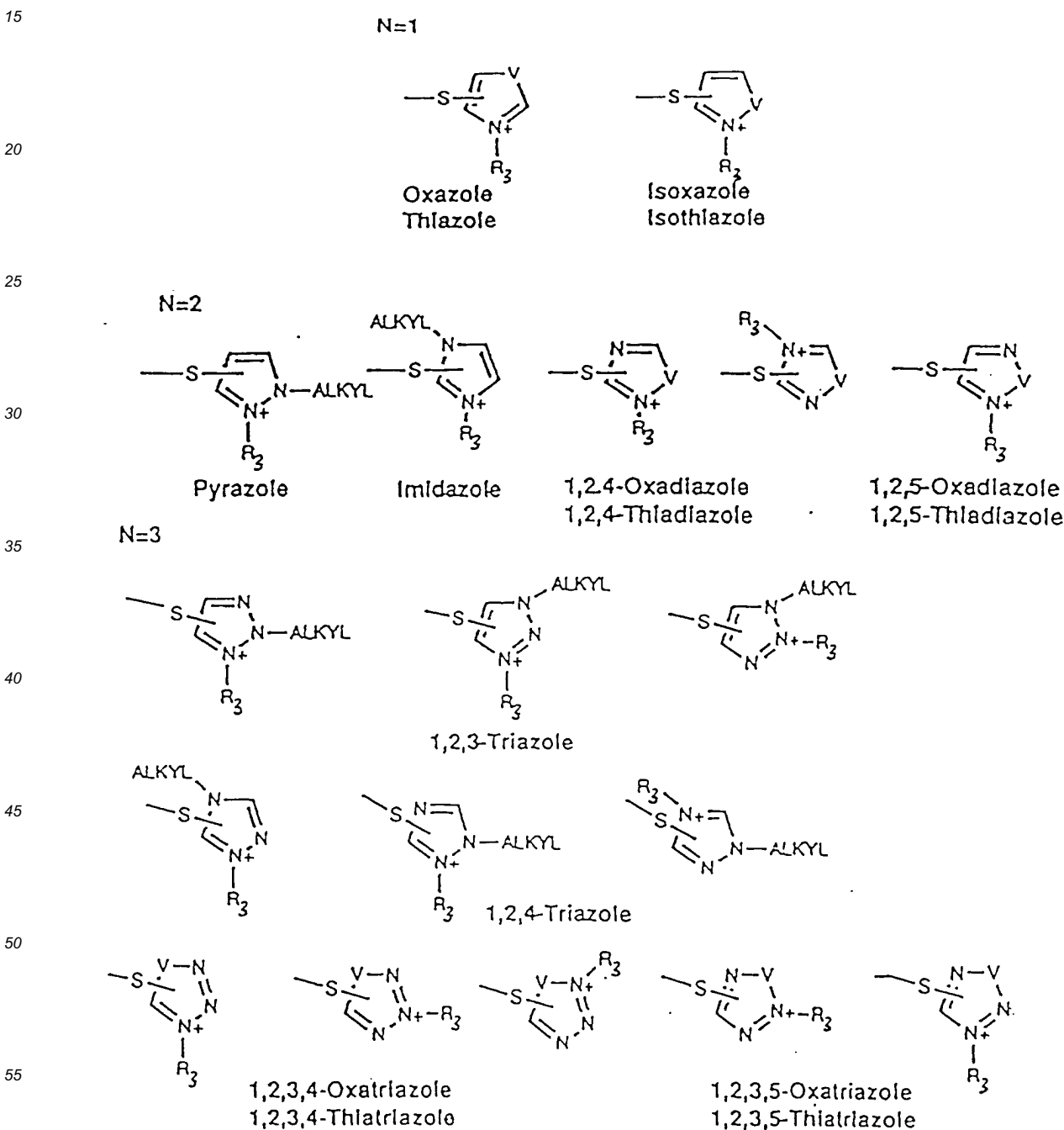
[0013] The carboxy (C₁₋₆) alkyl group includes for example carboxyalkyl groups having 1-6 carbon atoms in the alkyl moiety, such as carboxymethyl, 2-carboxyethyl, 3-carboxybutyl, 5-carboxypentyl and 6-carboxyhexyl.

5 [0014] The hydroxy (C₁₋₆) alkyl group includes for example hydroxy alkyl groups having 1-6 carbon atoms in the alkyl moiety, such as hydroxymethyl, 2-hydroxyethyl, 3-hydroxypropyl, 4-hydroxybutyl, 5-hydroxypentyl and 6-hydroxyhexyl.

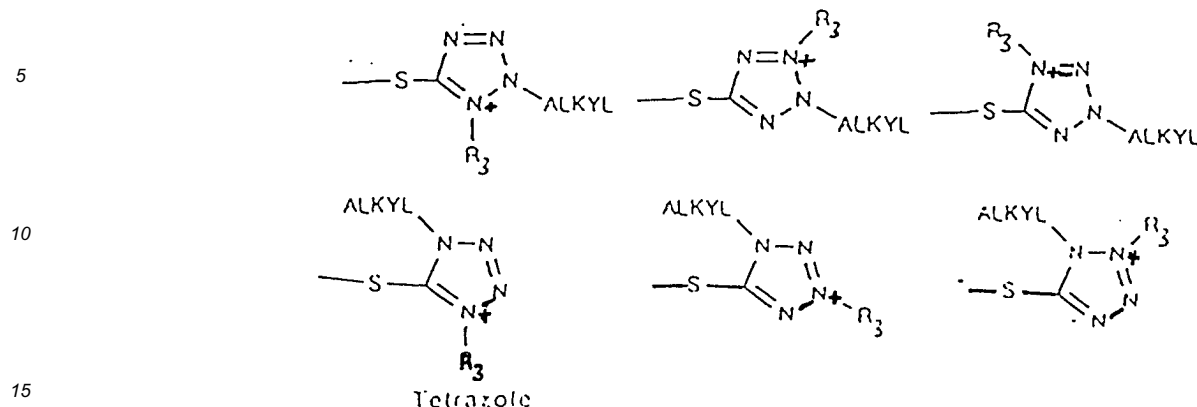
[0015] The C₁₋₂ alkoxy (C₁₋₄) alkyl group includes for example alkoxyalkyl groups having 1 to 4 carbon atoms in the alkyl moiety, such as methoxymethyl, methoxyethyl, methoxypropyl, methoxybutyl, ethoxymethyl, ethoxyethyl, ethoxypropyl, and ethoxybutyl.

10 [0016] The ring represented by C can be specifically represented by the following structural formulas.

V=O,S



N=4



[0017] The carbamoyl (C₁₋₆) alkyl group includes for example carbamoylmethyl, 2-carbamoylethyl, 3-carbamoylpropyl, 4-carbamoylbutyl, 5-carbamoylpentyl and 6-carbamoylhexyl.

[0018] The C₁₋₆ alkanoyl (C₁₋₆)alkyl group includes for example formylmethyl, acetonyl, 3-acetylpropyl, 4-acetylbutyl, 6-propionylhexyl, 5-isobutyrylpentyl, hexanoylmethyl and 6-hexanoylhexyl.

[0019] The C₁₋₂ alkoxy carbonyl(C₁₋₆) alkyl group is for example methoxycarbonylmethyl, methoxycarbonylethyl, methoxycarbonylpropyl, methoxycarbonylbutyl, ethoxycarbonylmethyl, ethoxycarbonylethyl, ethoxycarbonylpropyl and ethoxycarbonylbutyl.

[0020] The amino (C₁₋₆) alkyl group is for example aminomethyl, 2-aminoethyl, 3-aminopropyl, 4-aminobutyl, 5-aminopentyl and 6-aminohexyl.

[0021] The C₁₋₅ alkylamino (C₁₋₆) alkyl group is for example methylaminomethyl, ethylaminomethyl, propylaminomethyl, butylaminomethyl, pentylaminomethyl, 2-methylaminoethyl, 3-methylaminopropyl, 4-methylaminobutyl and 5-methylaminopentyl.

[0022] The dialkylaminoalkyl group having 2 - 8 carbon atoms in the dialkylamino moiety and 1 - 6 carbon atoms in the alkyl moiety is for example dimethylaminomethyl, diethylaminomethyl, dipropylamino-methyl, dibutylaminomethyl, 2-dimethylamino-ethyl, 3-dimethylaminopropyl, 4-dimethylaminobutyl, 5-dimethylaminopentyl and 6-dimethylamino-hexyl.

[0023] The sulfo (C₁₋₅) alkyl group includes for example methanesulfonic acid, ethanesulfonic acid, propanesulfonic acid, butanesulfonic acid and pentanesulfonic acid. The halogen atom includes chlorine, bromine, fluorine and iodine.

[0024] The C₁₋₆ alkoxy group includes for example methoxy, ethoxy, propoxy, butoxy, pentyloxy and hexyloxy.

[0025] The di C₁₋₄ alkylamino group includes for example dimethylamino, diethylamino, dipropylamino and dibutylamino.

[0026] The carboxy C₁₋₆ alkylamino group includes for example as carboxymethylamino, 2-carboxyethylamino, 3-carboxypropylamino, 4-carboxybutylamino, 5-carboxypentylamino and 6-carboxyhexylamino.

[0027] The acylamino group includes acylamino groups having 1 - 6 carbon atoms in the alkyl moiety, such as acetylamino, propionylamino, butyryl amino, isobutyrylamino, valerylamino and pivaloylamino.

[0028] The N- C₁₋₄ alkylcarbamoyl group includes for example methylcarbamoyl, ethylcarbamoyl, propylcarbamoyl and butylcarbamoyl.

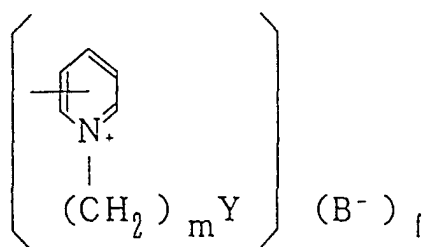
[0029] The anion represented by B⁻ includes the acid residues of inorganic acids such as hydrochloric acid, hydrobromic acid, nitric acid, sulfuric acid, perchloric acid, etc. and of organic acids such as methanesulfonic acid, ethanesulfonic acid, 2-chloroethanesulfonic acid, benzenesulfonic acid, p-toluenesulfonic acid, p-ethylbenzenesulfonic acid, p-chlorobenzenesulfonic acid, naphthalenesulfonic acid, trifluoroacetic acid, trifluoromethanesulfonic acid, formic acid, etc.

[0030] The cephemcarboxy-protecting group includes those protective ester residues which are conventionally used in the synthesis of cephem compounds as well as pharmacologically acceptable protective ester residues. The protective ester residues conventionally used in cephem synthesis are those ester residues which are stable in various chemical modifications of β-lactam compounds but can be easily cleaved off in the conversion to the pharmacologically acceptable protective ester residues which are described below. The pharmacologically acceptable protective ester residues are nontoxic ester residues which can be readily hydrolyzed in vivo and, as such, can be rapidly decomposed in the human blood and tissues. Such esters may be those known esters which are commonly used in the field of antibiotics, thus including the ester residues described in Japanese Unexamined Patent Publication No.81380/1974 and H. E. Flynn (ed.): Cephalosporins and Penicillins, Chemistry and Biology (1972, Academic Press). As the preferred

species may be mentioned C₁₋₁₈ alkyl groups such as methyl, ethyl, propyl, butyl, tert-butyl, 1,1-dimethylpropyl, 1-cyclopropylmethyl, pentyl, hexyl, decyl, undecyl, dodecyl, tetradecyl, hexadecyl, octadecyl, etc.; halo(lower)alkyl groups substituted by 1 - 3 chlorine, bromine or iodine atoms, such as iododecyl, chloromethyl, 2,2-dibromoethyl, 2,2,2-trichloroethyl, 2,2,2-tribromoethyl, etc.; methyl substituted by 1 - 3 phenyl groups which may be substituted by nitro or alkoxy, such as benzyl, diphenylmethyl, trityl, p-nitrobenzyl, o-methoxybenzyl, p-methoxybenzyl, di(p-methoxyphenyl)methyl, etc.; lower alkoxyethyl groups such as methoxyethyl, ethoxyethyl, n-propyloxyethyl, isopropyloxyethyl, n-butoxyethyl, isobutoxyethyl, etc.; lower alkylcarbonyloxy(lower)alkyl groups such as acetoxymethyl, acetoxyethyl, propionyloxyethyl, n-butyryloxyethyl, isobutyryloxyethyl, pivaloyloxyethyl, 1-acetoxyethyl, pivaloyloxyethyl, pivaloyloxypropyl, 1-propionyloxybutyl, etc.; C₅₋₇ cycloalkylcarbonyloxy-lower alkyl groups such as cyclopentylcarbonyloxyethyl, cyclo-hexylcarbonyloxyethyl, etc.; benzylcarbonyloxy(lower)-alkyl groups such as benzylcarbonyloxyethyl etc.; benzoyloxy(lower)alkyl groups such as benzoyloxyethyl, etc.; lower alkoxyethyl groups such as methoxycarbonyloxyethyl, 1-ethoxycarbonyloxyethyl, 3-methoxy-carbonyloxypropyl, etc.; benzyloxy(lower)alkyl groups such as benzyloxyethyl, etc.; and such other groups as 2-cyano-1,1-dimethylethyl, bromobenzoylmethyl, p-nitro-benzoylmethyl, dimethylaminomethyl, methylthiomethyl, phenylthiomethyl, succinimidomethyl, 1,1-dimethyl-2-propenyl, 1,3-dimethyl-3-butenyl, 3-phthalidyl, crotono-lacton-4-yl, γ -butyrolacton-4-yl, tetrahydropyranyl, dimethylaminoethyl, dimethylchlorosilyl, trichlorosilyl, (2-oxo-1,3-dioxoden-4-yl)methyl, (5-methyl-2-oxo-1,3-dioxoden-4-yl)methyl, (5-phenyl-2-oxo-1,3-dioxoden-4-yl)methyl, pyridine-1-oxide-2-methyl and quinoline-1-oxide-2-methyl.

[0031] The nontoxic salt of the compound of the formula (1) includes medicinally acceptable salts such as hydrochloride, hydrobromide, hydroiodide, sulfate, etc., salts with organic carboxylic acids, such as citrate, maleate, lactate, tartrate, etc., salts with organic sulfonic acids such as methane sulfonate, hydroxymethane sulfonate, aminoethane sulfonate, benzene sulfonate, toluene sulfonate, etc., salts with amino acids, such as arginine salt, lysine salt, serine salt, aspartate, glutamate, aminoacetate, etc., alkali metal salts such as sodium salt, potassium salt, lithium salt, etc. and alkaline earth metal salts such as calcium salt, magnesium salt, etc.

[0032] The group represented by Q is preferably CH. The group represented by R¹ is preferably a carboxylate. The group represented by R² is preferably a hydrogen atom or a lower cycloalkyl group, more preferably a hydrogen atom. The group represented by R is preferably a group represented by the formula



wherein m is preferably 2 or 3, Y is a quaternary ammonium salt group substituted by a sulfo C₁₋₅ alkyl group, a morpholinio group substituted by a C₁₋₆ alkyl group, or a piperidinio group substituted by a C₁₋₆ alkyl group, and B is preferably a halogen atom, more preferably a chlorine atom.

[0033] The preferred species of the compound of the formula (1) and the nontoxic salt thereof are as follows:

chloride 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetamido]-3-[2-(1-(3-(4-methylmorpholinio)propyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate or its salt,

chloride 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetamido]-3-[2-(1-(2-trimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate or its salt,

chloride 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetamido]-3-[2-(1-(2-carbamoylmethyl-dimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate or its salt,

chloride 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetamido]-3-[2-(1-(2-(4-methylmorpholinio)ethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate or its salt,

chloride 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetamido]-3-[2-(1-(2-acetyl-dimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate or its salt,

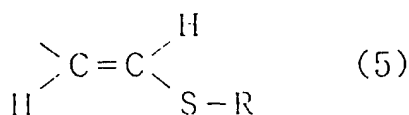
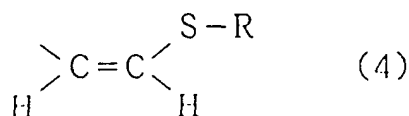
chloride 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetamido]-3-[2-(1-(2-(1-methylpiperidinio)ethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate or its salt,

7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetamido]-3-[2-(1-(2-carboxylate methyl-dimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate or its salt,

chloride 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetamido]-3-[2-[1-(2-hydroxyethyl-dimethylammonio-ethyl)-4-pyridinio]thiovinyl]-3-cephem-4-carboxylate or its salt,
 chloride 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetamido]-3-[2-(1-(2-ethyloxycarbonylmethyl-dimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate or its salt,
 chloride 7-[2-cyclopentylxyimino-2-(2-amino-thiazol-4-yl)acetamide]-3-[2-(1-(2-trimethylammonio-ethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate or its salt, and
 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)-acetamido]-3-[2-(1-(sulfonate ethyl-dimethylammonio-ethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate or its salt.

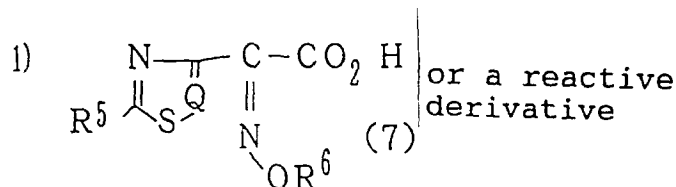
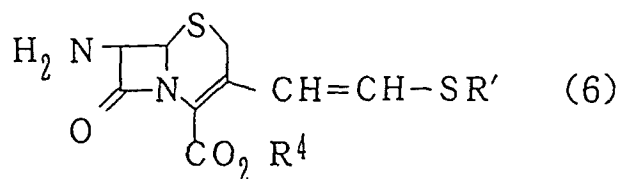
[0034] The compound (1) of this invention and its starting compounds include cis- and trans-isomers and mixtures of such cis- and trans-isomers.

[0035] In the case of compound (1), the cis-isomer, for instance, means one of the geometrical isomers having the partial structure of the following formula (4) and the trans-isomer means the other geometrical isomer having the partial structure of the following formula (5).

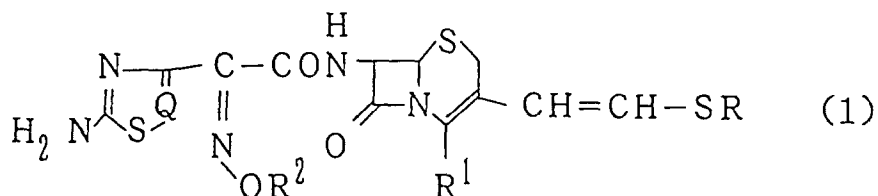


[0036] While the compound (1) and a salt thereof can be produced by various processes, the process I described below is preferred.

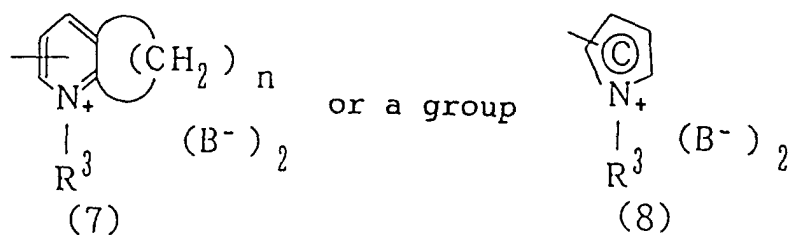
Process-I



2) Removal of protective groups



[0037] wherein R^4 represents a cephemcarboxy-protective group;
 R^1 represents a group



wherein R^3 , n , B^- and C are as defined hereinbefore; R^5 represents an amino group or a protected amino group; R^6 represents an oxime-protective group or a group represented by R^2 (a group R^2 other than a hydrogen atom); and Q , R , R^1 and R^2 are as defined hereinbefore.

[0038] According to the above process I, a compound of the formula (1) can be produced by subjecting an amine compound of the formula (6) and a carboxylic acid compound of the formula (7) or a reactive derivative thereof, as derived by activating its carboxyl group, to the conventional amide bond-forming reaction and optionally removing the protective groups from the resultant product.

[0039] The carboxy-protective group designated by R^4 herein includes those carboxy-protective groups which are conventionally used in this field and can be easily removed, e.g. tri(lower)alkylsilyl groups such as trimethylsilyl etc., benzhydryl, p-methoxybenzyl, tert-butyl, p-nitrobenzyl and phenacyl.

[0040] The protective group of the protected amino group R^5 includes a broad range of protective groups which can be easily eliminated under mild conditions, e.g. tri(lower)alkylsilyl groups such as trimethylsilyl etc., acyl-type protective groups such as formyl, trifluoroacetyl, acetyl, tert-butylcarbonyl, methoxyacetyl, benzyloxycarbonyl, p-nitrobenzyloxycarbonyl, etc., and aralkyl-type protective groups such as benzyl, benzhydryl, trityl and so on.

[0041] The oxime-protective group R⁶ includes those protective groups which can be easily eliminated under mild conditions and are conventionally employed in this field, such as acetyl, trityl, tetrahydropyranyl and so on.

[0042] The reaction between compound (6) and compound (7) or a reactive derivative of the latter can be carried out under conditions similar to those of known amide bond-forming reactions.

5 [0043] The reactive derivative of compound (7) includes acid halides such as acid chloride, acid bromide, etc., acid anhydrides with various acids such as substituted phosphoric acids, dialkyl phosphites, sulfurous acid, thiosulfuric acid, alkyl carbonate, organic carboxylic acids, etc., symmetric acid anhydrides, active acid amides with imidazole, dimethylpyrazole, etc., and active esters such as p-nitrophenyl ester, phenylthioester, carboxymethyl-thioester, etc. or esters with N-hydroxy compounds such as N-hydroxypiperidine, N-hydroxysuccinimide, N-hydroxyphthalimide and so
10 on.

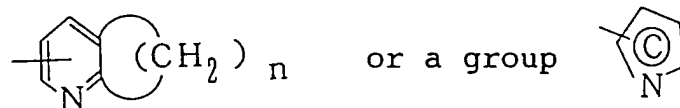
[0044] When this invention is practiced using compound (7) in the form of a free carboxylic acid, it is preferable to use a condensing agent such as N,N-diethylcarbodiimide, N,N-dicyclohexylcarbodiimide or the like.

[0045] The solvent that can be used in the above reaction may be virtually any solvent that does not take part in the reaction and the reaction is generally carried out with cooling or in the neighborhood of room temperature. The solvent
15 mentioned above includes ethers such as diethyl ether, tetrahydrofuran, dioxane, etc., halogenated hydrocarbons such as dichloromethane, dichloroethane, chloroform, carbon tetrachloride, etc., aromatic hydrocarbons such as benzene, toluene, etc., amines such as pyridine, piperidine, triethylamine, etc., esters such as ethyl acetate, ethyl formate, etc., aprotic polar solvents such as dimethylformamide, hexamethylphosphoric triamide, dimethyl sulfoxide, etc., and acetone, and mixtures of such solvents.

20 [0046] Depending on the reactive derivative of the carboxylic acid to be used, the reaction may be preferably conducted in the presence of a basic compound. The basic compound includes organic bases, e.g. trialkylamines such as triethylamine, tributylamine, etc., pyridine, picoline, 1,8-diazabicyclo[5.4.0]-7-undecene, etc. and inorganic bases, e.g. sodium hydrogen carbonate, potassium hydrogen carbonate, sodium carbonate, potassium carbonate, sodium hydroxide, potassium hydroxide and so on.

25 [0047] The amount of the carboxylic acid compound of the formula (7) or a reactive derivative thereof relative to the amine compound of the formula (6) for use in this reaction is generally about 1 to about 10 mol equivalents, preferably about 1 to about 3 mol equivalents. The amount of said basic compound relative to the amine compound of the formula (6) is generally about 1 to about 30 mol equivalents, preferably about 2 to about 10 mol equivalents. The reaction time is generally about 1 to about 24 hours, preferably about 1 to about 6 hours.

30 [0048] Removal of protective groups from the amide bonding product thus obtained can be carried out as follows. For example, when the protective group is a tri(lower)alkylsilyl group, it can be removed with water. When the protective group is benzhydryl, trityl, p-methoxybenzyl, tert-butyl or formyl, for instance, it can be removed with formic acid, hydrochloric acid, trifluoroacetic acid, anisole-trifluoroacetic acid, acetic acid, phenol, cresol or the like. After completion
35 of the reaction, the compound of the formula (1) according to this invention can be produced by purification through column chromatography using a hyperporous polymer such as Diaion HP-20, HP-21, SP-207 or CHP-20P (Mitsubishi Kasei Corporation), Amberlite XAD-2 (Rhom & Haas Co.) or the like.



wherein C and n are as defined hereinbefore; X represents a halogen atom; and M represents a hydrogen atom or a metal atom.

10 **[0049]** Referring to the above production process II, the compound of the formula (1) according to this invention can be obtained by reacting a cephalosporin compound of the formula (8) or a salt thereof with a mercapto compound of the formula (9), then reacting the resultant compound of the formula (10) with a halogenated organic compound of the formula (11) and removing the protective groups from the resultant compound of the formula (12).

15 **[0050]** The reaction between compound (8) and compound (9) is generally carried out in an organic solvent or a mixture of a hydrophilic organic solvent with water. Examples of useful organic solvents are ketones including acetone etc., halogenated hydrocarbons such as chloroform, dichloromethane, dichloroethane, etc., ethers such as diethyl ether, tetrahydrofuran, dioxane, etc., acetonitrile, alcohols such as methanol, ethanol, etc., dimethyl sulfoxide, dimethylformamide, water, phosphate buffers, etc. To hasten the reaction, a base or a salt may be added to the reaction system. As examples of said base or salt may be reckoned inorganic bases such as sodium hydroxide, potassium hydroxide, sodium carbonate, potassium carbonate, etc. and organic amines, e.g. trialkylamines such as triethylamine, diisopropylamine, etc. As said salt, quaternary ammonium salts such as tetrabutylammonium salt can be mentioned by way of example. The proportions of compounds 8 and 9 are not critical, but compound 9 is generally used in an amount of 1 to 5 equivalents, preferably 1 to 2 equivalents, based on compound 8. This reaction is generally carried out with cooling or around room temperature.

25 **[0051]** The solvent which can be used for the reaction between compound (10) and compound (11) includes halogenated hydrocarbons such as dichloromethane, dichloroethane, chloroform, carbon tetrachloride, etc., aromatic hydrocarbons such as benzene, toluene, xylene, etc., ethers such as diethyl ether, tetrahydrofuran, dioxane, etc., and acetonitrile. The proportions of compounds (10) and (11) are dependent on the species of compound (11) and can not be specifically limited, but usually the amount of compound (11) is 1 to 100 equivalents, preferably 5 to 50 equivalents, based on compound (10). This reaction is conducted at a temperature ranging from room temperature to about 80°C, preferably at about 20 to about 50°C, and generally goes to completion in about 1 to about 20 hours.

30 **[0052]** Examples of the halogenated organic compound of the formula (11) are 2-bromo-ethyltrimethylammonium iodide, 3-bromo-propyltrimethylammonium iodide, 2-bromoethyl-hydroxyethyl-dimethylammonium iodide, 2-bromoethyl-carbamoylmethyl-dimethylammonium iodide, N-(2-bromoethyl)-N-methyl-morphonium iodide, N-(2-bromoethyl)-N-carbamoylmethyl-morphonium iodide, N-(2-bromoethyl)-N-methyl-piperidinium iodide, 1-(2-bromoethyl)-1-methyl-piperazinium iodide, 1-(2-bromoethyl)-1-carbamoylmethyl-piperazinium iodide, 1-(2-bromoethyl)-1,4-dimethyl-piperazinium iodide, 1-(2-bromoethyl)-1-carbamoylmethyl-4-methyl-piperazinium iodide, 1-(2-bromoethyl)-4,4-dimethyl-piperazinium iodide, 1-(2-bromoethyl)-1-methyl-pyrrolidinium iodide, 1-(2-bromoethyl)-1-carbamoylmethyl-pyrrolidinium iodide, etc.

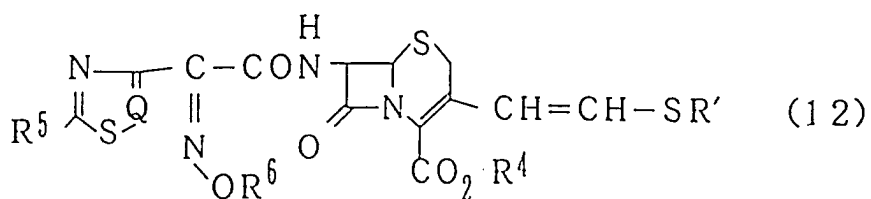
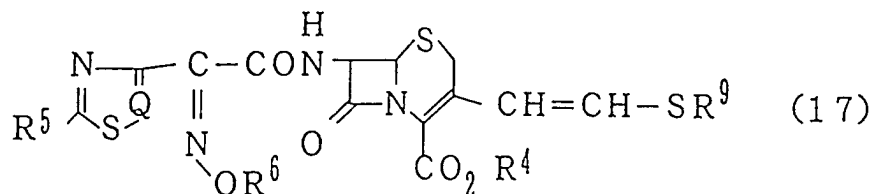
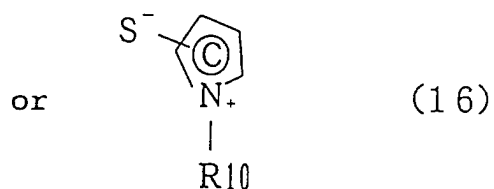
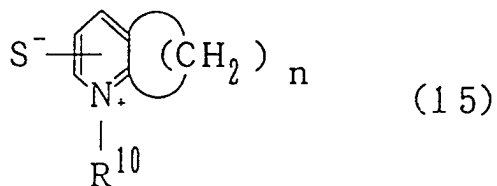
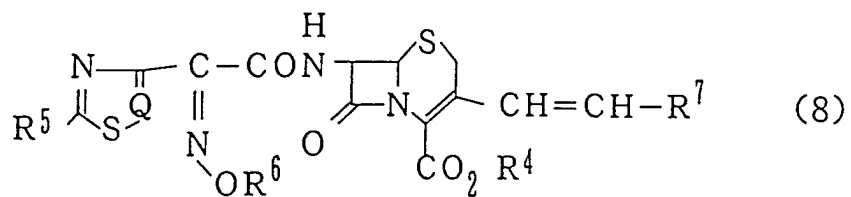
40 **[0053]** From the compound of the formula (12) thus obtained, the protective groups can be eliminated by the procedures described for Process I, whereby the compound of the formula (1) according to this invention is easily obtained.

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Process-IV

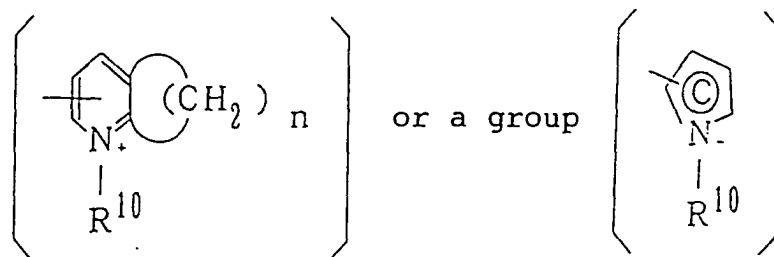


50 wherein Q, R⁴, R⁵, R⁶, R⁷ and R¹ are as defined hereinbefore, R⁹ is represented by the formula a group

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wherein R^{10} represents a group $-(CH_2)_m-Z$ or a group $-(CH_2)_m-CO-Z$ (wherein m is an integer of 1 to 5, and Z represents a tertiary amino group), R^{11} represents a C_{1-6} alkyl group, a C_{2-6} alkenyl group, a hydroxy C_{1-6} alkyl group, a carboxy (C_{1-6}) alkyl group, a carbamoyl C_{1-6} alkyl group, a C_{1-6} alkanoyl (C_{1-6})-alkyl group, a C_{1-2} alkoxy (C_{1-6}) alkyl group, a C_{1-2} alkoxycarbonyl (C_{1-6})alkyl group, an amino(C_{1-6})alkyl group, a C_{1-5} alkylamino (C_{1-5})alkyl group, a C_{2-8} dialkylamino (C_{1-6})alkyl group or a sulfo(C_{1-5})alkyl group, and n is an integer of 0 to 4.

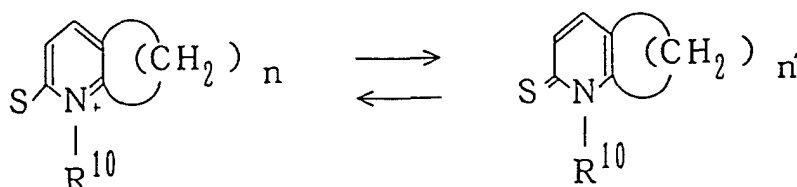
[0056] The compound of the formula (12) can also be prepared by the above process-IV.

[0057] The reaction between the compound of the formula (8) and the compound of the formula (15) or (16) can be conducted under the same conditions as in the above reaction of the compound of the formula (8) with the compound of the formula (9). The reaction between the compound of the formula (17) and the compound of the formula (18) can be conducted under the same conditions as in the above reaction of the compound of the formula (10) with the compound of the formula (11). The halogenated organic compound of the formula (18) includes, for example, a C_{1-6} alkyl halide, lower C_{2-6} halide, hydroxy(C_{1-6})alkyl halide, carboxy (C_{1-6}) alkyl halide, carbamoyl (C_{1-6})alkyl halide, C_{1-6} alkanoyl(C_{1-6})alkyl halide, C_{1-2} alkoxy(C_{1-6})alkyl halide, C_{1-2} alkoxycarbonyl(C_{1-6})-alkyl halide, amino(C_{1-6})alkyl halide, C_{1-5} alkylamino(C_{1-5})alkyl halide, C_{2-8} dialkylamino- (C_{1-6}) alkyl halide, sulfo (C_{1-5}) alkyl halide, etc. The above various halides include chlorides, bromides, iodides, etc.

[0058] The pyridine derivatives of the formulas (9), (13) and (15) are in tautomerism equilibrium depending on the linkage position of thiol group. For example, the tautomerism of the pyridine derivative of the formula (15) is as represented below. Such isomers are included in the same compound. The pyridine derivatives of the formulas (9), (13) and (15) including such tautomers may be represented by one isomer for convenience but include the other isomer without mentioning it.

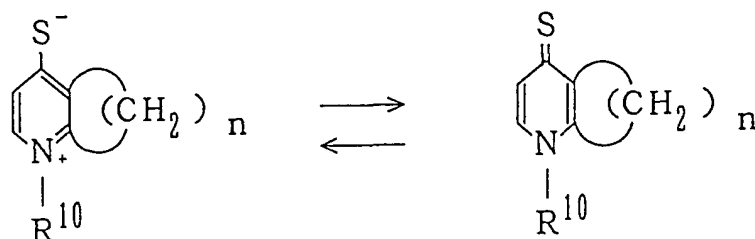
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wherein R^{10} and n are as defined hereinbefore.

[0059] The compound of this invention is formulated with suitable pharmaceutical carriers in the per se known manner to provide a pharmaceutical composition. As the carriers mentioned above, a variety of substances which are commonly

used in pharmaceutical formulation, such as excipients, binders, disintegrators, lubricants, coloring agents, flavoring agents and other corrigents, surfactants, etc., can be mentioned.

5 **[0060]** There is no limitation on the dosage form in which the pharmaceutical composition of this invention can be administered for the treatment of infections, particularly infections caused by methicillin-resistant strains of Staphylococcus aureus, in man and other mammalian animals but a suitable dosage form can be chosen according to the objective of therapy. Thus, non-peroral dosage forms such as injections, suppositories, eyedrops, ointments, aerosols, etc., and peroral dosage forms such as tablets, coated tablets, powders, granules, capsules, solutions, pills, suspensions and emulsions can be mentioned.

10 **[0061]** The above-mentioned dosage forms are manufactured by the pharmaceutical procedures known in this field. Peroral dosage forms such as tablets, powders, granules, etc. can be manufactured using, as said carriers, a variety of excipients such as lactose, sucrose, sodium chloride, glucose, urea, starch, calcium carbonate, kaolin, crystalline cellulose, silicic acid, methylcellulose, glycerin, sodium alginate, gum arabic, etc., binders such as simple syrup, glucose syrup, starch solution, gelatin solution, polyvinyl alcohol, polyvinyl ether, polyvinylpyrrolidone, carboxymethylcellulose, shellac, methylcellulose, ethylcellulose, water, ethanol, potassium phosphate, etc., disintegrators such as dried starch, 15 sodium alginate, agar powder, laminaran powder, sodium hydrogen carbonate, calcium carbonate, polyoxyethylene sorbitan fatty acid esters, sodium lauryl sulfate, stearic acid monoglyceride, starch, lactose, etc., disintegration inhibitors such as sucrose, stearic acid, cacao butter, hydrogenated oil, etc., absorption promoters such as quaternary ammonium bases, sodium lauryl sulfate, etc., humectants such as glycerin, starch, etc., adsorbents such as starch, lactose, kaolin, bentonite, colloidal silica, etc. and lubricants such as purified talc, stearates, boric acid powder, polyethylene glycol, 20 etc. If necessary, tablets may be coated or otherwise covered to provide dragees, gelatin-coated tablets, enteric tablets, film-coated tablets, double-layer tablets, multi-layer tablets and so on.

[0062] Pills can be manufactured by using, as carriers, various excipients such as glucose, lactose, starch, cacao butter, hydrogenated vegetable oil, kaolin, talc, etc., binders such as gum arabic powder, gum tragacanth powder, gelatin, etc. and disintegrators such as laminaran, agar and so on.

25 **[0063]** Capsules can be manufactured by blending the compound with various carriers such as those mentioned above and filling the resultant mixture into hard gelatin capsule shells or soft capsule shells.

[0064] Suppositories can be molded by using, as carriers, polyethylene glycol, cacao butter, lanolin, higher alcohols, higher alcohol esters, gelatin, semisynthetic glycerides, Witepsols (registered trademark of Dynamit Nobel), etc. together with suitable absorption promoters. In processing the composition into injections, various diluents such as water, 30 ethyl alcohol, macrogols, propylene glycol, ethoxylated isostearyl alcohol, polyoxylated isostearyl alcohol, polyoxyethylene-sorbitan fatty acid ester, etc., pH control agents and buffers such as sodium citrate, sodium acetate, sodium phosphate, etc., and stabilizers such as sodium pyrosulfite, ethylenediaminetetracetic acid, thioglycolic acid, thiolactic acid, etc. can be used as carriers. The pharmaceutical composition may contain sodium chloride, glucose or glycerin in a sufficient amount to make it isotonic. The conventional solubilizers, soothing agents, local anesthetics, etc. can also be incorporated. After addition of such carriers, a subcutaneous, intramuscular or intravenous injection can be 35 manufactured by the per se known procedures.

[0065] The liquid composition may take such forms as aqueous or oil suspensions, solutions, syrups, elixirs and so on. These preparations can be manufactured using the conventional additives in the conventional manner.

40 **[0066]** The ointment, e.g. a paste, a cream or a gel, can be manufactured using a diluent such as white petrolatum, paraffin, glycerin, cellulose derivatives, polyethylene glycol, silicone, bentonite and so on.

[0067] The amount of the compound of this invention in the above-mentioned composition is dependent on dosage form, route of administration and therapeutic regimen and can not, therefore, be specifically stated. However, it can be properly selected from a broad range. Generally speaking, the compound is used in a proportion of about 1 to about 70 weight %.

45 **[0068]** The route of administration of the composition is not limited to the enteric, peroral, rectal, buccal and transdermal routes but can be selected according to dosage form, patient's age and sex and other background factors, degree or severity of illness and so on. For example, the tablets, pills, solutions, suspensions, emulsions, granules and capsules are administered perorally. The injections can be administered intravenously as they are or in admixture with infusions such as glucose, amino acid and other infusions or, if necessary, intramuscularly, intradermally, subcutaneously or 50 intraperitoneally as they are. The suppositories are administered rectally. The ointments are applied to the skin or the oral mucosa, for instance.

[0069] The dosage of the compound of this invention can be selected according to the dosage form, patient's age and clinical condition, type of disease, and species of the compound. Generally speaking, about 100 mg to 10 g a day, or a larger dose, is administered to each patient. For the treatment of infectious diseases caused by pathogenic microorganisms, the daily average dose of about 50 mg, 100 mg, 250 mg, 1000 mg or 2000 mg can be administered. 55

BEST MODE FOR CARRYING OUT THE INVENTION

Test for antimicrobial activity

5 **[0070]** To confirm the usefulness of the objective compound of this invention, the antibacterial activities of some representative species of the compound were determined by the agar plate dilution assay and the minimal inhibitory concentration (MIC) values against various bacteria were compared with those of FMOX (flomoxef). The results are shown in Table 1. Moreover, the MIC 80 values against clinically isolated methicillin-resistant and highly ciprofloxacin-resistant *Staphylococcus aureus* strains were compared with those of VCM (vancomycin); FMOX and CPF (ciprofloxacin). The results are shown in Table 2. The test compounds were as follows.

Test compounds**[0071]**

- 15 (a) Chloride 7-[2-cyclopentylloxymino-2-(2-aminothiazol-4-yl)-acetamido]-3-[2-(1-(2-trimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate
- (b) Chloride 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetamido]-3-[2-(1-(2-trimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate
- 20 (c) Chloride 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetamido]-3-[2-[1-(2-carbamoylmethyl-dimethylammonioethyl)-4-pyridinio]thiovinyl]-3-cephem-4-carboxylate
- (d) Chloride 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetamido]-3-[2-(1-(2-acetyl-dimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate
- 25 (e) Chloride 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetamido]-3-[2-(1-(2-hydroxyethyl-dimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate
- (f) Chloride 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)-acetamido]-3-[2-(1-(2-(4-methylmorpholinio)-ethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate

Table 1

MIC value ($\mu\text{g/ml}$)	Inoculum size: 10^6 cells/ml			
Organism	Test compound			
	(a)	(b)	(c)	(d)
S. aureus FDA 209-P	0.39	0.1	0.1	0.2
E. faecalis ATCC-21212	0.39	0.1	0.1	0.2
MRSA 92-1044	6.25	1.56	1.56	1.56
E. coli NIHJ JC-2	0.39	0.05	0.025	0.025
S. marcescens IFO-12648	3.13	0.1	0.1	0.2
Organism	Test compound			FMOX
	(e)	(f)		
S. aureus FDA 209-P	0.1	0.1	0.2	
E. faecalis ATCC-21212	0.1	0.2	100	
MRSA 92-1044	1.56	1.56	>100	
E. coli NIHJ JC-2	0.05	0.025	0.05	
S. marcescens IFO-12648	0.1	0.1	0.2	

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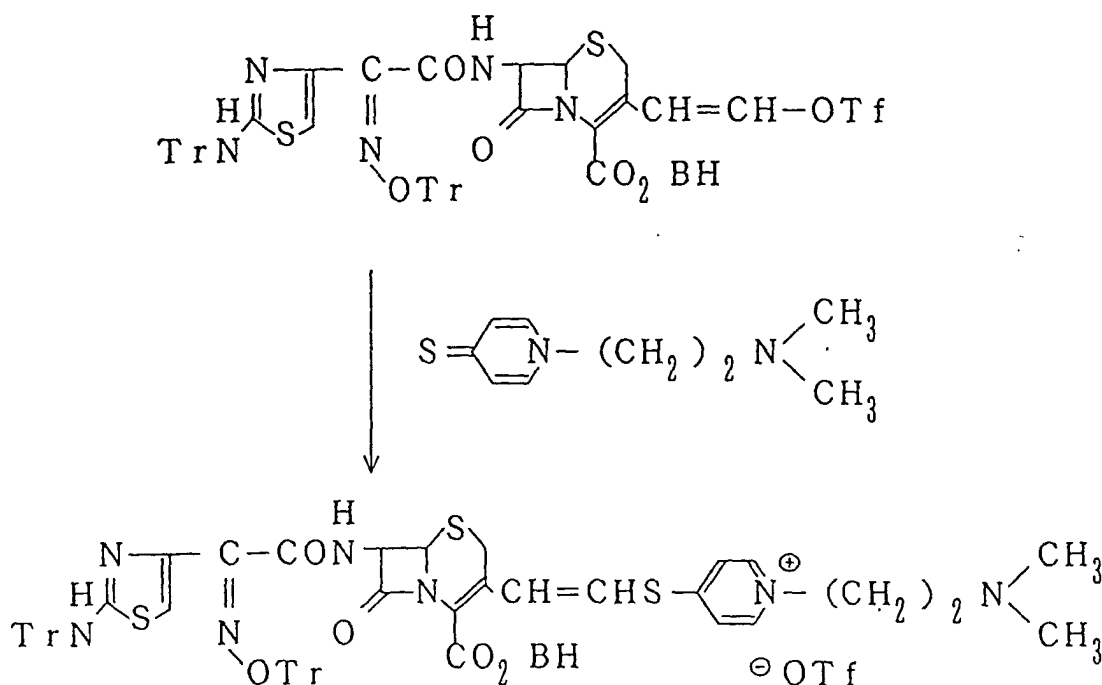
Table 2

MIC ₈₀ values against clinically isolated methicillin-resistant, highly ciprofloxacin-resistant <i>Staphylococcus aureus</i> strains						
MIC-80 value (μg/ml)	Inoculum size: 10 ⁶ cells/ml					
Organism	Test compound					
	(b)	(c)	(e)	VCM	FMOX	CPFX
MRSA(DMPPC; MIC ≥ 12.5 μg/ml)	1.56	1.56	3.13	1.56	100	100
MRSA(CPFX; MIC ≥ 100 μg/ml)	1.56	1.56	3.13	1.56	100	>100

Examples are given below.

Example 1

[0072]



wherein Tr represents a trityl group, BH represents a benzhydryl group and Tf represents a trifluoromethane sulfonyl group; the same applies hereinafter.

[0073] A 19.7 g (0.0165 mol) quantity of benzhydryl 7-[2-trityloxyimino-2-(2-tritylaminothiazol-4-yl)acetamido]-3-(2-trifluoromethanesulfonyloxyvinyl)-3-cephem-4-carboxylate and 3.16 g (0.017 mol) of 1-(2-dimethylaminoethyl)-4-pyridothion were dissolved in 150 ml of anhydrous dimethylformamide. The resultant solution was stirred at room temperature for 2.5 hours. After completion of the reaction, the reaction mixture was extracted with ethyl acetate (1200 ml), and washed with water three times and with a 10% aqueous solution of sodium chloride once. The organic layer was dried over anhydrous magnesium sulfate. The organic solvent was distilled off under reduced pressure to give 20.3 g of the contemplated product, i.e. benzhydryl 7-[2-trityloxyimino-2-(2-tritylaminothiazol-4-yl)acetamido]-3-[2-(1-(2-dimethylaminoethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate trifluoromethane sulfonate.

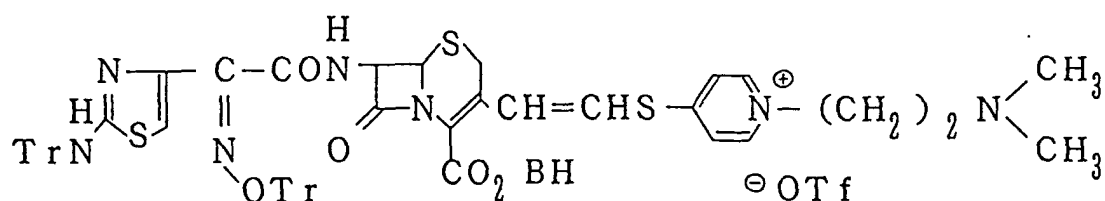
¹H-NMR(DMSO-d₆)δppm; 2.15 (6H, s), 2.69 (2H, m), 3.77 (1H, ABq, J=17.1 Hz), 4.18 (1H, ABq, J=17.1 Hz), 4.55 (2H, m), 5.35 (1H, d, J=4.8 Hz), 5.98 (1H, dd, J=4.8 Hz, 7.8 Hz), 6.63 (1H, s), 6.97 (1H, s), 7.1-7.6 (42H, m), 8.09 (2H, d, J=6.9 Hz), 8.75 (2H, d, J=6.9 Hz), 8.79 (1H, s), 9.93 (1H, d, J=7.8 Hz)

Example 2

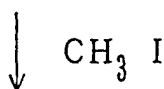
[0074]

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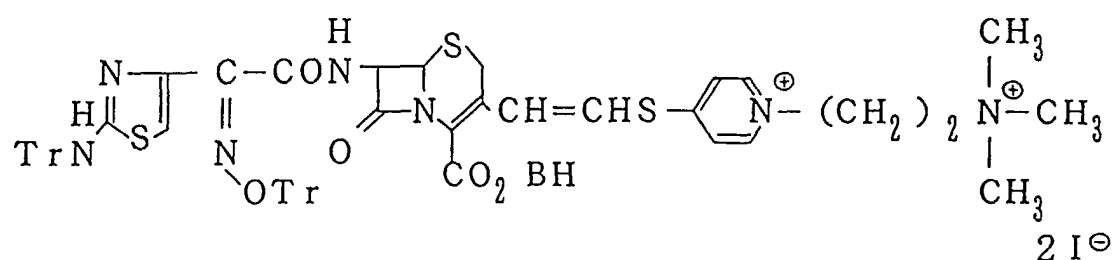
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[0075] In 100 ml of acetonitrile was dissolved 20.3 g (0.016 mol) of benzhydryl 7-[2-(2-trityloxyimino-2-(2-tritylaminothiazol-4-yl)acetamido]-3-[2-(1-(2-dimethylaminoethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate trifluoromethane sulfonate. To the solution was added 10.3 ml (0.16 mol) of methyl iodide. The mixture was stirred at room temperature for 2 hours. After completion of the reaction, the solvent was distilled off under reduced pressure, giving 22.6 g of benzhydryl 7-[2-(2-trityloxyimino-2-(2-tritylaminothiazol-4-yl)acetamide]-3-[2-(1-(2-trimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate iodide.

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$^1\text{H-NMR}(\text{DMSO-}d_6)\delta\text{ppm}$; 3.15 (9H, s), 3.77 (1H, ABq, $J=17.1$ Hz), 3.91 (2H, m), 4.18 (1H, ABq, $J=17.1$ Hz), 4.96 (2H, m), 5.35 (1H, d, $J=4.8$ Hz), 5.98 (1H, dd, $J=4.8$ Hz, 7.8 Hz), 6.62 (1H, s), 6.97 (1H, s), 7.1-7.6 (42H, m), 8.20 (2H, d, $J=6.9$ Hz), 8.79 (1H, brs), 8.82 (2H, d, $J=6.9$ Hz), 9.93 (1H, d, $J=7.8$ Hz)

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Example 3

[0076]

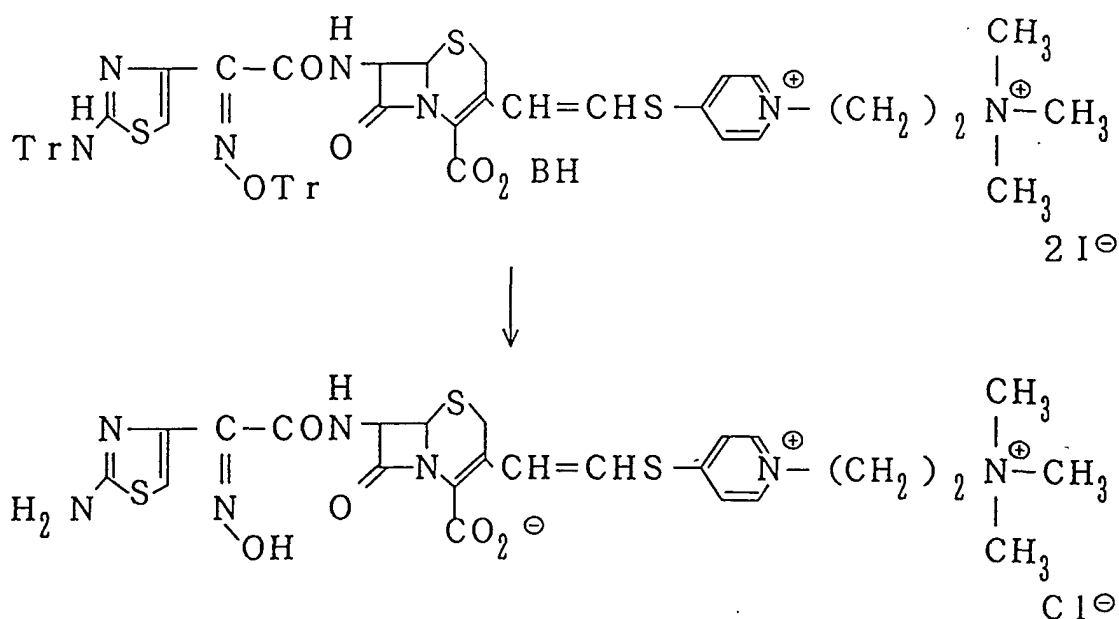
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[0077] In 70 ml of chloroform was dissolved 22.6 g (0.016 mol) of benzhydryl 7-[2-trityloxymino-2-(2-tritylaminothiazol-4-yl)acetoamide]-3-[2-(1-(2-trimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate iodide. To the solution were added 40 ml of 88% formic acid and 5.5 ml of concentrated hydrochloric acid. The mixture was stirred at room temperature for 4 hours. After completion of the reaction, the formic acid layer was washed with chloroform (70 ml, three times). The mixture was added dropwise to isopropyl ether/acetone (200 ml/600 ml). The obtained precipitate was collected by filtration, giving 7.0 g of a crude product of 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetoamido]-3-[2-(1-(2-trimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate. The crude product was dissolved in 130 ml of 0.1N hydrochloric acid, and the solution was adsorbed on a column using a hyperporous polymer (Mitsubishi Kasei Corp., Diaion HP-21). Elution was carried out with water and with water/acetonitrile. The fractions containing the desired compound were collected, concentrated under reduced pressure and lyophilized to give 3.0 g of chloride 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetoamide]-3-[2-(1-(2-trimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate.

$^1\text{H-NMR}(\text{DMSO}-d_6)\delta\text{ppm}$: 3.18 (9H, s), 3.59 (1H, ABq, $J=17.1$ Hz), 3.87 (1H, ABq, $J=17.1$ Hz), 4.00 (2H, m), 5.04 (2H, m), 5.13 (1H, d, $J=4.8$ Hz), 5.70 (1H, dd, $J=4.8$ Hz, 7.8 Hz), 6.64 (1H, s), 6.6-6.8 (1H, m), 7.13 (2H, m), 7.42 (1H, d, $J=15.3$ Hz), 8.12 (2H, d, $J=6.6$ Hz), 8.96 (2H, d, $J=6.6$ Hz), 9.45 (1H, d, $J=7.8$ Hz), 11.38 (1H, s)

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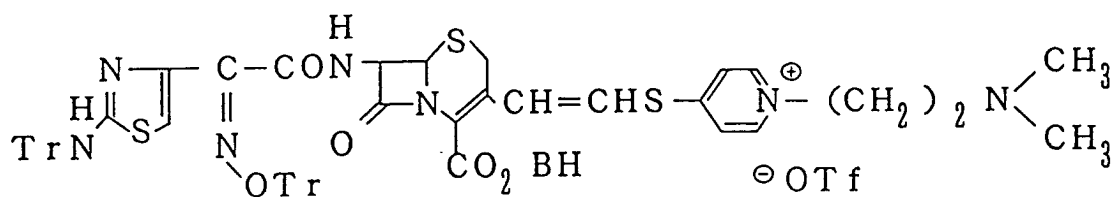
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Example 4

[0078]

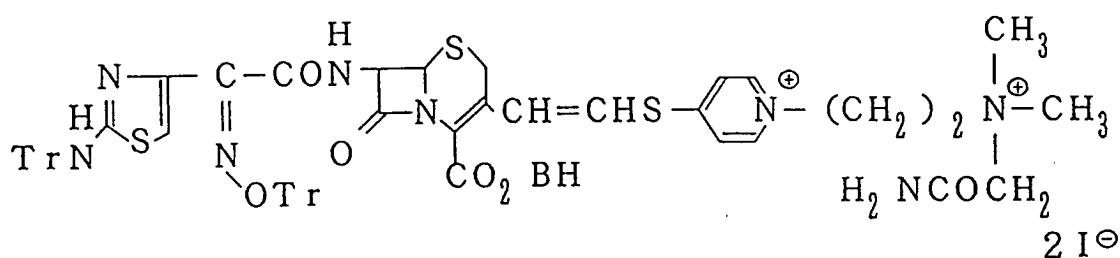
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[0079] A 1.8 g (0.098 mol) quantity of 2-iodoacetamido was added to a solution of 3.0 g (0.0024 mol) of benzhydryl 7-[2-trityloxyimino-2-(2-tritylaminothiazol-4-yl)acetamido]-3-[2-(1-(2-dimethylaminoethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate trifluoromethane sulfonate in 15 ml of acetonitrile.

30 The mixture was stirred at room temperature for 4 hours. After completion of the reaction, the solvent was distilled off under reduced pressure, giving 4.8 g of a mixture of benzhydryl 7-[2-trityloxyimino-2-(2-tritylaminothiazol-4-yl)acetamide]-3-[2-(1-(2-carbamoylmethyl-dimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate iodide and 2-iodoacetamide.

35 ¹H-NMR(DMSO-d₆)δppm; 3.15 (6H, s), 3.75 (1H, ABq, J=17.1 Hz), 4.1-4.2 (5H, m), 4.97 (2H, m), 5.35 (1H, d, J=5.1 Hz), 5.98 (1H, dd, J=5.1 Hz, 8.1 Hz), 6.62 (1H, s), 6.95 (1H, s), 7.0-8.0 (44H, m), 8.18 (2H, d, J=6.6 Hz), 8.78 (1H, s), 8.86 (2H, d, J=6.6 Hz), 9.92 (1H, d, J=8.1 Hz)

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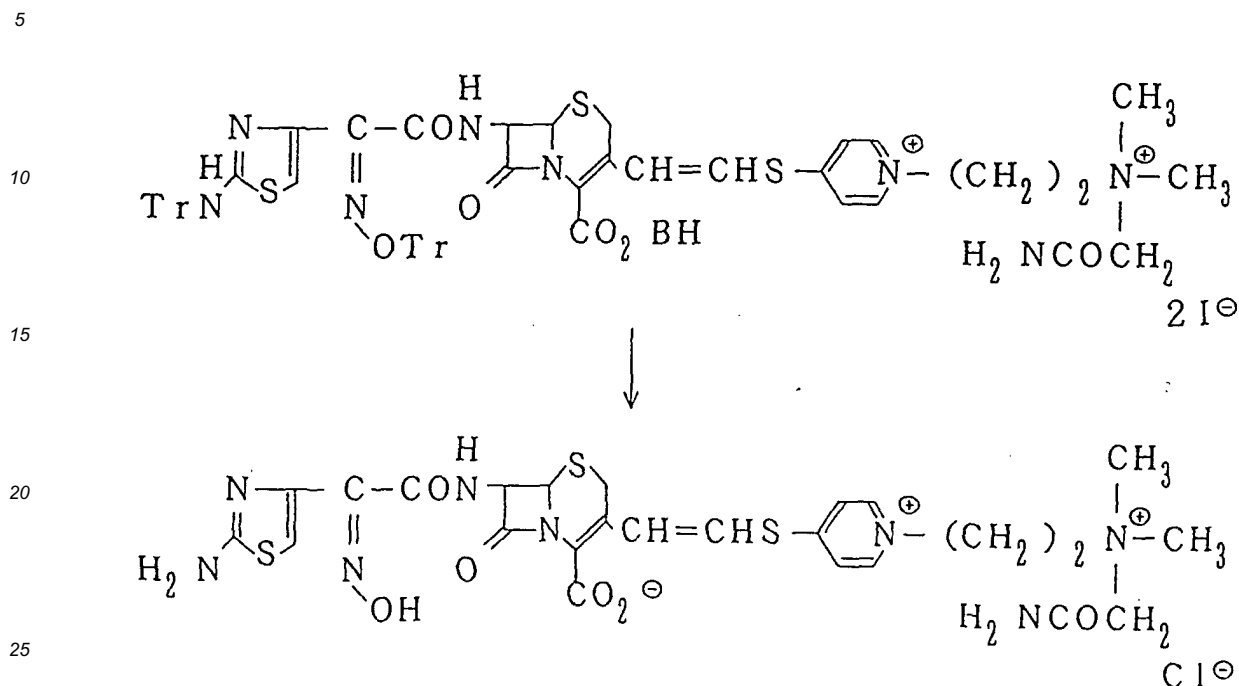
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Example 5

[0080]



[0081] A solution of 4.8 g of benzhydryl 7-[2-trityloxyimino-2-(2-tritylaminothiazol-4-yl)acetamido]-3-[2-(1-(2-carbamoylmethyl-dimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate iodide in 8 ml of chloroform was admixed with 6 ml of 88% formic acid and 0.8 ml of concentrated hydrochloric acid. The mixture was stirred at room temperature for 3.5 hours. After completion of the reaction, the formic acid layer was washed with chloroform (8 ml, 3 times). The mixture was added dropwise to isopropyl ether/acetone (50 ml/100 ml). The obtained precipitate was collected by filtration, giving 1.4 g of a crude product of 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetamido]-3-[2-(1-(2-carbamoylmethyl-dimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate. The crude product was dissolved in 14 ml of water. The solution was adsorbed on a column using a hyperporous polymer (Mitsubishi Kasei Corp., Diaion HP-21), and elution was carried out with water and with water/acetonitrile. The fractions containing the contemplated compound were collected, concentrated under reduced pressure and lyophilized to give 327 mg of chloride 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetoamide]-3-[2-(1-(2-carbamoylmethyl-dimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate.

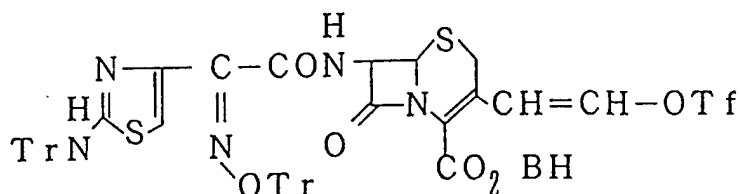
¹H-NMR(DMSO-d₆)δppm; 3.34 (6H, s), 3.60 (1H, ABq, J=17.1 Hz), 3.92 (1H, ABq, J=17.1 Hz), 4.21 (2H, m), 4.29 (2H, s), 5.11 (2H, m), 5.13 (1H, d, J=5.1Hz), 5.72 (1H, dd, J=5.1 Hz, 8.1 Hz), 6.65 (1H, s), 6.6-6.8 (1H, m), 7.12 (2H, brs), 7.40 (1H, d, J=15.0 Hz), 7.72 (1H, brs), 8.19 (2H, d, J=6.6Hz), 8.32 (1H, brs), 8.97 (2H, d, J=6.6 Hz), 9.44 (1H, d, J=8.1 Hz), 11.38 (1H, s)

Example 6

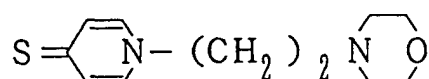
[0082]

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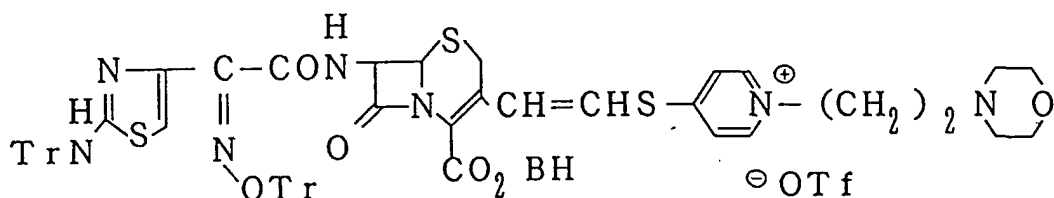


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30 **[0083]** A solution of benzhydryl 7-[2-(trityloxyimino)-2-(2-tritylaminothiazol-4-yl)acetamido]-3-(2-trifluoromethanesulfonyloxyvinyl)-3-cephem-4-carboxylate (15.7 g, 0.0132 mol) and 3.1 g (0.014 mol) of 1-(2-morpholinoethyl)-4-pyridothion in 80 ml of anhydrous dimethylformamide was stirred at room temperature for 2.5 hours. After completion of the reaction, the reaction mixture was extracted with ethyl acetate (800 ml) and washed with water twice and with a 10% aqueous solution of sodium chloride twice. The organic layer was dried over anhydrous magnesium sulfate after which the organic solvent was distilled off under reduced pressure, giving 13.1 g of the contemplated product, i.e. benzhydryl 7-[2-(trityloxyimino)-2-(2-tritylaminothiazol-4-yl)acetamido]-3-[2-(1-(2-morpholinoethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate trifluoromethane sulfonate.

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$^1\text{H-NMR}$ (DMSO- d_6) δ ppm; 2.41 (4H, m), 2.75 (2H, m), 3.48 (4H, m), 3.76 (1H, ABq, $J=18.0$ Hz), 4.16 (1H, ABq, $J=18.0$ Hz), 4.55 (2H, m), 5.35 (1H, d, $J=4.8$ Hz), 5.97 (1H, dd, $J=4.8$ Hz, 7.8 Hz), 6.63 (1H, s), 6.99 (1H, s), 7.1-7.6 (42H, m), 8.07 (2H, d, $J=7.2$ Hz), 8.72 (2H, d, $J=7.2$ Hz), 8.77 (1H, s), 9.93 (1H, d, $J=7.8$ Hz)

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Example 7

[0084]

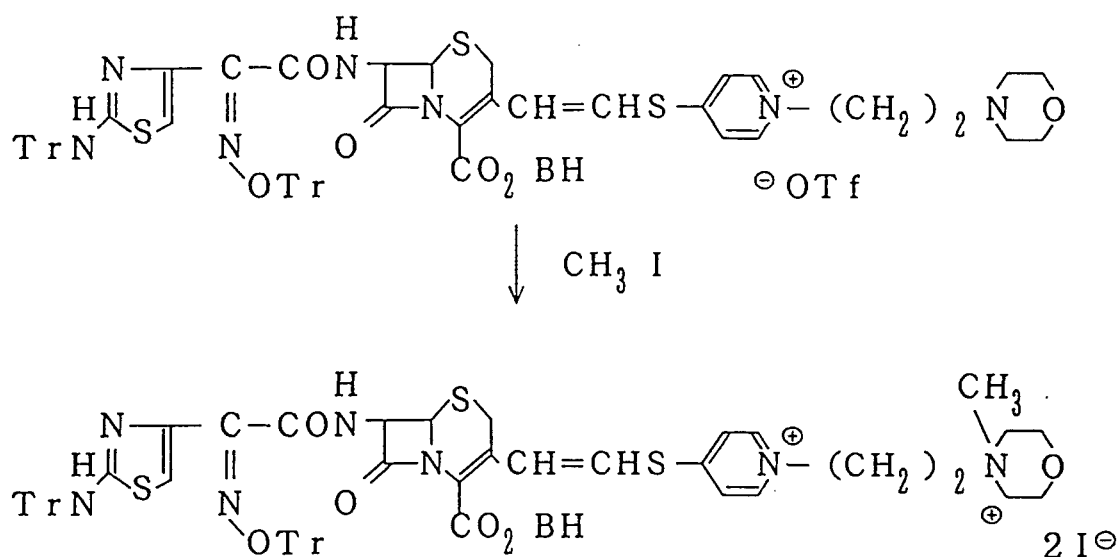
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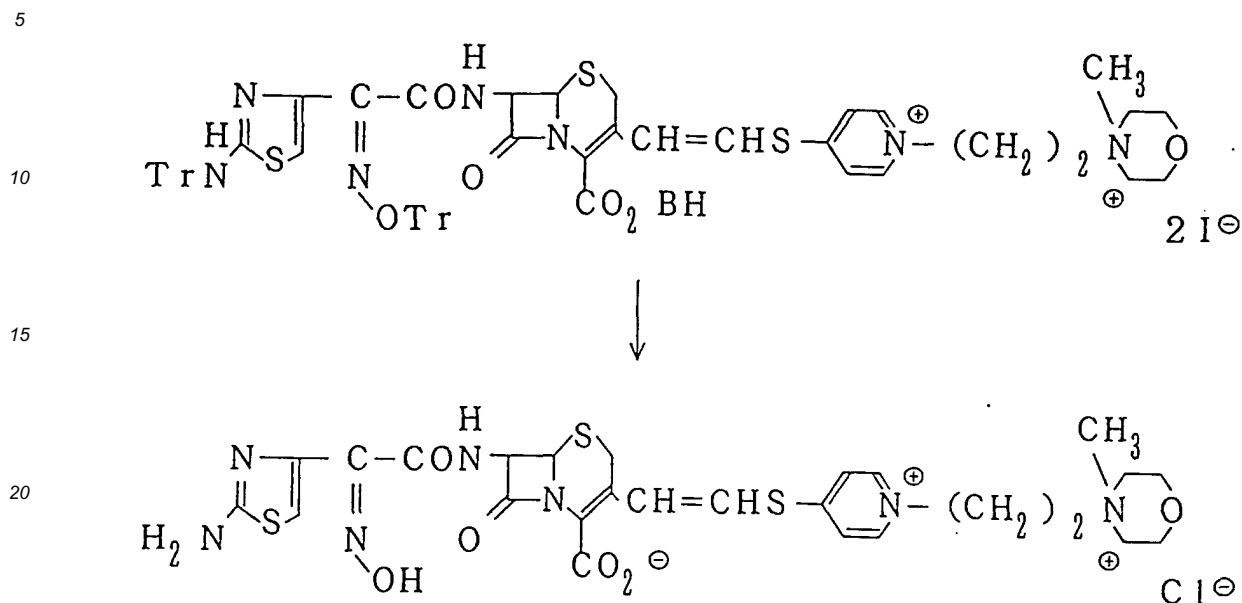
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[0085] A 10 ml (0.16 ml) quantity of methyl iodide was added to 2 g (0.0016 mol) of benzhydryl 7-[2-trityloxymino-2-(2-tritylaminothiazol-4-yl)acetamido]-3-[2-(1-(2-morpholinoethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate trifluoromethane sulfonate. The mixture was stirred at room temperature for 64 hours. After completion of the reaction, the methyl iodide was distilled off under reduced pressure, giving 2.15 g of benzhydryl 7-[2-trityloxymino-2-(2-tritylaminothiazol-4-yl)acetamido]-3-[2-(1-(2-(4-methylmorpholinio)ethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate iodide.

$^1\text{H-NMR}(\text{DMSO-}d_6)\delta\text{ppm}$; 3.28 (3H, s), 3.52 (4H, m), 3.77 (1H, ABq, $J=18.0$ Hz), 3.96 (4H, m), 4.07 (2H, m), 4.18 (1H, ABq, $J=18.0$ Hz), 4.99 (2H, m), 5.35 (1H, d, $J=5.1$ Hz), 5.98 (1H, dd, $J=5.1$ Hz, 8.4 Hz), 6.63 (1H, s), 6.98 (1H, s), 7.1-7.6 (42H, m), 8.21 (2H, d, $J=6.9$ Hz), 8.78 (1H, s), 8.87 (2H, d, $J=6.9$ Hz), 9.94 (1H, d, $J=8.4$ Hz)

Example 8

[0086]

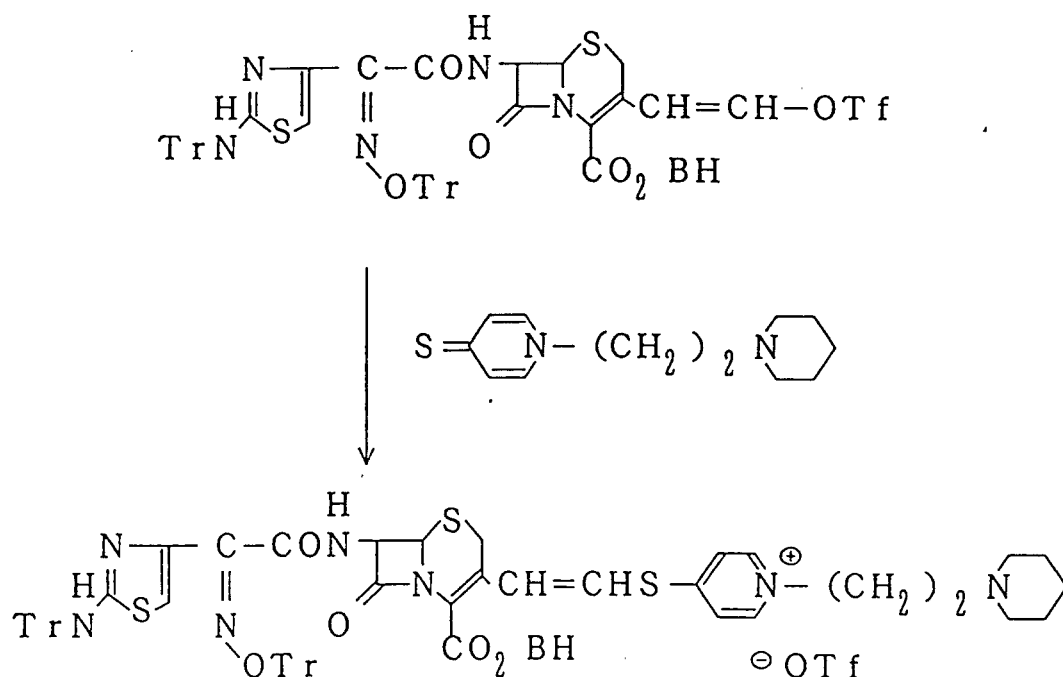


[0087] To a solution of benzhydryl 7-[2-trityloxyimino-2-(2-tritylaminothiazol-4-yl)acetamido]-3-[2-(1-(2-(4-methylmorpholinio)ethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate iodide (2.1 g) in 5 ml of chloroform were added 3.2 ml of 88% formic acid and 0.496 ml of concentrated hydrochloric acid. The mixture was stirred at room temperature for 4 hours. After completion of the reaction, the formic acid layer was washed with chloroform (5 ml, three times). The mixture was added dropwise to isopropyl ether/acetone (20 ml/50 ml). The obtained precipitate was collected by filtration, giving 0.55 g of a crude product of 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetamido]-3-[2-(1-(2-(4-methylmorpholinio)ethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate. The crude product was dissolved in 5 ml of 0.1N hydrochloric acid, and the solution was adsorbed on a column using a hyperporous polymer (Mitsubishi Kasei Corp., Diaion HP-21). Elution was carried out with water and with water/acetonitrile. The fractions containing the desired compound were collected, concentrated under reduced pressure and lyophilized to give 0.156 g of chloride 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetoamide]-3-2-(1-(2-(4-methylmorpholinio)ethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate.

$^1\text{H-NMR}(\text{DMSO-}d_6)\delta\text{ppm}$; 3.30 (3H, s), 3.53 (4H, m), 3.61 (1H, ABq, $J=16.8$ Hz), 3.95 (6H, m), 4.01 (2H, m), 5.02 (2H, m), 5.15 (1H, d, $J=5.1$ Hz), 5.73 (1H, dd, $J=5.1$ Hz, 8.4 Hz), 6.66 (1H, s), 6.80 (1H, m), 7.11 (2H, m), 7.41 (1H, d, $J=15.0$ Hz), 8.15 (2H, d, $J=6.9$ Hz), 8.91 (2H, d, $J=6.9$ Hz), 9.46 (1H, d, $J=8.4$ Hz), 11.32 (1H, s)

Example 9

[0088]



[0089] A solution of 2.0 g of benzhydryl 7-[2-trityloxyimino-2-(2-tritylaminothiazol-4-yl)acetamido]-3-(2-trifluoromethanesulfonyloxyvinyl)-3-cephem-4-carboxylate and 0.4 g of 1-(2-piperidinoethyl)-4-pyridothion in 10 ml of anhydrous dimethylformamide was stirred at room temperature for 4 hours. After completion of the reaction, the reaction mixture was extracted with ethyl acetate (100 ml), and washed with water twice and with a 10% aqueous solution of sodium chloride twice. The organic layer was dried over anhydrous magnesium sulfate. The organic solvent was distilled off under reduced pressure. The residue was dissolved in 10 ml of chloroform. The solution was added dropwise to 100 ml of isopropyl ether to produce a precipitate. The precipitate was recovered by filtration and dried to give 1.99 g of the contemplated product, i.e. benzhydryl 7-[2-trityloxyimino-2-(2-tritylaminothiazol-4-yl)acetamido]-3-[2-(1-(2-piperidinoethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate trifluoromethane sulfonate.

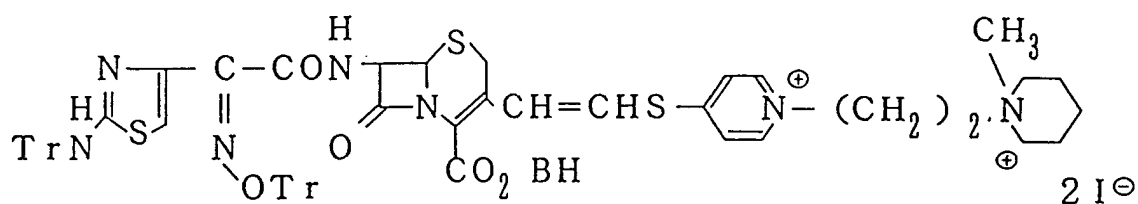
¹H-NMR(DMSO-d₆)δppm; 1.3-1.5 (6H, m), 2.3-2.4 (4H, m), 2.7 (2H, m), 3.75 (1H, ABq, J=17.1 Hz), 4.15 (1H, ABq, J=17.1 Hz), 4.5 (2H, m), 5.32 (1H, d, J=4.8 Hz), 5.97 (1H, dd, J=4.8 Hz, 8.2 Hz), 6.61 (1H, s), 6.98 (1H, s), 7.0-7.6 (42H, m), 8.05 (2H, d, J=6.9 Hz), 8.68 (2H, d, J=6.9 Hz), 9.93 (1H, d, J=8.2 Hz)

Example 11

[0092]

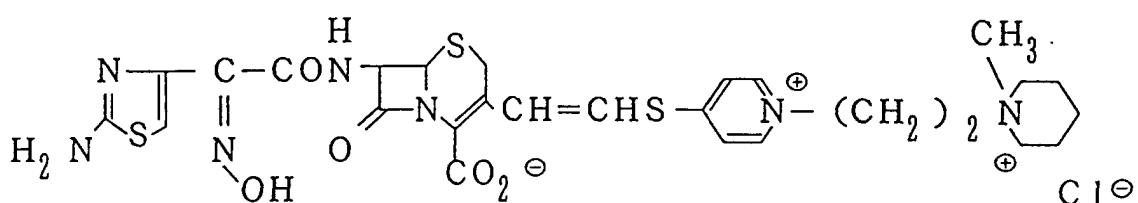
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[0093] A solution of 1.8 g of benzhydryl 7-[2-(trityloxymino)-2-(2-tritylaminothiazol-4-yl)acetamido]-3-[2-(1-(2-(1-methylpiperidinio)ethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate iodide in 5.1 ml of chloroform was added to 3.4 ml of 88% formic acid and 0.296 ml of concentrated hydrochloric acid. The mixture was stirred at room temperature for 3.5 hours. After completion of the reaction, the formic acid layer was washed with chloroform (5 ml, 3 times). The mixture was added dropwise to isopropyl ether/acetone (8.5 ml/31 ml). The obtained precipitate was collected by filtration, giving 0.65 g of a crude product of 7-[2-(hydroxyimino)-2-(2-aminothiazol-4-yl)acetamido]-3-[2-(1-(2-(1-methylpiperidinio)ethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate. The crude product was dissolved in water. The solution was adsorbed on a column using a hyperporous polymer (Mitsubishi Kasei Corp., Diaion HP-21), and elution was carried out with water and with water/acetonitrile. The fractions containing the desired compound were collected, concentrated under reduced pressure and lyophilized to give 0.273 g of chloride 7-[2-(hydroxyimino)-2-(2-aminothiazol-4-yl)acetamido]-3-[2-(1-(2-(1-methylpiperidinio)ethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate.

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$^1\text{H-NMR}$ (DMSO- d_6) δ ppm; 1.4-1.6 (2H, m), 1.7-1.9 (4H, m), 3.19 (3H, s), 3.3-3.5 (4H, m), 3.58 (1H, d, $J=17.1$ Hz), 3.85 (1H, d, $J=17.1$ Hz), 4.0-4.1 (2H, m), 5.0-5.1 (2H, m), 5.12 (1H, d, $J=4.8$ Hz), 5.70 (1H, dd, $J=4.8$ Hz, 8.2 Hz), 6.63 (1H, d, $J=15.3$ Hz), 6.65 (1H, s), 7.15 (2H, brs), 7.41 (1H, d, $J=15.3$ Hz), 8.08 (2H, d, $J=6.9$ Hz), 9.00 (2H, d, $J=6.9$ Hz), 9.45 (1H, d, $J=8.2$ Hz), 11.48 (1H, s)

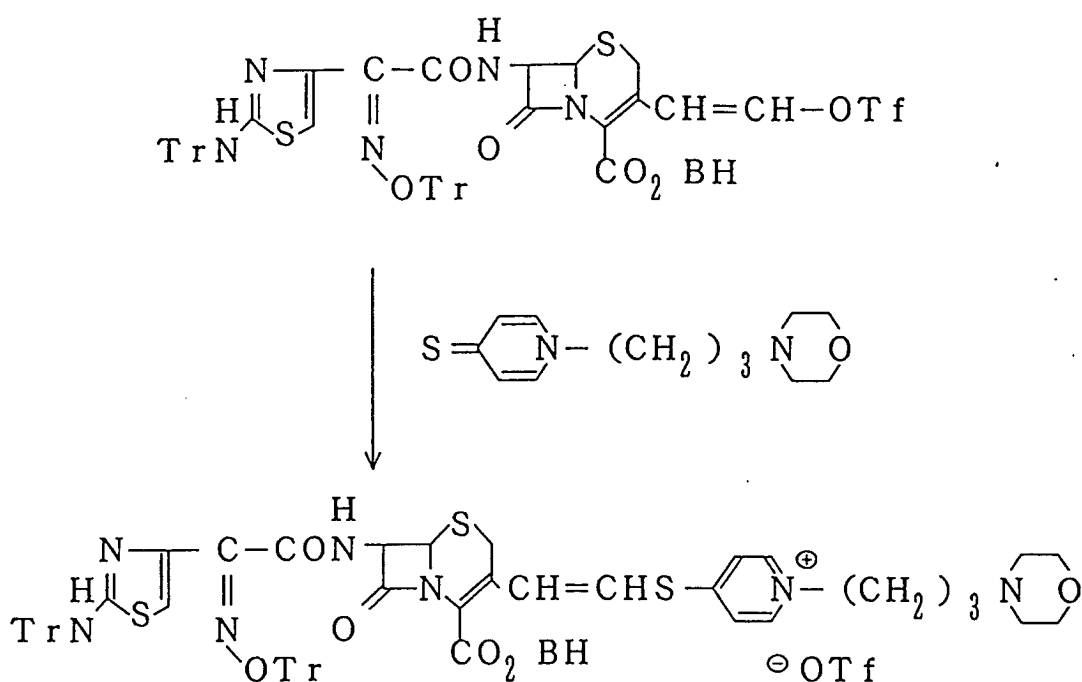
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Example 12

[0094]

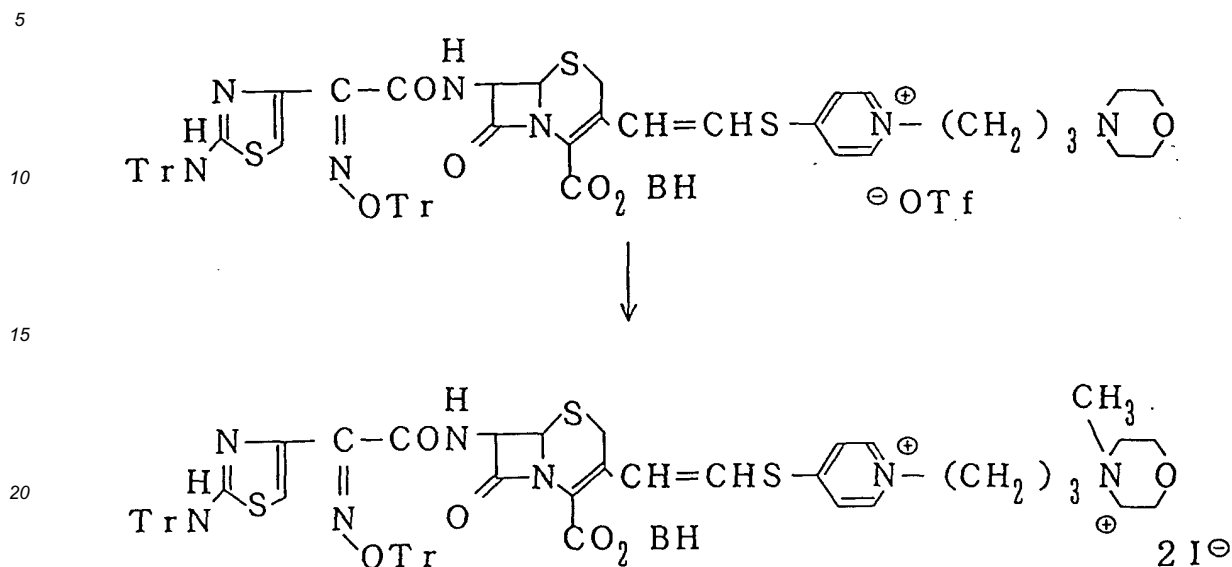


[0095] In 10 ml anhydrous dimethylformamide were dissolved 3.28 g of benzhydryl 7-[2-trityloxyimino-2-(2-tritylaminothiazol-4-yl)acetamido]-3-[2-trifluoromethanesulfonyloxyvinyl]-3-cephem-4-carboxylate and 0.73 g of 1-(3-morpholinopropyl)-4-pyridothion. The solution was stirred at room temperature for 62.5 hours. After completion of the reaction, the reaction mixture was extracted with 100 ml of ethyl acetate and washed with water twice and with a 10% aqueous solution of sodium chloride twice. The organic layer was dried over anhydrous magnesium sulfate after which the organic solvent was distilled off under reduced pressure. The residue was dissolved in 15 ml of chloroform. Then the solution was added dropwise to 700 ml of isopropyl ether to give a precipitate. The precipitate was recovered by filtration and dried to provide 2.8 g of the contemplated product, i.e. benzhydryl 7-[2-trityloxyimino-2-(2-tritylaminothiazol-4-yl)acetamido]-3-[2-(1-(3-morpholinopropyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate trifluoromethanesulfonate.

$^1\text{H-NMR}(\text{DMSO-}d_6)\delta\text{ppm}$; 2.05 (2H, m), 2.23 (6H, m), 3.43 (4H, brs), 3.74 (1H, d, $J=17.4$ Hz), 4.17 (1H, d, $J=17.4$ Hz), 4.48 (2H, brs), 5.36 (1H, d, $J=4.8$ Hz), 5.96 (1H, dd, $J=4.8$ Hz, 8.4 Hz), 6.60 (1H, s), 6.96 (1H, s), 7.1-7.6 (42H, m), 8.06 (2H, d, $J=6.0$ Hz), 8.78 (3H, m), 9.95 (1H, d, $J=8.4$ Hz)

Example 13

[0096]



[0097] A 15 ml quantity of methyl iodide was added to 1.36 g of benzhydryl 7-[2-trityloxyimino-2-(2-tritylaminothiazol-4-yl)acetamido]-3-[2-(1-(3-morpholinopropyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate trifluoromethanesulfonate. The mixture was stirred at room temperature for 16 hours. After completion of the reaction, the solvent was distilled off under reduced pressure, giving 1.4 g of benzhydryl 7-[2-trityloxyimino-2-(2-tritylaminothiazole-4-yl)acetamido]-3-[2-(1-(3-(4-methylmorpholinio)propyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate iodide.

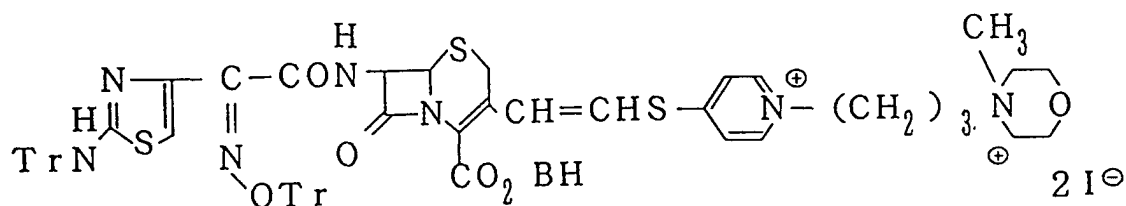
$^1\text{H-NMR}$ (DMSO- d_6) δ ppm; 2.38 (2H, m), 3.10 (3H, s), 3.40 (4H, m), 3.48 (2H, m), 3.78 (1H, d, $J=17.4$ Hz), 3.92 (4H, brs), 4.19 (1H, d, $J=17.4$ Hz), 4.53 (2H, brs), 5.37 (1H, d, $J=4.8$ Hz), 5.98 (1H, dd, $J=4.8$ Hz, 8.4 Hz), 6.61 (1H, s), 6.96 (1H, s), 7.1-7.6 (42H, m), 8.18 (2H, d, $J=6.0$ Hz), 8.78 (3H, m), 9.95 (1H, d, $J=8.4$ Hz)

Example 14

[0098]

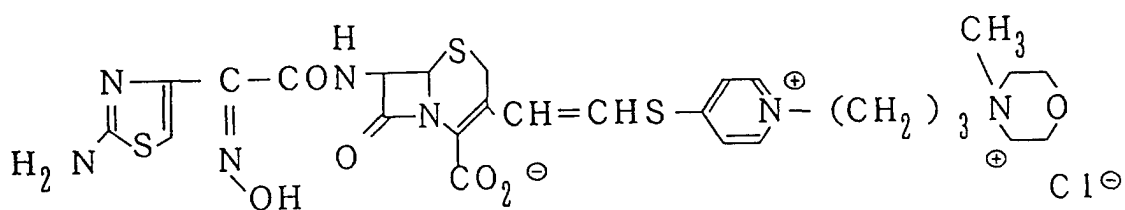
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[0099] A solution of 1.7 g of benzhydryl 7-[2-(trityloxyimino-2-(2-tritylaminothiazol-4-yl)acetamido)-3-[2-(1-(3-(4-methylmorpholinio)propyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate iodide in 3.8 ml of chloroform was added to 2.5 ml of 88% formic acid and 0.278 ml of concentrated hydrochloric acid. The mixture was stirred at room temperature for 3.5 hours. After completion of the reaction, the formic acid layer was washed with chloroform (4 ml, 5 times). The mixture was added dropwise to isopropyl ether/acetone (20 ml/40 ml). The obtained precipitate was recovered by filtration, giving 0.53 g of a crude product of 7-[2-(2-aminothiazol-4-yl)acetamido]-3-[2-(1-(3-(4-methylmorpholinio)propyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate. The crude product was dissolved in water. The solution was adsorbed on a column using a hyperporous polymer (Mitsubishi Kasei Corp., Diaion HP-21), and elution was carried out with water and with water/acetonitrile. The fractions containing the desired compound were collected, concentrated under reduced pressure and lyophilized to give 0.112 g of chloride 7-[2-(2-aminothiazol-4-yl)acetoamido]-3-[2-(1-(3-(4-methylmorpholinio)propyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate.

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¹H-NMR(DMSO-d₆)δppm; 2.36 (2H, m), 3.09 (3H, s), 3.43 (4H, m), 3.58 (2H, m), 3.75 (1H, d, J=17.4 Hz), 3.92 (4H, brs), 4.20 (1H, d, J=17.4 Hz), 4.58 (2H, brs), 5.23 (1H, d, J=4.8 Hz), 5.83 (1H, dd, J=4.8 Hz, 8.4 Hz), 6.48 (1H, m), 6.63 (1H, s), 7.08 (2H, brs), 7.45 (1H, d, J=15.4 Hz), 8.06 (2H, d, J=6.0 Hz), 8.74 (2H, d, J=6.0 Hz), 9.42 (1H, d, J=8.4 Hz), 11.30 (1H, s)

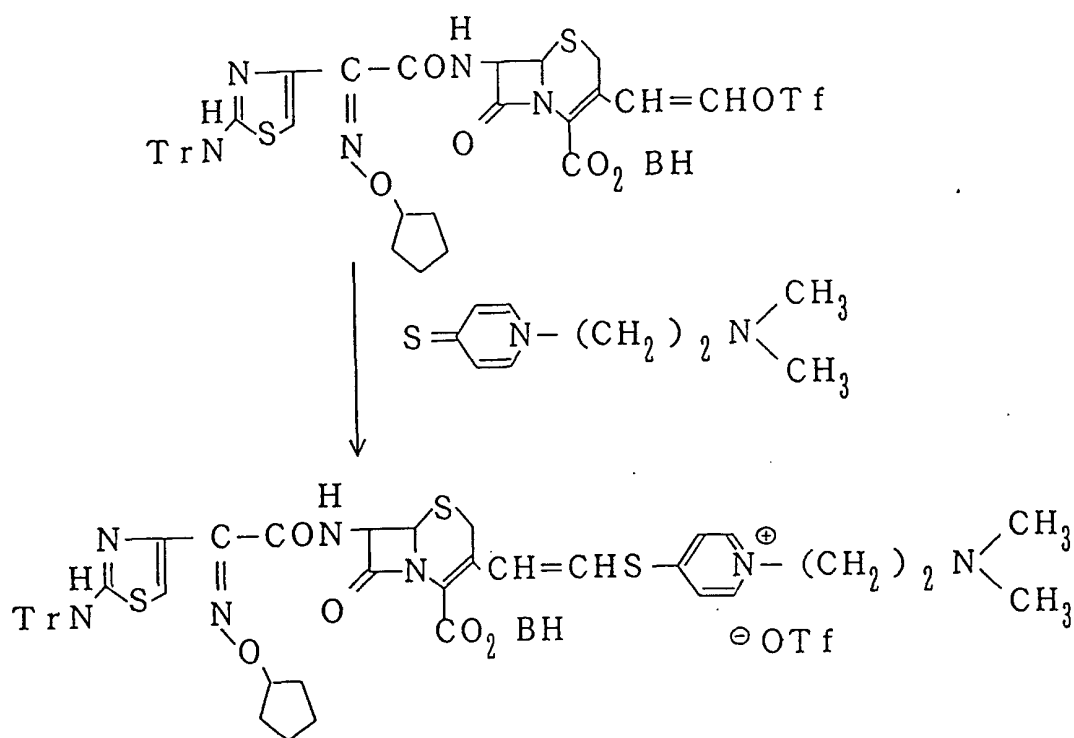
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Example 15

[0100]



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[0101] A 1.59 g quantity of benzhydryl 7-[2-cyclopentylthioimino-2-(2-tritylaminothiazol-4-yl)acetamido]-3-(2-trifluoromethanesulfonyloxyvinyl)-3-cephem-4-carboxylate and 0.3 g of 1-(2-dimethylaminoethyl)-4-pyridothion were dissolved in 8.0 ml of anhydrous dimethylformamide. The solution was stirred at room temperature for 4.5 hours. After completion of the reaction, the reaction mixture was extracted with ethyl acetate (120 ml) and washed with water three times and with a 10% aqueous solution of sodium chloride once. The organic layer was dried over anhydrous magnesium sulfate after which the organic solvent was distilled off under reduced pressure. The residue was dissolved in 8 ml of chloroform. The solution was added dropwise to 80 ml of diisopropyl ether to give a precipitate. The precipitate was dried to provide 1.43 g of the contemplated product, i.e. benzhydryl 7-[2-cyclopentylthioimino-2-(2-tritylaminothiazol-4-yl)acetamido]-3-[2-(1-(2-dimethylaminoethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate trifluoromethanesulfonate.

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$^1\text{H-NMR}(\text{DMSO-}d_6)\delta\text{ppm}$; 1.4-1.9 (8H, m), 2.15 (6H, s), 2.69 (2H, m), 3.70 (1H, d, $J=17.0$ Hz), 4.15 (1H, d, $J=17.0$ Hz), 4.55 (2H, m), 4.63 (1H, m), 5.25 (1H, d, $J=5.1$ Hz), 5.78 (1H, dd, $J=5.1$ Hz, 8.4 Hz), 6.65 (1H, s), 6.98 (1H, s), 7.0-7.6 (42H, m), 8.06 (2H, d, $J=6.9$ Hz), 8.72 (2H, d, $J=6.9$ Hz), 9.52 (1H, d, $J=8.4$ Hz)

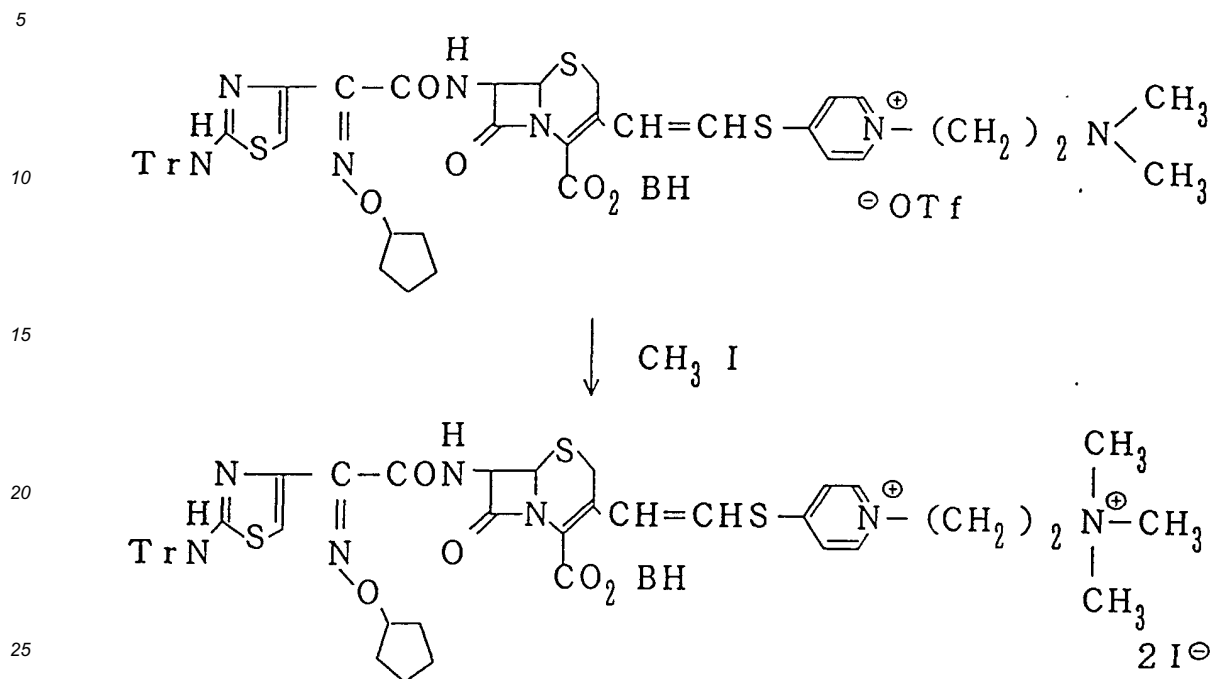
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Example 16

[0102]

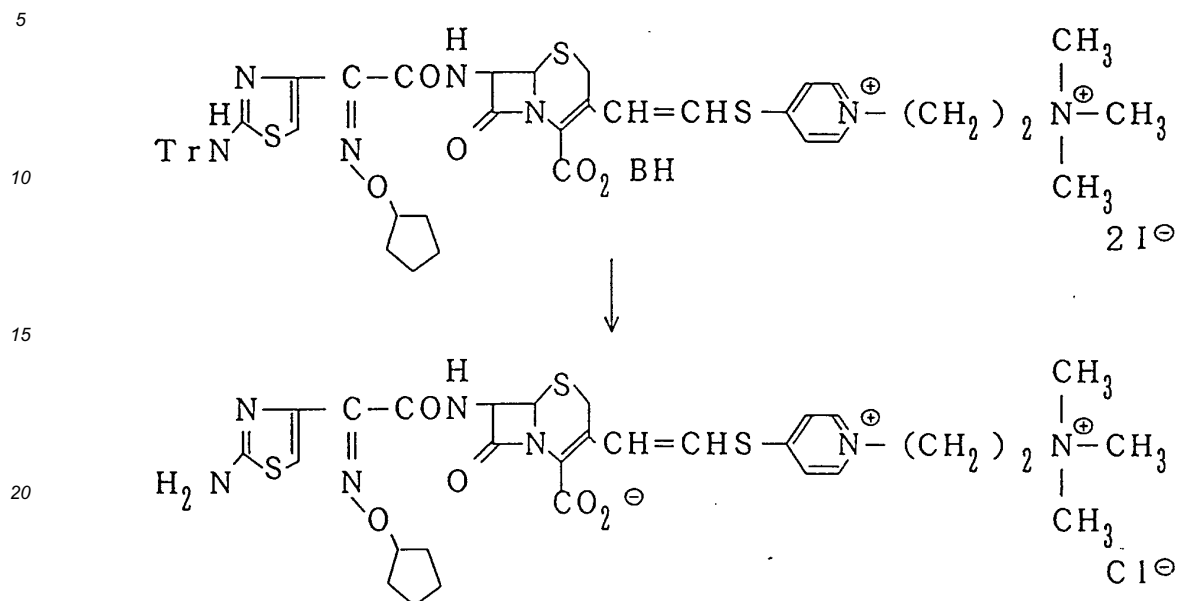


[0103] Methyl iodide (0.75 ml) was added to a solution of 1.42 g of benzhydryl 7-[2-cyclopentyloxyimino-2-(2-tritylaminothiazol-4-yl)acetamido]-3-[2-(1-(2-dimethylaminoethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate trifluoromethane sulfonate in 7.1 ml of acetonitrile. The mixture was stirred at room temperature for 1.5 hours. After completion of the reaction, the reaction mixture was added dropwise to diisopropyl ether to form a precipitate, which was collected by filtration and dried, giving 1.52 g of benzhydryl 7-[2-cyclopentyloxyimino-2-(2-tritylaminothiazol-4-yl)acetamido]-3-[2-(1-(2-trimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate iodide.

$^1\text{H-NMR}$ (DMSO-d_6) δ ppm; 1.4-1.9 (8H, m), 3.16 (9H, s), 3.71 (1H, d, $J=17.0$ Hz), 3.85-3.95 (2H, m), 4.18 (1H, d, $J=17.0$ Hz), 4.62 (1H, m), 4.9-5.0 (2H, m), 5.27 (1H, d, $J=5.1$ Hz), 5.78 (1H, dd, $J=5.1$ Hz, 8.4 Hz), 6.65 (1H, s), 6.97 (1H, s), 7.0-7.6 (42H, m), 8.20 (1H, d, $J=6.9$ Hz), 8.84 (2H, d, $J=6.9$ Hz), 9.52 (1H, d, $J=8.4$ Hz)

Example 17

[0104]

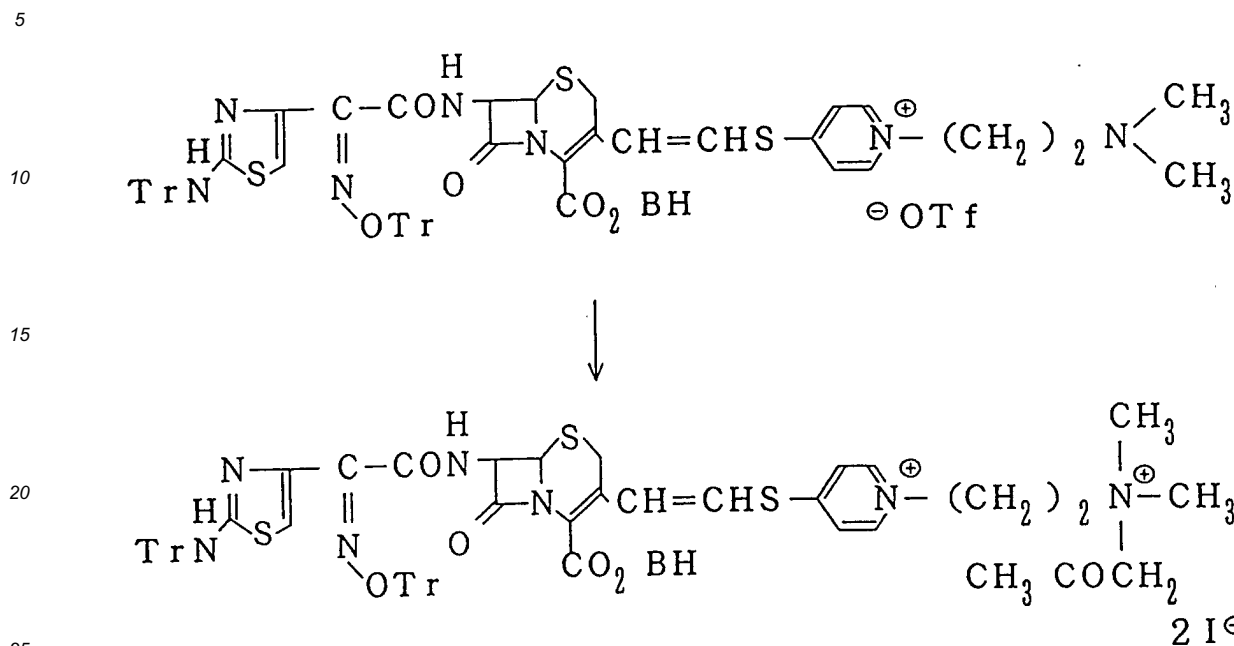


[0105] A 3.1 ml quantity of 88% formic acid and 0.268 ml of concentrated hydrochloric acid were added to a solution of 1.41 g of benzhydryl 7-[2-cyclopentylloxymino-2-(2-tritylaminothiazol-4-yl)acetamido]-3-[2-(1-(2-trimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate iodide in 4.7 ml of chloroform. The mixture was stirred at room temperature for 3 hours. After completion of the reaction, the formic acid layer was washed with chloroform (5 ml, three times). The mixture was added dropwise to diisopropyl ether/acetone (7.6 ml/28 ml) to form a precipitate, which was collected by filtration, giving 0.57 g of a crude product of 7-[2-cyclopentylloxymino-2-(2-aminothiazol-4-yl)acetamido]-3-[2-(1-(2-trimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate. The crude product was dissolved in water, and the solution was adsorbed on a column using a hyperporous polymer (Mitsubishi Kasei Corp., Diaion HP-21). Elution was carried out with water and with water/acetonitrile. The fractions containing the desired compound were collected, concentrated under reduced pressure and lyophilized to give 0.42 g of chloride 7-[2-cyclopentylloxymino-2-(2-aminothiazol-4-yl)acetoamide]-3-[2-(1-(2-trimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate.

$^1\text{H-NMR}(\text{DMSO-}d_6)\delta\text{ppm}$; 1.4-1.9 (8H, m), 3.19 (9H, s), 3.57 (1H, d, $J=17.0$ Hz), 3.83 (1H, d, $J=17.0$ Hz), 4.0-4.1 (2H, m), 4.62 (1H, m), 5.0-5.1 (2H, m), 5.11 (1H, d, $J=5.1$ Hz), 5.66 (1H, dd, $J=5.1$ Hz, 8.4 Hz), 6.61 (1H, d, $J=15.3$ Hz), 6.68 (1H, s), 7.22 (2H, brs), 7.41 (1H, d, $J=15.3$ Hz), 8.09 (2H, d, $J=6.9$ Hz), 8.95 (2H, d, $J=6.9$ Hz), 9.48 (1H, d, $J=8.4$ Hz)

Example 18

[0106]

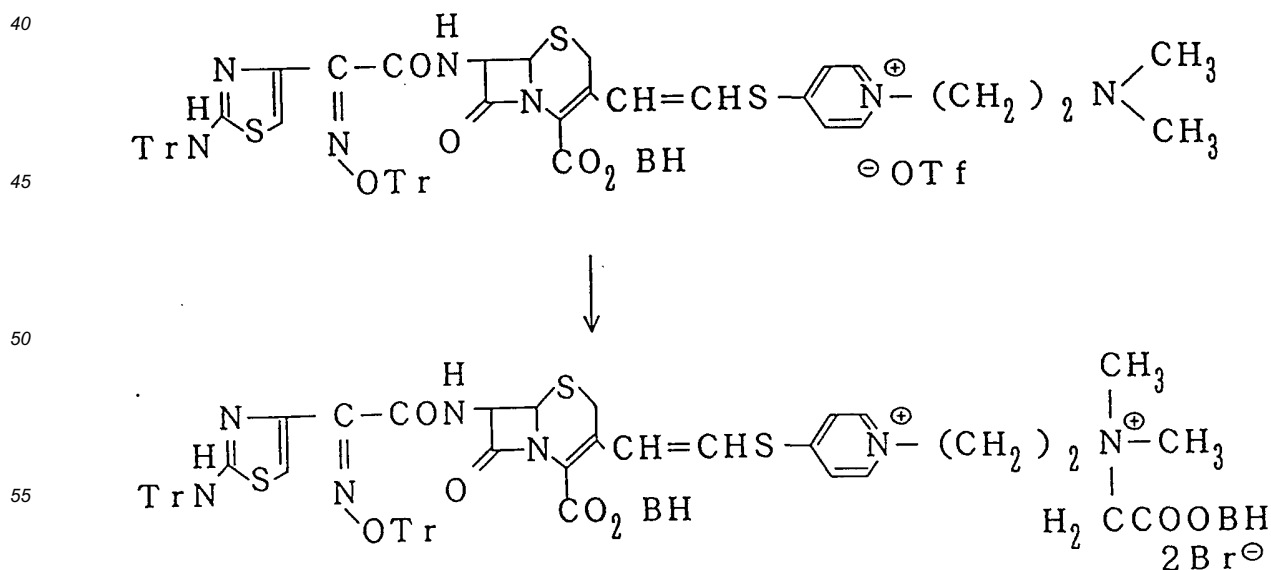


[0107] The procedure of Example 4 was followed to produce 3.51 g of benzhydryl 7-[2-(2-tritylaminothiazol-4-yl)acetamido]-3-[2-(1-(2-dimethylaminoethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate iodide from 3.0 g of benzhydryl 7-[2-(2-tritylaminothiazol-4-yl)acetamido]-3-[2-(1-(2-dimethylaminoethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate trifluoromethane sulfonate and 885 μ m of iode acetone.

¹H-NMR(DMSO-d₆) δ ppm; 2.15 (3H, s), 3.25 (6H, s), 3.77 (1H, ABq, J=17.0 Hz), 4.0-4.1 (2H, m), 4.18 (1H, ABq, J=17.0 Hz), 4.64 (2H, brs), 4.9-5.0 (2H, m), 5.34 (1H, d, J=5.3 Hz), 5.98 (1H, dd, J=5.3 Hz, 8.3 Hz), 6.62 (1H, s), 6.99 (1H, s), 7.0-7.6 (42H, m), 8.20 (2H, d, J=6.9 Hz), 8.83 (2H, d, J=6.9 Hz), 9.95 (1H, d, J=8.3 Hz)

35 Example 19

[0108]

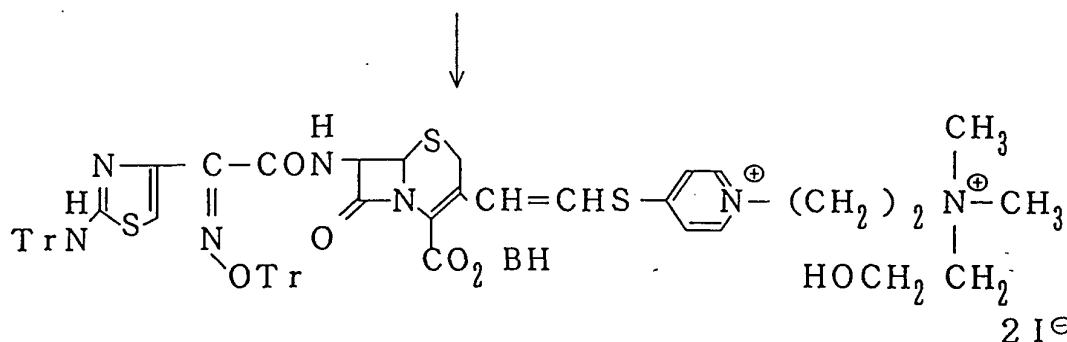
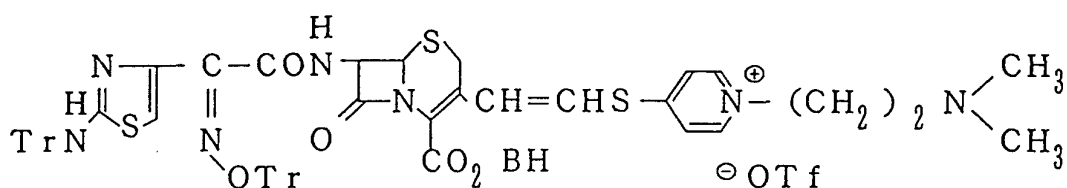


[0109] The procedure of Example 4 was followed to produce 2.61 g of benzhydryl 7-[2-trityloxyimino-2-(2-tritylaminothiazol-4-yl)acetamido]-3-[2-(1-(2-benzhydryloxyacetyl)dimethylammonioethyl)-4-pyridinio]thiovinyl]-3-cephem-4-carboxylate bromide from 2.5 g of benzhydryl 7-[2-trityloxyimino-2-(2-tritylaminothiazol-4-yl)acetamido]-3-[2-(1-(2-dimethylaminoethyl)-4-pyridinio]thiovinyl]-3-cephem-4-carboxylate trifluoromethane sulfonate and 8.32 g of benzhydryl 2-bromoacetate.

¹H-NMR(DMSO-d₆)δppm; 3.31 (6H, s), 3.77 (1H, ABq, J=17.0 Hz), 4.05-4.15 (2H, m), 4.18 (1H, ABq, J=17.0 Hz), 4.84 (2H, brs), 5.0-5.1 (2H, m), 5.34 (1H, d, J=5.1 Hz), 5.98 (1H, dd, J=5.1 Hz, 8.3 Hz), 6.62 (1H, s), 6.90 (1H, s), 6.99 (1H, s), 7.0-7.6 (52H, m), 8.20 (2H, d, J=6.6 Hz), 8.90 (2H, d, J=6.6 Hz), 9.95 (1H, d, J=8.3 Hz)

Example 20

[0110]

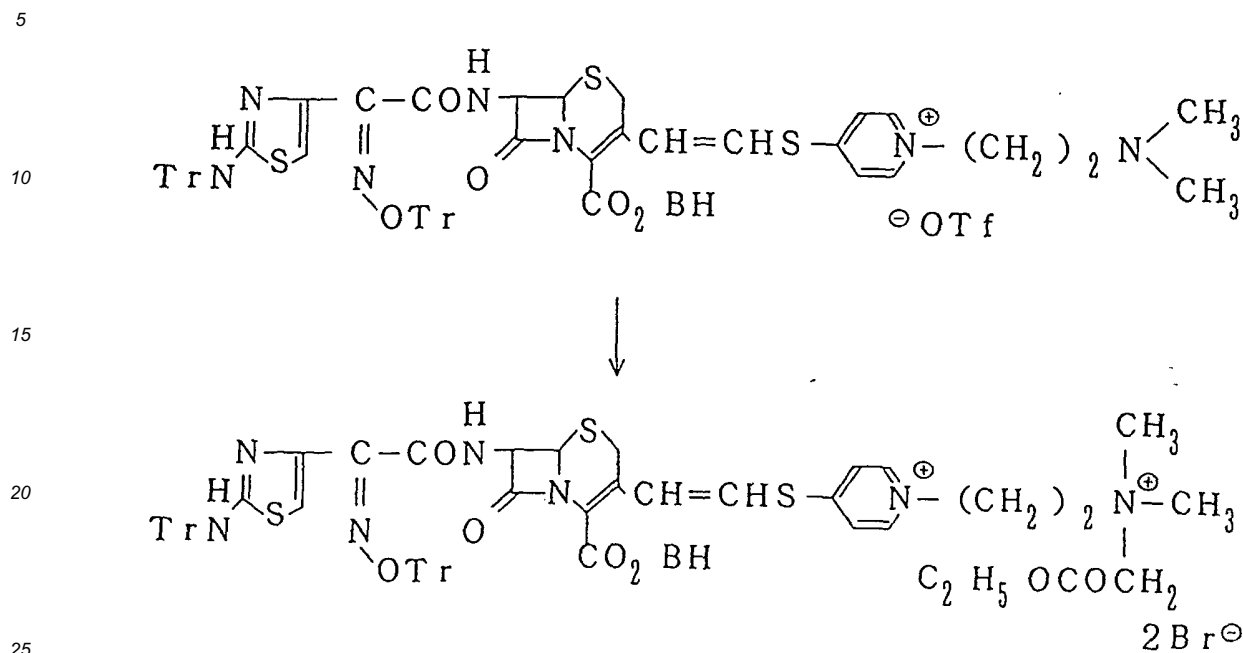


[0111] The procedure of Example 4 was followed to produce 3.21 g of benzhydryl 7-[2-trityloxyimino-2-(2-tritylaminothiazol-4-yl)acetamido]-3-[2-(1-(2-hydroxyethyl)dimethylammonioethyl)-4-pyridinio]thiovinyl]-3-cephem-4-carboxylate iodide from 3.0 g of benzhydryl 7-[2-trityloxyimino-2-(2-tritylaminothiazol-4-yl)acetamido]-3-[2-(1-(2-dimethylaminoethyl)-4-pyridinio]thiovinyl]-3-cephem-4-carboxylate trifluoromethane sulfonate and 19 g of 2-iodoethanol.

¹H-NMR(DMSO-d₆)δppm; 3.18 (6H, s), 3.5-3.6 (2H, m), 3.74 (1H, ABq, J=17.0 Hz), 3.8-3.9 (2H, m), 3.9-4.0 (2H, m), 4.18 (1H, ABq, J=17.0 Hz), 4.9-5.0 (2H, m), 5.37 (1H, d, J=5.1 Hz), 5.98 (1H, dd, J=5.1 Hz, 8.3 Hz), 6.62 (1H, s), 6.99 (1H, s), 7.0-7.6 (42H, m), 8.19 (2H, d, J=6.9 Hz), 8.82 (2H, d, J=6.9 Hz), 9.95 (1H, d, J=8.3 Hz)

Example 21

[0112]



[0113] The procedure of Example 4 was followed to produce 2.5 g of benzhydryl 7-[2-(2-tritylamino-thiazol-4-yl)acetamido]-3-[2-(1-(2-ethyloxycarbonylmethyl-dimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate bromide from 2.5 g of benzhydryl 7-[2-(2-tritylamino-thiazol-4-yl)acetamido]-3-[2-(1-(2-dimethylaminoethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate trifluoromethane sulfonate and 3.0 ml of ethyl 2-bromoacetate.

$^1\text{H-NMR}(\text{DMSO-}d_6)\delta\text{ppm}$; 1.22 (3H, t, $J=7.2$ Hz), 3.30 (6H, s), 3.77 (1H, ABq, $J=17.0$ Hz), 4.05-4.15 (2H, m), 4.18 (1H, ABq, $J=17.0$ Hz), 4.19 (2H, q,

$J=7.2$ Hz), 4.56 (2H, brs), 5.0-5.1 (2H, m), 5.37 (1H, d, $J=4.8$ Hz), 5.98 (1H, dd, $J=4.8$ Hz, 8.1 Hz), 6.62 (1H, s), 6.98 (1H, s), 7.0-7.6 (42H, m), 8.20 (2H, d, $J=7.0$ Hz), 8.90 (2H, d, $J=7.0$ Hz), 9.95 (1H, d, $J=8.1$ Hz)

Example 22

[0114]

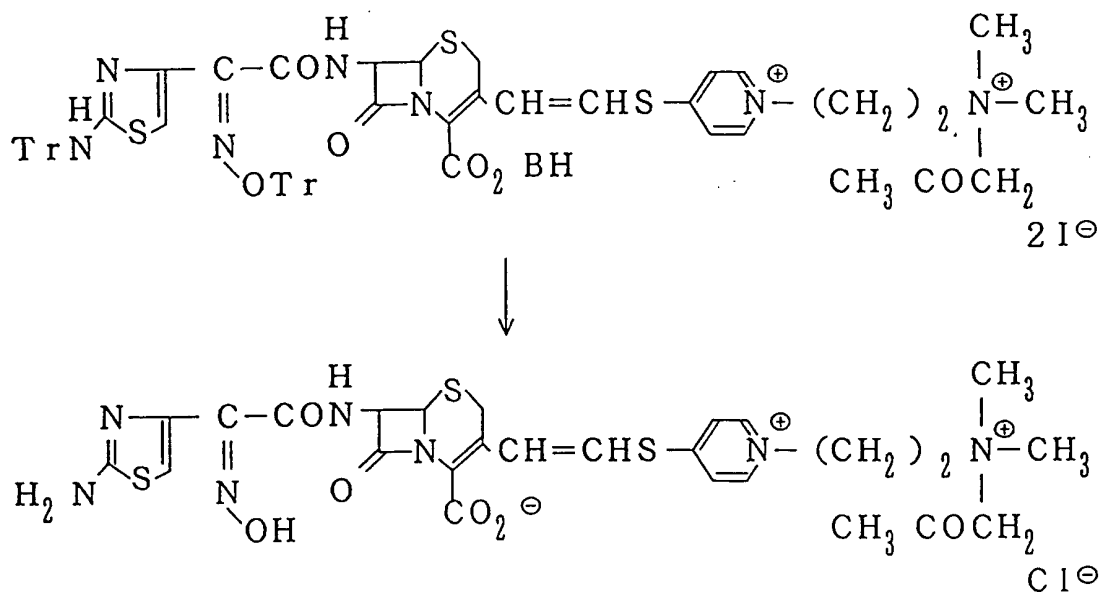
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[0115] The procedure of Example 3 was followed to produce 535 mg of chloride 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetamido]-3-[2-(1-(2-acetonil-dimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate from 3.5 g of benzhydryl 7-[2-trityloxyimino-2-(2-tritylaminothiazol-4-yl)acetamido]-3-[2-(1-(2-acetonil-dimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate iodide.

¹H-NMR(DMSO-d₆)δppm; 2.15 (3H, s), 3.28 (6H, s), 3.56 (1H, ABq, J=17.0 Hz), 3.79 (1H, ABq, J=17.0 Hz), 4.1-4.2 (2H, m), 4.84 (2H, brs), 5.0-5.1 (2H, m), 5.13 (1H, d, J=5.3 Hz), 5.69 (1H, dd, J=5.3 Hz, 8.3 Hz), 6.53 (1H, d, J=15.3 Hz), 6.62 (1H, s), 7.13 (2H, brs), 7.41 (1H, d, J=15.3 Hz), 8.05 (2H, d, J=6.9 Hz), 8.91 (2H, d, J=6.9 Hz), 9.43 (1H, d, J=8.3 Hz), 11.5 (1H, s)

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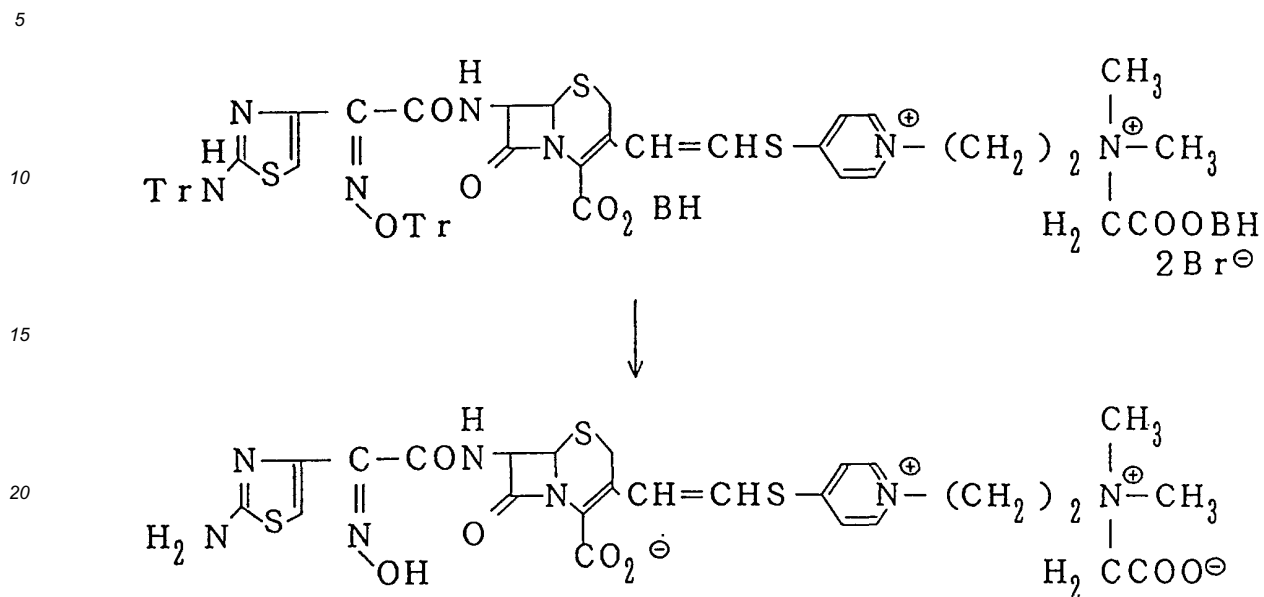
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Example 23

[0116]

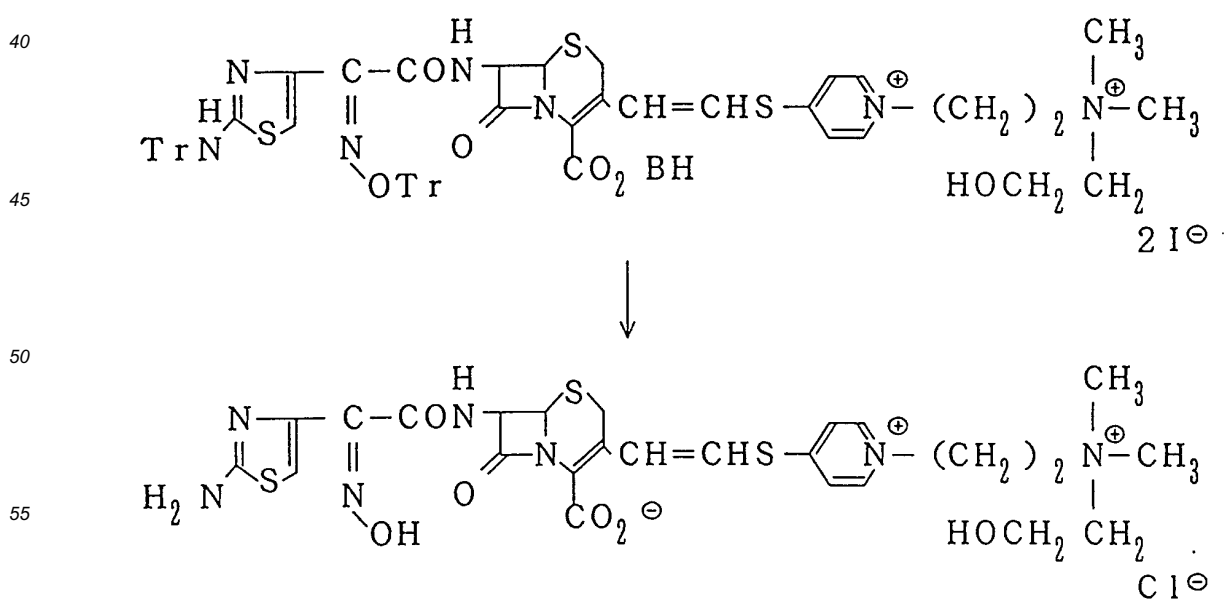


[0117] The procedure of Example 3 was followed to produce 289 mg of 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetamido]-3-[2-(1-(2-carboxylate methyl-dimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate from 2.41 g of benzhydryl 7-[2-trityloxymino-2-(2-tritylaminothiazol-4-yl)acetamido]-3-[2-(1-(2-benzhydryloxycarbonylmethyl-dimethylammonio-ethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate bromide.

¹H-NMR(DMSO-d₆)δppm; 3.18 (6H, s), 3.54 (1H, ABq, J=17.0 Hz), 3.71 (2H, brs), 3.75 (1H, ABq, J=17.0 Hz), 4.08-4.18 (2H, m), 4.8-4.9 (2H, m), 5.06 (1H, d, J=5.1 Hz), 5.65 (1H, d, J=5.1 Hz), 6.54 (1H, d, J=15.3 Hz), 6.64 (1H, s), 7.39 (1H, d, J=15.3 Hz), 7.94 (2H, d, J=6.9 Hz), 8.68 (2H, d, J=6.9 Hz)

Example 24

[0118]

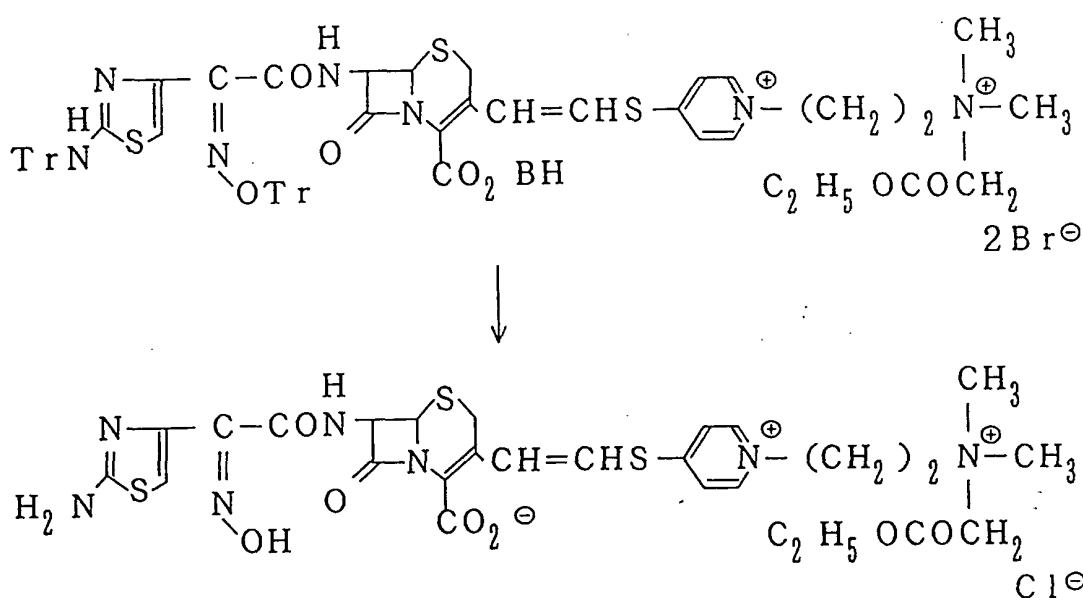


[0119] The procedure of Example 3 was followed to produce 160 mg of chloride 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetamido]-3-[2-(1-(2-hydroxyethyl-dimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate from 3.2 g of benzhydryl 7-[2-trityloxyimino-2-(2-tritylaminothiazol-4-yl)acetamido]-3-[2-(1-(2-hydroxyethyl-dimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate iodide.

¹H-NMR(DMSO-d₆)δppm; 3.21 (6H, s), 3.55 (2H, brs), 3.64 (1H, ABq, J=17.0 Hz), 3.85 (2H, brs), 4.08 (1H, ABq, J=17.0 Hz), 4.0-4.1 (2H, m), 5.0-5.1 (2H, m), 5.19 (1H, d, J=5.1 Hz), 5.80 (1H, dd, J=5.1 Hz, 8.3 Hz), 6.65 (1H, s), 7.02 (1H, d, J=15.3 Hz), 7.13 (2H, brs), 7.34 (1H, d, J=15.3 Hz), 8.18 (2H, d, J=6.9 Hz), 9.00 (2H, d, J=6.9 Hz), 9.48 (1H, d, J=8.3 Hz), 11.35 (1H, s)

Example 25

[0120]

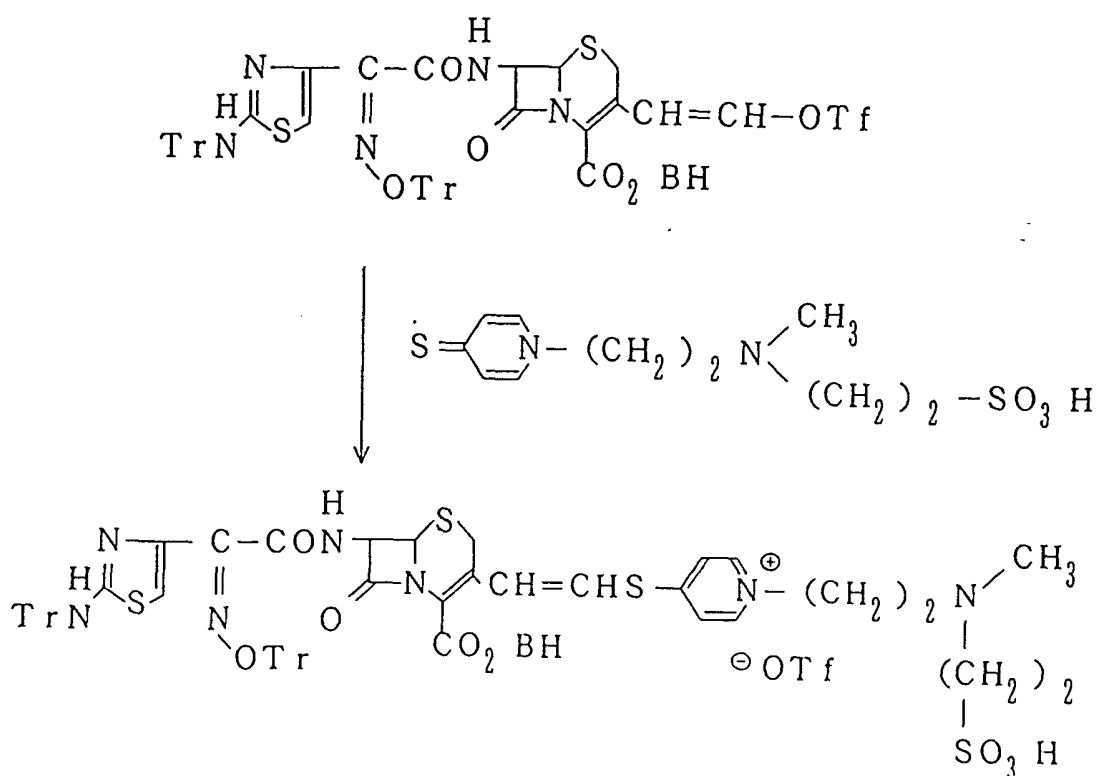


[0121] The procedure of Example 3 was followed to produce 320 mg of chloride 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetamido]-3-[2-(1-(2-ethyloxycarbonylmethyl-dimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate from 2.49 g of benzhydryl 7-[2-trityloxyimino-2-(2-tritylaminothiazol-4-yl)acetamido]-3-[2-(1-(2-ethyloxycarbonylmethyl-dimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate bromide.

¹H-NMR(DMSO-d₆)δppm; 1.23 (3H, t, J=7.2 Hz), 3.29 (6H, s), 3.67 (1H, ABq, J=17.0 Hz), 4.08 (1H, ABq, J=17.0 Hz), 4.18 (2H, q, J=7.2 Hz), 4.1-4.2 (2H, m), 4.60 (2H, brs), 5.0-5.1 (2H, m), 5.20 (1H, d, J=4.8 Hz), 5.80 (1H, dd, J=4.8 Hz, 8.1 Hz), 6.65 (1H, s), 7.02 (1H, d, J=15.0 Hz), 7.12 (2H, brs), 7.35 (1H, d, J=15.0 Hz), 8.19 (2H, d, J=7.0 Hz), 8.95 (2H, d, J=7.0 Hz), 9.48 (1H, d, J=8.1 Hz), 11.32 (1H, s)

Example 26

[0122]

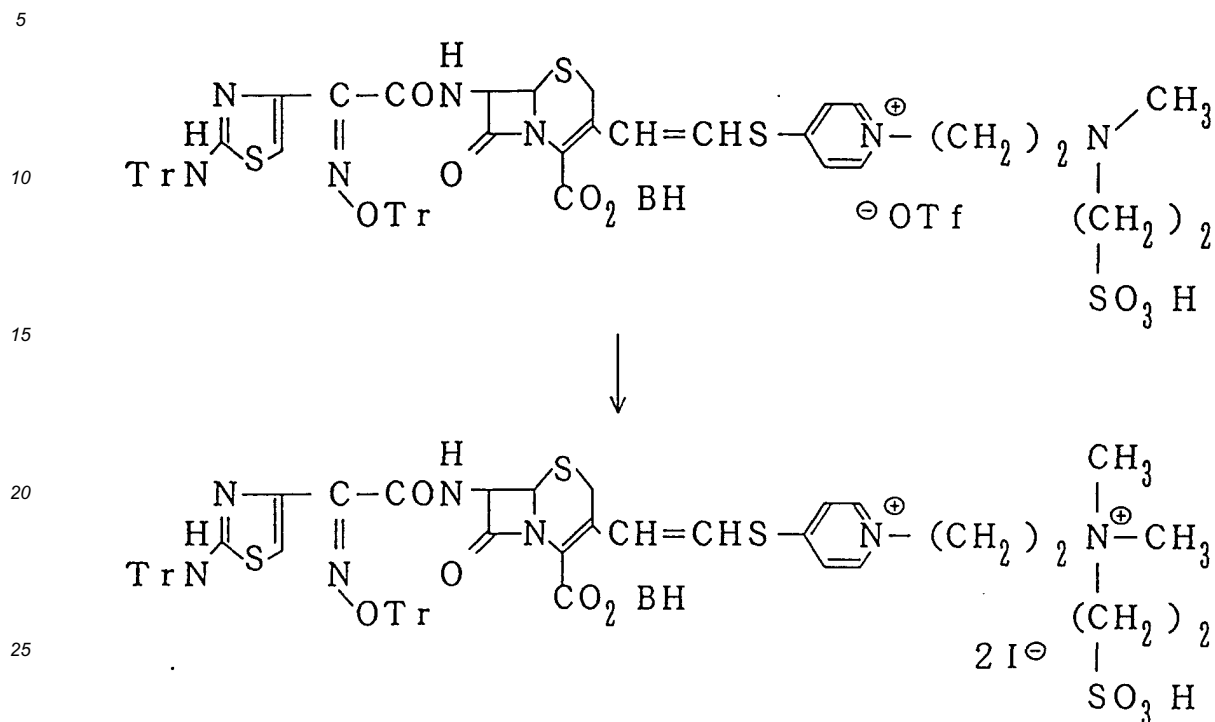


[0123] In anhydrous dimethylformamide (11 ml) were dissolved 2.5 g of benzhydryl 7-[2-trityloxyimino-2-(2-tritylaminothiazol-4-yl)acetamido]-3-(2-trifluoromethanesulfonyloxyvinyl)-3-cephem-4-carboxylate and 0.75 g of 1-(2-sulfoethyl-methylaminoethyl)-4-pyridothione. The solution was stirred at room temperature for 6 hours. After completion of the reaction, ethyl acetate was added to the reaction mixture after which the mixture was washed with an aqueous solution of sodium bicarbonate and with an aqueous solution of sodium chloride. The organic layer was dried over anhydrous magnesium sulfate. The organic solvent was distilled off under reduced pressure. The residue was dissolved in 15 ml of methylene chloride. The solution was added dropwise to 150 ml of isopropyl ether to produce a precipitate. The precipitate was collected by filtration and dried under reduced pressure, giving 1.4 g of the contemplated benzhydryl 7-[2-trityloxyimino-2-(2-tritylaminothiazol-4-yl)acetoamido]-3-[2-(1-(2-sulfoethyl-methylaminoethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate trifluoromethane sulfonate.

$^1\text{H-NMR}(\text{DMSO-}d_6)\delta\text{ppm}$; 2.17 (3H, brs), 2.4-2.5 (2H, m), 2.7-2.8 (2H, m), 2.7-2.8 (2H, m), 3.76 (1H, ABq, $J=17.7$ Hz), 4.17 (1H, ABq, $J=17.7$ Hz), 4.5-4.6 (2H, m), 5.34 (1H, d, $J=5.1$ Hz), 5.97 (1H, dd, $J=5.1$ Hz, 8.4 Hz), 6.62 (1H, s), 6.98 (1H, s), 7.1-7.5 (42H, m), 8.05 (2H, d, $J=6.9$ Hz), 8.76 (1H, s), 8.78 (2H, d, $J=6.9$ Hz), 9.94 (1H, d, $J=8.4$ Hz)

Example 27

[0124]



[0125] The procedure of Example 10 was followed to produce 0.63 g of the contemplated benzhydryl 7-[2-trityloxyimino-2-(2-tritylaminothiazol-4-yl)acetamido]-3-[2-(1-(2-sulfoethyl-dimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate iodide from 0.67 g of benzhydryl 7-[2-trityloxyimino-2-(2-tritylaminothiazol-4-yl)acetoamido]-3-[2-(1-(2-sulfoethyl-dimethylaminoethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate trifluoromethane sulfonate.

¹H-NMR(DMSO-d₆)δppm; 3.0-3.1 (2H, m), 3.13 (6H, s), 3.7-3.8 (2H, m), 3.83 (1H, ABq, J=17.4 Hz), 3.8-3.9 (2H, m), 4.18 (1H, ABq, J=17.4 Hz), 4.9-5.0 (2H, m), 5.35 (1H, d, J=5.1 Hz), 5.98 (1H, dd, J=5.1 Hz, 8.4 Hz), 6.62 (1H, s), 6.98 (1H, s), 7.1-7.5 (42H, m), 8.18 (2H, d, J=7.2 Hz), 8.79 (1H, s), 8.85 (2H, d, J=7.2 Hz), 9.94 (1H, d, J=8.4 Hz)

Example 28

[0126]

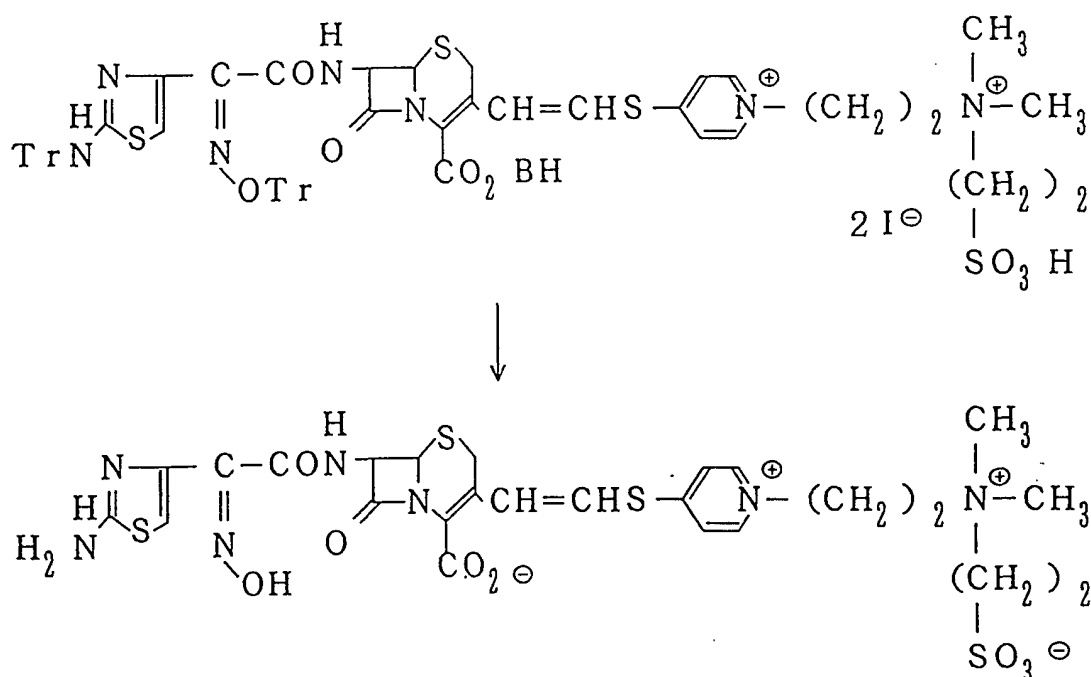
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[0127] The procedure of Example 3 was followed to produce 0.15 g of 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetamido]-3-[2-(1-(2-sulfonate ethyl-dimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate from 0.61 g of benzhydryl 7-[2-trityloxyimino-2-(2-tritylaminothiazol-4-yl)acetoamido]-3-[2-(1-(2-sulfoethyl-dimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate iodide

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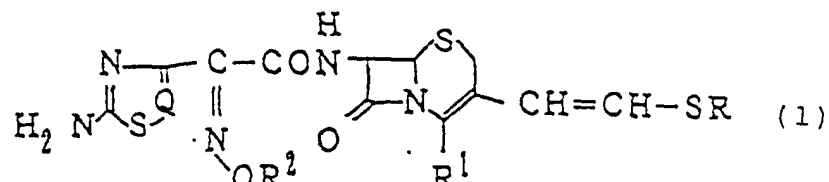
$^1\text{H-NMR}$ (DMSO- d_6 +D $_2$ O) δ ppm; 3.0-3.1 (2H, m), 3.13 (6H, s), 3.54 (1H, ABq, J=17.1 Hz), 3.6-3.7 (2H, m), 3.76 (1H, ABq, J=17.1 Hz), 3.8-3.9 (2H, m), 4.85-4.95 (2H, m), 5.07 (1H, d, J=4.8 Hz), 5.66 (1H, d, J=4.8 Hz), 6.55 (1H, d, J=15.3 Hz), 7.42 (1H, d, J=15.3 Hz), 8.01 (2H, d, J=7.1 Hz), 8.73 (2H, d, J=7.1 Hz)

Claims

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1. A cephem compound represented by the formula (1)

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wherein

Q represents CH or N,

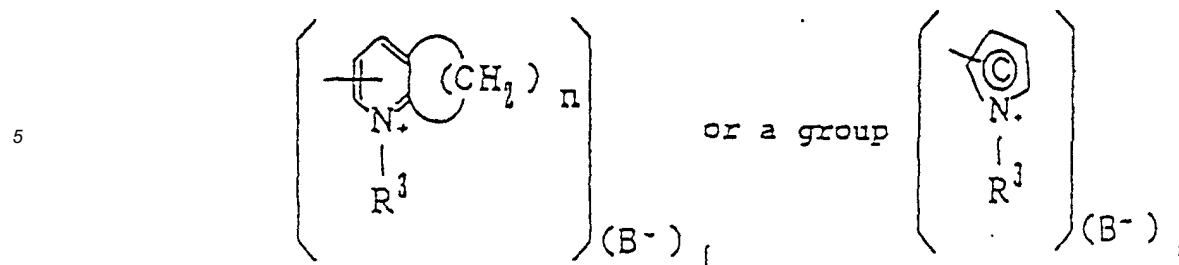
R¹ represents a carboxylate or a carboxyl group,

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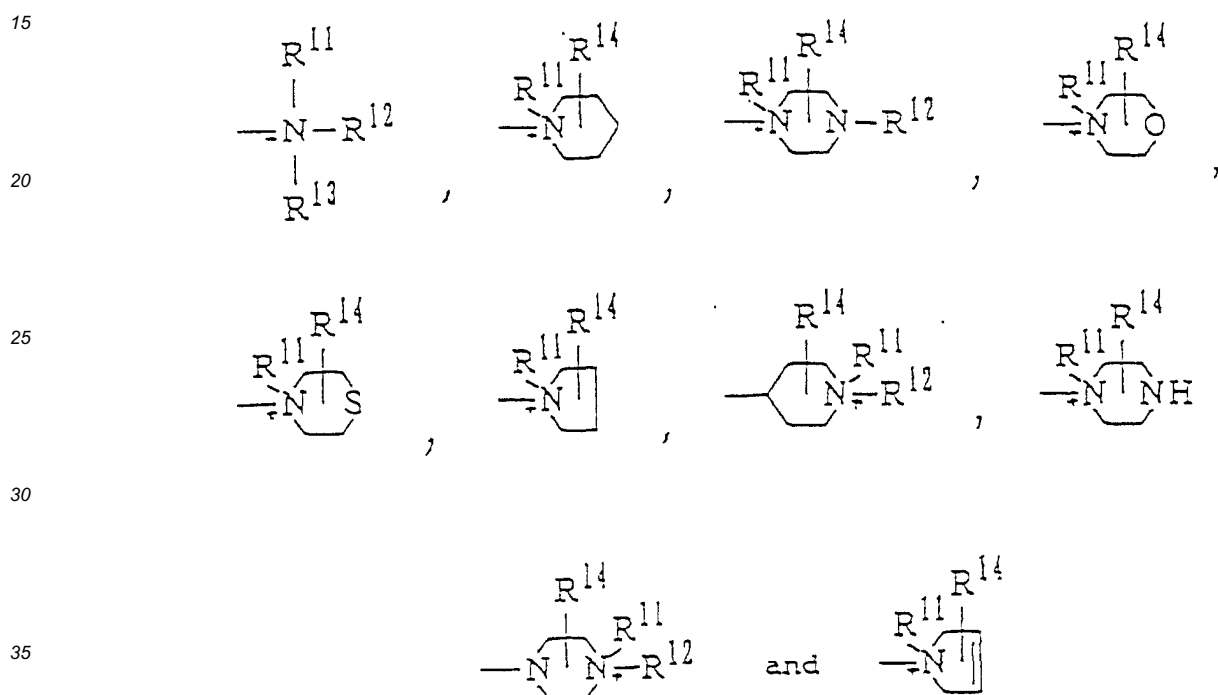
R² represents a hydrogen atom, a C₁₋₆ alkyl group, a C₂₋₆ alkenyl group, a C₂₋₆ alkynyl group, a C₃₋₆ cycloalkyl group, a carboxy(C₁₋₆)alkyl group, a hydroxy(C₁₋₆)alkyl group, or a C₁₋₂ alkoxy(C₁₋₄)alkyl group,

and R represents

a group



wherein R³ represents a group -(CH₂)_m-Y or a group -(CH₂)_m-CO-Y (wherein m is an integer of 1 to 5, and Y represents a quaternary ammonium group selected from the class consisting of the following groups:



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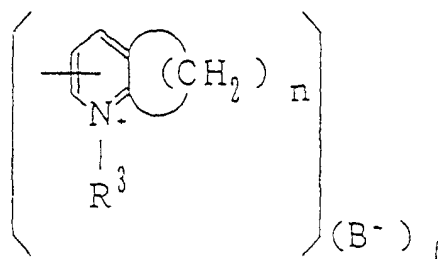
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wherein R¹¹, R¹² and R¹³ are the same or different and each represents a C₁₋₆ alkyl group, a C₂₋₆ alkenyl group, a hydroxy(C₁₋₆)alkyl group, a carboxy(C₁₋₆)alkyl group, a carbamoyl(C₁₋₆)alkyl group, a C₁₋₆ alkanoyl (C₁₋₆)alkyl group, a C₁₋₂ alkoxy(C₁₋₆)alkyl group, a C₁₋₂ alkoxy carbonyl(C₁₋₆)alkyl group, an amino(C₁₋₆)alkyl group, a C₁₋₅ alkylamino(C₁₋₅)alkyl group, a dialkylaminoalkyl group having 2 - 8 carbon atoms in the dialkylamino moiety and 1 - 6 carbon atoms in the alkyl moiety or a sulfo(C₁₋₅)alkyl group, and R¹⁴ is a hydrogen atom, a halogen atom, an amino group, a C₁₋₆ alkyl group, a carboxy group, a hydroxy group, a C₁₋₆ alkoxy group, a C₁₋₂ alkoxy(C₁₋₆)alkyl group, a hydroxy(C₁₋₆)alkyl group, an amino(C₁₋₆)alkyl group, a C₁₋₅ alkylamino(C₁₋₅) alkyl group, a dialkylaminoalkyl group having 2 - 8 carbon atoms in the dialkylamino moiety and 1 - 6 carbon atoms in the alkyl moiety, a di(C₁₋₄)alkylamino group, a carboxy(C₁₋₆)alkyl group, a carboxy(C₁₋₆)alkylamino group, a carbamoyl group, a N-C₁₋₄ alkyl carbamoyl group, a formylamino group or an acylamino group), n is an integer of 0 to 4, B⁻ represents an anion, f is 1 when R¹ represents a carboxylate, and 2 when R¹ represents a carboxyl group, and the ring C represents a hetero ring selected from the group consisting of oxazole, thiazole, isoxazole, isothiazole, pyrazole, imidazole, thiadiazole, triazole, oxatriazole, thiatriazole and tetrazole, all of which may respectively be substituted by one C₁₋₆ alkyl group on a ring nitrogen or carbon atom; a cephemcarboxy-protecting ester thereof and a nontoxic salt thereof.

- 55
2. The compound according to claim 1 wherein Q is CH.
 3. The compound according to claim 2 wherein R represents a group

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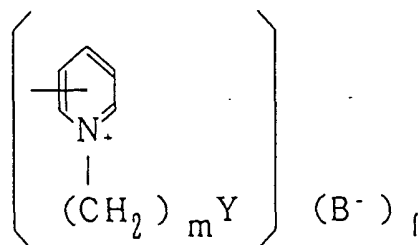
wherein R^3 represents a group $-(CH_2)_m-Y$, and n , B^- , f , m and Y are as defined hereinbefore.

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4. The compound according to claim 2 wherein R^2 represents a hydrogen atom or a C_{3-6} cycloalkyl group.

5. The compound according to claim 4 wherein R represents a group

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wherein B^- , f , m and Y are as defined hereinbefore.

6. The compound according to claim 1 which is at least one cephem compound of claim 1 selected from the group consisting of:

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chloride 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetamido]-3-[2-(1-(3-(4-methylmorpholinio)propyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate or its salt,

chloride 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetamido]-3-[2-(1-(2-trimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate or its salt,

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chloride 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetamido]-3-[2-(1-(2-carbamoylmethyl-dimethylammonio-ethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate or its salt,

chloride 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetamido]-3-[2-(1-(2-(4-methylmorpholinio)ethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate or its salt,

45

chloride 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetamido]-3-[2-(1-(2-(2-acetyl-dimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate or its salt,

chloride 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetamido]-3-[2-(1-(2-(1-methylpiperidinio)ethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate or its salt,

7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetamido]-3-[2-(1-(2-carboxylate methyl-dimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate or its salt,

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chloride 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetamido]-3-[2-[1-(2-hydroxyethyl-dimethylammonio-ethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate or its salt,

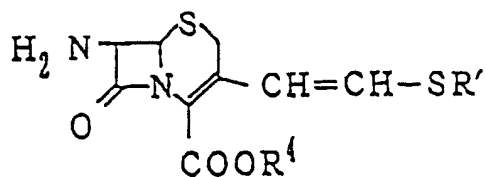
chloride 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetamido]-3-[2-(1-(2-ethoxycarbonylmethyl-dimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate or its salt,

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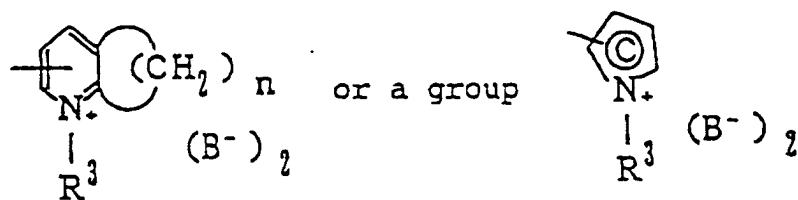
chloride 7-[2-cyclopentyloxyimino-2-(2-aminothiazol-4-yl)acetamide]-3-[2-(1-(2-trimethylammonio-ethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate or its salt, and

7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acetamido]-3-[2-(1-(sulfonate ethyl-dimethylammonio-ethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylate or its salt.

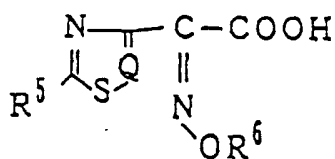
7. A process for preparing a cephem compound of claim 1 comprising the steps of reacting a compound represented by the formula



wherein R⁴ represents a cephemcarboxy-protective group; R' represents a group

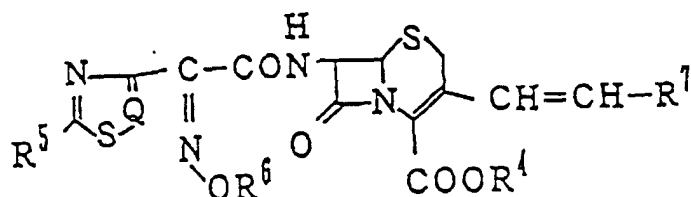


wherein R³, n, B⁻ and C are as defined in claim 1 with a compound represented by the formula

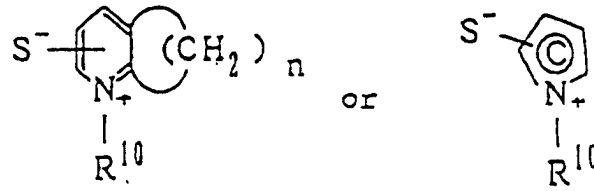


wherein R⁵ represents an amino group or a protected amino group, R⁶ represents an oxime-protective group or a group represented by R^{2'} (R^{2'} represents a group R² other than a hydrogen atom), and Q is as defined in claim 1, or with its reactive derivative, and optionally removing the protective groups from the reaction product, a cephemcarboxy-protective ester thereof and a nontoxic salt thereof.

8. A process for preparing a cephem compound of claim 1 comprising the steps of reacting a compound represented by the formula



wherein R⁴, R⁵ and R⁶ are as defined in claim 7, and R⁷ represents a halogen atom, a C₁₋₆ acyloxy group or a sulfonyloxy group, with a compound represented by the formula



wherein R¹⁰ represents a group -(CH₂)_m-Z or a group -(CH₂)_m-CO-Z (wherein m is an integer of 1 to 5, and Z represents a tertiary amino group), and n is an integer of 0 to 4, reacting the reaction product with a compound represented by the formula



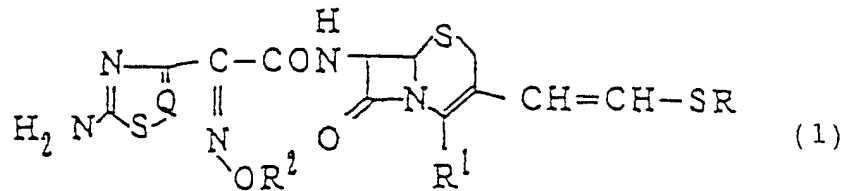
wherein R¹¹ represents a C₁₋₆ alkyl group, a C₂₋₆ alkenyl group, a hydroxy(C₁₋₆)alkyl group, a carboxy(C₁₋₆)alkyl group, a carbamoyl(C₁₋₆)alkyl group, a C₁₋₆ alkanoyl(C₁₋₆)alkyl group, a C₁₋₂alkoxy(C₁₋₆)alkyl group, a C₁₋₂alkoxycarbonyl(C₁₋₆)alkyl group, an amino(C₁₋₆)alkyl group, a C₁₋₅ alkylamino(C₁₋₅)alkyl group, a C₂₋₈ dialkylamino(C₁₋₆)alkyl group or a sulfo(C₁₋₅)alkyl group, and X is a halogen atom, and optionally removing the protective groups from the reaction product, a cephemcarboxy-protective ester thereof and a nontoxic salt thereof.

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11. An antimicrobial composition comprising a cephem compound of claim 1, a cephemcarboxy-protective ester thereof or a nontoxic salt thereof, and a pharmaceutically acceptable carrier.
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12. The antimicrobial composition according to claim 11 which has a high antimicrobial activity against methicillin-resistant Staphylococcus aureus.

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Patentansprüche

1. Eine Cephemverbindung, welche durch die Formel (1)



dargestellt wird, worin

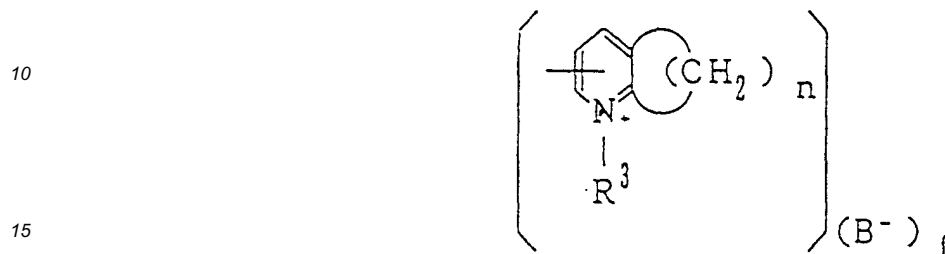
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Q für CH oder N steht,
 R¹ für ein Carboxylat oder eine Carboxylgruppe steht,
 R² für ein Wasserstoffatom, eine C₁₋₆-Alkylgruppe, eine C₂₋₆-Alkenylgruppe, eine C₂₋₆-Alkylgruppe, eine C₃₋₆-Cycloalkylgruppe, eine Carboxy(C₁₋₆)alkylgruppe, eine Hydroxy(C₁₋₆)alkylgruppe oder eine C₁₋₂-Alkoxy(C₁₋₄)alkylgruppe steht,
 und R für
 50 eine Gruppe

boxy-Schutzester von dieser sowie ein nichttoxisches Salz von dieser.

2. Die Verbindung gemäß Anspruch 1, worin Q gleich CH ist.

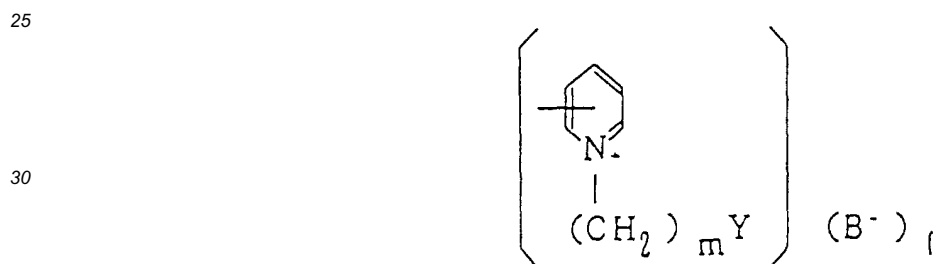
5 3. Die Verbindung gemäß Anspruch 2, worin R für eine Gruppe



steht, worin R³ für eine Gruppe -(CH₂)_m-Y steht, und n, B⁻, f, m und Y so sind wie vorstehend definiert wurde.

20 4. Die Verbindung gemäß Anspruch 2, worin R² für ein Wasserstoffatom oder eine C₃₋₆-Cycloalkylgruppe steht.

5. Die Verbindung gemäß Anspruch 4, worin R für eine Gruppe



35 steht, worin B⁻, f, m und Y so sind wie vorstehend definiert wurde.

6. Die Verbindung gemäß Anspruch 1, welche wenigstens eine Cephemverbindung aus Anspruch 1 ist, die ausgewählt ist aus der Gruppe bestehend aus:

40 Chlorid 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)-acetamido]-3-[2-(1-(3-(4-methylmorpholinio)propyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylat oder dessen Salz,

Chlorid 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)-acetamido]-3-[2-(1-(2-trimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylat oder dessen Salz,

45 Chlorid 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)-acetamido]-3-[2-(1-(2-carbamoylmethyl-dimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylat oder dessen Salz,

50 Chlorid 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)-acetamido]-3-[2-(1-(2-(4-methylmorpholinio)ethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylat oder dessen Salz,

Chlorid 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)-acetamido]-3-[2-(1-(2-acetyl-dimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylat oder dessen Salz,

55 Chlorid 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)-acetamido]-3-[2-(1-(2-(1-methylpiperidinio)ethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylat oder dessen Salz,

7-[2-Hydroxyimino-2-(2-aminothiazol-4-yl)acetamido]-3-[2-(1-(2-carboxylat-methyl-dimethylammonioethyl)-

4-pyridinio)thiovinyl]-3-cephem-4-carboxylat oder dessen Salz,

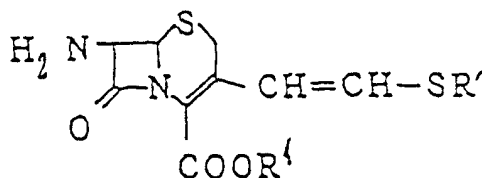
Chlorid 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)-acetamido]-3-[2-[1-(2-hydroxyethyl-dimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylat oder dessen Salz,

Chlorid 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)-acetamido]-3-[2-(1-(2-ethyloxycarbonylmethyl-dimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylat oder dessen Salz,

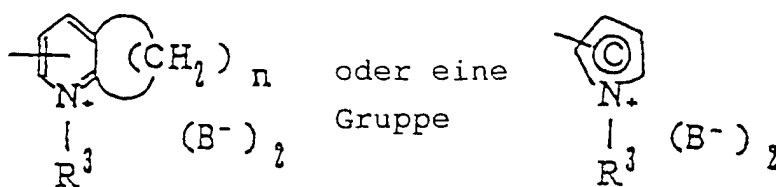
Chlorid 7-[2-cyclopentyloxyimino-2-(2-aminothiazol-4-yl)acetamide]-3-[2-(1-(2-trimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylat oder dessen Salz, und

7-[2-Hydroxyimino-2-(2-aminothiazol-4-yl)acetamido]-3-[2-(1-(sulfonat-ethyl-dimethylammonioethyl)-4-pyridinio)thiovinyl]-3-cephem-4-carboxylat oder dessen Salz.

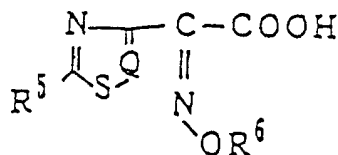
7. Ein Verfahren zur Herstellung einer Cephemverbindung nach Anspruch 1, eines Cephemcarboxy-Schutzesters von dieser und eines nichttoxischen Salzes von dieser, welches die folgenden Schritte umfaßt: Umsetzen einer Verbindung, welche durch die Formel



dargestellt wird, worin R⁴ für eine Cephemcarboxy-Schutzgruppe steht; R' für eine Gruppe



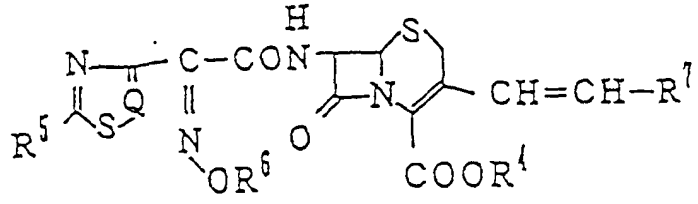
steht, worin R³, n, B⁻ und C so sind wie in Anspruch 1 definiert, mit einer Verbindung, welche durch die Formel



dargestellt wird, worin R⁵ für eine Aminogruppe oder eine geschützte Aminogruppe steht, R⁶ für eine Oxim-Schutzgruppe oder eine Gruppe steht, die durch R² (R² steht für eine Gruppe R² außer einem Wasserstoffatom) dargestellt wird, und Q so wie in Anspruch 1 definiert ist, oder mit dessen reaktivem Derivat, und gegebenenfalls Entfernen der Schutzgruppen von dem Reaktionsprodukt.

8. Ein Verfahren zur Herstellung einer Cephemverbindung nach Anspruch 1, eines Cephemcarboxy-Schutzesters von dieser und eines nichttoxischen Salzes von dieser, welches die folgenden Schritte umfaßt: Umsetzen einer Verbindung, welche durch die Formel

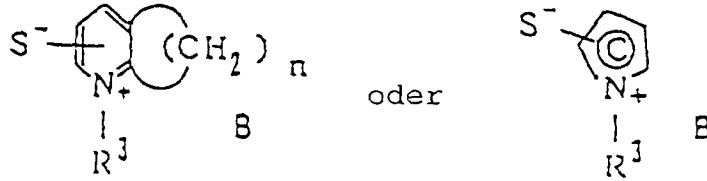
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dargestellt wird, worin R⁴, R⁵ und R⁶ so wie in Anspruch 7 definiert sind, und R⁷ für ein Halogenatom, eine C₁₋₆-Acyloxygruppe oder eine Sulfonyloxygruppe steht, mit einer Verbindung, welche durch die Formel

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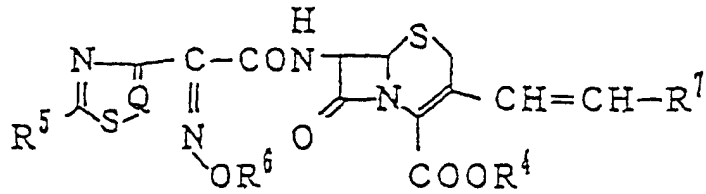
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dargestellt wird, worin R³, n und B so wie in Anspruch 1 definiert sind, und gegebenenfalls Entfernen der Schutzgruppen von dem Reaktionsprodukt.

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9. Ein Verfahren zur Herstellung einer Cephemverbindung nach Anspruch 1, eines Cephemcarboxy-Schutzesters von dieser und eines nichttoxischen Salzes von dieser, welches die folgenden Schritte umfasst: Umsetzen einer Verbindung, welche durch die Formel

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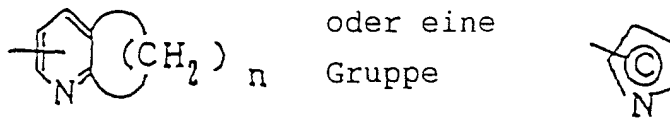
dargestellt wird, worin R⁴, R⁵, R⁶ und R⁷ so wie in Anspruch 8 definiert sind, mit einer Verbindung, welche durch die Formel

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dargestellt wird, worin R⁸ für eine Gruppe

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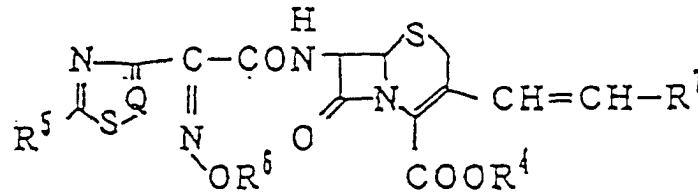
steht, worin n und C wie in Anspruch 1 definiert sind, und M für ein Wasserstoffatom oder ein Metallatom steht, Umsetzen des Reaktionsprodukts mit einer Verbindung, welche durch die Formel

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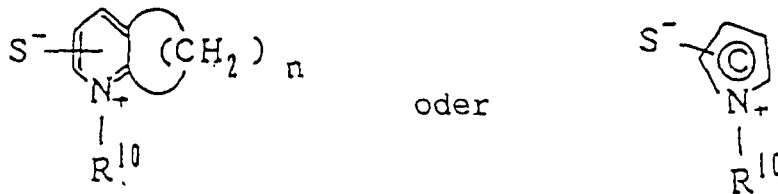
dargestellt wird, worin X ein Halogenatom ist und R³ wie in Anspruch 1 definiert ist, und gegebenenfalls Entfernen der Schutzgruppen von dem Reaktionsprodukt.

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10. Ein Verfahren zur Herstellung einer Cephemverbindung nach Anspruch 1, eines Cephemcarboxy-Schutzesters von dieser und eines nichttoxischen Salzes von dieser, welches die folgenden Schritte umfaßt: Umsetzen einer Verbindung, welche durch die Formel



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dargestellt wird, worin R⁴, R⁵, R⁶ und R⁷ so wie in Anspruch 8 definiert sind, mit einer Verbindung, welche durch die Formel



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dargestellt wird, worin R¹⁰ für eine Gruppe -(CH₂)_m-Z oder eine Gruppe -(CH₂)_m-CO-Z steht (worin m eine ganze Zahl von 1 bis 5 ist, und Z für eine tertiäre Aminogruppe steht), und n eine ganze Zahl von 0 bis 4 ist, Umsetzen des Reaktionsprodukts mit einer Verbindung, welche durch die Formel



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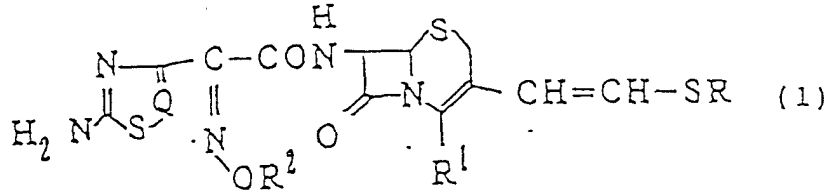
dargestellt wird, worin R¹¹ für eine C₁₋₆-Alkylgruppe, eine C₂₋₆-Alkenylgruppe, eine Hydroxy(C₁₋₆)alkylgruppe, eine Carboxy(C₁₋₆)alkylgruppe, eine Carbamoyl(C₁₋₆)alkylgruppe, eine C₁₋₆-Alkanoyl(C₁₋₆)alkylgruppe, eine C₁₋₂-Alkoxy(C₁₋₆)alkylgruppe, eine C₁₋₂-Alkoxy-carbonyl(C₁₋₆)alkylgruppe, eine Amino-(C₁₋₆)-alkylgruppe, eine C₁₋₅-Alkylamino(C₁₋₅)alkylgruppe, eine C₂₋₈-Dialkylamino(C₁₋₆)alkylgruppe oder eine Sulfo(C₁₋₅)alkylgruppe steht, und X ein Halogenatom ist, und gegebenenfalls Entfernen der Schutzgruppen von dem Reaktionsprodukt.

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11. Eine antimikrobielle Zusammensetzung umfassend eine Cephemverbindung nach Anspruch 1, einen Cephemcarboxy-geschützten Ester davon oder ein nichttoxisches Salz davon sowie einen pharmazeutisch verträglichen Träger.
12. Die antimikrobielle Zusammensetzung gemäß Anspruch 11, welche eine hohe antimikrobielle Aktivität gegenüber Methicillin-resistenten Staphylococcus aureus aufweist.

50 **Revendications**

- 55
1. Composé céphem représenté par la formule (1)

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10 dans laquelle

Q représente CH ou N,

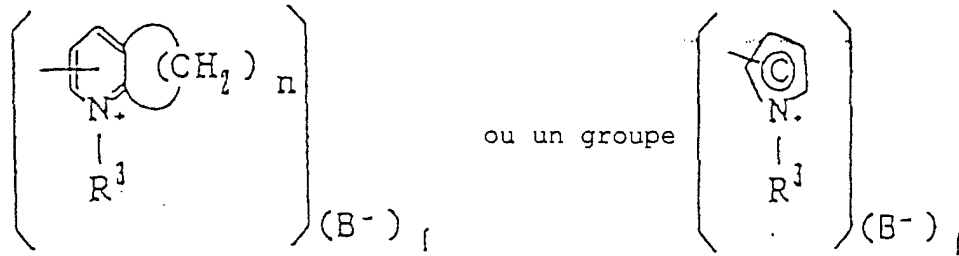
R¹ représente un groupe carboxylate ou un groupe carboxyle,

15 R² représente un atome d'hydrogène, un groupe alkyle en C₁₋₆, un groupe alcényle en C₂₋₆, un groupe alcynyle en C₂₋₆, un groupe cycloalkyle en C₃₋₆, un groupe carboxy(alkyle en C₁₋₆), un groupe hydroxyalkyle en C₁₋₆ ou un groupe (alcoxy en C₁₋₂)alkyle en C₁₋₄,

et R représente un groupe

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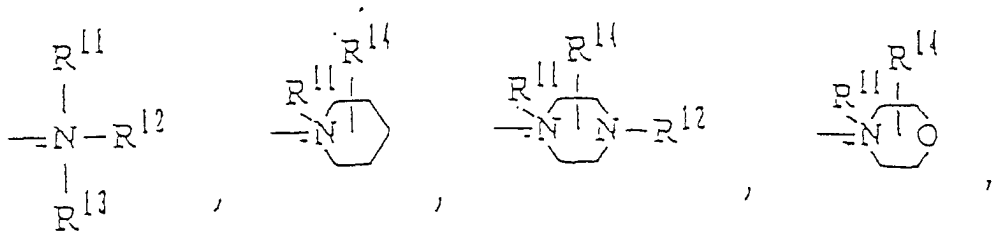


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dans lequel R³ représente un groupe -(CH₂)_m-Y ou un groupe -(CH₂)_m-CO-Y (dans lequel m représente un nombre entier valant de 1 à 5 et Y représente un groupe d'ammonium quaternaire choisi dans l'ensemble comprenant les groupes suivants

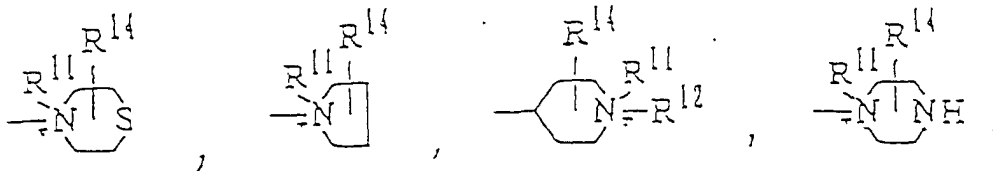
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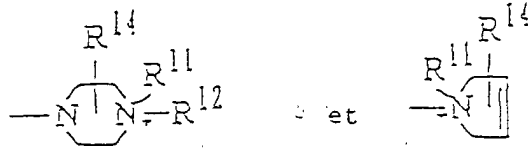
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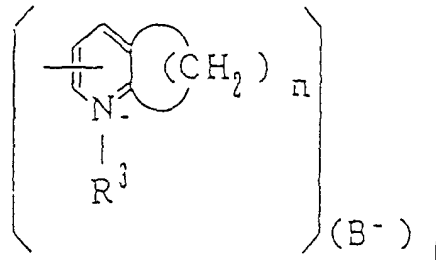
dans lesquels R¹¹, R¹² et R¹³ sont identiques ou différents et représentent chacun un groupe alkyle en C₁₋₆, un groupe alcényle en C₂₋₆, un groupe hydroxyalkyle en C₁₋₆, un groupe carboxy(alkyle en C₁₋₆), un groupe carbamoyl(alkyle en C₁₋₆), un groupe (alcanoyle en C₁₋₆)alkyle en C₁₋₆, un groupe (alcoxy en C₁₋₂)alkyle en C₁₋₆, un groupe (alcoxy en C₁₋₂)carbonyl(alkyle en C₁₋₆), un groupe aminoalkyle en C₁₋₆, un groupe (alkyle en C₁₋₅)amino(alkyle en C₁₋₅), un groupe dialkylaminoalkyle possédant 2-8 atomes de carbone dans le fragment dialkylamino et 1-6 atomes de carbone dans le fragment alkyle ou un groupe sulfoalkyle en C₁₋₅, et R¹⁴ représente un atome d'hydrogène, un atome d'halogène, un groupe amino, un groupe alkyle en C₁₋₆, un groupe carboxyle, un groupe hydroxyle, un groupe alcoxy en C₁₋₆, un groupe (alcoxy en C₁₋₂)alkyle en C₁₋₆, un groupe hydroxyalkyle en C₁₋₆ un groupe aminoalkyle en C₁₋₆, un groupe (alkyle en C₁₋₅)amino(alkyle en C₁₋₅), un groupe dialkylamino-alkyle possédant 2-8 atomes de carbone dans le fragment dialkylamino et 1-6 atomes de carbone dans le fragment alkyle, un groupe di(alkyle en C₁₋₄)amino, un groupe carboxy(alkyle en C₁₋₆), un groupe carboxy(alkyle en C₁₋₆)amino, un groupe carbamoyle, un groupe N-(alkyle-en C₁₋₄)carbamoyle, un groupe formylamino ou un groupe acylamino), n représente un nombre entier valant de 0 à 4, B⁻ représente un anion, f vaut 1 lorsque R¹ représente un carboxylate, et 2 lorsque R¹ représente un groupe carboxyle, et le cycle C représente un hétérocycle choisi dans le groupe comprenant l'oxazole, le thiazole, l'isoxazole, l'isothiazole, le pyrazole, l'imidazole, le thiadiazole, le triazole, l'oxatriazole, le thiatriazole et le tétrazole, qui peuvent tous respectivement être substitués par un groupe alkyle en C₁₋₆ sur un atome d'azote ou de carbone du cycle ; un ester céphem carboxy protecteur de celui-ci et un sel non toxique de celui-ci.

2. Composé selon la revendication 1, dans lequel Q est CH.

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3. Composé selon la revendication 2, dans lequel R représente un groupe

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dans lequel R³ représente un groupe -(CH₂)_m-Y et n, B⁻, f, m et Y sont tels que définis précédemment.

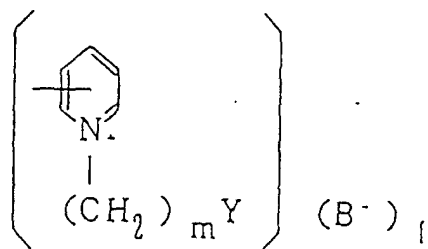
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4. Composé selon la revendication 2, dans lequel R² représente un atome d'hydrogène ou un groupe cycloalkyle en C₃₋₆.

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5. Composé selon la revendication 4, dans lequel R représente un groupe

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dans lequel B⁻, f, m et Y sont tels que définis précédemment.

6. Composé selon la revendication 1 qui est au moins un composé céphem selon la revendication 1, choisi dans le groupe comprenant

le chlorure de 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acétamido]-3-[2-(1-(3-(4-méthylmorpholinio)propyl)-4-pyridinio)thiovinyl]-3-céphem-4-carboxylate ou son sel,

le chlorure de 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)-acétamido]-3-[2-(1-(2-triméthylammonioéthyl)-4-pyridinio)thiovinyl]-3-céphem-4-carboxylate ou son sel,

le chlorure de 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)-acétamido]-3-[2-(1-(2-carbamoylméthyl diméthylammonioéthyl)-4-pyridinio)thiovinyl]-3-céphem-4-carboxylate ou son sel,

le chlorure de 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)-acétamido]-3-[2-(1-(2-(4-méthylmorpholinio)éthyl)-4-pyridinio)thiovinyl]-3-céphem-4-carboxylate ou son sel,

le chlorure de 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)-acétamido]-3-[2-(1-(2-acétonyl-diméthylammonioéthyl)-4-pyridinio)-thiovinyl]-3-céphem-4-carboxylate ou son sel,

le chlorure de 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)-acétamido]-3-[2-(1-(2-(1-méthylpipéridinio)éthyl)-4-pyridinio)thiovinyl]-3-céphem-4-carboxylate ou son sel,

le 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)acétamido]-3-[2-(1-(2-carboxylate-méthyl diméthylammonioéthyl)-4-pyridinio)thiovinyl]-3-céphem-4-carboxylate ou son sel,

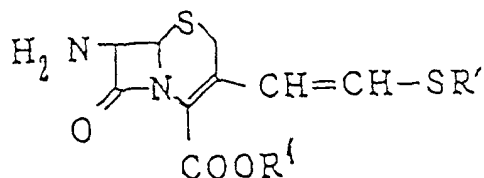
le chlorure de 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)-acétamido]-3-[2-[1-(2-hydroxyéthyl diméthylammonioéthyl)-4-pyridinio)-thiovinyl]-3-céphem-4-carboxylate ou son sel,

le chlorure de 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)-acétamido]-3-[2-(1-(2-éthyl oxycarbonylméthyl diméthylammonioéthyl)-4-pyridinio)thiovinyl]-3-céphem-4-carboxylate ou son sel,

le chlorure de 7-[2-cyclopentyl oxyimino-2-(2-aminothiazol-4-yl)acétamido]-3-[2-(1-(2-triméthylammonioéthyl)-4-pyridinio)thiovinyl]-3-céphem-4-carboxylate ou son sel, et

le 7-[2-hydroxyimino-2-(2-aminothiazol-4-yl)-acétamido]-3-[2-(1-(sulfonate-éthyl diméthylammonioéthyl)-4-pyridinio)thiovinyl]-3-céphem-4-carboxylate ou son sel.

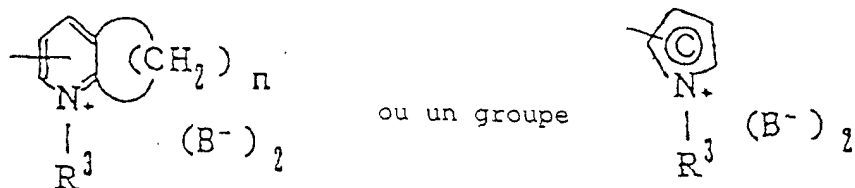
7. Procédé pour la préparation d'un composé céphem selon la revendication 1, qui comprend les étapes qui consistent à faire réagir un composé représenté par la formule



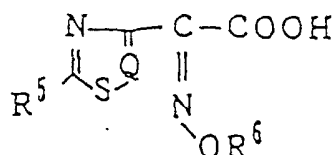
dans laquelle R⁴ représente un groupe céphem carboxy protecteur ;

R' représente

un groupe

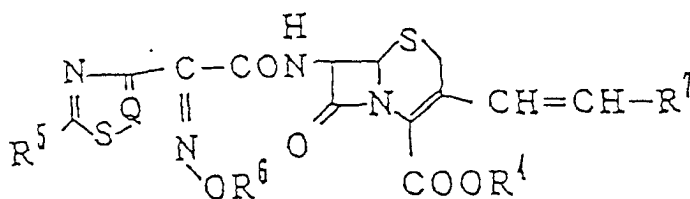


10 dans lequel R^3 , n , B^- et C sont tels que définis dans la revendication 1, avec un composé représenté par la formule

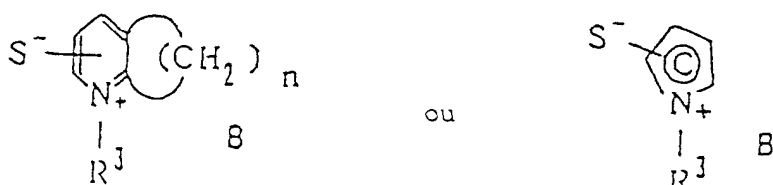


20 dans laquelle R^5 représente un groupe amino ou un groupe amino protégé, R^6 représente un groupe oxime protecteur ou un groupe représenté par R^2 (R^2 représente un groupe R^2 autre qu'un atome d'hydrogène), et Q est tel que défini dans la revendication 1, ou avec son dérivé réactif, et éventuellement à éliminer les groupes protecteurs du produit réactionnel, d'un ester céphem carboxy protecteur de celui-ci et d'un sel non toxique de celui-ci.

- 25 8. Procédé de préparation d'un composé céphem selon la revendication 1 qui comprend les étapes qui consistent à faire réagir un composé représenté par la formule



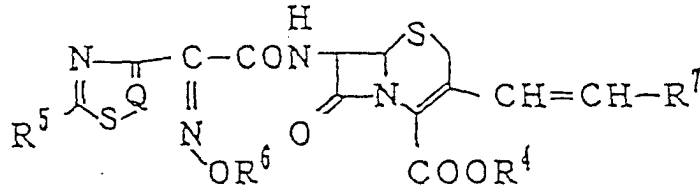
35 dans laquelle R^4 , R^5 et R^6 sont tels que définis dans la revendication 7, et R^7 représente un atome d'halogène, un groupe acyloxy en C_{1-6} ou un groupe sulfonyloxy, avec un composé représenté par la formule



45 dans laquelle R^3 , n et B sont tels que définis dans la revendication 1, et éventuellement à éliminer les groupes protecteurs du produit réactionnel, d'un ester céphem carboxy protecteur de celui-ci ou d'un sel non toxique de celui-ci.

- 50 9. Procédé de préparation d'un composé céphem selon la revendication 1, qui comprend les étapes qui consistent à faire réagir un composé représenté par la formule

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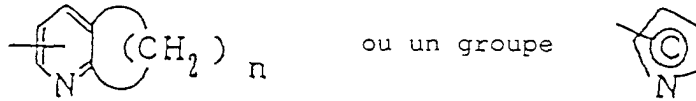
dans laquelle R⁴, R⁵, R⁶ et R⁷ sont tels que définis dans la revendication 8, avec un composé représenté par la formule



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dans laquelle R⁸ représente un groupe

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dans lequel n et C sont tels que dans la revendication 1, et M représente un atome d'hydrogène ou un atome métallique, à faire réagir le produit réactionnel avec un composé représenté par la formule



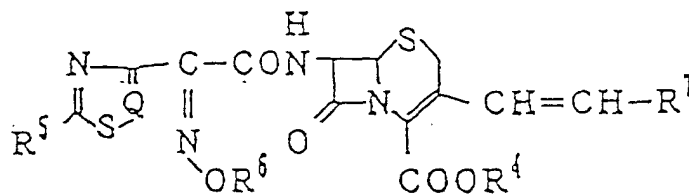
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dans laquelle X est un atome d'halogène et R³ est tel que défini dans la revendication 1, et éventuellement à éliminer les groupes protecteurs du produit réactionnel, d'un ester céphem carboxy-protecteur de celui-ci et d'un sel non toxique de celui-ci.

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10. Procédé de préparation d'un composé céphem selon la revendication 1, qui comprend les étapes qui consistent à faire réagir un composé représenté par la formule

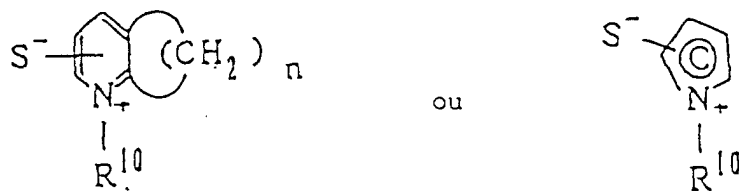
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dans laquelle R⁴, R⁵, R⁶ et R⁷ sont tels que définis dans la revendication 8, avec un composé représenté par la formule

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EP 0 700 916 B1

dans laquelle R^{10} représente un groupe $-(CH_2)_m-Z$ ou un groupe $-(CH_2)_m-CO-Z$ (dans lequel m est un nombre entier valant de 1 à 5, et Z représente un groupe amino tertiaire), et n est un nombre entier valant de 0 à 4, à faire réagir le produit réactionnel avec un composé représenté par la formule

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dans laquelle R^{11} représente un groupe alkyle en C_{1-6} , un groupe alcényle en C_{2-6} , un groupe hydroxyalkyle en C_{1-6} , un groupe carboxy(alkyle en C_{1-6}), un groupe carbamoyl(alkyle en C_{1-6}), un groupe (alcanoyle en C_{1-6})alkyle en C_{1-6} , un groupe (alcoxy en C_{1-2})alkyle en C_{1-6} , un groupe (alcoxy en C_{1-2})carbonyl(alkyle en C_{1-6}), un groupe aminoalkyle en C_{1-6} , un groupe (alkyle en C_{1-5})amino(alkyle en C_{1-5}), un groupe di(alkyle en C_{2-8})amino(alkyle en C_{1-6}) ou un groupe sulfoalkyle en C_{1-5} , et X représente un atome d'halogène, et éventuellement à éliminer les groupes protecteurs du produit réactionnel, d'un ester céphem carboxy protecteur de celui-ci et d'un sel non toxique de celui-ci.

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11. Composition antimicrobienne qui comprend un composé céphem selon la revendication 1, un ester céphem carboxy protecteur de celui-ci ou un sel non toxique de celui-ci, et un véhicule pharmaceutiquement acceptable.

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12. Composition antimicrobienne selon la revendication 11, qui possède une importante activité antimicrobienne vis-à-vis de Staphylococcus aureus résistant à la méthicilline.

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