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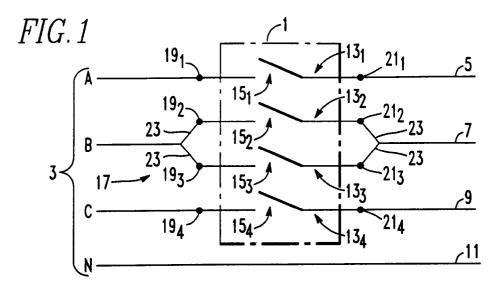
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# (54) Multipole circuit breaker with reduced operating temperature

(57) At least one inner pole (13<sub>2</sub>) of a multipole circuit breaker (1) is connected in parallel with another pole (13<sub>1</sub>) to reduce the current through the inner pole, and therefore, lower the operating temperature of the circuit breaker. In circuit breakers having electronic trip units (41), the current transformers (43) providing sensed currents for the poles (13) connected in parallel are connected to the trip unit (41) in parallel. In circuit breakers having thermal-magnetic trip devices (27), the current/time characteristics of the thermal-magnetic devices associated with the poles (13) connected in parallel are set so that they collectively substantially match the current/time characteristics of the other poles. A four

pole breaker (1) can be connected in a three conductor distribution system (3) by connecting the two center poles  $(13_{2,3})$  in parallel to one conductor (7), and connecting each of the other two poles  $(13_{1,4})$  to a different one of the remaining conductors (5,9). One inner pole and the adjacent outer pole can be connected in parallel to one conductor in a two conductor distribution system, with the other inner and outer poles connected in parallel to the other conductor. In the two conductor system, the four pole breaker can be replaced by a three pole breaker having the center pole and one outer pole connected alone in parallel to one conductor and the other outer pole connected to the second conductor.



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# Description

## **BACKGROUND OF THE INVENTION**

#### Field of the Invention

This invention relates to circuit breakers and in particular to multipole circuit breakers having at least some of the poles connected in parallel to reduce the operating temperature of the breaker.

# **Background of Information**

Multipole circuit breakers are used to provide protection in multi-phase electrical systems. For instance, three pole circuit breakers are used to separately interrupt current in the three phases of a three-phase electrical system. Often, four pole circuit breakers are used to interrupt current in all four conductors of a three-phase electrical system having a ground or neutral conductor in addition to the three-phase conductors.

Users and manufacturers of circuit breakers are always interested in the possibility of being able to increase the current rating of a particular size circuit breaker, or to reduce the size, and therefore the cost, of the circuit breaker, while maintaining a given current rating. One of the factors affecting the current carrying capacity of circuit breakers is the operating temperature reached. The current flowing through the circuit breaker with the contacts closed produces joule heating which raises the operating temperature.

Restrictions have been placed upon the maximum temperature a circuit breaker can reach in operation, stated in terms of a maximum allowable temperature increase over ambient conditions. Typically, the poles of a multipole circuit breaker are mounted side-by-side in a housing so that there are inner poles and outer poles. For example, in a three pole circuit breaker the center pole is an inner pole flanked by two outer poles. In the case of a four pole circuit breaker there are two inner poles and two outer poles. Even in the case of balanced currents, the inner poles run hotter than the outer poles as they are sandwiched between the outer poles which are also generating heat. Thus, the inner poles become the limiting factor on the thermal rating of the circuit breaker. Of course, the circuit breaker can be made to run cooler by making the current carrying parts larger. However, often the dimensions of the circuit breaker are dictated by standardized dimensions of the panel boards in which the circuit breakers are typically mounted.

There is a need therefore, for an improved multipole circuit breaker with increased current carrying capability but which maintains the operating temperature within established limits. There is a need for such an improved multipole circuit breaker having either an electronic trip unit or a thermal-magnetic trip function. There is an additional need for such an improved multipole circuit breaker which requires minimum structural changes to handle.

## **SUMMARY OF THE INVENTION**

These needs and others are satisfied by the invention which is directed to a multipole circuit breaker in which at least one set of at least two poles are connected in parallel to one of the conductors of an electric power distribution system. More particularly, the multipole circuit breaker includes at least three poles mounted sideby-side in a housing to form at least one inner pole and at least two outer poles, with the at least one set of at least two poles including an inner pole and an outer pole. With this arrangement, the current through the inner pole which is connected in parallel with an outer pole is ideally reduced by half. Clearly, this reduces the number of conductors in which the circuit breaker can interrupt current. However, a standard four pole circuit breaker can be used with a three-phase system, or a three pole circuit breaker can be used in a single phase (two conductor) system in accordance with the invention. In the case of a four pole circuit breaker used with a three-phase system, the two inner poles are connected in parallel to one conductor and the two outer poles are connected separately to the other two conductors. Such an arrangement can be used with a four wire system where, as is typical in the United States, the neutral or ground fourth conductor is not switched. In the case of the three pole circuit breaker, the center pole and one of the outer poles are connected in parallel to one conductor in the electrical distribution system and the other outer pole is connected to the other conductor.

The invention can be used with circuit breakers having an electronic trip unit, or a thermal-magnetic trip. In the case of the multipole circuit breaker with an electronic trip unit, the current sensors for the two parallel connected poles are connected in parallel to the electronic trip unit. Thus, the electronic trip unit sees the sum of the currents for the poles connected in parallel, the same total current it would see if a single pole were used.

In the case of the multipole circuit breaker with a thermal-magnetic trip, the current/time characteristic for the thermal-magnetic device on the poles connected in parallel are selected so that they collectively substantially match the current/time characteristics of the thermal-magnetic devices on the other poles connected singly to a conductor in the electric power distribution system.

More particularly, the invention is directed to:

a multipole circuit breaker for interrupting current in a given number of separate conductors in an electric power distribution system, said circuit breakers comprising:

a plurality of poles, wherein said plurality is greater than said given number, each said pole having separable contacts for interrupting current therethrough;

common means for opening and closing said separable contacts of said plurality of poles substantially together; and

connecting means connecting said poles to said conductors with at least one set of at least two of said

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plurality of poles connected in parallel to one of said given number of conductors.

#### **BRIEF DESCRIPTION OF THE DRAWINGS**

A full understanding of the invention can be gained from the following description of the preferred embodiments when read in conjunction with the accompanying drawings in which:

Figure 1 is a schematic circuit diagram of one embodiment of a four pole circuit breaker in accordance with the invention.

Figure 2 is a schematic circuit diagram of another embodiment of a four pole circuit breaker in accordance with the invention.

Figure 3 is a schematic diagram of the multipole circuit breaker of Figure 1 incorporating an electronic trip unit.

Figure 5 is a schematic diagram of the multipole circuit breaker of Figure 2 incorporating a thermal-magnetic trip function.

# **DESCRIPTION OF THE PREFERRED EMBODIMENT**

Referring to Figure 1, a circuit breaker 1 is connected in a four wire electrical distribution system 3 having three-phase conductors 5, 7 and 9 for phases A. B and C, and a fourth conductor 11 for the neutral N. The circuit breaker 1 has four poles 13<sub>1</sub> to 13<sub>4</sub> each having separable contacts 15<sub>1</sub> to 15<sub>4</sub>. Connections 17 connect the four pole circuit breaker 1 for interruption of current in the three-phase conductors 5, 7, and 9 of the electric distribution system 3. These connections 17 include line side terminals 19<sub>1</sub> to 19<sub>4</sub> and loadside terminals 21<sub>1</sub> to 214. The lineside terminal 191 and loadside terminal 211 of the first pole 131 of the circuit breaker 1 are connected to the conductor 5 of the electrical system 3. Similarly, the lineside terminal 194 and loadside terminal 214 of the fourth pole 134 are connected directly to the conductor 9. For the two inner poles, 132 and 133 the connections 17 further include connection or jumper bars 23 connecting the lineside terminals 192 and 193 to the lineside of conductor 7 and connecting the loadside terminals 212 and 213 to the loadside conductor 7. Thus, the inner poles 132 and 133 are connected in parallel in the conductor 7 while the outer poles 131 and 134 are connected separately in the conductors 5 and 9 respectively. Thus, the poles 132 and 133 form at least one set of at least two of a plurality of poles of the circuit breaker 1 which are connected in parallel to one of a given number of conductors (3) in the electrical system 3. It will be noted that the fourth, neutral conductor 11 is not switched by the circuit breaker 1.

Figure 2 illustrates another embodiment of the invention in which the multipole circuit breaker 1' is connected in an electrical system 3' having a line conductor L 25 and a neutral (N) conductor 27. Elements similar to those in the circuit breaker 1 of Figure 1 are given like

reference characters primed. In this embodiment, connections 17' include connector bars 23' the connecting the lineside terminals 19'<sub>1</sub> of the first pole 13'<sub>1</sub> and the lineside terminal 19'<sub>2</sub> of the second pole 13'<sub>2</sub> to the lineside of the line conductor 25. Additional connector bars 23' connect the loadside terminals 21'<sub>1</sub> and 21'<sub>2</sub> of these poles to the loadside of the conductor 25. In like manner, the third and fourth poles 13'<sub>3</sub> and 13'<sub>4</sub> are connected by connecting bars 23' to the lineside and loadside of the neutral conductor 27. Thus, one inner pole 13'<sub>2</sub> is connected in parallel with an adjacent one of the outer poles 13'<sub>1</sub> in the conductor 25, while the other inner pole 13'<sub>3</sub> is connected in parallel with the adjacent other outer pole 13'<sub>4</sub> in the other conductor 27.

Yet another embodiment of the invention is illustrated in Figure 3, again where elements like those in Figures 1 and 2 have the same reference numerals but are double primed. In this case, the multipole circuit breaker 1" is a three pole circuit breaker having 13", to 13", connected in an electrical distribution system having two conductors, a line (L) conductor 29 and a neutral (N) conductor 31. The inner (or center) pole 13", is connected in parallel with one of the outer poles 13", in the conductor 29 by the connecting bars 23". The other outer pole 13", is connected in the other conductor 31.

Figure 4 illustrates schematically the structure of the circuit breaker 1 of Figure 1. This four pole circuit breaker 1 has a housing 33 made of an electrically insulative material. The housing 33 has partitions 35 forming four compartments 37<sub>1</sub> to 37<sub>4</sub>. The four poles 13<sub>1</sub> to 13<sub>4</sub> are mounted in the compartments 371 to 374 respectively side-by-side so that the poles 132 and 133 are inner poles which are flanked by the outer poles 13<sub>1</sub> and 13<sub>4</sub>. The separable contacts 15<sub>1</sub> to 15<sub>4</sub> associated respectively with each of the poles are operated together by a common operator 39 which includes an electronic trip unit 41. The common operator 39 also includes sensors for sensing current in the respective poles in the form of current transformers 43<sub>1</sub> to 43<sub>4</sub>. Input leads 45<sub>1</sub> to 45<sub>4</sub> provide the current sensed by the current transformers 431 to 434 to the electronic trip unit 41. The leads 452 and 45<sub>3</sub> connect the current transformers 43<sub>2</sub> and 43<sub>3</sub> to the electronic trip unit in parallel, while the leads 451 and 454 connect the associated current transformers 431 and 434 to the electronic trip unit separately. As is well known, the electronic trip unit 41 monitors the sensed current provided by the current transformers 43 and trips the circuit breaker to open the separable contacts 15 in response to selected current/time characteristics. Typically, the phase currents are auctioneered with the electronic trip unit responding to the phase current of greatest magnitude. Connecting poles 132 and 133 in parallel splits the current of the phase to which they are connected to. However, also connecting the current transformers 43<sub>2</sub> and 433 in parallel adds the split currents together so that the electronic trip unit sees the current for that phase the same as it would had all the current passed through a single pole of the circuit breaker in the conventional manner. Thus, no adjustment need be made to the trip unit.

Without the parallel pole connection shown in Figure 4, it can be appreciated that the inner poles 132 and 133 of a four pole circuit breaker will run hotter than the outer poles 13<sub>1</sub> and 13<sub>4</sub> if comparable currents are run through the inner poles and the outer poles. Splitting the current of one phase between the two inner poles 132 and 133 not only reduces the temperature of these inner poles but also reduces the temperature of the outer poles since the heat radiated from the inner poles through the adjoining partitions 35 to the outer poles is reduced. Tests on a four pole circuit breaker arranged in the three pole application as shown in Figure 4 showed a drop in center pole temperature of 30° C and a reduction in the outer pole temperature of 14° C. Whereas the center pole had been running at least 10° C hotter than the outer poles, with the invention as shown in Figure 4 the center poles ran 5° C cooler than the outer poles.

Figure 5 illustrates schematically the structure of the circuit breaker 1' shown in Figure 2. Again the circuit breaker 1' has an electrically insulating housing 33' which is divided by partitions 35' into four compartments 37'1 to 37'4 in which the poles 13'1 to 13'4 are mounted side-by-side. The common operator 39' in the circuit breaker 1' includes thermal-magnetic devices 47<sub>1</sub> to 47<sub>4</sub> in each of the respective poles 13'1 to 13'4. As is well known, the thermal-magnetic device 47 includes a bimetal which responds to persistent overcurrents to rotate a trip bar 49 which in turn operates a spring operated mechanism 51 which trips the contacts 15'<sub>1</sub> to 15'<sub>4</sub> open. Higher overcurrents through the thermal-magnetic device 47 generates a magnetic field which actuates an armature within the thermal-magnetic device 47 to rotate the trip bar 49 and open the contacts 15. The thermalmagnetic devices 47 respond to a selected current/time characteristic which generates the thermal and magnetic trips. In the embodiment of Figure 5 in which the four pole circuit breaker 1' is connected in a two line electrical distribution system 3' the poles 13'1 and 13'2 are connected in parallel while the poles 13'3 and 13'4 are also connected in parallel. With this arrangement, the currents through each of the poles is ideally reduced in half so that the current/time characteristics of all of the poles can be set the same. However, the circuit breaker 1' could also be configured for use in a three conductor system as is the case with the circuit breaker 1 in Figure 4. In that case, the two inner poles 13'2 and 13'3 would be connected in parallel and the two outer poles 13'1 and 13'4 would be connected separately to the second and third conductors of the electrical distribution system. In that arrangement, the current/time characteristics of the thermal-magnetic devices 472 and 473 would be selected such that collectively they would match the current/time characteristics of the thermal-magnetic devices 47<sub>1</sub> and 474. This could be accomplished by selecting the current/time characteristics of the thermal-magnetic devices 472 and 473 so that they respond to half the current of the devices 47<sub>1</sub> and 47<sub>4</sub> in the same amount of time.

The connecting bars 23 connecting the appropriate poles in parallel have been shown external to the circuit breaker housing 33. Alternatively, such connections could be made inside the circuit breaker housing. However, the external arrangement shown is preferred because it provides for better cooling and does not require changed in the structure of the circuit breaker. In fact, in the case of a multipole circuit breaker with an electronic trip unit, the only change required to the conventional circuit breaker is the connection in parallel of the current transformers associated with the parallel connected poles. The absence of the fourth current input does not affect the operation of the electronic trip unit. However, if desired, the four pole trip unit could be replaced with the three pole electronic trip unit in the case of the configuration shown in Figure 4, or with a two pole electronic trip unit in the case of the configuration shown in Figure 2.

While specific embodiments of the invention have been described in detail, it will be appreciated by those skilled in the art that various modifications and alternatives to those details could be developed in light of the overall teachings of the disclosure. Accordingly, the particular arrangements disclosed are meant to be illustrative only and not limiting as to the scope of invention which is to be given the full breadth of the claims appended and any and all equivalents thereof.

### **Claims**

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 A multipole circuit breaker (1) for interrupting current in a given number of separate conductors (5,7,9), in an electric power distribution system (3), said circuit breakers comprising:

a plurality of poles (13), wherein said plurality is greater than said given number, each said pole having separable contacts (15) for interrupting current therethrough;

common means (39) for opening and closing said separable contacts (15) of said plurality of poles (13) substantially together; and

connecting means (17) connecting said poles (13) to said conductors (5,7,9) with at least one set of at least two of said plurality of poles (13) connected in parallel to one of said given number of conductors (5,7,9).

2. The multipole circuit breaker (1) of Claim 1 wherein said common means (39) comprises sensing means (43) associated with each pole (13) for sensing current flowing through said pole with said separable contacts (15) closed, electronic trip means (41) responsive to current sensed by said sensing means (43) for tripping said separable contacts (15) open in response to selected current/time characteristics of said current sensed, and input means (45<sub>2</sub>, 45<sub>3</sub>) inputting current sensed by said sensing means (43<sub>2</sub>, 43<sub>3</sub>) associated with each pole (13<sub>2</sub>, 13<sub>3</sub>) of

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said at least one set of at least two poles (13) into said electronic trip means (41) in parallel.

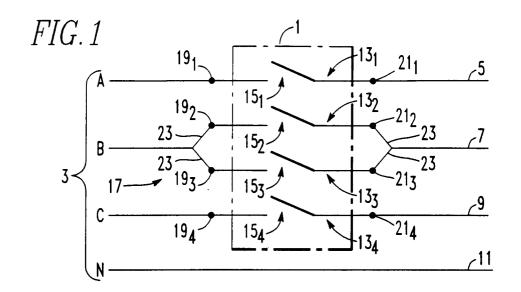
- 3. The multipole circuit breaker (1) of Claim 2 wherein said sensing, means (43) comprise current transformers (43<sub>1-4</sub>) associated with each pole (13<sub>1-4</sub>).
- 4. The multipole circuit breaker (1) of Claim 1 wherein said common means (39) comprises a trip device (49) for opening said separable contacts (15) when actuated, and thermal-magnetic means (47) associated with each pole (13) for actuating said trip device (49) in response to selected current/time characteristics of current through the associated pole (13), said current/time characteristic of said poles (13) connected in parallel being selected to collectively substantially match the current/time characteristics of the thermal-magnetic means (27) associated with the other poles (13).
- 5. The multipole circuit breaker (1) of Claim 1 adapted for use with an electric power distribution system (3) having said given number of conductors (5,7,9) equal to three, wherein said multipole circuit beaker (1) has a housing (33) and said plurality of said poles comprises four poles (13<sub>1-4</sub>) arranged in said housing (33) side-by-side to form two center poles (13<sub>2</sub>, 13<sub>3</sub>) and two outer poles (13<sub>1</sub>, 13<sub>4</sub>), and wherein said connecting means (17) comprises means (23) connecting said two center poles (13<sub>2</sub>, 13<sub>3</sub>) in parallel to one (7) of said three conductors (5,7,9) and separately connecting each of the outer poles (13<sub>1</sub>, 13<sub>4</sub>) to one other conductor (5,9).
- 6. The multipole circuit breaker (1) of Claim 5 wherein said common means (39) comprises a current transformer (43) associated with each pole (13), electronic trip means (41) responsive to current sensed by said current transformers (43) for tripping said separable contacts (15) open in response to selected current/time characteristics of said current sensed, and input means (45<sub>2,3</sub>) inputting current sensed by the current transformers (43<sub>2</sub>, 43<sub>3</sub>) associated with said center poles (13<sub>2</sub>, 13<sub>2</sub>) into said electronic trip unit (41) in parallel and inputting current sensed by the current transformers (43<sub>1</sub>, 43<sub>4</sub>) associated with said outer poles (13<sub>1</sub>, 13<sub>4</sub>) into said electronic trip unit (41) separately.
- 7. The multipole circuit breaker (1) of Claim 5 wherein said common means (39) comprises a trip device (49) for opening said separable contacts (15) when actuated, and thermal-magnetic means (27) associated with each pole (13) for actuating said trip device (49) in response to said selected current/time characteristics of current through the associated pole (13), the current/time characteristics of said center poles (13<sub>2</sub>, 13<sub>3</sub>) connected in parallel being selected to collectively substantially match the current/time

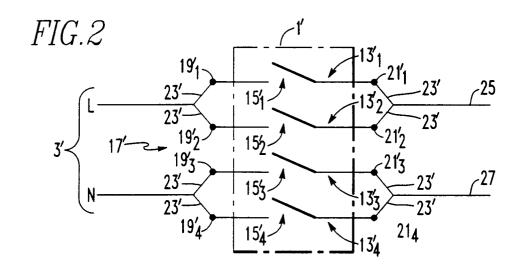
- characteristics of the thermal-magnetic means (27) associated with the other poles (13<sub>1</sub>, 13<sub>4</sub>).
- 8. The multipole circuit breaker (1) of Claim 1 adapted for use with an electric power distribution system (3) having two conductors (25, 27), wherein said circuit breaker has a housing (33) and said plurality of said poles (13) comprises four poles (13<sub>1</sub>, 13<sub>4</sub>) arranged in said housing (33) side-by-side to form two center poles (13<sub>2</sub>, 13<sub>3</sub>) and two outer poles (13<sub>1</sub>, 13<sub>4</sub>) each adjacent one of said center poles, and wherein said connecting means (23) comprises means (23') connecting one center pole (13<sub>2</sub>) and one outer pole (13<sub>1</sub>) adjacent to said one center pole (13<sub>2</sub>) in parallel to one conductor (25), and connecting the other center pole (13<sub>3</sub>) and the other outer pole (13<sub>4</sub>) adjacent to said other center pole (13<sub>3</sub>) in parallel to the other conductor (27).
- The multipole circuit breaker (1) of Claim 8 wherein 9. said common means (39) comprises a current transformer (43) associated with each pole (13), electronic trip means (41) responsive to said current sensed by said current transformers (43) for tripping said separable contacts (15) open in response to selected current/time characteristics of said current sensed, and input means (452, 451) inputting current sensed by said current transformer (432) associated with said one center pole (132) and current sensed by said current transformer (43<sub>1</sub>) associated with the adjacent one outer pole (13<sub>1</sub>) in parallel into said electronic trip unit (41), and inputting current sensed by said current transformer (433) associated with the other center pole (13<sub>3</sub>) and current sensed by the current transformer (434) associated with the adjacent other outer pole (134) in parallel into said electronic trip unit (41) separately from the sensed current in said one center pole (132) and said one outer pole (13<sub>1</sub>).
- 10. The multipole circuit breaker (1) of Claim 1 adapted for use with an electric power distribution system (3) having said given number of conductors (29, 31) equal to two, wherein said circuit breaker (1) has a housing (33) and said plurality of said poles (13) comprises three poles (13<sub>1-3</sub>) arranged in said housing (33) side-by-side to form an inner, center pole (13<sub>2</sub>) and two outer poles (13<sub>1</sub>, 13<sub>3</sub>), and wherein said connecting means (23) comprises means (23) connecting said inner, center pole (13<sub>2</sub>) and one outer pole (13) in parallel to one conductor (29) and connecting the other outer pole (13<sub>3</sub>) to the other conductor (31).
- 11. The multipole circuit breaker (1) of Claim 10 wherein said common means (39) comprises a current transformer (43) associated with each pole (13), electronic trip means (41) responsive to current sensed by said current transformers (43) for tripping said

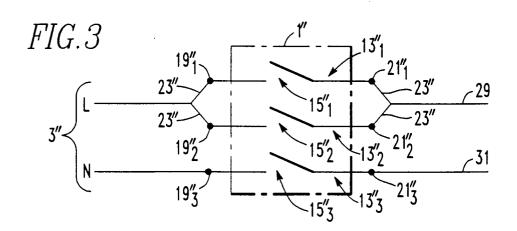
separable contacts (15) open in response to selected current/time characteristics of said current sensed, and input means  $(45_{2,1,3})$ , inputting current sensed by said current transformers  $(43_{2,1})$  associated with said center pole  $(13_2)$  and said one outer pole  $(13_1)$  into said electronic trip unit (41) in parallel, and inputting current sensed by said current transformer  $(43_3)$  associated with said other outer pole  $(13_3)$  into said electronics trip unit (41) separately.

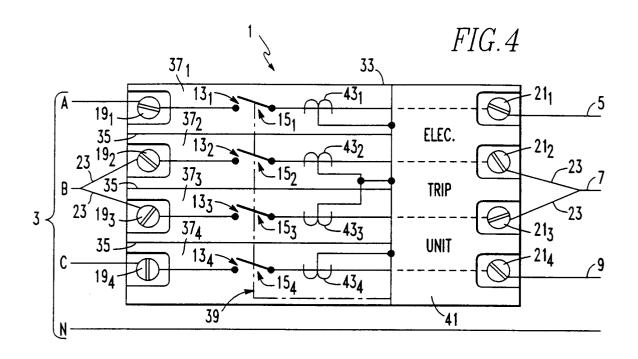
12. The multipole circuit breaker (1) of Claim 10 wherein said common means (39) comprises a trip device (49) for opening said separable contacts (15) when actuated, and thermal-magnetic means (27) associated with each pole (13) for actuating said trip device (49) in response to selected current/time characteristics of current through the associated pole (13), said current/time characteristics of said thermal-magnetic means (27<sub>2,1,3</sub>) associated with said center pole (13<sub>2</sub>) and said one outer pole (13<sub>1</sub>) collectively substantially matching the current/time characteristic of said other outer pole (13<sub>3</sub>).

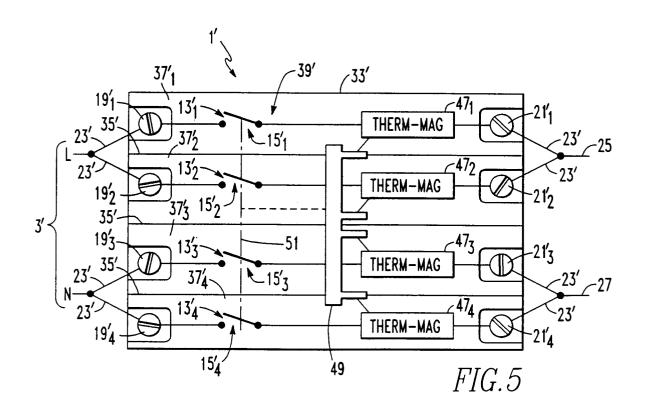
- 13. The multipole circuit breaker (1) of Claim 1 wherein said connecting means (23) further comprises means (23') connecting an additional set of at least two poles (13) in parallel to a conductor (5,7,9).
- 14. The multipole circuit breaker (1) of Claim 1 wherein said plurality of poles (13) comprises at least three poles which are mounted side-by-side in a housing (33) to form at least one inner pole (13<sub>2</sub>) and at least two outer poles (13<sub>1,3</sub>), and wherein said at least one set of at least two poles (13) includes at least one inner pole (13<sub>2</sub>).













# **EUROPEAN SEARCH REPORT**

Application Number EP 95 11 4334

Category	Citation of document with indicat of relevant passage		Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)	
A	EP-A-0 117 094 (HEINEM * abstract; figures 1-	ANN ELECTRIC CO.) 3 *	1,2	H01H71/10	
A	DE-A-35 15 158 (LINDNE * abstract; figures 2,		1,2		
P,A	EP-A-0 670 585 (H. KOP * page 1, line 1 - lin * page 4, line 13 - li	e 34 *	1,2		
A	DE-B-21 01 060 (LICENT PATENT-VERWALTUNGS-GMB * the whole document * 	H)			
				TECHNICAL FIELDS SEARCHED (Int.Cl.6)	
	The present search report has been d	rawn up for all claims			
Place of search		Date of completion of the search		Examiner	
BERLIN  CATEGORY OF CITED DOCUMENTS  X: particularly relevant if taken alone Y: particularly relevant if combined with another document of the same category		E : earlier patent doc after the filing da D : document cited in	December 1995 Ruppert, W  T: theory or principle underlying the invention E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document cited for other reasons		
A : technological background O : non-written disclosure P : intermediate document		& : member of the sa	&: member of the same patent family, corresponding document		