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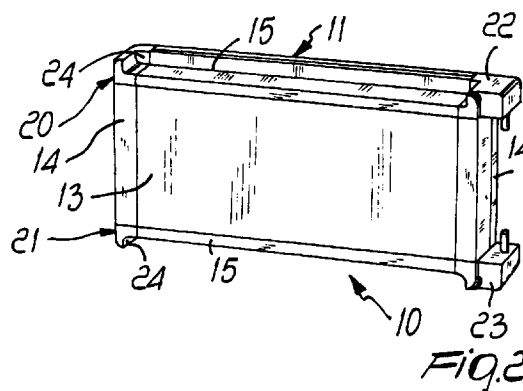
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(54) Door for commercial furniture

(57) The present invention relates to a door (10) for commercial furniture, characterized in that it comprises a folded metallic front plate (12), a folded metallic rear plate (13), and a frame (14,15) made of plastics. The front and rear plates (12,13) constitute, in association with the frame (14,15), the box-like body (11) of the door, which can be filled with thermally insulating material such as foamed polyurethane or the like. Respective lugs (28) extend monolithically from two corner regions (22,23) of the frame (14,15) that are arranged at the ends of a common edge, each lug (28) forming the male or female component of an external back hinge.



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EUROPEAN SEARCH REPORT

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DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
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The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 25 April 1997	Examiner Goeman, F
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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A	WO 89 06735 A (EBBERT ;HOLTGREIFE) 27 July 1989 -----		
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The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 25 April 1997	Examiner Goeman, F
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X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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