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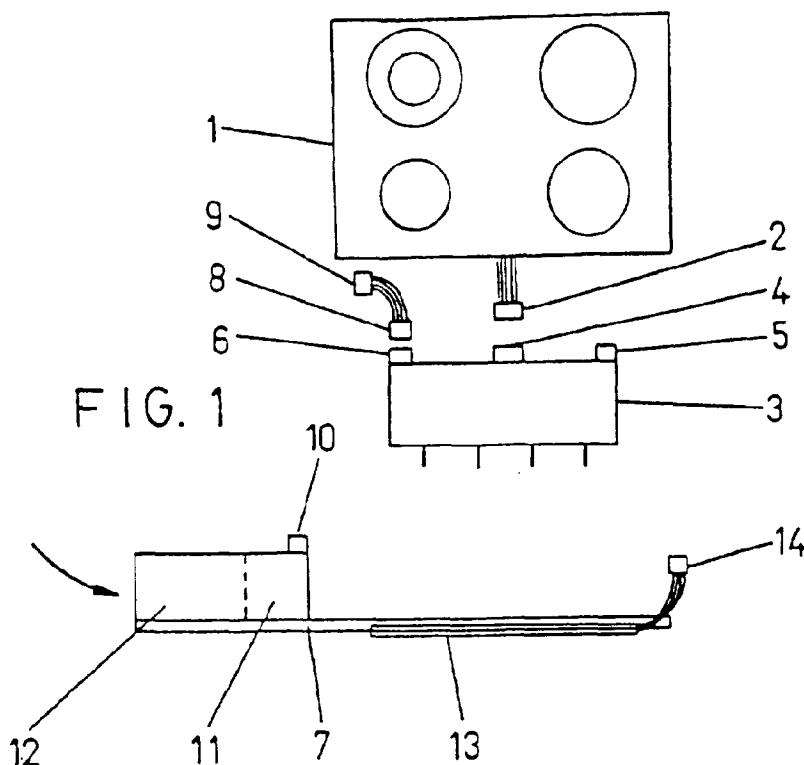
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(54) **Improvements in the manufacturing and assembly of cooking appliances**

(57) Improvements in the manufacturing and assembly of cooking appliances, being of the type of those incorporating a plate with electric calorific sources, in such a way that in the assembly are fitted the plate, the interconnection module and the set-control for the proper operation of the appliance, the set-control incorporating the connection case and, if applicable, the clock case, as well as the possible module of control lighting,

and formed because to the interconnection module (15) are directly joined the cables of the plate circuit (1), and also the connection cables to the current collector case (11), while the optional lighting module (17) takes the current directly from the connection case (11), having foreseen that the interconnection module (15), as if it were a case, is formed by the joint of two bodies (18) and (19), lying the body (18), control support, joined to the set-control (7).



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EUROPEAN SEARCH REPORT

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DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
A	EP-A-0 413 208 (DIEHL GMBH & CO) 20 February 1991		H05B3/68 F24C7/08
A	DE-A-30 17 486 (BOSCH SIEMENS HAUSGERAETE) 12 November 1981		
A	DE-A-33 08 826 (LICENTIA GMBH) 13 September 1984		
A	FR-A-2 581 737 (LICENTIA GMBH) 14 November 1986		
			TECHNICAL FIELDS SEARCHED (Int.Cl.6)
			H05B F24C
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 29 October 1996	Examiner De Smet, F
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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