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(54) **CHILD RESISTANT PACKAGE**

KINDERSICHERE VERPACKUNG

EMBALLAGE INVOLABLE PAR LES ENFANTS

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(73) Proprietor:  
**THE PROCTER & GAMBLE COMPANY**  
Cincinnati, Ohio 45202 (US)

(72) Inventors:  
• **THOMAS, Hewin, N.**  
Norcross, GA 30093 (US)

• **HANEY, Jack, Edward**  
Norcross, GA 30093 (US)  
• **HAMILTON, Peter, Worthington**  
Cincinnati, OH 45233 (US)

(74) Representative:  
**Gibson, Tony Nicholas et al**  
**Procter & Gamble**  
**European Technical Center**  
Temselaan 100  
B-1853 Strombeek-Bever (BE)

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**EP 0 711 240 B1**

## Description

### FIELD OF THE INVENTION

The present invention has relation to a package for storing and dispensing materials which can be harmful, particularly if improperly ingested. Such materials may be in solid, tablet, granular, powdered, semi-solid paste or liquid form.

The present invention has further relation to such a package which is resistant to opening by the majority of children coming in contact with it, yet which can be opened without undo difficulty by adults whose manual dexterity may, at least to a degree, be impaired.

The present invention has further relation to such a package which can be inexpensively and easily manufactured to facilitate disposal thereof once the contents have been completely dispensed from the package.

### BACKGROUND INFORMATION

Child resistant packaging is a great concept for preventing children from opening potentially dangerous materials such as medications, but for adults, especially the elderly, such packaging can be a nuisance. However, simply making the contents of the package more easily accessible to the elderly bears with it the risk that the contents could be accessible to children who could be injured if they obtain access to the contents of a package and ingest the contents contained therein.

Attempts to deal with the aforementioned problems are disclosed in the patent literature. For example, U.S. Pat. No. 3,993,208 issued to Ostrowsky on Nov. 23, 1976 discloses a safety closure means wherein the shoulder on a container is formed with a pair of diametrically positioned locking lugs. The mating closure is formed of thermoplastic material and has a top end wall and a depending annular inner wall in addition to a depending outer annular skirt spaced from the inner wall. The inner wall includes threaded means for engaging the neck of the container to secure the cap to the container in a closed position. The outer skirt of the cap has a pair of diametrically positioned radially extending locking lugs adjacent the lower end of the skirt. The cap locking lugs are adapted to pass inwardly of the container locking lugs and to be compressed radially inwardly when the cap is rotated to a cap closing position. As the cap lugs move past the container locking lugs, the cap lugs are released from their compressed condition so that they extend outwardly beyond the engaging edges of the container locking lugs. This prevents the closure from being unscrewed until the outer skirt of the closure is manually squeezed radially inwardly adjacent the cap locking lugs to permit them to clear engagement with the edges of the container lugs as the cap is unscrewed from the container.

Under normal in use conditions, removal of the closure of Ostrowsky requires squeezing the outer skirt of

the closure sufficiently to disengage the lugs on the container and simultaneously unscrewing the closure with the same hand used to apply the squeezing force. This may be difficult, particularly for elderly persons who may have impaired manual dexterity and strength.

In addition the closure of Ostrowsky visually reveals how the interlocks must be overcome in order to remove the closure. A child having sufficient strength to depress the closure skirt may have sufficient intellect to defeat the interlock and remove the closure.

Another prior art attempt to overcome the aforementioned problems is disclosed in commonly assigned U.S. Pat. No. 4,948,002 issued to Thornock et al. on Aug. 14, 1990. The Thornock et al. patent discloses a package comprising a bottle, a collar which is secured in place over the uppermost portion of the bottle and a closure which is secured to the finish portion of the bottle by means of complementary screw threads. The collar preferably includes a pair of spring-like push-tabs containing vertical extensions which engage interlocking teeth on the innermost surface of the closure skirt when the closure skirt is fully assembled onto the bottle. To remove the closure, the opposed push-tabs must be manually depressed prior to applying unscrewing torque to the closure to disengage the push-tab extensions from the interlocking teeth on the closure. While the Thornock et al. patent discloses a package exhibiting highly improved child resistance without significantly impeding access by adults, the disclosed collar arrangement creates an element which must be secured to the finish portion of the bottle adding to the overall cost of this package and a assembly operations needed to produce the package.

D1 discloses a package in which the child resistant closing is achieved before the sealing of the package. The sealing of the package is only reached when a rib of the closure finally clamps down upon a disc of the package.

Accordingly, it is an object of the present invention to provide a package having a child resistant feature which is resistant to opening by the majority of children coming in contact with the package and which at the same time can readily be opened by adults who may have impaired manual dexterity in their fingers due to conditions such as advancing age, arthritis, etc.

It is another object of the present invention to provide a package having a child resistant feature wherein the child resistant feature is integrally molded into the bottle such that the child resistant feature of the bottle is complete in a single operation without the need for any further assembly operations to secure the child resistant feature to the bottle.

### SUMMARY OF THE INVENTION

In a particularly preferred embodiment, the present invention provides a package suitable for storing and dispensing potentially dangerous material. The pack-

age is resistant to opening by children yet readily openable by adults: The package includes a bottle having a base and a finish portion. The finish portion has an innermost surface and an outermost surface. The finish portion includes a first means for rotatably and releasably securing a closure to the finish portion on at least one of its surfaces. The platform extends radially outward from the finish portion. The platform has an outermost surface which is generally concentrically aligned with the finish portion. The finish portion includes at least one resiliently deformable pushtab having a finish end and a second end. At least one of the ends of the resiliently deformable pushtab is secured to the platform. The pushtab has an uppermost, lowermost, and an outermost surfaces. The outermost surface is generally concentrically aligned with the finish portion and generally conforms to the contour of the exterior surface of the adjacent portions of the platform to minimize the chance of inadvertent depression thereof when the platform is grasped. The pushtab has a vertical extension projecting above the uppermost surface of the pushtab. The pushtab is inwardly moveable relative to the rest of the platform when a force is applied to the outermost surface of the pushtab.

The package includes closure having a skirt with innermost and outermost surfaces. The skirt includes on at least one of its surfaces second means complementary to the first means for rotatably and releasably securing the closure to the finish portion. The skirt also has at least one interlocking pawl on its innermost surface. The interlocking pawl being so shaped and positioned that it will deflect the vertical extension of the resiliently deformable pushtab when the closure is rotatably secured onto the finish portion, but will prevent removing the closure from the finish portion by rotating the closure in a reverse direction unless the resiliently deformable pushtab is first depressed to disengage the pushtab vertical extension from the interlocking pawl.

The arrangement of the first means and the second means in conjunction with the vertical extension and the interlocking pawl is such that the latching of the interlocking pawl past the vertical extension occurs nearly simultaneously with the seating of the closure onto the finish portion.

Preferably the first and second means for rotatably and releasably securing the arrangement of said first means (30) and said second means in conjunction with said vertical extension (42, 245) and said interlocking pawl (55) is such that the latching of said interlocking pawl (55) past said vertical extension (45, 245) occurs nearly simultaneously with the seating of said closure (50) onto said finish portion (24, 224).

In a preferred embodiment the platform includes a pair of opposed resiliently deformable pushtabs. The platform includes a pushtab stop preventing the pushtab from being depressed too far inwardly causing damage to the pushtab.

In another preferred embodiment, both the first and

second ends of the pushtab are secured to the platform

## BRIEF DESCRIPTION OF THE DRAWINGS

While the specification concludes with claims particularly pointing out and distinctly claiming the present invention, it is believed that the present invention will be better understood from the following description in conjunction with the accompanying drawings in which:

Fig. 1 is a side elevation view of a particularly preferred bottle of the present invention wherein the finish portion includes an integrally molded child resistant feature;

Fig. 2 is a top plan view of the bottle of Fig. 1;

Fig. 3. is a side elevation view of a particularly preferred package of the present invention;

Fig. 4A. is a cross-sectional view of the package of Fig. 3 taken along section line 4-4 of Fig. 3 with the pushtabs in the extended condition;

Fig. 4B is a cross-sectional view of the package of Fig. 3 taken along section line 4-4 of Fig. 3, with the pushtabs in the depressed condition;

Fig. 5 is a side elevation view of another preferred embodiment of a bottle of the present invention wherein the finish portion includes an integrally molded child resistant feature;

Fig. 6 is a top plan view of the bottle of Fig. 5;

Fig. 7 is a side elevation view of another preferred embodiment of a bottle of the present invention wherein the finish portion includes an integrally molded child resistant feature; and

Fig. 8 is a top plan view of the bottle of Fig. 7.

## DETAILED DESCRIPTION OF THE INVENTION

Figs. 1-3 show a preferred child resistant package 20 of the present invention. Package 20 may be used for storing and dispensing nearly any potentially dangerous material whether in solid, tablet, granular, powdered, semi-solid, paste, or liquid form. Package 20 includes a bottle 22 and a closure 50. Bottle 22 and closure 50 are preferably molded of polypropylene, polyethylene, polyester, polyvinyl chloride, polystyrene, polycarbonate, or the like.

Bottle 22 has a base portion 23 and a cylindrical finish portion 24. Finish portion 24 includes an opening 29 and helical threads 30 on its outermost surface. While any suitable securement means, e.g., a combination of lugs or screw threads, can be employed to rotatably and releasably secure closure 50 onto finish portion 24, complementary threads on the inner surface of closure 50 are particularly preferred.

The threads 30 on the exterior surface of finish portion 24 are preferably double lead threads and are complementary to the threads on the innermost surface of closure 50. The pitch of threads 30 and the threads on closure 50 are preferably such that closure 50 is fully

seated onto finish portion 24 with approximately 180° of rotation.

Referring now to Figs. 1 and 2, the finish portion 24 includes a child resistant feature, generally designated 31, at the opposite end from opening 29. The child resistant feature 31 is integrally molded with the finish portion 24. Child resistant feature 31 includes a platform 34 extending radially outward from finish portion 24. Platform 34 has a substantially planar surface 35 and an outermost surface 36. The outermost surface 36 of platform 34 is generally concentrically aligned with the finish portion 24. Extending from and secured to platform 34 is a pair of pushtabs 38. Pushtabs 38 include an uppermost surface 38a, a lowermost surface 38b, an innermost surface 38c, and an outermost surface 38d. The outermost surface 38d is generally concentrically aligned with the finish portion 24 and generally conforms to the contour of the outermost surface 36 of platform 34. Pushtabs include a first end 40 and a secured end 41. First end 40 is secured to platform 34. At the junction of first end 40 of pushtab 38 with platform 34 is a radiused portion which allows the pushtab 38 to flex inward. In the embodiment of Figs. 1-3, pushtab 38 behaves like a cantilever beam.

The uppermost surface of each pushtab 38 has a vertical extension 45 which projects above the plane of the uppermost surface 38a of pushtab 38. Referring now to Fig. 4A, vertical extensions 45 interlock with pawls 55 on the innermost surface of skirt portion 52 of closure 50 when closure 50 is fully threaded onto finish portion 24. During assembly of closure 50 onto finish portion 24, pawls 55 must rotate past vertical extensions 45. However, vertical extensions 45 interfere with the rotation of pawls 55 and cause pushtabs 38 to be resiliently deflected inwardly. Gradual lead-in ramps on pawls 55 facilitate the deflection. In general it is preferred that the lead in ramps exhibit a gradual inwardly directed taper so as to avoid a sudden increase in the reapplication torque required to fully seat the closure 50 onto the finish portion 24. If desired, the mating surface of vertical extensions 45 may also be profiled, as generally shown in Figs. 2 and 4A, to minimize the reapplication torque required to ally seat the closure 50 onto the finish portion 24. Both of these features help to ensure that the user will properly reapply the closure to restore child resistance to the package after the package has been opened.

Continued rotation of closure 50 causes pawls 55 to clear the vertical extensions 45, thereby permitting vertical extensions 45 and pushtabs 38 to resiliently return to their latched condition shown in Fig. 4A. The child resistant feature 31 may be molded so that pushtabs 38 and vertical extensions 45 exhibit an unrestrained at rest position wherein the maximum exterior dimension, is measured across the opposed vertical extensions 45 is substantially equal to or slightly less than the inside diameter of skirt 52, as measured in the area where pawls 55 are not present. Alternatively, the child resist-

ant feature 31 may be molded so that the vertical extensions 45 exhibit an unrestrained maximum exterior dimension which is somewhat greater than the inside diameter of the closure skirt 52, in this situation, application of closure 50 to finish portion 24 results in preloading of the vertical extensions 45 against the interior surface of skirt 52 when the closure 50 is fully seated as shown in Fig. 4A.

The arrangement of threads 30 and those on the interior surface of skirt 52 of closure 50 in conjunction with vertical extensions 45 and pawls 55 is such that the latching of pawls 55 past the vertical extensions 45 occurs nearly simultaneously with the seating of closure 50 onto finish portion 24. This is readily achievable, since the thread 30 is integrally molded with the finish portion 24 that includes the integrally molded pushtabs 38, and vertical extensions 45, while the internal thread on the interior surface of skirt 52 of the closure 50 is integrally molded with the closure 50 which includes pawls 55.

With pushtabs 38 in the position shown in Fig. 4A, vertical extensions 45 impede counter-clockwise rotation of pawls 55 preventing attempts to reopen the container by rotating the closure 50 in the counter-clockwise direction indicated by arrow "T".

Clearance in opening 60 between the innermost surface 38c of pushtab 38 and the pushtab stop 62 permits sufficient inward deflection of pushtabs 38 from the position shown in Fig. 4A such that vertical extensions 45 will clear pawls 55 when the user concurrently depresses pushtabs 38 and applies an unscrewing torque in the direction of arrow "T" to the closure 50.

Fig. 4B is a view of package 20 taken at a point corresponding to section line 4-4 of Fig. 3, but with pushtabs 38 deflected inwardly. In order to unscrew closure 50 from finish portion 24 once the closure has been fully assembled, sufficient manual pressure must be applied to opposed pushtabs 38 in the direction indicated by arrows "P" in Fig. 4A such that the vertical extensions 45 on pushtabs 38 disengage the pawls 55 on the innermost surface of skirt 52 of closure 50. The squeezing force required to depress pushtabs 38 is preferably great enough to be difficult for a child, yet low enough that adults can readily depress the opposing pushtabs 38 while concurrently applying an unscrewing torque in a direction of arrow "T" in Fig. 4B to the closure 50. The preferred squeezing force "P" for the pushtabs 38 to provide child resistance without imposing undue difficulty for adults with impaired manual dexterity is believed to be within the range of about 0.5 to about 5 pounds force. In addition, the diameter of the platform 34 is great enough that pushtabs 38 will be spaced sufficiently apart such that it will be difficult for a child to depress pushtabs 38 with one hand to release closure 50.

In addition, the outermost surface 38a of pushtabs 38 are preferably concentrically aligned with the finish portion 24 and generally conform to the contour of the

exterior surface 36 of the platform 34 so that simply grasping the platform about its entire periphery and squeezing is unlikely to permit both the vertical extensions 45 on the opposed pushtabs 38 to become inadvertently disengaged from pawls 55 at the same time an unscrewing torque is being applied to the closure 50. Rather, a conscious decision to squeeze the opposing pushtabs 38 must be made by the user to initiate the opening process and this must be accompanied by a concurrent application of unscrewing torque to the closure 50 to proceed further. This minimizes the chance that a child will be able to remove closure 50 simply by squeezing the entire periphery of platform 34 in his or her hand while trying to unscrew closure 50.

In Fig. 4A it can be seen that vertical extensions 45 no longer impede counter-clockwise rotation of pawls 55 on skirt 52 in a direction indicated by the arrow "T". The user is then able to further rotate closure 50 in a counter-clockwise direction, thereby casing the closure 50 to rise above vertical extensions 45 and release the engagement of threads 30 and those on the interior surface of skirt 52. This permits closure 50 to be completely removed from finish portion 24.

Figs. 5 and 6 show an alternative embodiment of a bottle 222 of the present invention. Bottle 222 comprises a base 223 and a cylindrical finish portion 224. Finish portion 224 includes threads 230 on its outermost surface. Finish portion 224 also includes a child resistant feature, generally designated 231. Child resistant feature 231 is integrally molded with the finish portion 224. Child resistant feature 231 includes a platform 234 extending radially outward from finish portion 224. The platform 234 has a substantially planar surface 235 and an outermost surface 236. The outermost surface 236 of platform 234 is generally concentrically aligned with the finish portion 224. Extending from and secured to platform 234 is a pair of pushtabs 238. Pushtabs 238 include an uppermost surface 238a, a lowermost surface 238b, an innermost surface 238c, and an outermost surface 238d. The outermost surface 238a is generally concentrically aligned with the finish portion 224 and generally conforms to the contours of the outermost surface 236 of platform 234. The pushtabs 238 include a first end 240 and a second end 241. Both the first end 240 and the second end 241 are secured to platform 234. At the junction of pushtab 238 with platform 234 is a radiused portion which allows pushtabs 238 to flex inward.

The uppermost surface of each pushtab 238 has a vertical extension 245 which projects above the plane of the uppermost surface 238a of pushtab 238. Vertical extensions 245 interlock with pawls 55 on the innermost surface of skirt 52 of closure 50, shown in Figs. 3, 4A and 4B, when closure 50 is fully threaded onto finish portion 224. During assembly of closure 50 onto finish portion 224, pawls 55 must rotate past vertical extensions 45. However, vertical extensions 245 interfere with the rotation of pawls 55 and cause pushtabs 238 to be

resiliently deflected inwardly. Gradual lead in ramps on pawls 55 facilitate the deflection. The mating surface of vertical extensions 245 is profiled to minimize the reapplication torque required to fully seat closure 50 onto finish portion 224. Continued rotation of closure 50 causes pawls 55 to clear vertical extension 245, thereby permitting pushtabs 238 to return to their latched condition.

Clearance in opening 260 between the innermost surface 238c of pushtab 238 and pushtab stop 262 permits sufficient inward deflection of pushtabs 238 to clear pawls 55 when the user wants to apply sufficient unscrewing torque to remove the closure from the finish portion 224.

While in an extended condition, similar to that shown in Fig. 4A, vertical extensions 245 impede counter-clockwise rotation of pawls 55 when attempting to remove the closure. In order to remove the closure from finish portion 224 once the closure has been fully assembled onto the finish portion, sufficient manual pressure must be applied to pushtab 238 such that vertical extensions 245 on pushtab 238 fully disengage pawls 55. The squeezing force required to depress pushtabs 238 is preferably great enough to be difficult for a child, yet low enough that adults can readily depress the opposing pushtab 238 while concurrently applying an unscrewing torque to the closure.

In addition, the outermost surface 238a of pushtab 238 are preferably concentrically aligned with finish portion 224 and conform to the contour of the exterior surface 236 of platform 234 so that simply grasping the platform about its periphery and squeezing is unlikely to permit both vertical extensions 245 on the opposed pushtabs 238 to become inadvertently disengaged from pawls 55 at the same time an unscrewing torque is being applied to the closure. Rather a conscious decision must be made by the user to initiate the opening process and this must be accompanied by a concurrent application of unscrewing torque to the closure. This minimizes the chance that a child will be able to remove the closure simply by squeezing the entire periphery of platform 234 in his or her hand while trying to unscrew the closure.

Figs. 7 and 8 show an alternative embodiment of a bottle 322 of the present invention. Bottle 322 comprises a base 323 and a cylindrical finish portion 324. Finish portion 324 includes threads 330 on its outermost surface. Finish portion 324 also includes a child resistant feature, generally designated 331. Child resistant feature 331 is integrally molded with the finish portion 324. Child resistant feature 331 includes a platform 334 extending radially outward from finish portion 324. The platform 334 has a substantially planar surface 335 and an outermost surface 336. The outermost surface 336 of platform 334 is generally concentrically aligned with the finish portion 324. Extending from and secured to platform 334 is a pair of pushtabs 338. Pushtabs 338 include an uppermost surface 338a, a lowermost surface 338b, an innermost surface 338c, and an outermost

surface 338d. The outermost surface 338a is generally concentrically aligned with the finish portion 324 and generally conforms to the contours of the outermost surface 336 of platform 334. The pushtabs 338 include a first end 340 and a second end 341. Both the first end 340 and the second end 341 are secured to platform 334. At the junction of pushtab 338 with platform 334 is a radiused portion which allows pushtabs 338 to flex inward.

The uppermost surface of each pushtab 338 has a vertical extension 345 which projects above the plane of the uppermost surface 338a of pushtab 338. Vertical extensions 345 interlock with pawls 55 on the innermost surface of skirt 52 of closure 50, shown in Figs. 3, 4A and 4B, when closure 50 is fully threaded onto finish portion 324. During assembly of closure 50 onto finish portion 324, pawls 55 must rotate past vertical extensions 45. However, vertical extensions 345 interfere with the rotation of pawls 55 and cause pushtabs 338 to be resiliently deflected inwardly. Gradual lead in ramps on pawls 55 facilitate the deflection. The mating surface of vertical extensions 345 is profiled to minimize the reapplication torque required to fully seat closure 50 onto finish portion 324. Continued rotation of closure 50 causes pawls 55 to clear vertical extension 345, thereby permitting pushtabs 338 to return to their latched condition.

Clearance in opening 360 between the innermost surface 338C of pushtab 338 and finish portion 324 permits sufficient inward deflection of pushtabs 338 to clear pawls 55 when the user wants to apply sufficient unscrewing torque to remove the closure from the finish portion 324. Pushtabs 338 include a pair of curved spring elements 370 which create a uniform spring force during inward deflection of pushtabs 338.

While in an extended condition, similar to that shown in Fig. 4A, vertical extensions 345 impede counter-clockwise rotation of pawls 55 when attempting to remove the closure. In order to remove the closure from finish portion 324 once the closure has been fully assembled onto the finish portion, sufficient manual pressure must be applied to pushtab 338 such that vertical extensions 345 on pushtab 338 fully disengage pawls 55. The squeezing force required to depress pushtabs 338 is preferably great enough to be difficult for a child, yet low enough that adults can readily depress the opposing pushtab 338 while concurrently applying an unscrewing torque to the closure.

In addition, the outermost surface 338a of pushtab 338 are preferably concentrically aligned with finish portion 324 and conform to the contour of the exterior surface 336 of platform 334 so that simply grasping the platform about its periphery and squeezing is unlikely to permit both vertical extensions 345 on the opposed pushtabs 338 to become inadvertently disengaged from pawls 55 at the same time an unscrewing torque is being applied to the closure. Rather a conscious decision must be made by the user to initiate the opening process and this must be accompanied by a concurrent

application of unscrewing torque to the closure. This minimized the closure that a child will be able to remove the closure simply by squeezing the entire periphery of platform 334 in his or her hand while trying to unscrew the closure.

While particular embodiments of the present invention have been illustrated and described, it would be obvious to those skilled in the art that various other changes and modifications can be made without departing from the spirit and scope of the invention. It is therefore, intended to cover in the appended claims all such changes and modifications that are within the scope of this invention.

## Claims

1. A package suitable for storing and dispensing potentially dangerous material, said package being resistant to opening by children yet readily openable by adults, said package comprising:

(a) a bottle (22) including a base (23) and a finish portion (24) said finish portion (24) having an innermost surface and an outermost surface, said finish portion (24) including a first means (30) for rotatably and releasably securing a closure (50) to said finish portion (24) on at least one of its surfaces, a platform (34) extending radially outward from said finish portion (24), said platform (34) having an outermost surface (36) being generally concentrically aligned with said finish portion (24), and at least one resiliently deformable pushtab (38) having a first end and a second end, at least one of said ends being secured to said platform (34), said pushtab (38) having an uppermost surface (38a), a lowermost surface (38b), an innermost surface (38c), and an outermost surface (38d), said outermost surface (38d) of said pushtab (38) being generally concentrically aligned with said finish portion (24) and generally conforming to the contour of said exterior surface (36) of the adjacent portions of said platform (34) to minimize the chance of inadvertent depression thereof when said platform (34) is grasped, said pushtab (38) having a vertical extension (45) projecting above said uppermost surface (38a) of said pushtab (38), said pushtab (38) being inwardly moveable relative to the rest of said platform (34) when a force is applied to said outermost surface (38d) of said pushtab; and

(b) a closure (50) having a skirt (52), said skirt (52) having an innermost surface and an outermost surface, said skirt (52) including on at least one of its surfaces second means complementary to said first means for rotatably and releasably securing said closure (50) to said

finish portion (24), said skirt (52) also having at least one interlocking pawl (55) on its innermost surface, said interlocking pawl (55) being so shaped and positioned that it will deflect said vertical extension (45) on said resiliently deformable pushtab (38) when said closure (50) is rotatably secured onto said finish portion (24), but will prevent removing said closure (50) from said finish portion (24) by rotating said closure (50) in a reverse direction unless said resiliently deformable pushtab (38) is first depressed to disengage said pushtab vertical extension (45) from said interlocking pawl (55),

characterised in that the arrangement of said first means (30) and said second means in conjunction with said vertical extension (45, 245) and said interlocking pawl (55) is such that the latching of said interlocking pawl (55) past said vertical extension (45, 245) occurs nearly simultaneously with the seating of said closure (50) onto said finish portion (24, 224).

2. A package according to claim 1 characterised in that said first and second ends of said pushtab (238) are secured to said platform (234).
3. A package according to either of the preceding claims characterised in that said first (30) and second means for rotatably and releasably securing said closure (50) to said finish portion (24, 224) comprises complementary screw threads.
4. A package of any of the preceding claims characterised in that the force required to depress said resiliently deformable pushtab (38) a sufficient distance to disengage said vertical extension (45, 245) from said interlocking pawl (55) is in the range of about 2.224 N (0.5 pounds force) to about 22.24 N (5 pounds force).
5. A package according to any of the preceding claims characterized in that said platform (34, 234) includes a pair of opposed resiliently deformable pushtabs (38, 238).
6. A package according to claim 5 characterised in that said platform includes a pushtab stop (62) preventing said pushtabs (38, 238) from being depressed too far inwardly causing damage to said pushtab.
7. The package of Claim 1, wherein said container and said finish portion (24, 224) are comprised of a material selected from the group consisting of polypropylene, polyethylene, polyester, polycarbonate, polyvinyl chloride, and polystyrene.

8. The package of Claim 1, wherein said closure (50) is comprised of a material selected from the group consisting of polypropylene, polyethylene, polyester, polycarbonate, polyvinyl chloride, and polystyrene.

#### Patentansprüche

1. Verpackung zum Aufnehmen und Abgeben potentiell gefährlichen Materials, die dem Öffnungsversuch durch Kinder widersteht, von einem Erwachsenen aber leicht offenbar ist, wobei die Verpackung umfaßt:

(a) eine Flasche (22) mit einer Basis (23) und einem Endabschnitt (24), wobei der Endabschnitt (24) eine innerste Fläche und eine äußerste Fläche hat, wobei der Endabschnitt (24) ein erstes Mittel (30) zum drehbaren und lösbaren Festlegen eines Verschlusses (50) am Endabschnitt (24) auf zumindest einer seiner Flächen hat, eine Plattform (34), die sich von dem Endabschnitt (24) radial auswärts erstreckt, wobei die Plattform (34) eine äußerste Fläche (36) hat, die im allgemeinen konzentrisch zum Endabschnitt (24) ausgerichtet ist, und zumindest eine elastisch verformbare Drucklasche (38), die ein erstes Ende und ein zweites Ende hat, wobei zumindest eines dieser Enden an der Plattform (34) befestigt ist, wobei die Drucklasche (38) eine oberste Fläche (38a), eine unterste Fläche (38b), eine innerste Fläche (38c) und eine äußerste Fläche (38d) aufweist, wobei die äußerste Fläche (38d) der Drucklasche (38) im allgemeinen konzentrisch mit dem Endabschnitt (24) ausgerichtet ist und im allgemeinen der Kontur der Außenfläche (36) der benachbarten Abschnitte der Plattform (34) entspricht, um die Möglichkeit eines unbeabsichtigten Niederdrückens derselben zu minimieren, wenn die Plattform (34) ergriffen wird, wobei die Drucklasche (38) eine Vertikalverlängerung (45) hat, die über die oberste Fläche (38a) der Drucklasche (38) vorragt, wobei die Drucklasche (38) relativ zum Rest der Plattform (34) einwärts bewegbar ist, wenn eine Kraft auf die äußerste Fläche (38d) der Drucklasche aufgebracht wird; und

(b) einen Verschuß (50) mit einem Mantel (52), wobei der Mantel (52) eine innerste Fläche und eine äußerste Fläche hat, wobei der Mantel (52) auf zumindest einer seiner Flächen zweite Mittel aufweist, die komplementär zu den ersten Mitteln zum drehbaren und lösbaren Befestigen des Verschlusses (50) am Endabschnitt (24) sind, wobei der Mantel (52) ferner auf seiner innersten Fläche zumindest eine Eingriffsklinke (55) hat, wobei die Eingriffs-

klinke (55) so geformt und angeordnet ist, daß die die Vertikalverlängerung (45) an der elastisch verformbaren Drucklasche (38) ablenkt, wenn der Verschuß (50) am Endabschnitt (24) drehbar festgelegt wird, aber ein Entfernen des Verschlusses (50) von dem Endabschnitt (24) durch Drehen des Verschlusses (50) in umgekehrter Richtung verhindert, bis die elastisch verformbare Drucklasche (38) zuerst niedergedrückt wird, um die Vertikalverlängerung (45) der Drucklasche von der Eingriffsklinke (55) zu lösen,

dadurch gekennzeichnet, daß die Anordnung der ersten Mittel (30) und der zweiten Mittel in Verbindung mit der Vertikalverlängerung (45, 245) und der Eingriffsklinke (55) derart getroffen ist, daß das Einrasten der Klinke (55) an der Vertikalverlängerung (45, 245) vorbei nahezu gleichzeitig mit dem Aufsitzen des Verschlusses (50) am Endabschnitt (24, 224) erfolgt.

2. Verpackung nach Anspruch 1, dadurch gekennzeichnet, daß das erste und das zweite Ende der Drucklasche (238) an der Plattform (234) befestigt ist.

3. Verpackung nach einem der vorhergehenden Ansprüche, dadurch gekennzeichnet, daß das erste Mittel (30) und das zweite Mittel zum drehbaren und lösbaren Festlegen des Verschlusses (50) am Endabschnitt (24, 224) komplementäre Schraubgewinde aufweisen.

4. Verpackung nach einem der vorhergehenden Ansprüche, dadurch gekennzeichnet, daß die Kraft, die erforderlich ist, um die elastisch verformbare Drucklasche (38) über einen ausreichenden Abstand niederzudrücken, um die Vertikalverlängerung (45, 245) von der Eingriffsklinke (55) zu lösen, im Bereich von etwa 2,224 N (0,5 Pfund Kraft) bis etwa 22,24 N (5 Pfund Kraft) beträgt.

5. Verpackung nach einem der vorhergehenden Ansprüche, dadurch gekennzeichnet, daß die Plattform (34, 234) ein Paar von gegenüberliegenden elastisch verformbaren Drucklaschen (38, 238) aufweist.

6. Verpackung nach Anspruch 5, dadurch gekennzeichnet, daß die Plattform einen Drucklaschenanschlag (62) aufweist, der verhindert, daß die Drucklaschen (38, 238) zu weit nach innen gedrückt werden, wodurch sie beschädigt würden.

7. Verpackung nach Anspruch 1, bei welcher der Behälter und der Endabschnitt (24, 224) aus einem Material bestehen, das aus der Gruppe gewählt ist,

die Polypropylen, Polyethylen, Polyester, Polycarbonat, Polyvinylchlorid und Polystyrol umfaßt.

8. Verpackung nach Anspruch 1, bei welcher der Verschuß (50) aus einem Material besteht, das aus der Gruppe gewählt ist, die Polypropylen, Polyethylen, Polyester, Polycarbonat, Polyvinylchlorid und Polystyrol umfaßt.

## Revendications

1. Emballage approprié pour le conditionnement et la distribution d'un produit potentiellement dangereux, ledit emballage étant inviolable par des enfants tout en restant facile à ouvrir pour des adultes, ledit emballage comportant:

(a) une bouteille (22) comprenant un corps (23) et une partie terminale (24), ladite partie terminale (24) ayant une surface intérieure et une surface extérieure, ladite partie terminale (24) comportant un premier moyen (30) pour fixer, de façon à ce qu'elle puisse tourner et de manière amovible, une fermeture (50) à ladite partie terminale (24) sur l'une au moins de ses surfaces, un méplat (34) s'étendant radialement vers l'extérieur à partir de ladite partie terminale (24), ledit méplat (34) ayant une surface extérieure (36) généralement concentrique et alignée avec ladite partie terminale (24) et au moins une patte de poussée (38) élastiquement déformable ayant une première extrémité et une seconde extrémité, l'une au moins des dites extrémités étant fixée audit méplat (34), ladite patte de poussée (38) ayant une surface supérieure (38a), une surface inférieure (38b), une surface intérieure (38c), et une surface extérieure (38d), ladite surface extérieure (38d) de ladite patte de poussée (38) étant généralement alignée concentriquement avec ladite partie terminale (24) et se conformant généralement au contour de ladite surface extérieure (36) des parties adjacentes dudit méplat (34) pour réduire les chances d'affaissement accidentel de ce dernier lorsque ledit méplat (34) est saisi, ladite patte de poussée (38) ayant un prolongement vertical (45) faisant saillie au-dessus de ladite surface supérieure (38a) de ladite patte de poussée (38), ladite patte de poussée (38) étant susceptible de se déplacer vers l'intérieur par rapport à la partie restante dudit méplat (34) lorsqu'une force est appliquée sur ladite surface extérieure (38d) de ladite patte de poussée; et

(b) une fermeture (50) ayant une jupe (52), ladite jupe (52) ayant une surface intérieure et une surface extérieure, ladite jupe (52) comportant sur l'une au moins de ses surfaces, un

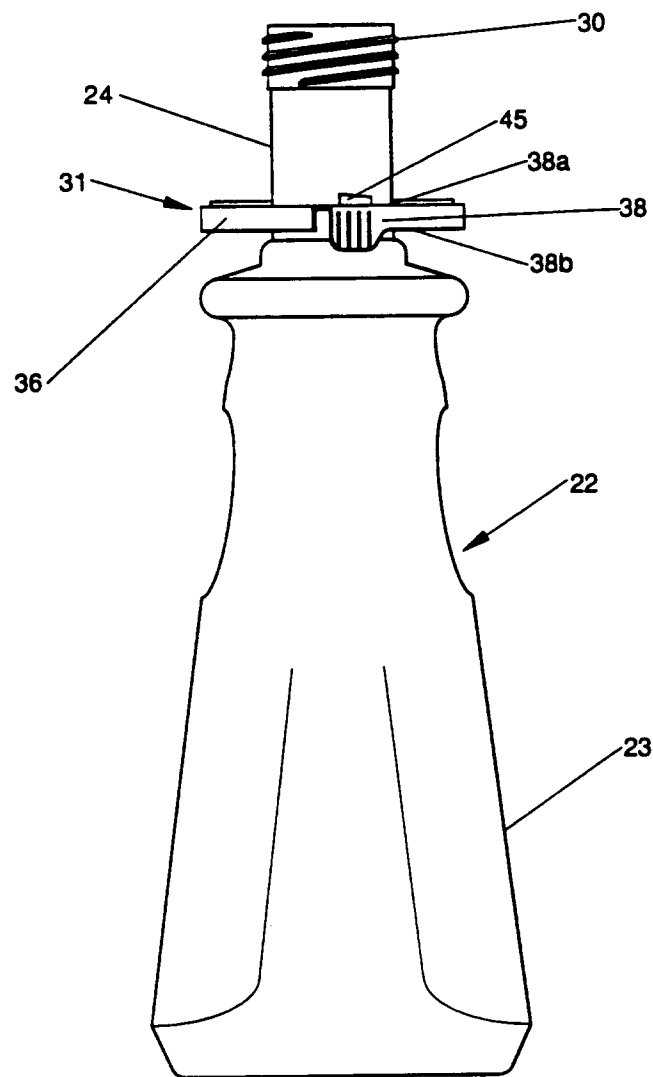
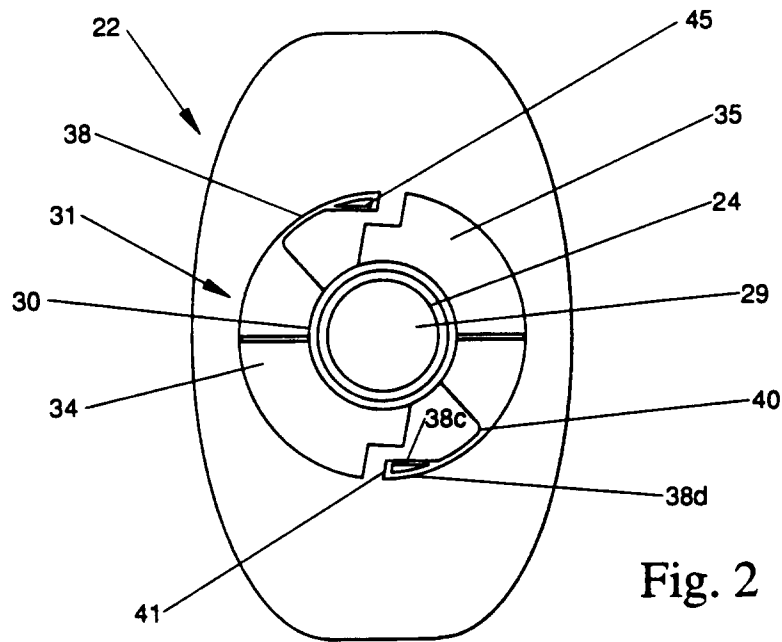


second moyen complémentaire dudit premier moyen, pour fixer, de façon à ce qu'elle puisse tourner et de manière amovible, ladite fermeture (50) sur ladite partie terminale (24), ladite jupe (52) comportant également au moins un cliquet de verrouillage (55) sur sa surface intérieure, ledit cliquet de verrouillage (55) étant conformé et disposé de manière à dévier ledit prolongement vertical (45) sur ladite patte de poussée élastiquement déformable (38) lorsque ladite fermeture (50) est fixée à rotation sur ladite partie terminale (24) en empêchant toutefois le retrait de ladite fermeture (50) de ladite partie terminale (24) par rotation de ladite fermeture (50) dans une direction inverse à moins que ladite patte de poussée élastiquement déformable (38) soit d'abord enfoncée pour dégager ledit prolongement vertical (45) de la patte de poussée dudit cliquet de verrouillage (55),

caractérisé en ce que ledit premier moyen (30) et ledit second moyen sont conjointement disposés par rapport audit prolongement vertical (45, 245) et par rapport audit cliquet de verrouillage (55) de telle sorte que le verrouillage dudit cliquet de verrouillage (55), au-delà dudit prolongement vertical (45, 245) se produise pratiquement simultanément avec l'application de ladite fermeture (50) sur ladite partie terminale (24, 224).

2. Emballage selon la revendication 1, caractérisé en ce que lesdites première et seconde extrémités de ladite patte de poussée (238) sont fixées audit méplat (234).
3. Emballage selon l'une quelconque des revendications précédentes, caractérisé en ce que lesdits premier (30) et second moyens pour fixer à rotation et de façon amovible ladite fermeture (50) à ladite partie terminale (23, 224) comprennent des filets de vis complémentaires.
4. Emballage selon l'une quelconque des revendications précédentes, caractérisé en ce que la force requise pour enfoncer ladite patte de poussée élastiquement déformable (38) d'une distance suffisante pour dégager ledit prolongement vertical (45, 245) dudit cliquet de verrouillage (55) est située dans la gamme allant d'environ 2,224 N (0,5 livre force) à environ 22,24 N (5 livres force).
5. Emballage selon l'une quelconque des revendications précédentes, caractérisé en ce que ledit méplat (34, 234) comporte une paire de pattes de poussée opposées élastiquement déformables (38, 238).

6. Emballage selon la revendication 5, caractérisé en ce que ledit méplat comporte une butée (62) de patte de poussée empêchant lesdites pattes de poussée (38, 238) d'être enfoncées trop loin à l'intérieur en endommageant ladite patte de poussée.
7. Emballage selon la revendication 1, dans lequel ledit récipient et ladite partie terminale (24, 224) sont réalisés dans un matériau choisi parmi le groupe comprenant le polypropylène, le polyéthylène, le polyester, le polycarbonate, le chlorure de polyvinyle et le polystyrène.
8. Emballage selon la revendication 1, dans lequel ladite fermeture (50) est réalisée dans un matériau choisi parmi le groupe comprenant le polypropylène, le polyéthylène, le polyester, le polycarbonate, le chlorure de polyvinyle, et le polystyrène.



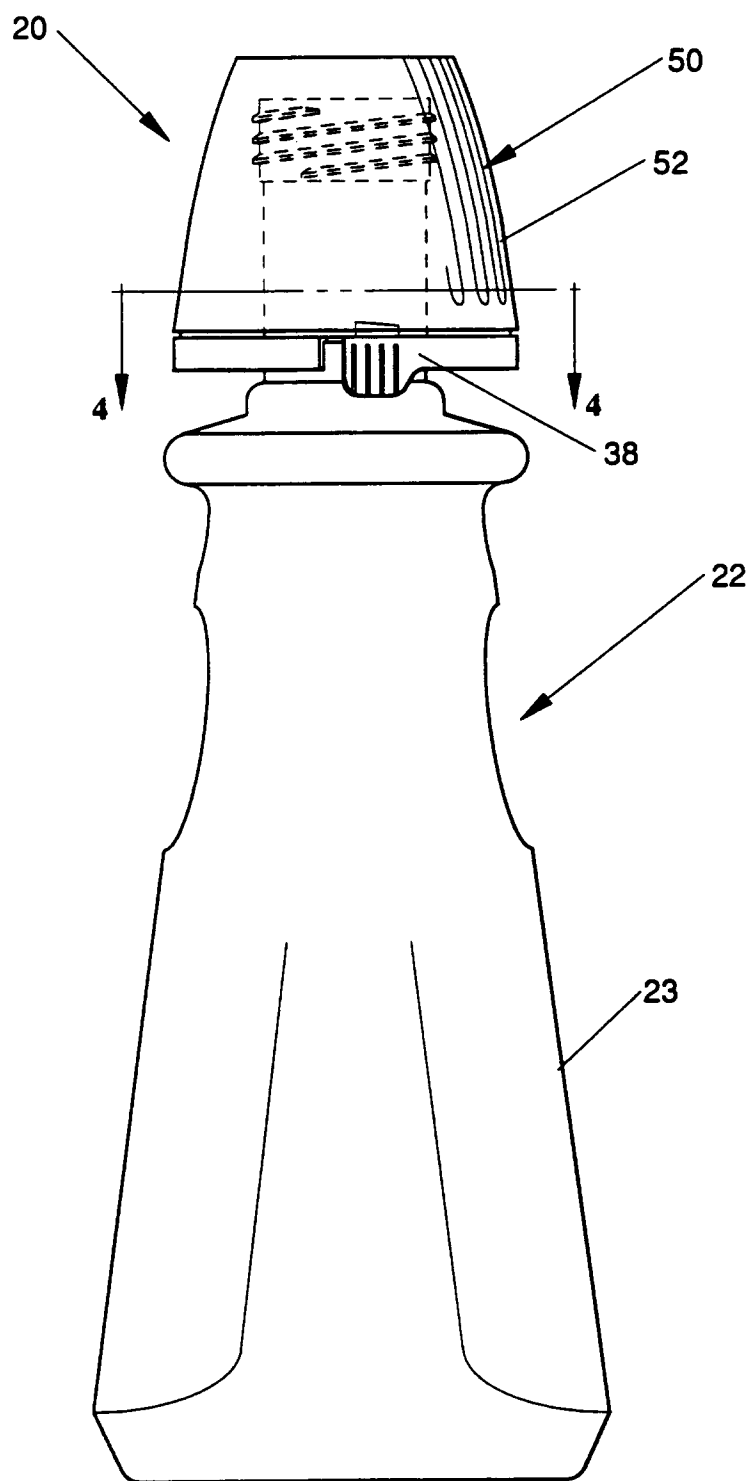
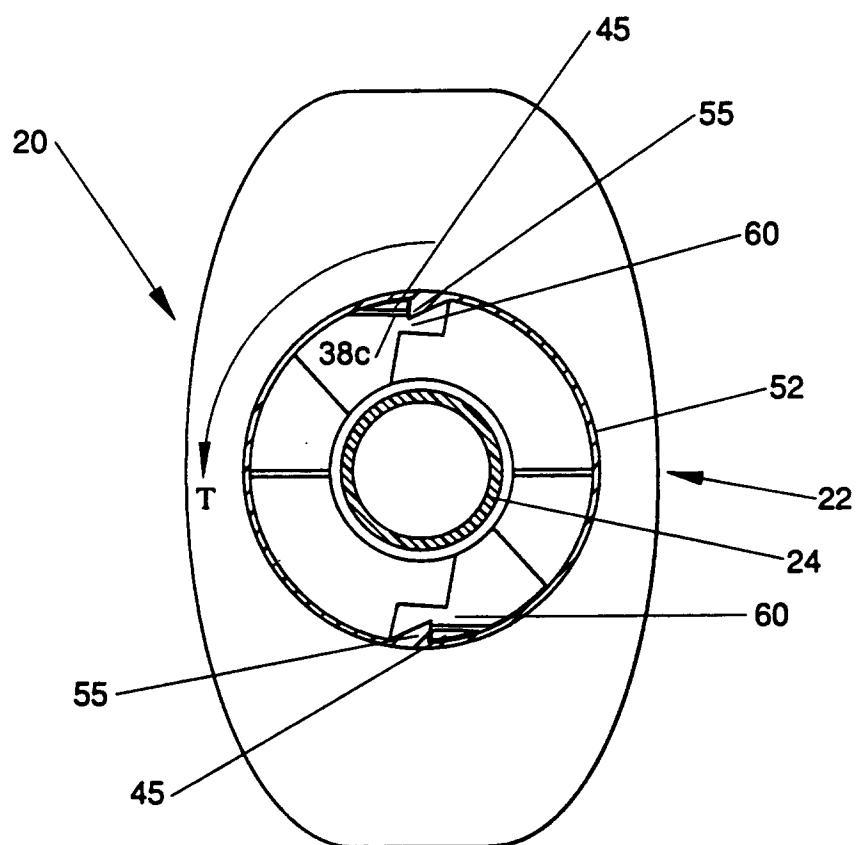


Fig. 3



**Fig. 4A**

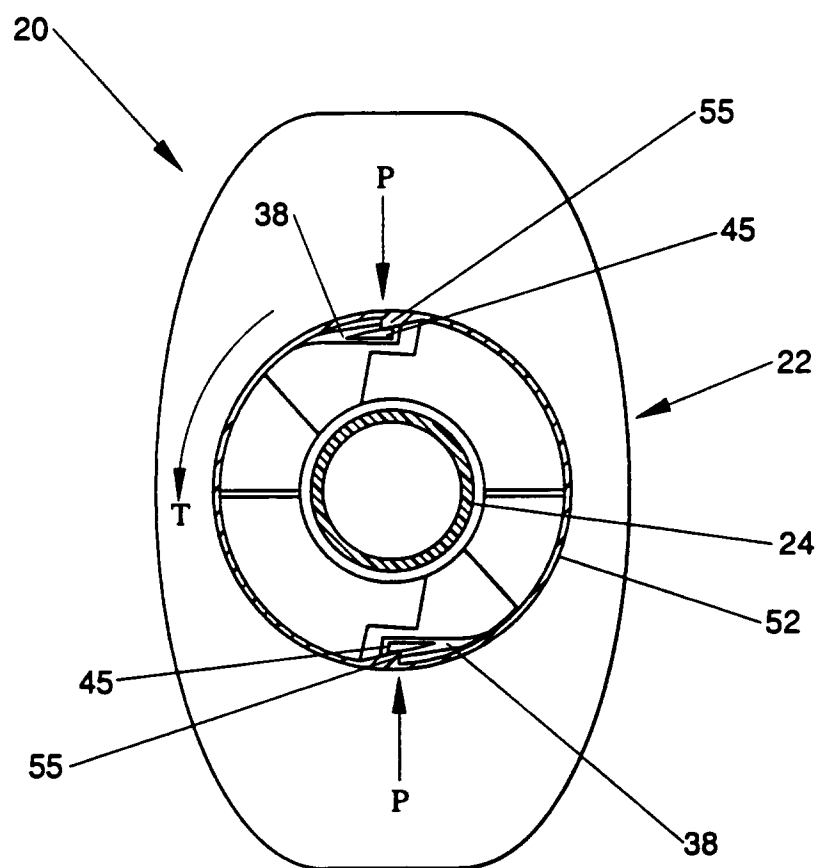


Fig. 4B

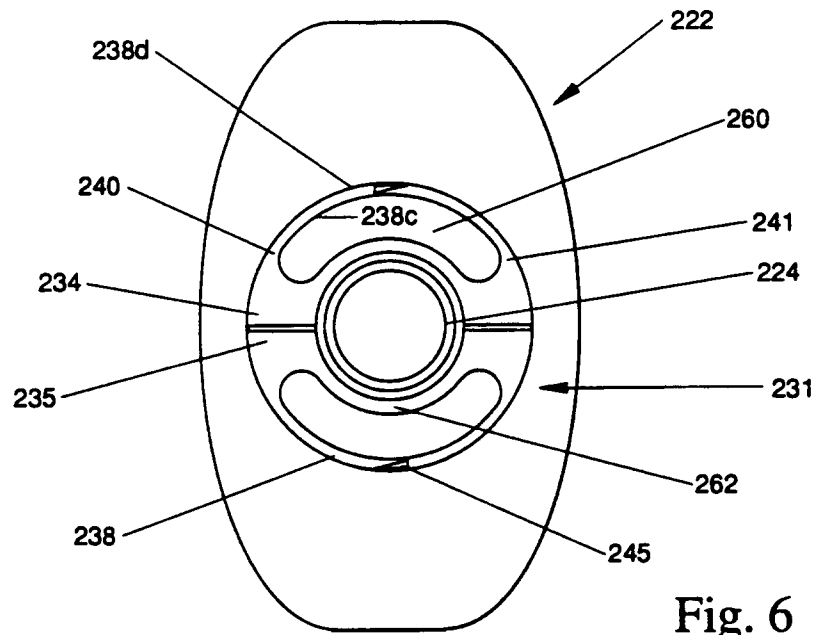


Fig. 6

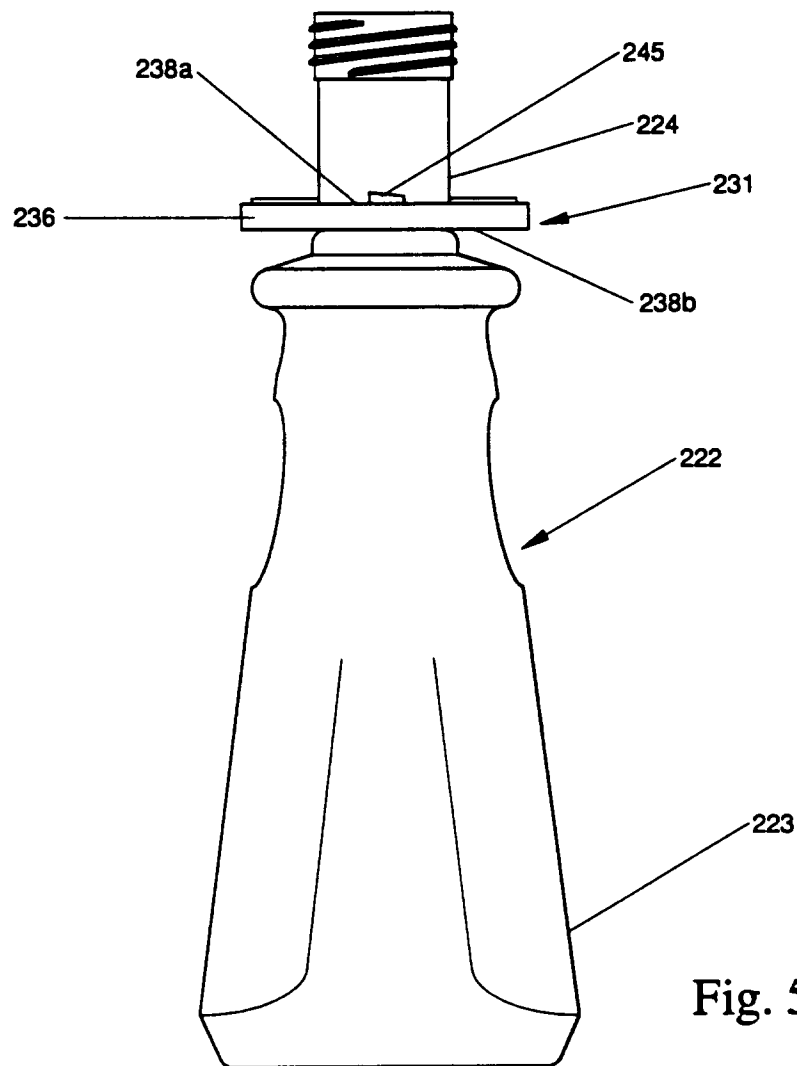


Fig. 5

