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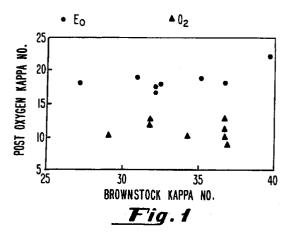
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## (54) Chlorine-free organosolv pulps

This invention provides for a batch and continuous process with countercurrent recycle of bleaching filtrates for the delignification and bleaching of organosolv pulp. Oxygen delignification of organosolv pulp is achieved in excess of from about 50% to about 76% as measured by kappa numbers, while the pulp viscosity is minimally decreased in the range of from about 2 to about 5 cps. Bleaching of delignified pulp is achieved with peroxy compounds and ozone and pulp brightness of from about 82 to 88 ISO can be achieved with pulp containing zero level TOX from chlorine based bleaching chemicals and zero level of AOX in the bleach effluents. Higher brightness of from about 90 to about 92 ISO can also be achieved by addition of very low levels of chlorine based bleaching chemicals. Corresponding bleach effluents contain less than 200 ppm AOX. Bleaching filtrates can be recycled for pulp washing and for use with an organosolv pulping process which results in significant energy savings and mitigation if not elimination of pollution typically associated with chlorine based bleaching. This invention also relates to bleach pulp product derived from the process.





## **EUROPEAN SEARCH REPORT**

Application Number EP 95 11 8395

DOCUMENTS CONSIDERED TO BE RELEVANT				
ategory	Citation of document with in of relevant pas		Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
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	The present search report has be	en drawn up for all claims		
	Place of search	Date of completion of the search	<u> </u>	Examiner
	THE HAGUE	23 September 1990	6 Ber	nardo Noriega, F
X: par Y: par doc A: tec	CATEGORY OF CITED DOCUMEN ticularly relevant if taken alone ticularly relevant if combined with ano ument of the same category hological background n-written disclosure	E : earlier patent do after the filing d	cument, but publicate in the application or other reasons	lished on, or