

(19)



Europäisches Patentamt

European Patent Office

Office européen des brevets



(11)

**EP 0 719 616 B1**

(12)

**EUROPEAN PATENT SPECIFICATION**

(45) Date of publication and mention  
of the grant of the patent:  
**29.12.1997 Bulletin 1997/52**

(51) Int. Cl.<sup>6</sup>: **B24B 23/03**, B24B 23/04

(21) Application number: **95308370.6**

(22) Date of filing: **22.11.1995**

**(54) Improved oscillating hand tool**

Verbessertes oszillierendes Handwerkzeug

Outil vibrant portatif perfectionné

(84) Designated Contracting States:  
**DE FR GB IT**

(30) Priority: **24.12.1994 GB 9426259**

(43) Date of publication of application:  
**03.07.1996 Bulletin 1996/27**

(73) Proprietor: **Black & Decker Inc.**  
**Newark Delaware 19711 (US)**

(72) Inventor: **Cockburn, Eric**  
**Spennymoor, County Durham DL16 7BN (GB)**

(74) Representative:  
**Stagg, Diana Christine**  
**Emhart Patents Department**  
**Emhart International Ltd.**  
**177 Walsall Road**  
**Birmingham B42 1BP (GB)**

(56) References cited:  
**EP-A- 0 525 328** **DE-A- 3 805 926**  
**FR-A- 2 104 073**

Note: Within nine months from the publication of the mention of the grant of the European patent, any person may give notice to the European Patent Office of opposition to the European patent granted. Notice of opposition shall be filed in a written reasoned statement. It shall not be deemed to have been filed until the opposition fee has been paid. (Art. 99(1) European Patent Convention).

**EP 0 719 616 B1**

## Description

The present invention relates to a powered oscillating hand tool, in particular an orbital sander, comprising a drive unit having an electric motor with a drive shaft to which a sanding shoe can be attached, as per the preamble of claim 1. An example of such a tool is disclosed in FR-A-2 104 073.

In sanders of the orbital type, with a shaped shoe, the drive system comprises an eccentric which is restrained so that the sander shoe cannot spin independently of the motor and it therefore describes a regular orbit. The shoes of such sanders are available in a range of shapes and such sanders are in general used for the removal of relatively small quantities of material, for example for detailed work or for finishing. By choice of a suitably shaped shoe, it is possible to access areas which are inaccessible with a random orbit sander.

The restraining mechanism by which the eccentric is restrained so that the sander shoe cannot spin independently of the motor and therefore describes a regular orbit, generally comprises a co-operating array of legs and spigots on the shoe and the sander body respectively. In order to avoid problems resulting from the system being out of balance, it is necessary for the location hole on the shoe, in which the drive shaft locates, to be centrally positioned on the shoe. This leads to difficulties in locating the location hole of the shoe on the second (eccentric) drive shaft at the same time as locating the corresponding legs and spigots. For the shaft to match the location hole on the shoe, it is necessary to deform the legs during this location. This has in practice meant that it has not been usual to provide orbital sanders with interchangeable, differently shaped shoes so that the user has generally had to purchase more than one orbital sander in order to have available a selection of differently shaped shoes.

Known sanders have hence been either of the orbital type as described above, with a fixed shoe or of the random orbit type in which a circular platen is driven by a drive system which comprises an eccentric bearing so that the platen can spin independently of the motor, and the platen describes a random orbit.

This has meant that when the user wished to have the ability to perform both coarse and detailed sanding operations, or to use differently shaped sanding shoes in order to access difficult areas it has been necessary for him to purchase two or more separate units of different types, or to purchase only one unit and suffer the disadvantages thereof.

It is a further disadvantage of the known sanders that the drive shaft to which the sander head is attachable, and the hole by which the head is mounted on the shaft are each of generally circular section, flattened on opposite faces to assist in retaining the head on the sander. This design is more expensive to manufacture than a circular section and has the further disadvantage that when the user locates the head on the shaft, it is

necessary to align the opposed flats on the shaft and head correctly, in order to avoid damage to the head or the shaft.

FR-A-2 104 073 discloses an oscillating grinder comprising a housing containing a drive motor and a grinding wheel mounted on the housing by means of a large number of elastic columns, this grinding wheel being adapted to be driven in oscillating movement by the motor and by use of a transmission gear, the grinder being characterised in that the columns are directly engaged in the housing and in the grinding wheel.

It is an object of the present invention to provide a powered oscillating hand tool comprising a drive unit having an electric motor with a drive shaft to which a sander head can be attached, in which the attachment means by which the sander head is attachable to the drive shaft is particularly convenient.

The present invention therefore provides a powered oscillating hand tool comprising

- (i) a drive unit having an electric motor and a first drive shaft;
- (ii) an eccentric bearing mounted on the first drive shaft with a radial offset  $e$  relative to the first drive shaft;
- (iii) a second drive shaft mounted on the eccentric bearing and terminating in a drive spigot;
- (iv) a sanding shoe;
- (v) a location hole positioned on the backing face of the sanding shoe for location of the second drive shaft and (vi) means to restrict the random orbit of the sanding shoe to a regular orbit,

characterised in that the drive spigot has a diameter  $d_1$  adjacent to the second end of the second drive shaft and a diameter  $d_2$  at its free end and the location hole has a diameter  $d_3$  at the backing face and a diameter  $d_4$  at the face adjacent to the working face of the shoe, and

$$d_1 = d_3 - c_1$$

$$d_2 = d_4 - c_2 \text{ and}$$

$$d_2 = d_3 - (2e - c_1)$$

where  $c_1$  is the clearance between the drive spigot and the location hole at the face of the location hole adjacent to the backing face when the shoe is mounted on the second drive shaft and

$c_2$  is the clearance between the drive spigot and the location hole at the face of the location hole adjacent to the working face when the shoe is mounted on the second drive shaft.

The invention thus provides a powered oscillating power tool which can easily be fitted with an orbital sander shoe or with an alternative sander head, such as a differently shaped sanding shoe or a random orbit

sander head without requiring deformation of the restraining legs.

The invention will now be further described with reference to the accompanying drawings in which

Figure 1 is a side view, partially in section, of the drive unit of a first embodiment of a hand tool according to the present invention, fitted with an orbital sander shoe;

Figure 2 is an exploded view of the sanding shoe and drive shaft of Figure 1 and

Figure 3 is a section, on an enlarged scale, of a part of the tool according to Figures 1 and 2.

Figures 1 and 2 show a drive unit (2) including an electric motor (not shown) located in upper housing (4) and driving shaft (6). A fan (8) mounted on shaft (6) is arranged to draw air in from mouth (10) of lower housing (12) and direct it through extractor duct (14) to exhaust outlet (16). A screw (18) and washer (20) are used to secure a sanding shoe (22) to a second drive shaft (24) which is housed in the fan (8) by bearing (26) which is eccentrically located radially in respect to shaft (8).

The second drive shaft (24) comprises a first section (28), a flange (30) and a drive spigot (32). A first end (34) of the first section (28) is adapted for mounting in the bearing (26) and the flange (30) is mounted on the first section (28) at the second end (36) of the first section. The second drive shaft (24) terminates in a drive spigot (32).

Two pairs of spigots (40) are arranged in an array within the lower housing (12), around the mouth (10) of the housing (12).

The sanding shoe (22) is provided with a location hole (42) for location of the drive spigot (32). Two pairs of hollow, tapering, flexible columns (44) made of rubber are arranged, in an array matching that of the housing spigots (40), on the backing face (46) of the shoe (22).

When the sanding shoe (22) is mounted on the second drive shaft (24), the tips (48) of the flexible columns (44) formed on the backing face (46) of the shoe (22) engage the housing spigots (40).

A perforated sandpaper sheet (not shown) may be attached to the outer face (50) of the shoe (22), for example by the use of hook-and-loop fabric such as that sold as VELCRO (RTM) glued to face (50). Holes (52) passing through the shoe (22) facilitate the removal of dust etc, from the sanding face through the shoe (22) to exhaust outlet (16) via the duct (14). An extractor hose (not shown) may be attached to the exhaust outlet (16).

As is shown in Figure 3, the second drive shaft (24) comprises a first section (28), a flange (30) and a drive spigot (32). A first end (34) of the first section (28) is adapted for mounting in the bearing (26) and the flange (30) is mounted on the first section (28) at the second end (36) of the first section. The second drive shaft (24) terminates in the drive spigot (32).

The drive spigot (32) tapers from a diameter  $d_1$  at

its face adjoining the flange (30) to a diameter  $d_2$  at its free end (38). The location hole (42) of the shoe (22) has a diameter  $d_3$  at the backing face (46) of the shoe (22), and a diameter  $d_4$  at the outer face (50) of the shoe (22).

The motor axis  $A_M$  is offset from the axis  $A_B$  of the eccentric bearing (26) by a radial eccentricity  $e$ .

When the tool is assembled, with the shoe (22) mounted on the drive shaft (24), there is a clearance  $c_1$ , at the level of the backing face of the shoe, between the drive spigot (32) and the location hole (42) and a clearance  $c_2$  at the level of the outer face.

In order to exchange a first shoe for an alternative shoe, the first shoe is removed and the alternative shoe is located on the second drive shaft.

The flexible columns (44) are located on the spigots (40) and the drive spigot (32) of the second drive shaft (24) is aligned sufficiently with the location hole (42) of the shoe (22) for the drive spigot (32) to be guided into the location hole (42) as the screw (18) is tightened and the shoe (22) secured to the second drive shaft (24).

## Claims

### 1. A dual function powered oscillating hand tool comprising

- (i) a drive unit (2) having an electric motor and a first drive shaft (6);
- (ii) an eccentric bearing (26) mounted on the first drive shaft (6) with a radial offset  $e$  relative to the first drive shaft (6);
- (iii) a second drive shaft (24) mounted on the eccentric bearing (26) and terminating in a drive spigot (38);
- (iv) a sanding shoe (22);
- (v) a location hole (42) positioned on the backing face (46) of the sanding shoe (22) for location of the second drive shaft (24) and
- (vi) means (40,44) to restrict the random orbit of the sanding shoe (22) to a regular orbit,

characterised in that the drive spigot (32) has a diameter  $d_1$  adjacent to the second end (36) of the second drive shaft (24) and a diameter  $d_2$  at its free end (38) and the location hole (42) has a diameter  $d_3$  at the backing face (46) and a diameter  $d_4$  at the face adjacent to the outer face (50) of the shoe (22), and

$$d_1 = d_3 - c_1$$

$$d_2 = d_4 - c_2 \text{ and}$$

$$d_2 = d_3 - (2e - c_1)$$

where  $c_1$  is the clearance between the drive spigot (32) and the location hole (42) at the face of the location hole (42) adjacent to the

backing face (46) when the shoe (22) is mounted on the second drive shaft (24) and

$c_2$  is the clearance between the drive spigot (32) and the location hole (42) at the face of the location hole (42) adjacent to the outer face (50) when the shoe (22) is mounted on the second drive shaft (24).

2. A dual function powered oscillating hand tool according to claim 1 characterised in that a flange (30) is located between the second end (36) of the first section (28) of the second drive shaft (24) and the drive spigot (32).

#### Patentansprüche

1. Angetriebenes, oszillierendes Handwerkzeug mit Zweifachfunktion aufweisend

(i) eine Antriebseinheit (2) mit einem Elektromotor und einer ersten Antriebswelle (6);  
 (ii) ein mit radialem Versatz  $e$  bezüglich der ersten Antriebswelle (6) auf dieser befestigtes, exzentrisches Lager (26);  
 (iii) eine zweite Antriebswelle (24), die am exzentrischen Lager (26) befestigt ist und in einem Antriebszapfen (38) endet;  
 (iv) einen Schleifschuh (22);  
 (v) eine Aufnahmeöffnung (42) an der Rückfläche (46) des Schleifschuhs (22) zur Aufnahme der zweiten Antriebswelle (24) und  
 (vi) Mittel (40, 44) zur Begrenzung des willkürlichen Umlaufs des Schleifschuhs (22) zu einem regulären Umlauf,  
 dadurch gekennzeichnet, daß der Antriebszapfen (32) benachbart zum zweiten Ende (36) der zweiten Antriebswelle (24) einen Durchmesser  $d_1$  und an seinem freien Ende (38) einen Durchmesser  $d_2$  und die Aufnahmeöffnung (42) an der Rückfläche (46) einen Durchmesser  $d_3$  und an der Fläche benachbart zur äußeren Fläche (50) des Schuhs (22) einen Durchmesser  $d_4$  hat, und

$$d_1 = d_3 - c_1$$

$$d_2 = d_4 - c_2 \text{ und}$$

$$d_2 = d_3 - (2e - c_1)$$

ist, wobei  $c_1$  das Spiel zwischen Antriebszapfen (32) und Aufnahmeöffnung (42) an der der Rückfläche (46) benachbarten Fläche der Aufnahmeöffnung (42) ist, wenn der Schuh (22) an der zweiten Antriebswelle (24) befestigt ist, und  $c_2$  das Spiel zwischen Antriebszapfen (32) und Aufnahmeöffnung (42) an der der äußeren Fläche (50) benachbarten Fläche der Aufnahme-

öffnung (42) ist, wenn der Schuh (22) an der zweiten Antriebswelle (24) befestigt ist.

2. Angetriebenes, oszillierendes Handwerkzeug mit Zweifachfunktion nach Anspruch 1, dadurch gekennzeichnet, daß zwischen dem zweiten Ende (36) des ersten Abschnittes (28) der zweiten Antriebswelle (24) und dem Antriebszapfen (32) ein Flansch (30) vorgesehen ist.

#### Revendications

1. Outil vibrant portatif à deux fonctions, commandé par un moteur, comprenant

(i) une unité d'entraînement (2) comportant un moteur électrique et un premier arbre d'entraînement (6);  
 (ii) un palier excentrique (26) monté sur le premier arbre d'entraînement (6) avec un décalage radial  $e$  par rapport au premier arbre d'entraînement (6);  
 (iii) un second arbre d'entraînement (24) monté sur le palier excentrique (26) et se terminant par un embout d'entraînement (38);  
 (iv) un patin de ponçage (22);  
 (v) un trou de positionnement (42) situé dans la face arrière (46) du patin de ponçage (22) pour positionner le second arbre d'entraînement (24), et  
 (vi) des moyens (40, 44) pour limiter l'orbite aléatoire du patin de ponçage (22) à une orbite régulière, caractérisé en ce que l'embout d'entraînement (32) possède un diamètre  $d_1$  au voisinage de la seconde extrémité (36) du second arbre d'entraînement (24) et un diamètre  $d_2$  au niveau de son extrémité libre (38), et le trou de positionnement (42) possède un diamètre  $d_3$  au niveau de la face arrière (46) et un diamètre  $d_4$  au niveau de la face adjacente à la face extérieure (50) du patin (22), et

$$d_1 = d_3 - c_1$$

$$d_2 = d_4 - c_2 \text{ et}$$

$$d_2 = d_3 - (2e - c_1)$$

$c_1$  étant le jeu entre l'embout d'entraînement (32) et le trou de positionnement (42) au niveau de la face du trou de positionnement (42) au voisinage de la face arrière (46) lorsque le patin (22) est monté sur le second arbre d'entraînement (24), et

$c_2$  est le jeu entre l'embout d'entraînement (32) et le trou de positionnement (42) au niveau de la face du trou de positionnement

(42) adjacente à la face extérieure (50) lorsque le patin (22) est monté sur le second arbre d'entraînement (24).

2. Outil manuel vibrant à deux fonctions, commandé 5  
par un moteur selon la revendication 1, caractérisé  
en ce qu'une bride (30) est située entre la seconde  
extrémité (36) de la première section (28) du  
second arbre d'entraînement (24) et l'embout  
d'entraînement (32). 10

15

20

25

30

35

40

45

50

55

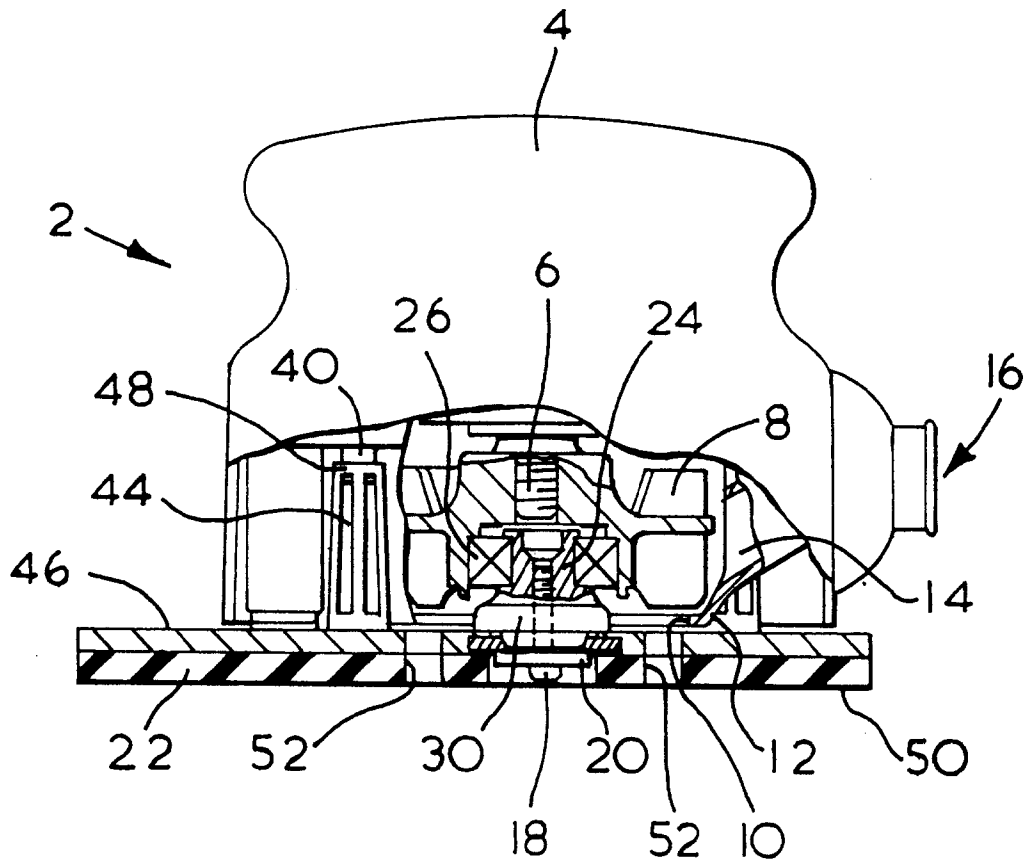


FIG. 1

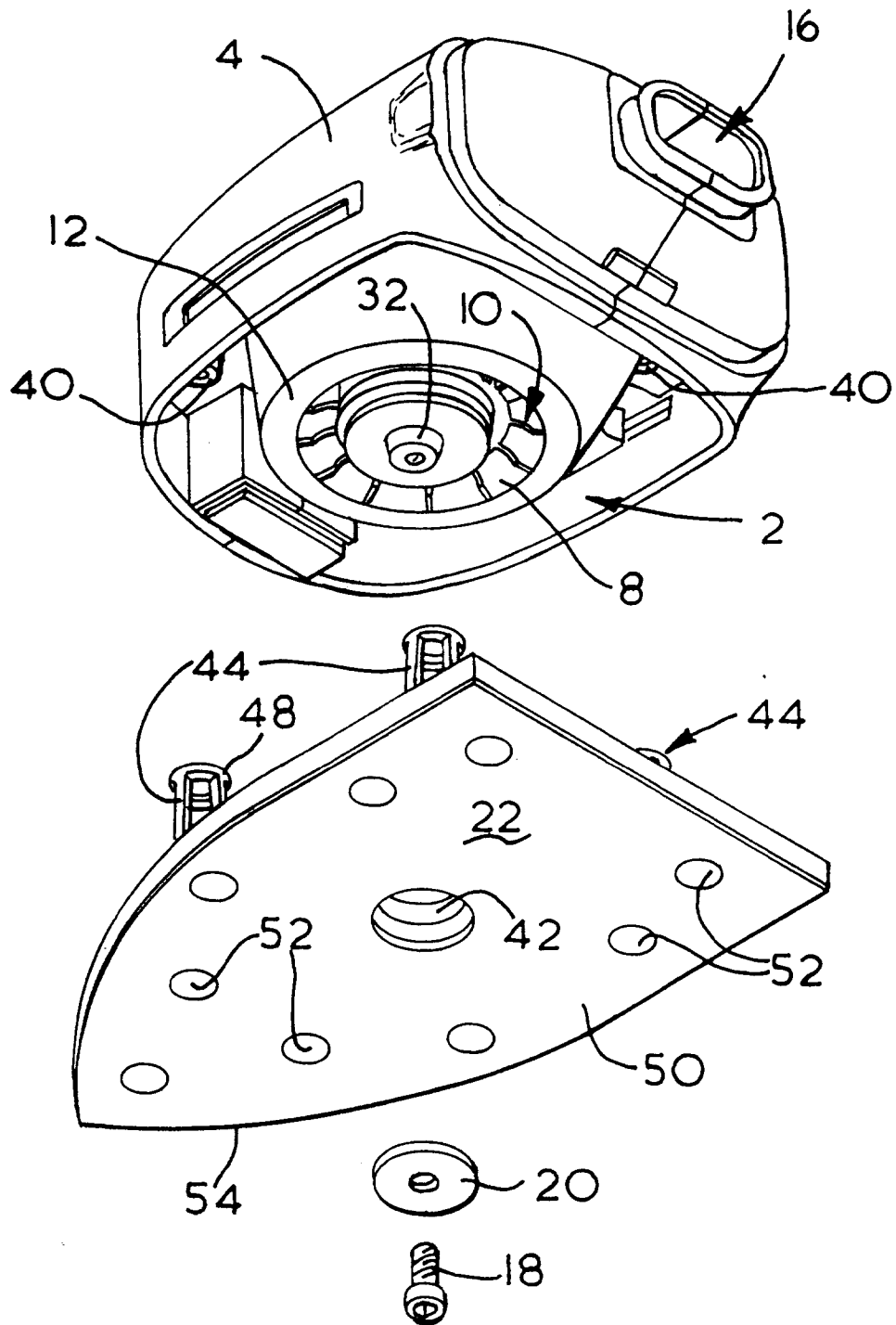


FIG. 2

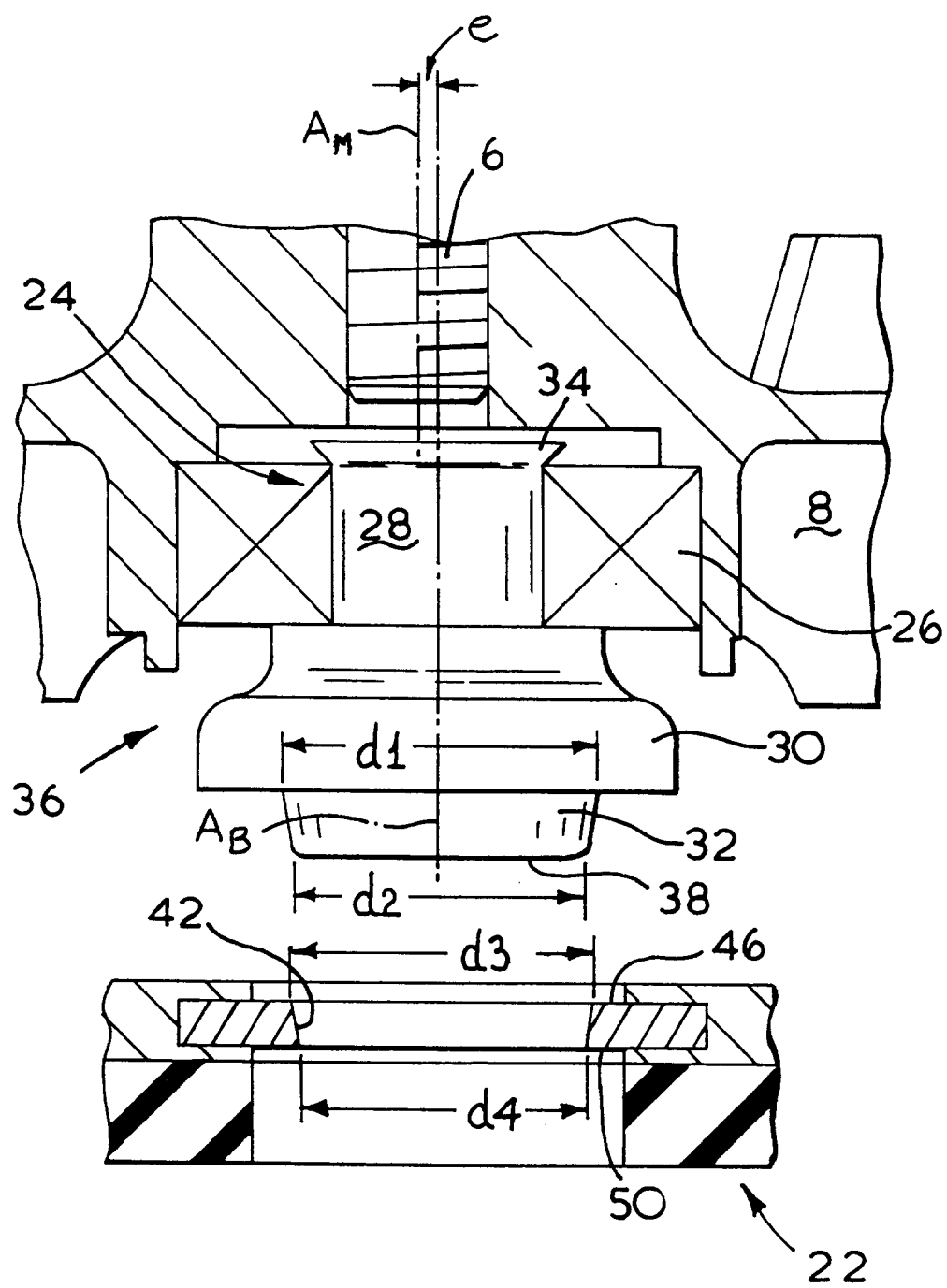


FIG. 3