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(11) **EP 0 740 055 A3**

(12) **EUROPEAN PATENT APPLICATION**

(88) Date of publication A3:
27.11.1996 Bulletin 1996/48

(51) Int. Cl.⁶: **F01L 3/22**

(43) Date of publication A2:
30.10.1996 Bulletin 1996/44

(21) Application number: **96106675.0**

(22) Date of filing: **26.04.1996**

(84) Designated Contracting States:
DE FR GB IT

(30) Priority: **26.04.1995 JP 101998/95**
26.04.1995 JP 102004/95

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(54) **Method of bonding a valve seat**

(57) A method for producing a valve seat (19) within a cylinder head unit (11) provided with valve openings (13a, 14a) associated with respective valve guide holes (11a) for receiving valve guides (15, 16) for associated intake or exhaust valves (17, 18) opening and closing said valve openings (13a, 14a), respectively, comprises the steps of: (a) placing a valve seat base material onto a surface of said openings of said cylinder head unit, (b) pushing an electrode against the end face of said valve seat base material opposite to said cylinder head unit (11) with a pushing direction matched with an axis (C) of said intake or exhaust valve (17, 18), whereby said electrode being adapted to apply electricity to said cylinder head unit (11) through said valve seat base material, and (c) applying a finishing treatment to said bonded pieces to receive the desired valve seat (19).

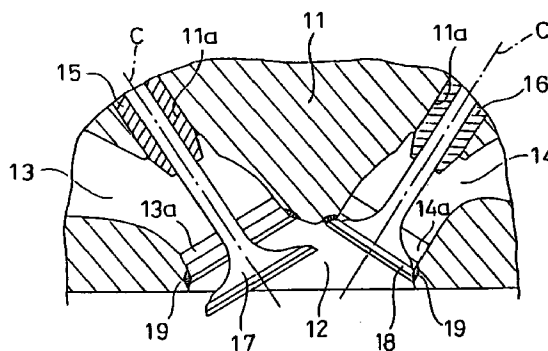


FIGURE 1

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EUROPEAN SEARCH REPORT

Application Number
EP 96 10 6675

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
Y	EP-A-0 195 177 (TOCCO INC) 24 September 1986	1	F01L3/22
A	* the whole document *	2-5	
Y	PATENT ABSTRACTS OF JAPAN vol. 95, no. 004 & JP-A-07 103070 (YAMAHA MOTOR CO LTD), 18 April 1995, * abstract *	1	
A	US-A-5 060 374 (FINDLAN SHANE J ET AL) 29 October 1991 * abstract; figure 1 *	1	
A	EP-A-0 168 130 (TOCCO INC) 15 January 1986 * the whole document *	1-5	
The present search report has been drawn up for all claims			TECHNICAL FIELDS SEARCHED (Int.Cl.6) F01L
Place of search		Date of completion of the search	Examiner
THE HAGUE		13 September 1996	Wassenaar, G
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

EPO FORM 1503 03.82 (P04C01)