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## EUROPEAN PATENT APPLICATION

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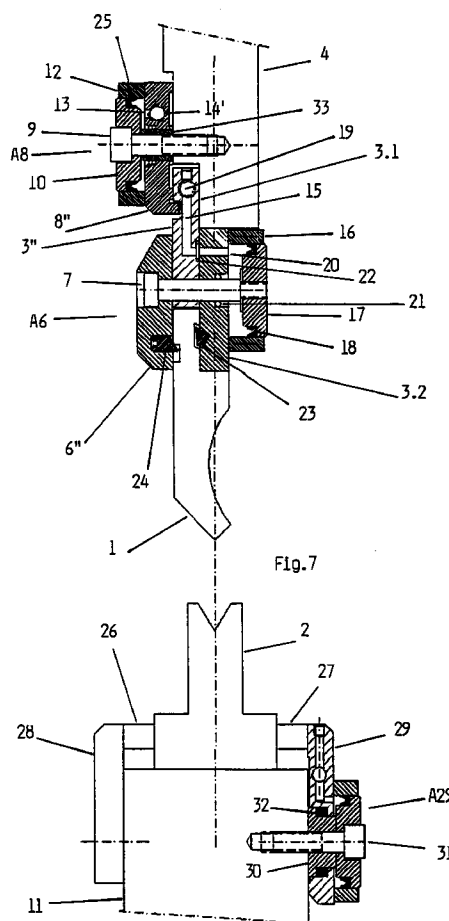
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### (54) Compressed air system for clamping and unclamping cornice brake tools

(57) In the cornice brake are present rows of punches, dies and modular units constituting extensions of punches and clamping jaws for said punches and extensions.

The compressed air system is characterized in that:

- clamping of the jaws takes place through bolts put in tension by means of compressed air cylinder actuators;
- supply of the compressed air cylinders of the actuators takes place through ducts made inside the body of the jaws and/or said extensions and through tubes running between jaws and/or said extensions of each side-by-side pair; and
- the tubes running between said extensions are metal tubes with straight horizontal axis partly running between extensions of each side-by-side pair and partly inserted in cavities made in the sides of said extensions with the capability of airtight running within said cavities.



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# EUROPEAN SEARCH REPORT

Application Number  
EP 96 20 1947

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
X	EP-A-0 446 810 (KOSMEK KK) 18 September 1991 * the whole document *	1-3	B21D5/02
A	US-A-4 612 796 (SMYTH JR DALE C) 23 September 1986		
A	GB-A-2 057 047 (HAEMMERLE AG MASCHF) 25 March 1981		
A	FR-A-2 609 909 (NORLANDER GORAN) 29 July 1988		
A	FR-A-2 339 485 (COLLY PIERRE) 26 August 1977		
			TECHNICAL FIELDS SEARCHED (Int.Cl.6)
			B21D
The present search report has been drawn up for all claims			
Place of search		Date of completion of the search	Examiner
THE HAGUE		11 December 1996	Peeters, L
<p><b>CATEGORY OF CITED DOCUMENTS</b></p> <p>X : particularly relevant if taken alone  Y : particularly relevant if combined with another document of the same category  A : technological background  O : non-written disclosure  P : intermediate document</p> <p>T : theory or principle underlying the invention  E : earlier patent document, but published on, or after the filing date  D : document cited in the application  L : document cited for other reasons</p> <p>&amp; : member of the same patent family, corresponding document</p>			

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