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(54) **Process and device for dosing and extrusion of bicomponent sealant**

(57) The present application relates to a procedure and a device for extruding, according to a variable volumetric ratio, liquid components, including very high viscosity components, called the base product and the catalyst, of a dual-component sealant (or in any case a dual-component product) and pumping them into other devices such as a mixer and an extrusion gun.

The device is made up of two dosing cylinders (1b,1c), (the base product cylinder that functions as the 'master' cylinder and the catalyst cylinder that functions as the 'slave' cylinder), whose pistons (2b,2c) are driven by rods (3b,3c) placed parallel between themselves. The piston stroke of the 'master' cylinder is driven by the pressure of the base product obtained by means of a pump that suctions the product out of a drum, while the movement of the 'slave' cylinder rod is driven by a mechanical transmission which is set in motion by the 'master' cylinder rod. The pump that suctions the catalyst therefore only feeds the 'slave' cylinder. The mechanical transmission between the movement of the 'master' cylinder rod and the 'slave' cylinder rod, is variable due to the substitution of the components of the kinematic movement but is strictly constant during piston strokes. Appropriate valves, such as slide valves, enable the device to function continuously insofar as they invert the piston strokes when the base product piston comes to its stroke end.

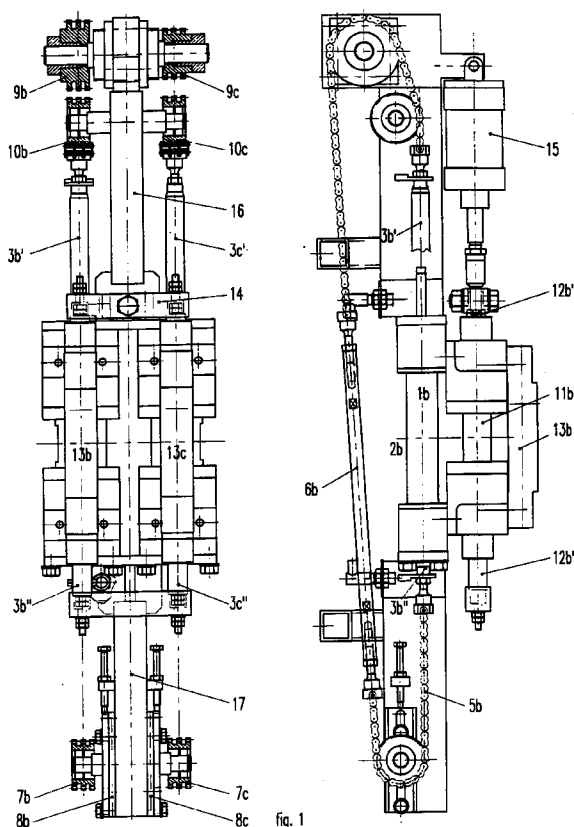


fig. 1

EP 0 796 667 A3



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# EUROPEAN SEARCH REPORT

Application Number  
EP 97 10 4209

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
X	GB 1 334 443 A (FERRARI A) * the whole document *	1-3	B05C5/02 B05C11/10 B01F15/04 E06B3/673
X	US 4 150 769 A (JAMES JAMES R) * column 2, line 13 - column 3, line 51; figures 2,3 *	1-3	
			TECHNICAL FIELDS SEARCHED (Int.Cl.6)
			B05C B29B B01F E06B
The present search report has been drawn up for all claims			
Place of search <b>THE HAGUE</b>		Date of completion of the search <b>5 November 1997</b>	Examiner <b>Juguet, J</b>
<p><b>CATEGORY OF CITED DOCUMENTS</b></p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons &amp; : member of the same patent family, corresponding document</p>			

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