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(54) **A process for applying a metal sheet to the outer surface of a refrigerating container**

(57) A process for applying a length of aluminum sheet to the outer surface (2) of a refrigerating container (1), by using a metal ribbon and a layer of adhesive applied between said aluminum ribbon (10) and said refrigerating container (1), pressing said ribbon against the surface (2) of the refrigerating container (1) and cutting (7) the desired length of the ribbon (10),

The adhesive (8, 28, 29) can be incorporated in a composite ribbon (10), or directly deposited over the refrigerating container (1), or over an intermediate support (22).

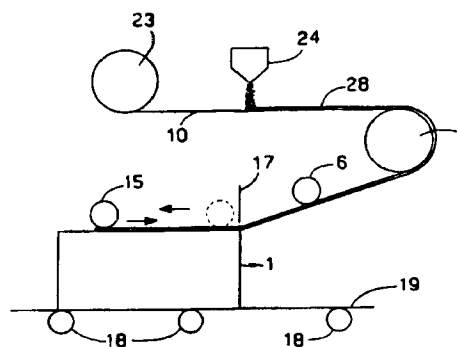


FIG. 4

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EUROPEAN SEARCH REPORT

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EP 96 20 2034

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
A	EP 0 065 940 A (NILSSON AKE ;KARLSSON PAUL (SE); STENQVIST BO (SE)) * page 3, line 31 - page 4, line 29; figure 1 *	1,2	F25D23/06 B32B31/10
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A	GB 2 159 763 A (NITTO ELECTRIC IND CO) * page 1, line 115 - page 2, line 7; figure 2 *	5	
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A	US 2 543 196 A (L.A.PHILIPP) * column 1, line 40 - column 3, line 33; figure 5 *	9	
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			TECHNICAL FIELDS SEARCHED (Int.Cl.6)
			F25D B32B B29C F16B B23P
The present search report has been drawn up for all claims			
Place of search		Date of completion of the search	Examiner
THE HAGUE		24 February 1998	Jessen, F
CATEGORY OF CITED DOCUMENTS		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document	

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