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(71) Applicant: Binks Sames Corporation Franklin Park, Illinois 60131-2887 (US)

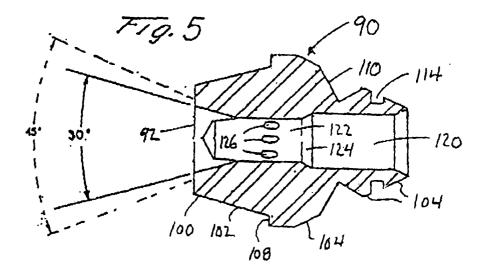
(72) Inventor: Scotchmur, Ronald R. Schiller Park, Illinois 60176 (US)

 (74) Representative: Myon, Gérard Jean-Pierre et al Cabinet Lavoix Lyon
 62, rue de Bonnel
 69448 Lyon Cedex 03 (FR)

## (54) Internal mix air spray nozzle for spraying fluent materials

(57) An internal mix air spray nozzle (90) for spraying fluent materials is comprised of a unitary one piece body (100) having a fluid material delivery bord extending therethrough and defining an air and fluid mixing chamber (122), a spray orifice (92) at the downstream end of the chamber, and a plurality of circumferentially spaced air orifices (126) inclined in the downstream direction into the chamber for introducing air into the fluid

material and for causing the material to be emitted from the orifice as an atomized spray. The fluid supply passage, the air supply passages (126), the spray orifice (92) and the pressures of the air and fluid are correlated to produce a properly atomized spray of uniform spray density especially well suited for the spraying of heavily leaden and viscous materials such as stucco and the like.





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Application Number EP 97 42 0094

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				B05B
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