



(19) Europäisches Patentamt
European Patent Office
Office européen des brevets



(11)

EP 0 829 582 A3

(12)

EUROPEAN PATENT APPLICATION

(88) Date of publication A3:
25.11.1998 Bulletin 1998/48

(51) Int Cl. 6: E02D 29/14

(43) Date of publication A2:
18.03.1998 Bulletin 1998/12

(21) Application number: 97307064.2

(22) Date of filing: 11.09.1997

(84) Designated Contracting States:
AT BE CH DE DK ES FI FR GB GR IE IT LI LU MC
NL PT SE
Designated Extension States:
AL LT LV RO SI

(30) Priority: 17.09.1996 GB 9619368

(71) Applicants:
• Clark, Francis Sidney
Yaxley, Peterborough PE7 3EG (GB)
• Clark, Ronald Francis
Yaxley, Peterborough PE7 3EG (GB)

(72) Inventors:
• Clark, Francis Sidney
Yaxley, Peterborough PE7 3EG (GB)
• Clark, Ronald Francis
Yaxley, Peterborough PE7 3EG (GB)

(74) Representative: Higgins, Michael Roger
A.R. Davies & Co.
27, Imperial Square
Cheltenham Glos. GL50 1RQ (GB)

(54) Access cover

(57) A method of making an access cover of tray-like form for receiving an infill, comprises the steps of starting with a flat metal sheet, forming notches 9 in the corners of the flat metal sheet so that the sides 12, 13,

14 and 15 of the access cover can be pressed out of the plane of the plate to lie adjacent to one another, pressing the sides of the cover out of the plane of the plate and, in the same pressing operation, pressing stiffening ribs 17 in the base of the cover.

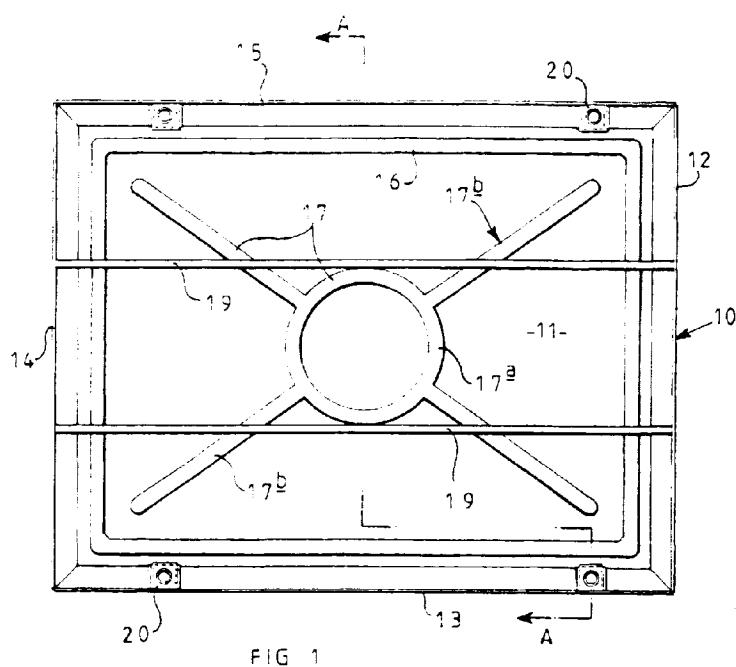


FIG. 1



European Patent
Office

EUROPEAN SEARCH REPORT

Application Number

EP 97 30 7064

DOCUMENTS CONSIDERED TO BE RELEVANT			CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	
X	GB 2 150 619 A (CLARKSTEEL LTD) 3 July 1985	1-3, 9	E02D29/14
Y	* claims; figures *	7	
A	---	4-6, 8	
Y	FR 1 425 198 A (KLAUS ESSER K.G.) 4 April 1966	7	
A	* the whole document *	1-6, 9	
A	GB 2 232 179 A (CLARKSTEEL LTD) 5 December 1990	1-6, 9	
	* the whole document *	---	
A	GB 1 392 957 A (JONES SON OSWESTRY LTD FREDERI) 7 May 1975	1-5, 9	
	* the whole document *	---	
The present search report has been drawn up for all claims			TECHNICAL FIELDS SEARCHED (Int.Cl.6)
Place of search		Date of completion of the search	Examiner
THE HAGUE		1 October 1998	Blommaert, S
CATEGORY OF CITED DOCUMENTS		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	
EPO FORM 1593/03-82 (P04C01)			