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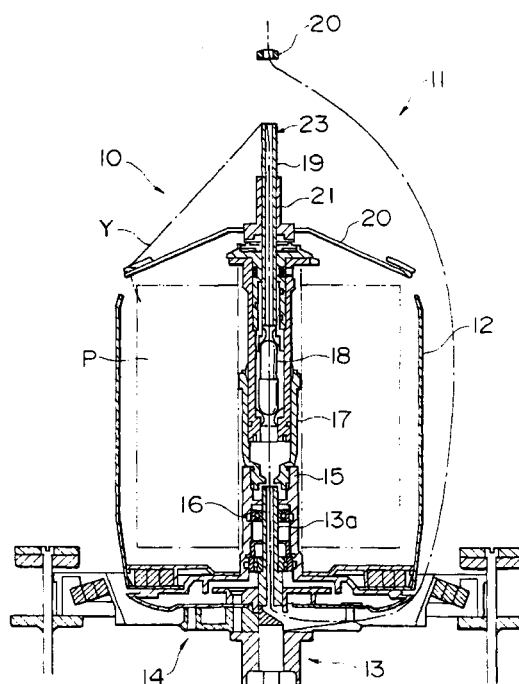
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(54) **Twisting tenser**

(57) To enable composite yarn, including thick elastic yarn, to be twisted.

The present invention provides a twisting tenser 10 of composite yarn Y, including elastic yarn y_2 , wherein the upper end 23 of a guide pipe 19 that engages the composite yarn Y has a rough surface 24. The rough surface 24 has a surface roughness of $4\text{ }\mu\text{m}$ to $15\text{ }\mu\text{m}$ R_{max} , and is finished by blasting or formed by biscuit-firing.

FIG. 3



EP 0 848 093 A3



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EUROPEAN SEARCH REPORT

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A	CH 330 776 A (DEERING MILLIKEN RESEARCH CORPORATION) * page 2, line 51 - line 53 * ---	1	
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The present search report has been drawn up for all claims			TECHNICAL FIELDS SEARCHED (Int.Cl.6) D01H D02G
Place of search THE HAGUE		Date of completion of the search 3 February 1999	Examiner Tamme, H-M
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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EP 97 12 1097

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