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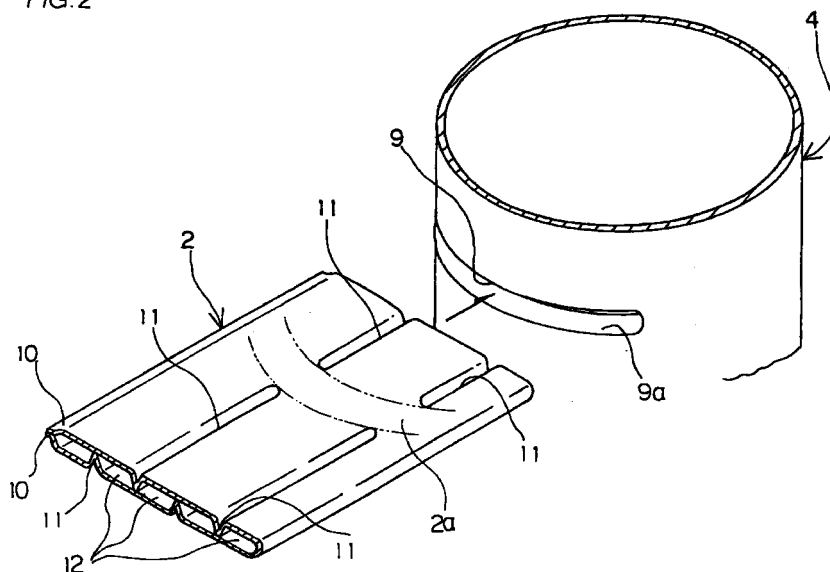
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(54) **Heat exchanger**

(57) To obtain a heat exchanger having an improved brazing property between tubes with beads formed and tube insertion holes of header pipes. A heat exchanger 1 which is formed by inserting ends of a tube 2, which has long beads 11, 11 formed to divide inside passages, into tube insertion holes 9 of header pipes 3, 4 and brazing the tube 2 with edges of the tube insertion holes 9, wherein a flat portion 2a without the beads 11 is formed on the ends of the tube 2, a burring 9a is

formed on the edges of the tube insertion holes 9 so to be brazed in contact with the flat portion 2a, and the flat portion 2a is formed to have a width A in a longitudinal direction of the tube, which is larger than a width B of the burring 9a in the longitudinal direction of the tube. Accordingly, even if the inserting degree of the tube 2 is deviated to some extent, brazing between the tube and the header pipes is not affected at all.

FIG. 2



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EUROPEAN SEARCH REPORT

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
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			F28D F28F
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 28 January 1999	Examiner Mootz, F
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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