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(54) Groove grinding spindle

(57) A wheel spindle 2 to which a grinding wheel 1 is attached, is connected to a driving shaft 5 by bevel gears 6 and 7 and the driving shaft 5 is connected to an output shaft 4 of a motor 3. One end of the drive shaft 5 is axially supported by a needle bearing 8 and the other end is axially supported by angular bearings 9 and 10. The angular bearings 9 and 10 are axially supported

by a bearing holder 18, the bearing holder 18 is slidably fitted to a fitting recess 21 and adjusting screws 25 and 26 are attached to a flange 22 of the bearing holder 18. Accordingly, by adjusting the adjusting screws 25 and 26, the drive shaft 5 can be positioned by being moved in the axial direction thereof and, after positioning, the bearing holder 18 is fixed to a spindle main body 12 by a set screw 28.

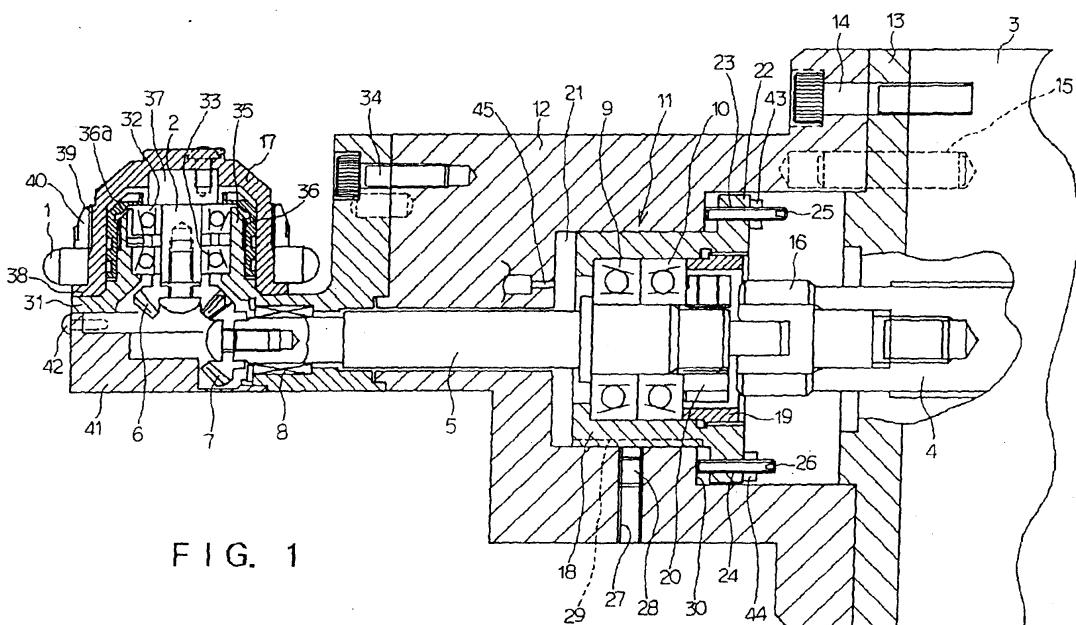


FIG. 1



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EUROPEAN SEARCH REPORT

Application Number

EP 98 30 0450

DOCUMENTS CONSIDERED TO BE RELEVANT			CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	
Y	US 4 735 019 A (WIEDERKEHR) 5 April 1988 * column 2, line 48 - line 65; figure 2 * ---	1, 2	B24B19/02 B24B41/04 B23Q5/56
Y	EP 0 548 717 A (BOSCH GMBH ROBERT) 30 June 1993 * the whole document * ---	1, 2	
A	US 4 083 152 A (LORENZ) 11 April 1978 * column 3, line 29 - line 49; figures 2, 3 * -----	1	
			TECHNICAL FIELDS SEARCHED (Int.Cl.6)
			B24B B23Q
<p>The present search report has been drawn up for all claims</p>			
Place of search	Date of completion of the search	Examiner	
THE HAGUE	1 December 1998	Garella, M	
CATEGORY OF CITED DOCUMENTS		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background C : non-written disclosure P : intermediate document			