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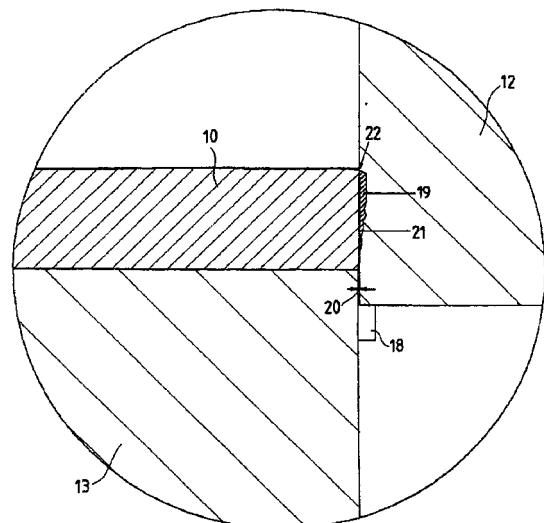
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(54) Process for cutting metallic pieces with a high degree of finishing

(57) A process for cutting metallic pieces with a high degree of precision and surface finishing from a continuous material or cut-down sizes inserted into a die between a matrix (12) and a punch (13) interacting between each other, comprising:

- a first cutting phase in which a piece (10) is separated from a scrap or other piece (11) opposite a surface having a mixed profile;
- a second cutting phase of said piece (10) opposite said surface having a mixed profile (15, 16, 17), so as to achieve a smooth finished surface (21).

Fig.1a





DOCUMENTS CONSIDERED TO BE RELEVANT			CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	
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Y	JP 06 015381 A (NAKAMURA SEISAKUSHO KK) 25 January 1994 (1994-01-25) * abstract; figures 4-10 *	9	
Y	JP 07 178475 A (YUTAKA GIKEN CO LTD) 18 July 1995 (1995-07-18) * abstract; figure 7 *	1	
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			TECHNICAL FIELDS SEARCHED (Int.Cl.6)
			B21D
<p>The present search report has been drawn up for all claims</p>			
Place of search	Date of completion of the search	Examiner	
MUNICH	21 March 2001	Ash, R	
CATEGORY OF CITED DOCUMENTS		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document			

**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

EP 98 20 0758

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on. The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

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