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(54) **Building elements**

(57) This invention relates to a method for producing building elements, and the resulting building elements, in which the method comprises the following steps:

- a) fastening of a plurality of coupling devices (3,4) along at least one intermediate part (2), with an essentially equal mutual distance between them in the longitudinal direction of the intermediate part(s), the coupling devices each being adapted to couple two intermediate parts or one intermediate part (2) and one outer part (1),
- b) using per se known equipment pulling the coupling devices (3,4) transversely of the longitudinal direction of the intermediate parts, the intermediate parts thus obtaining a zigzag shape, and
- c) fastening of the outer parts (1) to the coupling devices (3) on each side of the intermediate part(s) (2).

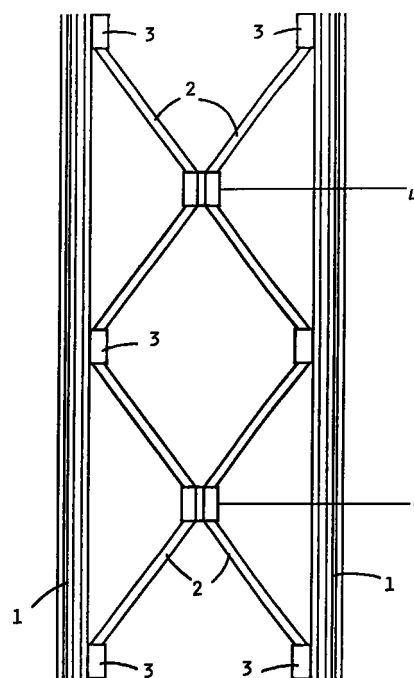


FIG. 2

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EUROPEAN SEARCH REPORT

Application Number
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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
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A	US 2 464 432 A (BRICKMAN) 15 March 1949 (1949-03-15) * column 2, line 13 - column 2, line 25 * * figures 1-4 *	1,3	
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A	US 4 892 438 A (MORRISON DONALD R) 9 January 1989 (1989-01-09) * claim 1; figures 1-4 *	3	
A	US 2 031 765 A (FERGUSON) 25 February 1936 (1936-02-25) * claim 1; figures 1-5 *	1,3	
The present search report has been drawn up for all claims			TECHNICAL FIELDS SEARCHED (Int.Cl.6)
			B21D E04C B21F
Place of search	Date of completion of the search	Examiner	
THE HAGUE	13 September 1999	Hendrickx, X	
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons</p> <p>& : member of the same patent family, corresponding document</p>			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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