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(54) **Thermally cut section bar**

(57) A thermally cut section bar (1 ; 30), particularly for window and door frames (70), comprises an element of internal metal section bar (2 ; 32) and an element of external metal section bar (3 ; 33) connected by means of two insulating bars (4 ; 34, 340). The insulating bars (4 ; 34, 340) are inclined with regard to the elements of internal (2 ; 32) and external (3 ; 33) metal section bars

and at least one of these (4 ; 34) has an inverted "L" shaped tongue (20 ; 53). The inverted "L" shaped tongue (20 ; 53) is associated with a "T" shaped tongue (18 ; 48) of the element of internal metal section bar (2 ; 32) to form a central groove (21 ; 54) apt to house an additional component formed by either of a central gas-ket (22) or an element to support a window pane (23).

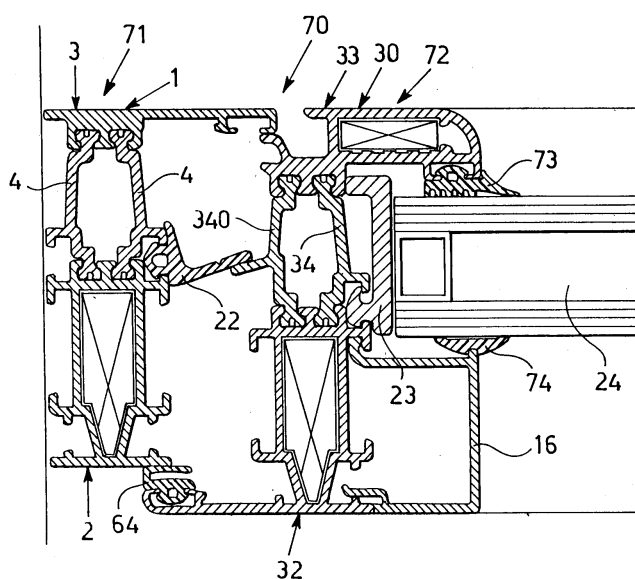


Fig. 3



European Patent
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EUROPEAN SEARCH REPORT

Application Number
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A	* column 6, line 18 - line 27; figure 5 * ---	4	
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The present search report has been drawn up for all claims			TECHNICAL FIELDS SEARCHED (Int.Cl.6)
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Place of search		Date of completion of the search	Examiner
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CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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For more details about this annex : see Official Journal of the European Patent Office, No. 12/82