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(54) **Method of producing an electric connector, and semifinished part produced thereby**

(57) A method of producing an electric connector (1) having a casing (2) made of synthetic insulating material and defining a number of longitudinal cavities (3); a number of electric terminals (4) housed respectively inside the cavities (3); primary retaining means (5) for retaining the terminals (4) inside the respective cavities (3); and a secondary retaining element (7), which, in use, is separate from the casing (2), is connectable to the casing (2) in a retaining position, and cooperates, in the retaining position, with the primary retaining means (5) to determine correct engagement, and prevent release, of the terminals (4) by the primary retaining means (5); the method including the step of molding in one piece a semifinished part (8) made of synthetic insulating material and having a main body (2') defining the casing (2) in use, and a secondary body (7') defining, in use, the secondary retaining element (7) and connected to the main body (2') by a number of breakable connecting elements (9).

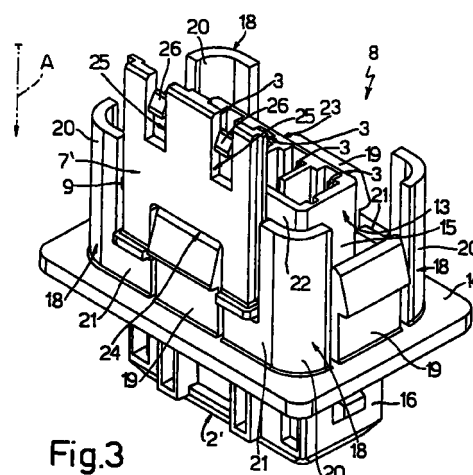


Fig.3

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EUROPEAN SEARCH REPORT

Application Number
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DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
Y	US 4 900 271 A (S.A.COLLERAN ET AL) 13 February 1990 * column 5, line 46 - line 57 * * column 10, line 40 - line 60; figures 1,7,8 *	1-6	H01R43/18 H01R13/436 H01R13/50
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			TECHNICAL FIELDS SEARCHED (Int.Cl.6)
			H01R
The present search report has been drawn up for all claims			
Place of search BERLIN		Date of completion of the search 25 February 1999	Examiner Alexatos, G
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

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25-02-1999

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