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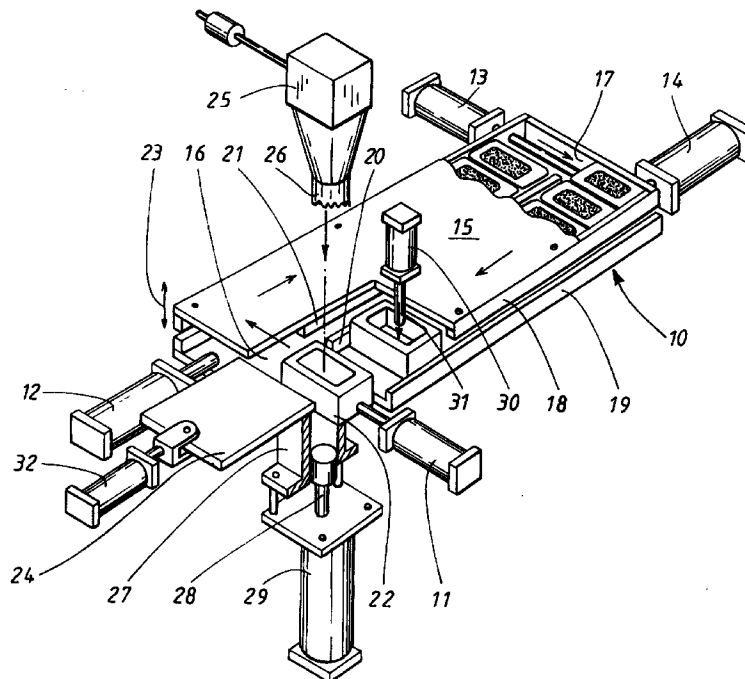
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(54) Arrangement for press-moulding chip material

(57) The invention relates to a pressing machine for manufacturing of products such as centre plugs for bobbins, pallet blocks, etc., from wood fibre material supplemented with hardenable binder. The pressing machine has a curing chamber (10) with a channel system formed therein, where hollow moulding tools (22) are transported after having been filled with wood fibre material. The distance, in the height direction, between

the inner side of the curing chamber's roof and its internal bottom side is adjustable by means of an adjustment device (23), so that said roof's inner side and bottom inner side form closures for the upper and lower parts of the moulding tools and thereby allow replacement of the moulding tool's format, for example for another mould height.



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EUROPEAN SEARCH REPORT

Application Number
EP 97 85 0085

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
D,A	SE 466 092 B (SWED00R AB) 16 December 1991 * abstract; claims; figure 1 * ---	1-7	B27N3/08
A	US 3 933 968 A (SORBIER PIERRE) 20 January 1976 ---		
A	US 1 959 612 A (BURKE) 22 May 1934 ---		
A	GB 1 347 745 A (DEXPLOITATION DES ETABS E BOFF) 27 February 1974 -----		
The present search report has been drawn up for all claims			TECHNICAL FIELDS SEARCHED (Int.Cl.6) B27N B30B
Place of search	Date of completion of the search	Examiner	
THE HAGUE	30 October 1998	Soederberg, J	
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	

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