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(54) **Micrometer, method for manufacturing cylindrical component for micrometer**

(57) A thimble 61 formed with graduations 65 and numerals 67 on the outer circumference thereof at predetermined intervals is molded by double-color molding using two kinds of resin 62, 63 with different colors. After a molding product having the graduations 65 protruding outwardly on the outer circumference of a base tube 64

is formed of the resin 62, an outer skin 66 covering the outside of the base tube 64 except for the graduations 65 is formed of the resin 63. Thereafter, the numerals 67 is formed on the outer skin 66 by means of laser marking. Similarly, an outer sleeve is formed with graduations and numerals on the outer circumferential surface along the axial direction at predetermined intervals.

FIG. 5

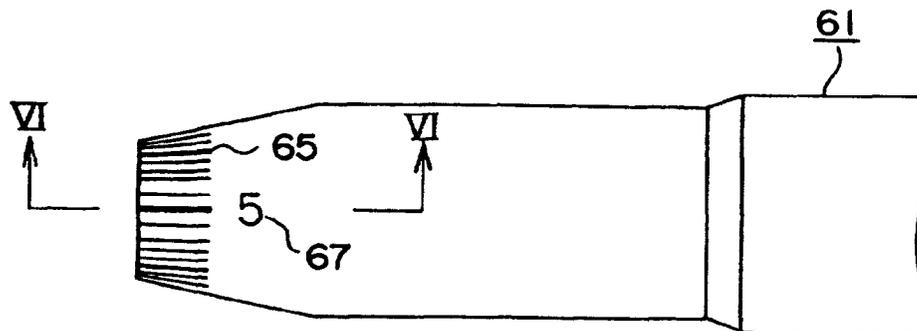
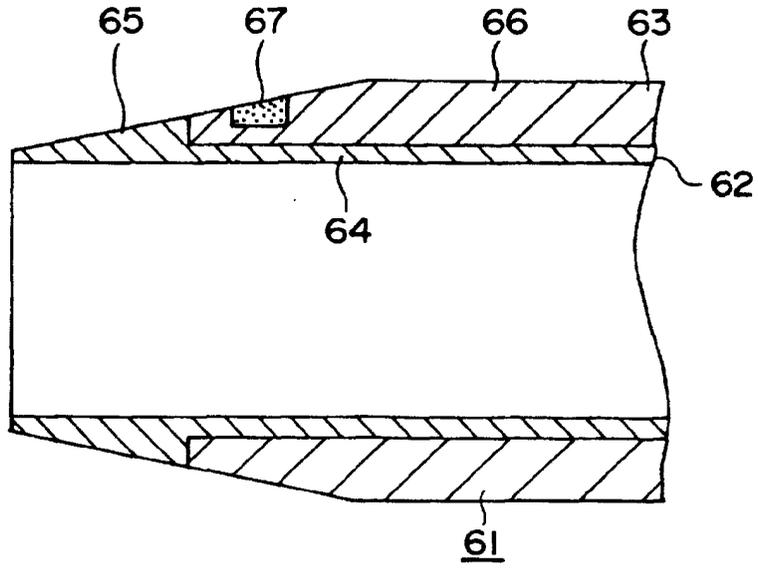


FIG. 6





European Patent
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EUROPEAN SEARCH REPORT

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Place of search		Date of completion of the search	Examiner
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CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document		T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document	

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ANNEX TO THE EUROPEAN SEARCH REPORT
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