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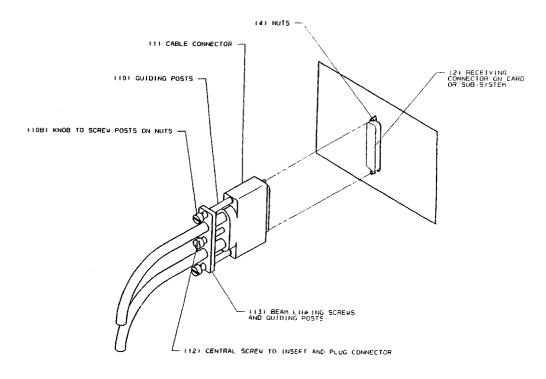
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# (54) System for smoothly plugging and unplugging large input/output connectors

(57) The present invention relates to cable-to-card connectors and more particularly to a system for simplifying plugging and unplugging operations and for preventing any risk of bending pins and damaging contacts first, by guiding the cable and receiving connectors and

second by multiplying the operator's insertion/extraction force. The system comprises a pair of guiding posts one on each side of the cable connector and a push-pull unique central screw making the link between guiding posts and the cable connector.

FIGURE 5
PERSPECTIVE VIEW



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#### Description

#### Technical field

The present invention relates to cable-to-card connectors and more particularly to a system for simplifying plugging and unplugging operations and for preventing any risk of bending pins and damaging contacts first, by guiding male and female connectors and second, by multiplying the operator insertion/extraction force.

#### Background art

### **Large Input/Output Connectors**

The great progress realized these last years in the data processing technology allows now the interconnection of numerous sub-systems with a constantly growing number of input and output signals. The reduction of the overall size of connectors leads to increase of the density of both pins and contacts. However, higher is the number of transmitted signals per connection, more fragile and thinner are the pins and contacts. The standard connectors which are the most frequently used, are manually inserted. The retention of the cable connector is done mainly by means of mechanical devices such as screws, springs, embossing or different kinds of latching.

# **Inserting Force**

Figures 1 to 4 show an overview of the particular problems encountered by the plugging and unplugging of large cable connectors. Large cable connectors (1) (more than 80 pins) are very often designed as an extension of small size connectors which, as for them, can be easily plugged and unplugged manually. But the insertion force is directly related to number of pins.

The improvement of the Radiated Frequency Interference (RFI), Electro-Static Discharge (ESD), Electrical Fast Transient (EFT) behaviour of large connectors requires additional contacts between male and female shells (16). These contacts are achieved thanks to special embossing or springs on the male shell which also have, by sliding friction, the adverse effect of drastically increasing the insertion force.

Therefore, it becomes very difficult for an operator to smoothly insert and remove such assemblies. As described in Figure 2, the operator is forced to plug and unplug the pins sequentially, by applying a kind of wavy motion. But, since the pins are very fragile, this kind of unstraight motion may leads to contact damages (6) and indirectly to machines misfunctions as show in Figure 4.

The connector latching systems very often increases the above problem. As shown in Figure 1, the retention system the most frequently used consist of a couple of screws (3) which fit in threaded studs (4) on the receiving connector (2). Most of time, the operator has not

the force to plug completely the connector and to complete the job, he uses the retention screws (3) or other plugging tools. Instead of turning the two screws at the same time, the operator tightens screws one after the other which does not move the cable connector straightly but with an angle as shown in Figure 3. Pins follow the same motion and go in sockets with a wrong orientation which bents pins (5) and opens female sockets (6) (Figure 4).

A system adapted to connectors having a small number of I/O is not endlessly expendable to large connectors. There is a limit which depends upon a lot of parameters:

- 15 connector shape,
  - accessibility,
  - contact technology,
  - operator,
  - etc...

To give an approximate limit, when the insertion force is above approximately 20 kg, an assisted device is highly recommended for plugging or unplugging male and female connectors.

### Plugging and Unplugging Operations

First, to prevent the risk of damaging contacts male and female contacts must be plugged/unplugged by means of a linear translation, without any leading angle. Connectors must move straight without any rotation as shown in Figure 1. Thus, A guiding device is required for placing and maintaining the male and female connectors lined up during the connection/disconnection operations.

Second, the insertion force of connectors with large number of pins is very important. Most operators have a lot of difficulties to plug or unplug male and female connectors. A device for multiplying the force of operators is required for exercising enough pressure to insert the connectors or enough force to separate the connectors

Finally, to avoid any tilting of connectors while their insertion or extraction, the force must be applied in the connectors axis.

# Summary of the invention

The object of the present invention is to smoothly plug and unplug large input/output connectors without bending pins and damaging contacts.

It is a further object of the invention to compact.

- guide the cable and receiving connectors,
- multiply the operator's insertion/extraction force and

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center the forces on the connectors axis.

It is another object of the invention to design a cable connector which can be smoothly plugged and unplugged on standard receiving connectors.

The cable connector comprises a fixed part with placing and maintaining means and a movable part ensuring electrical contacts with the receiving connector. The fixed part comprises pushing and/or pulling means for pushing and/or pulling the movable part of the cable connector. The placing and maintaining means comprise guiding posts to be fixed to the receiving connector and on which the movable part of the cable connector can freely slide.

### Brief description of the drawings

Figure 1 is a view of a theoretical good plugging motion according to prior art.

Figure 2 is a view of a realistic and current bad plugging motion according to prior art.

Figure 3 is a view of a realistic and current bad contact mating according to prior art.

Figure 4 is a view of a damaged and non damaged contacts according to prior art.

Figure 5 is a view in perspective of a connector comprising inserting and guiding means according to the present invention.

Figure 6 is a partial section the cable connector according to the present invention partially inserted in the receiving connector.

Figure 7 is a partial section of the cable connector according to the present invention completely inserted in the receiving connector.

Figure 8 is a partial section of an unplugged connector according to the present invention.

Description of the preferred embodiment

# Plugging and Unplugging Device

The system for smoothly plugging and unplugging connectors according to the present application consists of a special device installed on the cable connector. As described in Figures 5 to 8, said device comprises two key elements:

- 1. a pair of guiding posts (10-11) one on each side of the cable connector (1),
- 2. a push-pull unique central screw (12-13) making the link between guiding posts and the cable connector (1) itself.

The cable connector (1) (shell and contacts) is a regular commercial item as the receiving connector (2) on the data equipment.

#### **Guiding Posts**

On each side of the cable connector, a post (10) is installed thru the connector shell (16) and cover (if any). The cable connector is able to slides on the posts, which can also freely move in rotation. As shown in Figures 6 and 7, post (10) is guided by a metallic tube (11) which improves the guiding accuracy and stiffen parts. Post ends (10a) on connector sides are threaded to fit in their nuts (4) counterparts installed on the receiving connector (2). Other post ends (10b) are designed in such way operator can turn them by hand and/or with a tool.

## **Push-pull Screw Device**

The force to insert or extract the connector cable is handled by a unique central screw (12). The screw is positioned in the connector axis, one side being attached on a fix part (13) of the cable connector and the other side being attached on a movable part of the cable connector (the connector cover (14)).

The rotation of said screw allows to move the cable connector along the two guiding posts (10) and to insert or disconnect the two connectors (1 and 2) The translation is obtained thanks to the central screw attached through the threaded hole on the transversal beam (13) on the connector cover (or inner can when the assembly is overmolded), by means of a pivot coupling (15) made of male/female shapes, free in rotation and translation locked by a retaining spring ring.

This screw is centered in cable connector to give translation effort in the axis without creating a rotation torque and a tilting of the connector and thus without damaging the contacts. The screw (12) has a left fillet to insert the cable connector when the operator turns it clockwise and to disconnect the connector when the operator turns it counterclockwise.

### **Plugging Operation**

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As described in Figures 6 and 7, the plugging operation comprises the following steps:

- 1. The cable connector (1) is first positioned all the way close to the transversal beam (13) by turning the central screw counterclockwise.
- 2. The cable connector is then placed against the receiving connector (2).
- 3. The two guiding posts (10) are screwed onto the receiving connector fastening nuts (4). The ideal way is to fasten the two screws at same time, but even if the operator tightens one post and then the other, there is no risk of part damages, both connectors being not in contact at that time.
- 4. After guiding posts (10) are installed, the central

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screw (12) is turned to move forward the cable connector and to insert it in its receiving counterpart. The screw pushes the cable connector in the axis and in straight line with the help of the guiding posts. The pins (5) are smoothly inserted in the sockets (6) without damages. The plugging operation requires no specific operator's effort, the central screw does the job.

### Unplugging operation

As shown in Figure 8, the unplugging operations comprises the following steps:

- 1. The central screw (13) is turned counterclockwise until the cable connector (1) is disconnected from the receiving connector (2).
- 2. The two guiding posts (10) are turned counterclockwise and released.
- 3. The cable connector (1) is nowfully released from the sub-system.

The push-pull device is back to its initial position, ready to be plugged again.

#### Claims

- 1. A cable connector comprising a terminal part with electrical contacts to be inserted in a receiving connector, characterised in that it comprises: means for placing and maintaining the cable and receiving connectors lined up during the plugging or unplugging operations.
- 2. The cable connector according to claim 1 further comprising: means for multiplying the operator's force on the cable connector during plugging or unplugging operations.
- 3. The cable connector according to anyone of the preceding claims further comprising: means for centering operator's forces on the cable connector axis during the plugging or unplugging operations.
- 4. The cable connector according to anyone of the preceding claims further comprising: a fixed part comprising the placing and maintaining means and a movable part ensuring electrical contacts with the receiving connector.
- **5.** The cable connector according to anyone of the preceding claims further comprising: pushing and/or pulling means attached on the fixed

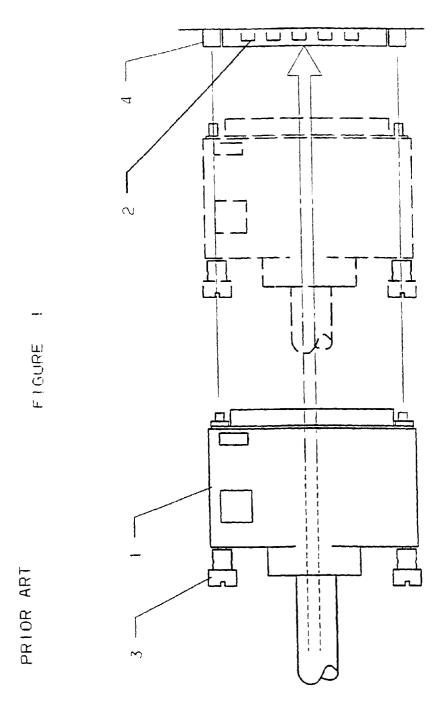
part of the cable connector for pushing and/or pulling the movable part of said cable connector.

- 6. The cable connector according to anyone of the preceding claims wherein said placing and maintaining means comprise: guiding posts to be fixed to the receiving connector and on which the movable part of the cable connector can freely slide.
- 7. The cable connector according to anyone of claims 2 to 6 wherein said means for multiplying the operator's force on the cable connector comprises:

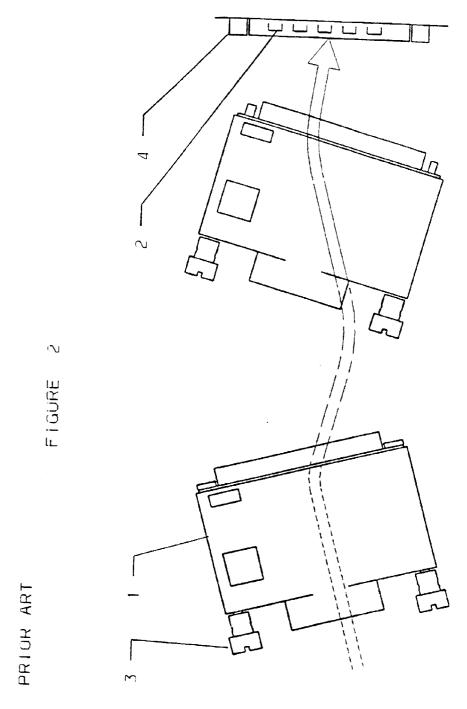
  a screw, one side being attached on the fixed part of the cable connector and the other side being attached on the movable part of said cable connector, the rotation of the screw allowing the translation of the movable part along the guiding posts.
- 20 8. The cable connector according to claim 7 wherein said screw is centered and positioned on the axis of the cable connector.

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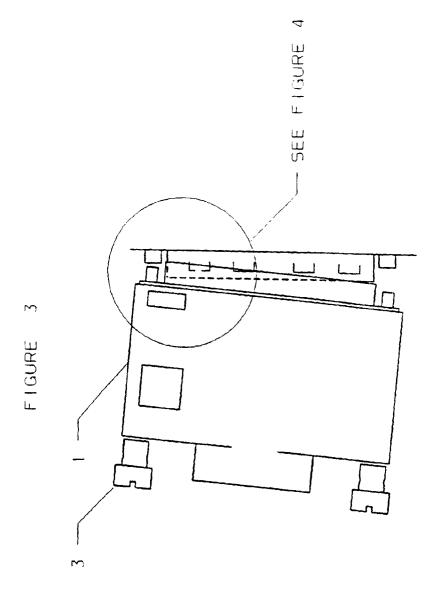
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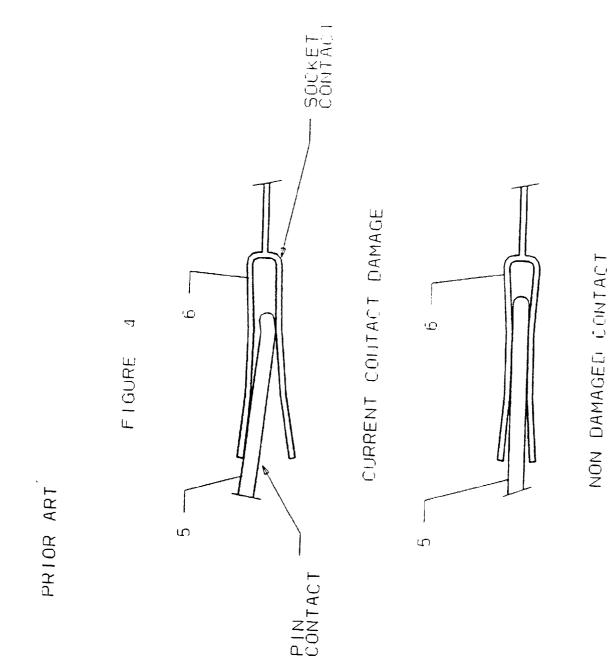
GOOD THEORETICAL TRAVEL MOTION



REALISTIC AND CURRENT BAD TRAVEL MOTION



REALISTIC AND CURRENT BAD CONTACT MATING



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