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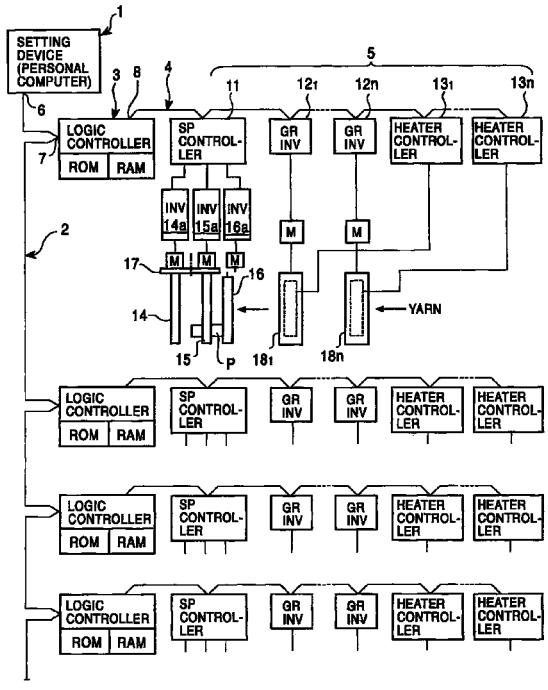
(54) Take-up Winding system

(57) To provide a take-up winding system that can easily and reliably set operational conditions for a take-up winding system consisting of a large number of take-up winding units that can easily and reliably set operational conditions. A take-up winding system comprises a communication control device 1, a plurality of communication terminals 3 connected to the communication control device 1 via a first serial communication line 2, and a plurality of partial control devices 5 for the take-up winder connected to each of the communication terminals 3 via a second serial communication line 4. The communication terminal 3 stores a control program for controlling the partial control devices 5, and the communication control device 1 sets operational conditions for the partial control devices 5 via the communication terminals 3.

FIG. 1



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EUROPEAN SEARCH REPORT

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The present search report has been drawn up for all claims

Place of search	Date of completion of the search	Examiner
THE HAGUE	20 April 1999	Munzer, E

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