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(54) **Machine for the production of metal sheet panels with bent edges**

(57) Machine for the production of metal sheet panels with bent edges, comprising a work surface (1) for a sheet to be machined, a bending press (2) provided with a bending die and located frontally to the work plane, a mechanical hand (4) mobile as regards the work plane for the displacement of the sheet (5) during machining, characterised in that the work plane is substantially enclosed inside a protection structure (6), said protection structure comprising at least one access opening (7) to the work plane for the feeding to and the removal of the sheet from the work surface on behalf of a human operator, and in that said at least one access opening (7) is associated to respective means (8) for the interdiction of the access to the work plane during machining.

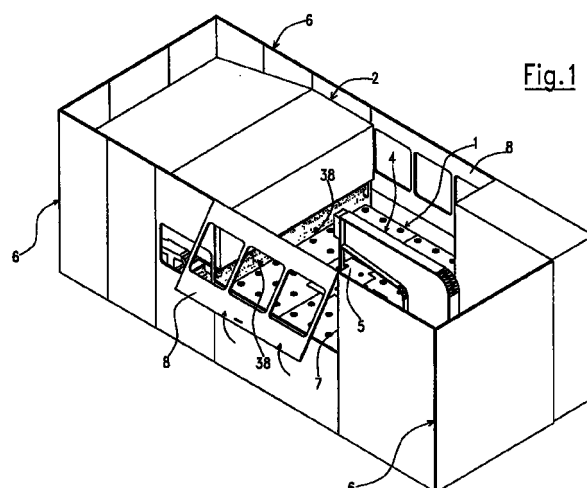


Fig.1

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EUROPEAN SEARCH REPORT

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The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 6 August 1999	Examiner Sheppard, B
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

EPO FORM 1503 03.82 (P4/C01)

**ANNEX TO THE EUROPEAN SEARCH REPORT
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