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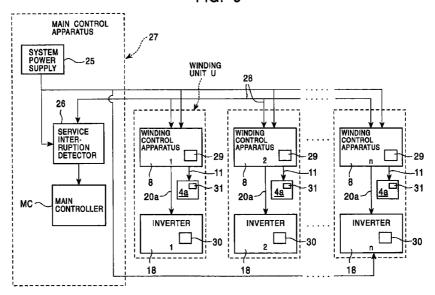
(54) Service interruption processing system for yarn winding machine

(57) To provide a service interruption processing system wherein service interruptions are concurrently detected to allow winding units U to perform a predetermined operation until they stop, thereby enabling a yarn winding machine to easily recover to a winding-enabled state once the service interruption has been eliminated.

A service interruption processing system has a system power supply 25 that supplies a current to each of a

large number of winding units U, service interruption detecting means 26 for detecting interruptions of the system power supply 25, and an exclusive signal line 28 used by the service interruption means 26 to concurrently transmit a service interruption detecting signal to a large number of winding control apparatuses 8.

FIG. 3



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