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(54) Device for adjusting the guides for the entry of the strip in a mill

(57) A device for adjusting the guides for the entry of the strip in a housing, the particularity of which is the fact that it comprises: at least one pair of mutually opposite guides which are suitable to adjust the correct alignment of the strip that enters the housing and are actuated, in terms of position and force, by respective actuation means; position and force/pressure transducer means which are connected to the actuation means; and an electronic adjustment unit, which is suitable to receive signals from the position and force/pressure transducer means for the closed-loop control of the actuation means, in order to keep the guides in the correct position with respect to the strip and apply to the edges of the strip a force which is controlled as a function of parameters related to the position, width and thickness of the strip, which are detected by the transducer means.

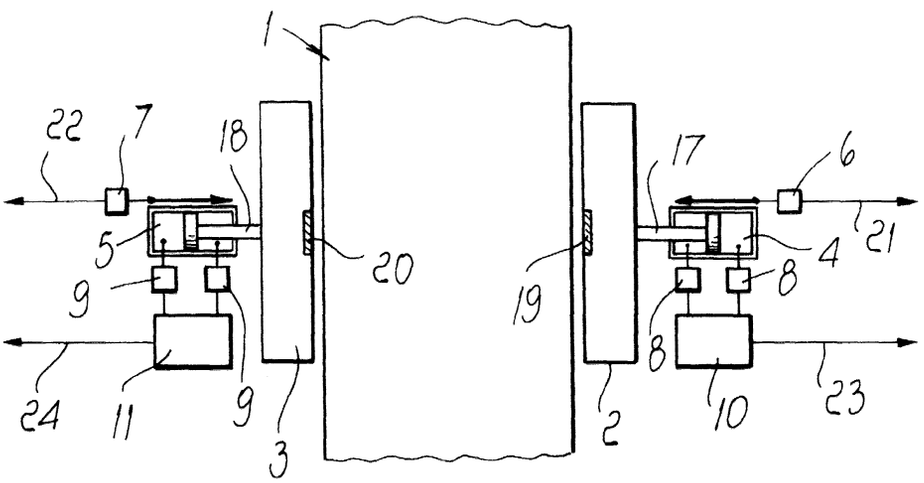

Fig. 2

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EUROPEAN SEARCH REPORT

Application Number

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TECHNICAL FIELDS SEARCHED (Int.Cl.6)

B21C
B21B

The present search report has been drawn up for all claims

Place of search	Date of completion of the search	Examiner
MUNICH	7 February 2002	Meritano, L

CATEGORY OF CITED DOCUMENTS

X : particularly relevant if taken alone
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