EP 0 928 695 A2 (11)

## (12)

# **EUROPEAN PATENT APPLICATION**

(43) Date of publication:

14.07.1999 Bulletin 1999/28

(21) Application number: 99200018.2

(22) Date of filing: 05.01.1999

(51) Int. Cl.6: **B41J 2/315** 

(84) Designated Contracting States:

AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU MC NL PT SE

**Designated Extension States:** 

**AL LT LV MK RO SI** 

(30) Priority: 09.01.1998 ES 9800025

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#### (54)Heat transfer printing device

It has some guides (1) along which runs a car-(57)riage (2) moved by a spindle (3) and thermal head (4) holder, under which has been provided a dye tape (12) and some rollers (20, 22), which by means of the head (4) permits the printing of a strip (13).

It is characterized in that it has a first ascending/descending means (8) that is related to a second ascending/descending means (9) in which the head (4) is indirectly fixed, in such a way that the operation of the first means (8) causes the head (4) to approach the dye tape and in this position the second means (9) is activated to carry out the stamping, in such a way that the path to be run by the head to carry out the printing is minimal, increasing the printing speed and smoothness.

Once the dye tape (12) has been used up, both means (8 and 9) are deactivated, the head separating to allow the replacement that is carried out by means of a detachable frame (19) in which the rollers (20, 22) are included.

It has automatic clutching means of the pull shaft of the device with the pull shaft of the detachable frame

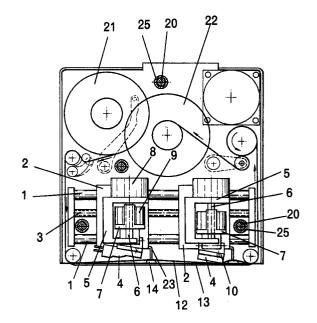


FIG. 1

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### Description

### **OBJECT OF THE INVENTION**

[0001] The invention in question refers to a heat transfer printing device, whose purpose is to allow the stamping at a higher speed, and with greater smoothness.

[0002] The invention is applicable, for example, to the stamping of plastic films with bar codes or any other type of data.

### **BACKGROUND OF THE INVENTION**

**[0003]** The prior art describes the use of heat transfer printers that comprise a plurality of carriages in each one of which is supported a thermal head by means of which the stamping of different characters on a strip is carried out.

**[0004]** In order to permit this stamping, the conventional devices have a dye tape roller that runs over the surface of the strip and the head, in such a way that the used tape is rewound on a roller pulled by a motor.

**[0005]** The carriages are located on some guides along which they move by means of a spindle, likewise moved by a motor.

[0006] In order to carry out the stamping ascending/descending means of the heads have been provided for, which also have the function that once the dye tape has been used, the ascent of the heads makes it possible to remove the used dye tape, and therefore, permits replacement of the rollers by others with a new dye tape.

[0007] Besides, the inclusion of means that make it possible to carry out the detachment of the dye tape from the surface of the strip, after printing has been provided for.

**[0008]** On the other hand, self-centering means of the head on the surface to be stamped are included.

[0009] In this type of devices the ascending/descending path that the heads must have, have to be sufficient to allow the withdrawal and refilling of the dye tape, once it has been used up, for which purpose in order to carry out the different printings on the strip, the path of the head is considerable, in contrast to the distance that would be necessary to carry out the stamping.

[0010] The ascending/descending means of the heads are defined by a cylinder that moves the head, for which purpose, as the head has to run an excessive distance, the cylinder is forced to drive the head at a great speed, in such a way that when the head knocks against the surface to be printed for printing purposes, it makes a too strong impact which is not good either for the heads or for the printing, and besides, it can cause maladjustment and greater wear of the device.

**[0011]** Regarding the self-centering means, Spanish patent P-9601760 can be cited, wherein two cylinders that make it possible to carry out tippings of the support in which the thermal heads are included, are used. This

causes handling, on the one hand, on the part of the control electronics, with quite precision of the cylinders, at the same time that it complicates the structure of the device.

[0012] It should also be commented that in conventional heat transfer printing devices, replacement of the dye tape holder rollers is done, when the heads are elevated, removing the rollers directly, which makes replacement somewhat burdensome.

### **DESCRIPTION OF THE INVENTION**

In order to solve the above mentioned inconveniences, the invention consists of a heat transfer printing device that is characterized in that the head ascending/descending means in order to carry out the stamping and to allow replacement of the heads, are defined by a first ascending/descending means that is related to a second ascending/descending means in which the head is indirectly fixed; all in such a way that the operation of the first ascending/descending means approaches the second ascending/descending means, and therefore approaches the head, the dye tape and in this position the second ascending/descending means is operated in order to carry out the stamping, so that the path necessary to carry out the stamping is minimal, as the head is close to the dve tape. This characteristic allows the increase of the stamping speed at the same time that the impact produced by the head in the impact against the surface is considerably reduced upon contacting with the dye tape and the strip to be stamped.

[0014] On the other hand, when the dye tape is to be replaced, once the same has been used up, both ascending/descending means are deactivated whereby the head is separated from the dye tape at a distance equal to the sum of the path of the first ascending/descending means plus the path of the second ascending/descending means, whereby there is enough space to allow replacement of the dye tape.

[0015] The first ascending/descending as well as the second ascending/descending means are defined by a cylinder in such a way that both cylinders are related to each other, directly or indirectly and besides the shaft of the second cylinder is connected to the support of the thermal head. A direct relationship between cylinders is defined by the connection of their shafts.

**[0016]** The second cylinder is integral to a movable part, located upon some guides, that is related to the thermal head support in order to permit its movement when the first cylinder is operated.

**[0017]** Therefore, there is also the possibility that the shaft of the first cylinder is connected to the movable part (indirect relationship), in order to carry out the above mentioned function referring to the removal of the dye tape, and stamping of the strip.

**[0018]** The first cylinder is integral to a support in which some guides are included upon which the movable part runs; the support also being integral to the car-

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riage, in such a way that they form an assembly.

[0019] Another characteristic of the invention is the fact that the dye tape holder rollers are located in a detachable frame, in which there are also the corresponding fastening shaft of the rollers and guiding shaft of the dye tape. This structure has the advantage that in order to replace the used tape, the frame is removed and then the rollers are replaced by passing the tape over the corresponding guides provided in the frame, in such a way that the replacement function of the dye tape is considerably simplified.

**[0020]** In order to allow the coupling of the frame to the device, the frame as well as the device have complementary self-centering devices defined by a series of centering tubes, in which the corresponding centering stubs are inserted.

[0021] Besides, the pull shaft of the dye tape holder rollers has automatic clutching means with the traction motor upon the detachable frame coupling to the device.

[0022] Said clutching means are defined by a longitudinally movable shaft that is aided by a spring which close to its end includes some radial fins that by action of the spring, are inserted into a groove made in the pull shaft of the frame when the motor rotates.

[0023] In order to achieve this function, the movable shaft along with the radial fins are provided for on the inside of a tube-shaped body in whose bottom has been provided a spring after which is located the end of the movable shaft. The radial fins project laterally with regard to the tube-shaped body, for which purpose it has a longitudinal groove along which the radial fins move, whose end position is delimited by a stop provided for in the tube-shaped body.

**[0024]** Hence, upon the detachable frame coupling to the device, the tube-shaped body is inserted in the pull shaft of the frame, in whose operation the radial fins move along the groove provided for in the tube-shaped body until the perfect coupling of the detachable frame in the device takes place; in such a way that as the motor operates, and therefore the pull shaft, the rotation of the latter makes the radial fins coincide, with the grooves of the pull shaft of the frame, and by the action of the spring the fins are inserted in the groove of the pull shaft, carrying out the perfect interlocking automatically.

**[0025]** Another characteristic of the invention is the fact that the self-centering means of the head to the surface to be stamped, are defined by a projection provided for on the movable part, mentioned above, that is located between two projections provided for on the thermal head support, in such a way that the three projections are passed through by a shaft in which the head support tilts upon contacting with the strip to be printed, the self-centering of the thermal head being carried out during stamping.

[0026] Hereinafter to provide a better understanding of this specification and forming an integral part hereof,

a series of figures in which the object of the invention has been represented in an illustrative and non-restrictive manner, are attached hereto.

#### BRIEF DESCRIPTION OF THE FIGURES

#### [0027]

Figure 1 shows a general schematic raised view of the heat transfer printing device, in which two thermal heads have been provided for, one schematically in the stamping position, and the other more detailed one in the raised position. This figure exclusively represents the fastening and guiding shafts of the tape included in the detachable frame, for the purpose of clearly showing the operation of the device

Figure 2 shows a raised view of the detachable frame, removed from the device, and prepared for replacement.

Figure 3 shows a schematic rear raised view of the device of the invention once the detachable module holding the dye tape rolls has been removed.

Figure 4 shows a schematic partially sectioned side view of the entire assembly that supports the head. Figure 5 shows a schematic view of a thermal head in the inoperative position that permits removal and refilling of the detachable dye tape holder frame.

Figure 6 shows a schematic view equivalent to the previous one, but with the difference that the head is prepared for stamping, for which purpose the first cylinder has caused the descent of the position of the second cylinder.

Figure 7 shows a view equivalent to the two previous ones, but with the difference that the head is in the stamping position.

Figure 8 shows a partially sectioned view of the means that permit the automatic clutching of the pull shaft in the pick-up roller of the used dye tape.

# <u>DESCRIPTION OF AN EMBODIMENT OF THE</u> INVENTION

**[0028]** Hereinafter a description is made of the invention based on the above mentioned figures.

[0029] The heat transfer printing device has two guides (1) along which slide the carriages (2) along which also runs a spindle (3), that is operated by a motor that allows the movement of the carriages (2) on the guides (1), and thus allows transversal movement in order to carry out the stamping.

**[0030]** The movement of the carriages (2) on the guides (1) is controlled by means of a motor that governs the rotation of the spindle (3).

**[0031]** A support (5) which includes some guides (6) along which runs a movable part (7) has been provided for on the carriage (1).

[0032] A first cylinder (8) has been fixed to the support

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(5), the shaft being connected to a second cylinder (9), which in turn is integral to the movable part (7).

**[0033]** Besides, the cylinder (9) shaft is connected to a thermal head (4) support (10).

**[0034]** The support (10) has a certain slant to facilitate stamping, since the head used is a corner type one which carries out printing by sliding the longitudinal bottom edge on the to be printed.

[0035] Some dye tape (12) holder rollers (21) and (22) have been provided for on the top part of the device, by means of which the thermal head (4) carries out the stamping on a strip (13).

[0036] The new dye tape (12) is wound on the roller (21) and is guided to be located in correspondence with the strip to be printed (13), just as it will be explained hereinafter. The used dye tape is wound on the roller (22), in such a way that once all the dye tape (12) is used up, replacement thereof is carried out by removing the rollers (21) and (22), just as it will be described hereinafter.

[0037] Upon carrying out the printing, in such a way that will be described hereinafter, the connection of the dye tape (12) and strip to be printed (13) takes place, for which purpose one of the carriages (2) has an extension (23) that ends according to an arm (14) along whose bottom part runs the strip (13) to be printed and along whose top part runs the dye tape (12), so that after printing both of them separate from each other.

[0038] In order to allow the replacement of the dye tape (12), it is necessary for the head (4) to be separated somewhat from the dye tape, enough to allow removal thereof, for which purpose the first cylinder (8) and the second cylinder (9) are deactivated and therefore, their shafts are in the highest position. This circumstance has been represented in figure 6.

[0039] In the described position, the head (4) is separated too much from the dye tape (12), for which purpose if the printing is done from this position, the descending movement of the head (4) should take place very quickly, just as it is done conventionally, with the problems that this involves, just as it was already described in the "background of the invention."

[0040] In order to solve these problems, in the device of the invention, prior to stamping, the first cylinder (8) is activated, in whose descending movement of the shaft, causes the descending movement of the movable part (7), all guided on the guides (6). In the descending movement of the movable part (7), descending movement of the cylinder (9) is also produced, as it is integral to the former and given that its shaft is connected to the head (4) support (10), the head (4) approaches the dye tape (12) contacting with the same. In this position the stamping distance has considerably reduced, which in the embodiment is approximately half the movement of the total path provided by both cylinders (8) and (9).

[0041] Once the head (4) is in contact with the dye tape (12), it is ready to stamp, for which purpose the cylinder (9) is activated producing the descending move-

ment of its shaft, whose movement pushes the head (4) pulling the dye tape (12) against the strip to be printed (13), carrying out the stamping, the dye tape (12) being connected to the strip to be printed (13) (figure 8), whose separation is materialized by means of the arm (14), just as it has been commented on above.

**[0042]** In the continuous printing operation only the second cylinder (9) is activated and deactivated in such a way that the path that the head has to run in order to achieve the different prints, is minimal, so that the stamping speed is increased and the printing is smoother given that upon having a shorter path, the impact that is produced when knocking against the surface is much less than if the distance were greater, as in conventional systems.

**[0043]** To facilitate the guiding of the movable part (7) in the guides (6), the movable part (7) has some turrets (11) along which the guides (6) run.

[0044] Besides the movable part (7) has a projection (16) that is located between two projections (17) provided for on the head (4) support (10), in such a way that the three projections are passed through by a shaft (18) in which tilts the head (4) support (10) upon contacting with the strip to be printed (13); carrying out the self-centering of the head with respect to the strip.

[0045] Another characteristic of the invention is the fact that in order to allow replacement of the dye tape (12), a detachable frame (19) has been provided for in which are included the corresponding shafts to supports the rollers (21) and (22) as well as the corresponding guiding shafts of the dye tape (12).

[0046] This structure has been represented in figure 2, and allows the replacement of the dye tape (12), simply by removing the detachable frame (19), with which the rollers (21) and (22) are also removed, the used dye tape (12) being wound on the latter roller.

[0047] Once the detachable frame (19) has been removed, the rollers (21) and (22) may be replaced, by rollers with a new dye tape (12), in such a way that afterwards the detachable frame (19) is placed on the device, for which purpose the device has been provided with a series of centering tubes (25) while the detachable frame (12) has been provided with some centering stubs (20), in such a way that in order to assemble the detachable frame (19) on the device, some centering stubs (20) have been inserted into the centering the tubes (25), achieving in this way the perfect coupling in the device, and the perfect positioning of the dye tape with respect to the heads (4) and the strip to be printed (13).

[0048] Upon coupling the detachable frame (19) to the device, and given that the motor and the pull shaft (37) are located in the device, it is essential that the perfect coupling with the pull shaft (26) of the roller (22) takes place. In order to achieve this function, the device, aside from the already described self-centering, includes a bushing (30) in which is retained the pull shaft (37) by means of some bearings (31) that permit the free rota-

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tion thereof.

**[0049]** The shaft (37) is defined by means of a tube-shaped body inside of which is housed a spring (32) on which rests a longitudinally movable shaft (33) in whose end some radial fins (34) are included.

**[0050]** Said radial fins (34) extend laterally with respect to the tube-shaped body (37) for which purpose a transversal groove has been made in said body, and besides it includes a stop (35) that fits in a recess provided for in the radial fins (34), to prevent the fins from coming out, through the grooves of the tube-shaped body (37).

[0051] Besides, the tube-shaped body (34) ends in a conical section (36) that facilitates coupling thereof in a bushing (28) provided for in the pull shaft (26) of the roller (22).

[0052] The bushing (28) is likewise provided with some transversal grooves (29), in such a way that if upon introducing the conical portion (36) of the tube-shaped body (37) in the bushing (28), the radial fins (34) do not coincide with the grooves (29), the pushing of the radial fins, that run along the transversal grooves provided for in the tube-shaped body (37), is produced, this all overcoming the action of the spring (32) upon pushing the shaft (33) longitudinally movable along the shame.

**[0053]** In this situation, upon the motor starting up and therefore the rotation of the pull shaft (37) being produced, the rotation of the radial shafts (34) is also produced. Upon these fins being in correspondence with the grooves (29), they are inserted in the same by the action of the spring (32), until being located in the bottom of said grooves, in such a way that the perfect coupling and clutching of the tube-shaped body (37) are obtained with the pull shaft (26) of the roller (22), and this being done automatically.

# **Claims**

- 1. Heat transfer printing device, that comprises:
  - a plurality of carriages (2) supporting a thermal head (4), for stamping different characters, on a strip (13);
  - a roller (21) of dye tape to be used, which runs along the surface of the strip to be printed (13) and the head (4);
  - a pick-up roller (22) of the used dye tape which is pulled by a motor;
  - some guides (1) along which move the carriages (2) by means of a spindle (3) moved by a motor:
  - ascending/descending means of the heads to carry out the stamping and to allow replacement of the rollers (21, 22), by others with a new dye tape (12), after the entire dye tape has been used up;
  - detachment means (14) of the dye tape (12)

- from the surface of the strip (13) after carrying out the printing;
- self-centering means of the head upon the surface to be stamped;
   essentially characterized in that the ascending/descending means of the heads (4) in order to carry out the stamping and to allow replace
  - ing/descending means of the heads (4) in order to carry out the stamping and to allow replacement of the rollers (21, 22) are defined by a first ascending/descending means that is related to a second ascending/descending means in which is indirectly fixed the head (4); in such a way that the operation of the first ascending/descending means approaches the second ascending/descending means, and therefore the head, to the dye tape (12); and in this position the second ascending/descending means if activated to carry out the stamping; while the deactivation of both means maintains the head separated from the dye tape a distance equal to the sum of the path of the first ascending/descending means plus the path of the second ascending/descending means; allowing the replacement of the dye tape.
- Heat transfer printing device, according to claim 1, characterized in that the first and second ascending/descending means are defined by respective cylinders (8 and 9) in such a way that the first cylinder (8) shaft is connected to the second cylinder (9), and the shaft thereof is connected to the thermal head (4) support (10).
  - 3. Heat transfer printing device, according to the above claims, characterized in that the cylinder (9) is integral to a movable part (7), placed upon some guides (6), this part being related to the thermal head (4) support (10), in order to allow movement thereof upon the first cylinder (8) being activated.
  - 4. Heat transfer printing device, according to the above claims, characterized in that the first cylinder (8) shaft is connected to the movable part (7).
  - 5. Heat transfer printing device, according to the above claims, characterized in that the first cylinder (8) is integral to a support (5) in which are included the guides (6) upon which runs the movable part (7) for which purpose the guides have been provided with some turrets (11) through which the guides (6) run; the support (5) also being integral to the carriage (2).
  - 6. Heat transfer printing device, according to claim 1, characterized in that the rollers (21, 22) supporting the dye tape (12), are located in a detachable frame (19) that includes the corresponding fastening shafts of the rollers, and guiding shafts of the dye tape (12), in such a way that in order to carry out the

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replacement of the used dye tape (12), the detachable frame (19) is removed.

- 7. Heat transfer printing device, according to claims 1 and 6, characterized in that the pull shaft (26) of the 5 roller (22), located in the detachable frame (19), has automatic clutching means with the pull shaft (37), provided for in the device and activated by the traction motor, upon coupling the detachable frame (19) to the device.
- 8. Heat transfer printing device, according to the previous claim, characterized in that the clutching means are defined by a longitudinally movable shaft (33), aided by a spring (32) whose end 15 includes some radial fins (34), which by the action of the spring (32), are inserted in some grooves (29) made in the pull shaft (26) of the roller (22), upon the motor rotating.
- Heat transfer printing device, according to claims 7 and 8, characterized in that the pull shaft (37) is defined by a tube-shaped body in the inside and bottom of which is housed the spring (32) which presses on the longitudinally movable shaft (33), whose radial fins (34) project laterally which respect to the tube-shaped body, for which purpose in said body has been made a longitudinal groove that permits longitudinal movement thereof and whose end position is delimited by a stop (35); it being provided for that at least the end of the pull shaft (26) of the roller (22) is hollow in order to allow insertion of the end (36), preferably conical, of the tube-shaped body (37), said hollow section having grooves (29) for insertion of the radial fins (34); in such a way that upon carrying out the coupling of the detachable frame (19), longitudinal movement of the radial fins is produced upon contacting with the edge of the pull shaft (26) of the detachable frame (19), in such a way that upon the motor rotating and the radial fins (34) coinciding with the grooves (29), insertion and automatic clutching thereof are produced.
- 10. Heat transfer printing device, according to claim 1, characterized in that the device as well as the detachable frame (19) have self-centering means that are defined by a series of centering stubs (20) provided for on the detachable frame (19) that are inserted in a series of centering tubes (25) provided for in the device.
- 11. Heat transfer printing device, according to claim 1, characterized in that the self-centering means of the head (4) upon the strip to be printed (13), are 55 defined by a projection (16) provided for in the movable part (7) that is located between two projections (17) provided for in the head (4) support (10), in

such a way that the three projections (16 and 17) are passed through by a shaft (18) on which the head (4) support (10) tilts upon contacting with the strip to be printed (13), carrying out the self-center-

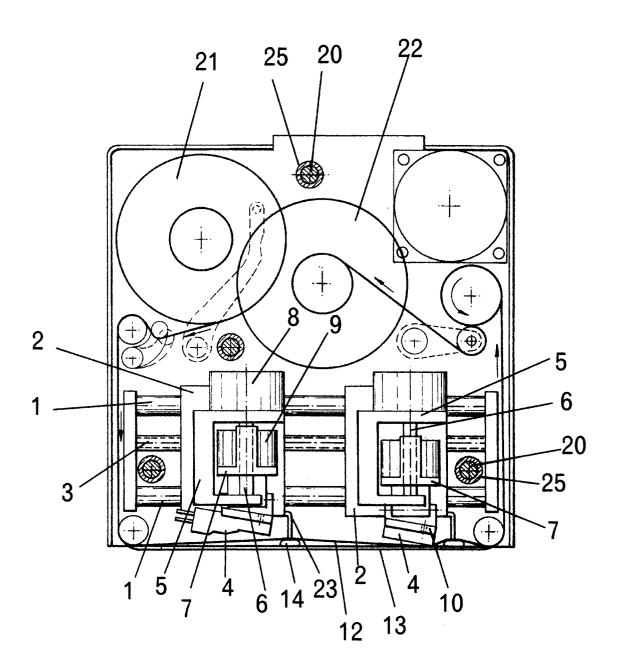


FIG. 1

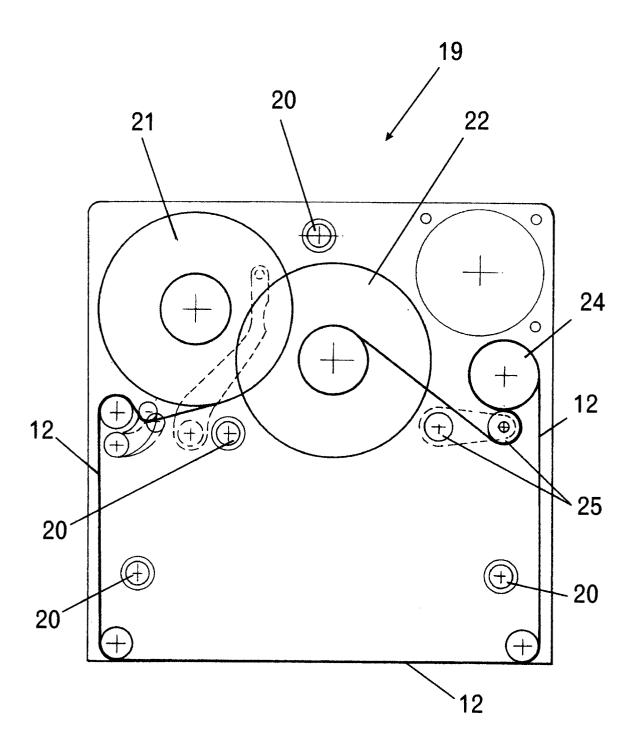
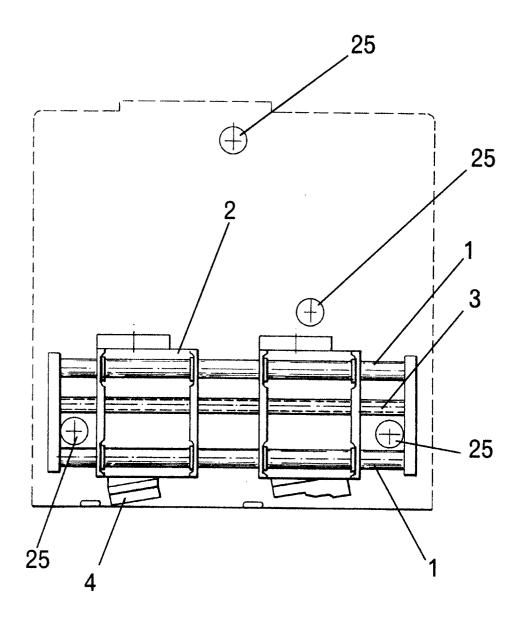


FIG. 2



**FIG**. 3

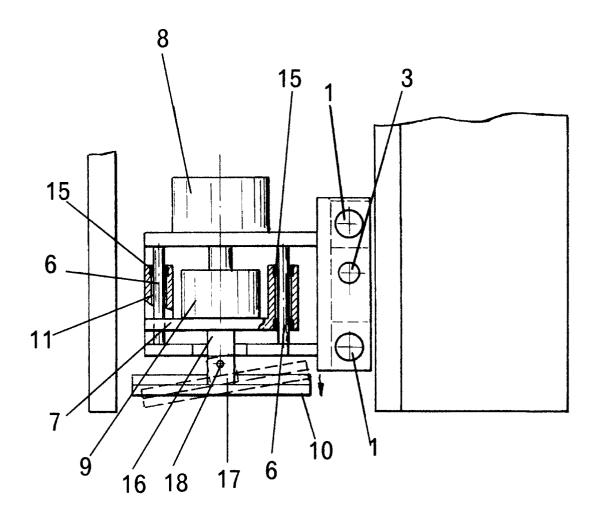


FIG. 4

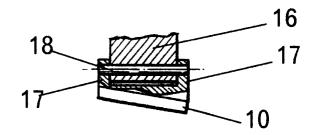
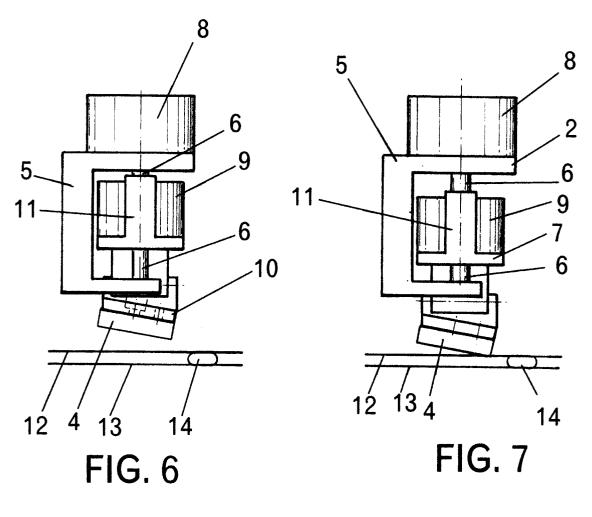
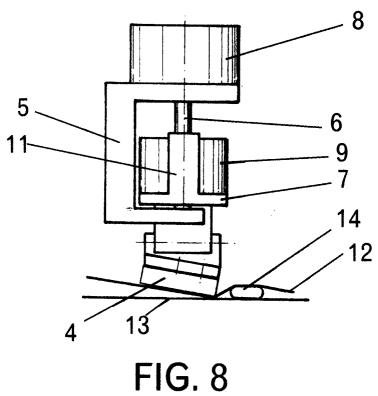


FIG. 5





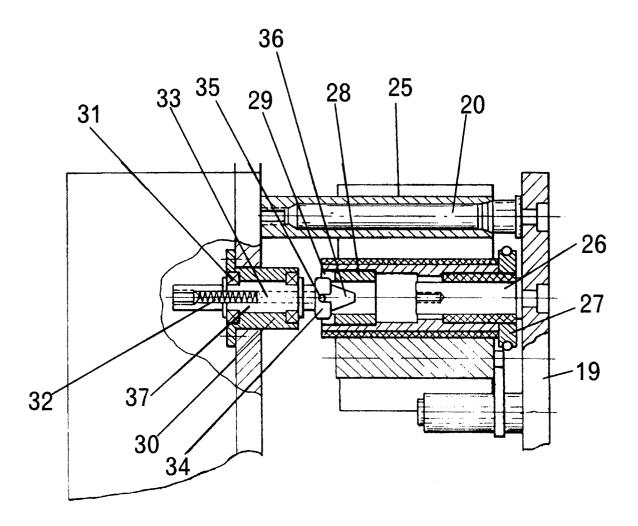


FIG. 9