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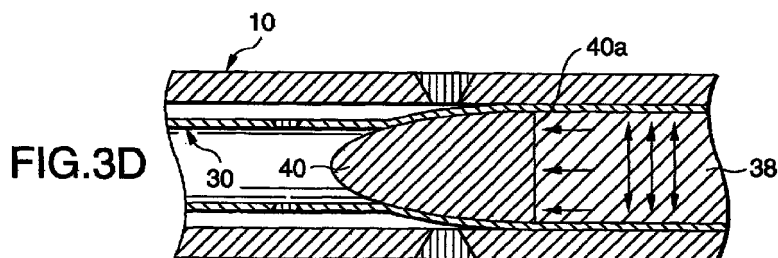
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(54) **Method of manufacturing long dual layer metal pipe**

(57) The present invention relates to a method for manufacturing a long dual layer metal pipe (50) which comprises the following steps. Namely, a joined body (30) of inner metal pipes is inserted into a joined body (10) of outer metal pipes. The joined body (30) of inner metal pipes has an outer diameter smaller than an inner diameter of the joined body (10) of outer metal pipes.

The joined body (30) of inner metal pipes has one or more joining portions. The joined body of outer metal pipes has one or more joining or clamping portions. Then the joined body of inner metal pipes is expanded to manufacture a dual layer metal pipe (50).



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EUROPEAN SEARCH REPORT

Application Number
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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.CI.6)		
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Place of search	Date of completion of the search	Examiner			
THE HAGUE	12 March 2001	Marc Augé			
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**ANNEX TO THE EUROPEAN SEARCH REPORT
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