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(72) Inventors:
• **Ferri, Luigi**
10033 Torino (IT)
• **Ferri, Francesco**
10033 Torino (IT)

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(74) Representative:
Modiano, Guido, Dr.-Ing. et al
Spandonari & Modiano S.r.l.,
Corso Duca degli Abruzzi, 16
10129 Torino (IT)

(71) Applicant: **Ecopack S.p.A.**
10040 Piobesi (Torino) (IT)

(54) **Method for manufacturing self supporting containers made of paper like material**

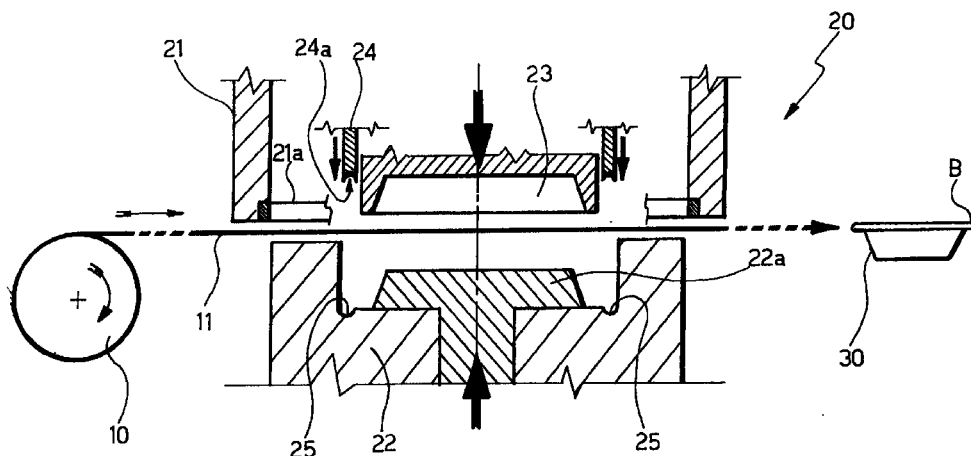
(57) The method for manufacturing self-supporting containers made of paper-like material comprises in succession the following operating steps:

- the cutting, by means of a die-cutter (21), of a disk (D) from a ribbon (11) of paperlike material which is fed continuously from a storage reel (10);
- the drawing of said disk by means of complementarily shaped mold parts (22-23) and the forming of

the bottom and of the lateral wall or walls of the container, the lateral wall or walls having a perimetric flap which is in excess with respect to the depth of the finished container (30);

- the swaging, by means of a beading ring (24), of the excess perimetric flap and the forming of a compacted circular rim (B) which is adapted to give the container (30) self-standing characteristics.

FIG. 1



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EUROPEAN SEARCH REPORT

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			TECHNICAL FIELDS SEARCHED (Int.Cl.6)
			B31B B31F B29C
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 29 February 2000	Examiner Soederberg, J
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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