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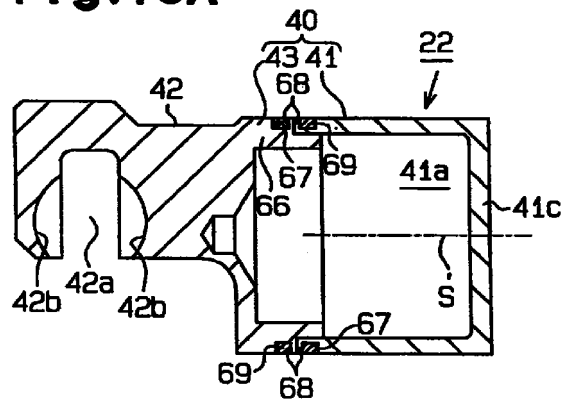
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(54) **Piston for compressors**

(57) Improved pistons (22), which are reciprocated by a swash plate (20) of a compressor, have two separate parts joined together. Each piston (22) has a head (40) and a skirt (42). The head (40) has a cylinder (41) with an opening at one end. The opening is closed by a lid (43). The lid (43) is mechanically fixed to the cylinder (41), for example, by crimping. Also, adhesive is used to fix the lid (43) to the cylinder (41). Accordingly, the cylinder (41) and the lid (43) are firmly secured to each other.

Fig.13A



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EUROPEAN SEARCH REPORT

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The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 9 March 2000	Examiner Bertrand, G
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**ANNEX TO THE EUROPEAN SEARCH REPORT
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