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(54) **Method in a reel-up in a grade change situation**

(57) In a grade change situation in a continuously operated process of reeling a paper web, the grade of the paper web is changed in the paper manufacturing process preceding the reel-up by changes in the operations performed in this process, and the paper web of the new grade is introduced around a reel spool. The continuous web entering the reel-up is guided to form broke past the reeling process directly into a pulper located in connection with the reel-up at the same time when the grade of the paper web is being changed.

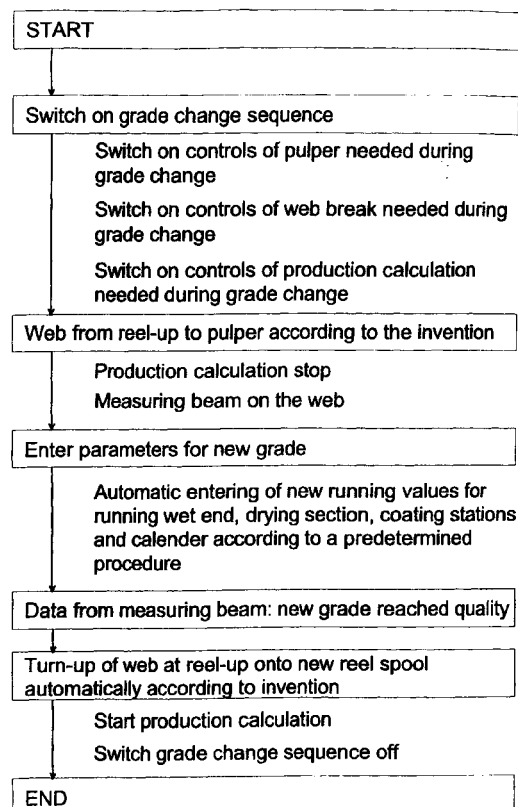


Fig. 2

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EUROPEAN SEARCH REPORT

Application Number
EP 99 66 0097

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			TECHNICAL FIELDS SEARCHED (Int.Cl.6)
			D21F D21G B65H
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 6 June 2000	Examiner Helpiö, T.
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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