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(71) Applicant: VALMET CORPORATION  
00620 Helsinki (FI)

(72) Inventors:  
• Aalto, Esa  
05830 Hyvinkää (FI)  
• Rautakorpi, Timo  
02660 Espoo (FI)  
• Tiitta, Jari  
04500 Kellokoski (FI)

(74) Representative: Hakola, Unto Tapani et al  
Tampereen Patenttitoinisto Oy,  
Hermiankatu 6  
33720 Tampere (FI)

### (54) Method in a reel-up in a grade change situation

(57) In a grade change situation in a continuously operated process of reeling a paper web, the grade of the paper web is changed in the paper manufacturing process preceding the reel-up by changes in the operations performed in this process, and the paper web of the new grade is introduced around a reel spool. The continuous web entering the reel-up is guided to form broke past the reeling process directly into a pulper located in connection with the reel-up at the same time when the grade of the paper web is being changed.

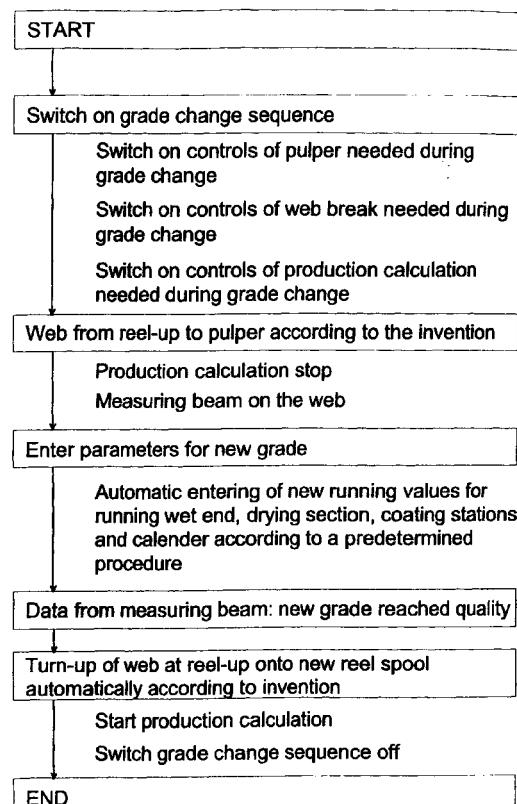


Fig. 2



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## EUROPEAN SEARCH REPORT

Application Number  
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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	
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			TECHNICAL FIELDS SEARCHED (Int.Cl.6)
			D21F D21G B65H
<p>The present search report has been drawn up for all claims</p>			
Place of search	Date of completion of the search		Examiner
THE HAGUE	6 June 2000		Helpiö, T.
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document			
T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons ..... & : member of the same patent family, corresponding document			

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ON EUROPEAN PATENT APPLICATION NO.

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06-06-2000

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