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(11) **EP 0 967 313 A3**

(12) **EUROPEAN PATENT APPLICATION**

(88) Date of publication A3:
08.11.2000 Bulletin 2000/45

(51) Int. Cl.⁷: **D04B 1/14, D05B 35/06**

(43) Date of publication A2:
29.12.1999 Bulletin 1999/52

(21) Application number: **99200004.2**

(22) Date of filing: **02.01.1999**

(84) Designated Contracting States:
**AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU
MC NL PT SE**
Designated Extension States:
AL LT LV MK RO SI

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(30) Priority: **17.06.1998 IT MI981380**

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(54) **Method and band for making quick overlockings with an improved alignment**

(57) A method of making quick overlockings comprises the steps of manufacturing a band with at least one course of the knitted fabric made of an elastic yarn for producing a fold along said one course; folding back the band along the fold for juxtaposing it with a knitted element to which it is to be applied; sewing knitted element and edge close to the elastic course. In addition, in accordance with the invention, a band for quick overlocking is provided for being folded back to form at least one fold (15) along which it is to be sewn to a knitted element (12) to be trimmed therewith. At the fold position, the band is formed with a course (14) of knitted stitches made of an elastic yarn so as to promote folding.

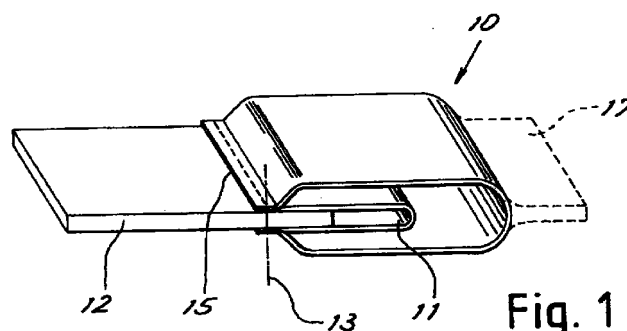


Fig. 1

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EUROPEAN SEARCH REPORT

Application Number
EP 99 20 0004

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Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.6)
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			TECHNICAL FIELDS SEARCHED (Int.Cl.6)
			D05B D04B
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 18 September 2000	Examiner Debard, M
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

EPO FORM 1503.03.82 (P04C01)

**ANNEX TO THE EUROPEAN SEARCH REPORT
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EP 99 20 0004

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
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18-09-2000

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