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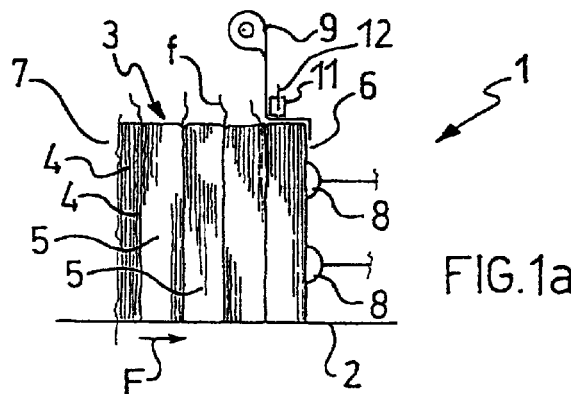
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(54) **Method for making books from a pack of signatures sewn together**

(57) A method for making books from a pack (3) of signatures (4) sewn together, with the sewing thread (f) interrupted after each group (5) of signatures (4) that make up a book, includes the step of applying to each group (5) of signatures (4) at least one length (13) of adhesive tape embracing the signatures (4) of the group (5). The method achieves the advantage of ensuring that the last signature (4) of the group (5) cannot be lost, that is to say the advantage of ensuring the integrity and tightness of the complete group (5) containing all its signatures (4), in an unusually simple and reliable manner.



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EUROPEAN SEARCH REPORT

Application Number
EP 98 20 4436

| DOCUMENTS CONSIDERED TO BE RELEVANT | | | |
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| Category | Citation of document with indication, where appropriate, of relevant passages | Relevant to claim | CLASSIFICATION OF THE APPLICATION (Int.Cl.7) |
| X | EP 0 666 186 A (FERAG) 9 August 1995 (1995-08-09) * column 3, line 44 - column 10, line 36; figures 3-6 * | 1-3 | B42C9/00 |
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| | | | TECHNICAL FIELDS SEARCHED (Int.Cl.7) |
| | | | B42C |
| The present search report has been drawn up for all claims | | | |
| Place of search THE HAGUE | | Date of completion of the search 24 January 2000 | Examiner Evans, A |
| CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document | | | |

EPO FORM 1503 03/82 (P04C01)

**ANNEX TO THE EUROPEAN SEARCH REPORT
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