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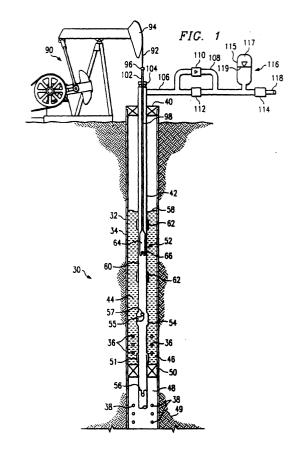
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## (54) Method and apparatus for down-hole oil/water separation during oilwell pumping operations

(57)A method and apparatus for down-hole oil/water separation during oil well pumping operations includes a conventional sucker rod pump disposed within a tubing string (42) which may be disposed within the casing (34) of a wellbore (32). The sucker rod pump (52) may be releasably attached to a sucker rod (98) at one end. A side intake valve (54) may be disposed within the tubing string (42) at a position down-hole from the sucker rod pump (52). A check valve may be located at an elevation above the injection perforations. The sucker rod (52) may also be attached to a pumping jack at the surface of the wellbore (32). Production piping (106) with an automatic control valve (112) and a back pressure regulator (114) may extend from the tubing string (42) at the surface of the wellbore (32). A piping loop (108) with a check valve (110) disposed therein may also extend from the production piping (106) terminating on opposite sides of the automatic control valve (112). An accumulator (116) may be coupled to the production piping (106) between the back pressure regulator (114) and the piping loop (108).



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## **EUROPEAN SEARCH REPORT**

Application Number EP 99 30 6497

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Category	Citation of document with it of relevant pass	ndication, where appropriate,	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.CI.7)	
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				E21B	
	The present search report has	been drawn up for all claims			
	Place of search	Date of completion of the search		Examiner	
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EPO FORM 1503 03.82 (P04C01)

## ANNEX TO THE EUROPEAN SEARCH REPORT ON EUROPEAN PATENT APPLICATION NO.

EP 99 30 6497

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