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(54) **Nonwoven abrasive material roll**

(57) A longitudinally extending web (30) of lofty nonwoven abrasive surface treatment material is provided in a coreless roll form to the end user. Successive wraps of the nonwoven abrasive material (30) have interengaging surfaces sufficient to maintain the material in a spirally wrapped configuration yet being readily separable. A plurality of longitudinally spaced and laterally disposed perforations (34) through the web (30) permit the user to successively separate the web (30) into a plurality of sheets of abrasive surface treatment material (36). In a preferred embodiment, the roll is encased in a protective shrink wrap sheath, and each sheet (36) is separated from the roll by separating said sheet (36) from an innermost wrap (38) of the roll. In another preferred embodiment, the abrasive surface treatment material includes abrasive particles of 1000 grade or finer.

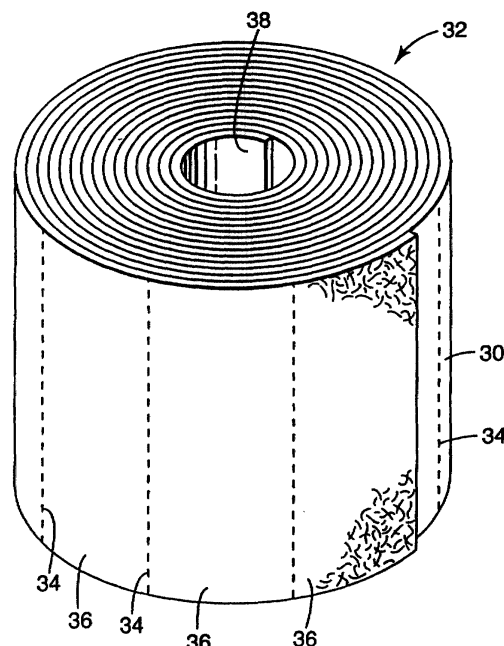


Fig. 2

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The present search report has been drawn up for all claims			
Place of search		Date of completion of the search	Examiner
THE HAGUE		17 October 2001	Eschbach, D
CATEGORY OF CITED DOCUMENTS			
X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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