(12)

EUROPEAN PATENT SPECIFICATION

(45) Date of publication and mention of the grant of the patent:

14.09.2005 Bulletin 2005/37

(51) Int Cl.⁷: **B01D 53/70**, B01D 53/00, B01D 53/84

(21) Application number: 99125020.0

(22) Date of filing: 15.12.1999

(54) Method and apparatus for decomposing gaseous aliphatic or aromatic hydrocarbon halide compound

Verfahren und Vorrichtung zur Zersetzung einer gasförmigen halogenierten aliphatischen oder aromatischen Kohlenwasserstoffverbindung

Procédé et dispositif pour la décomposition d'un hydrocarbure aliphatique ou aromatique halogéné gazeux

(84) Designated Contracting States: **DE FR GB**

(30) Priority: **16.12.1998 JP 35762398 30.08.1999 JP 24314399**

(43) Date of publication of application: 21.06.2000 Bulletin 2000/25

(73) Proprietor: CANON KABUSHIKI KAISHA Tokyo 146-0092 (JP)

(72) Inventor: Kato, Kinya Ohta-ku, Tokyo (JP)

(74) Representative: Weser, Wolfgang Weser & Kollegen, Patentanwälte, Radeckestrasse 43 81245 München (DE) (56) References cited:

EP-A- 0 841 305

WO-A-94/03399

 PATENT ABSTRACTS OF JAPAN vol. 1998, no. 01, 30 January 1998 (1998-01-30) & JP 09 234338
 A (KURITA WATER IND LTD), 9 September 1997 (1997-09-09)

 PATENT ABSTRACTS OF JAPAN vol. 1997, no. 01, 31 January 1997 (1997-01-31) & JP 08 243351
 A (KURITA WATER IND LTD), 24 September 1996 (1996-09-24)

 PATENT ABSTRACTS OF JAPAN vol. 018, no. 043 (C-1156), 24 January 1994 (1994-01-24) & JP 05 269374 A (NITTO SEIKO CO LTD), 19 October 1993 (1993-10-19)

 PATENT ABSTRACTS OF JAPAN vol. 018, no. 525 (C-1257), 5 October 1994 (1994-10-05) & JP 06 182151 A (MITSUBISHI HEAVY IND LTD), 5 July 1994 (1994-07-05)

:P 1 010 453 B1

Note: Within nine months from the publication of the mention of the grant of the European patent, any person may give notice to the European Patent Office of opposition to the European patent granted. Notice of opposition shall be filed in a written reasoned statement. It shall not be deemed to have been filed until the opposition fee has been paid. (Art. 99(1) European Patent Convention).

Description

BACKGROUND OF THE INVENTION

5 Field of the Invention

[0001] This invention relates to a method for decomposing a gaseous aliphatic halide compound and a decomposing apparatus employed therefor.

Related Background Art

20

30

35

40

45

50

[0002] With development of industrial technology in the recent years, a tremendous amount of aliphatic hydrocarbon halide compound (for example, ethylene chloride, methane chloride or the like) is used, its waste treatment becomes a serious problem. In addition, these used gases cause environmental problems such as contamination of natural environment, and numerous efforts are made for its solution. A specific treatment method is described as follows: For example, as a method for decomposing ethylene chloride using an oxidizing agent or a catalyst, there has been known an ozone decomposition method (Japanese Patent Application Laid-Open No. 3-38297) or an ultraviolet-ray irradiation method under the existence of hydrogen peroxide (Japanese Patent Application Laid-Open No. 63-218293) and the like. In addition, there is suggested use of sodium hypochlorite as an oxidizing agent (U.S Patent Nos. 5525008 and 5611642). In addition, there has been proposed a method for combining a sodium hypochlorite and ultraviolet-ray irradiation with each other (U.S. Patent No. 5582741). Further, there has been known a method for suspending a photo catalyst and a liquid-like ethylene chloride consisting of semiconductor oxide particles such as titanium oxide under alkali conditions, and decomposing them by light emission (Japanese Patent Application Laid-Open No. 7-144137). [0003] In addition to the foregoing, a photo-decomposition method for causing ultraviolet rays to be irradiated in a gas phase without using an oxidizing agent has already been attempted. For example, there has been proposed a method for ultraviolet-ray irradiation treatment of an exhaust gas containing an organic halogen compound to make an acidic decomposition gas, and then, rinsing the gas with an alkali to make it harmless (Japanese Patent Application Laid-Open No. 62-191025); an apparatus for applying air ventilation and air seasoning to exhaust liquid containing organic halide compound and ultraviolet-ray irradiation of a gas to be exhausted, and then, rinsing the gas with an alkali (Japanese Patent Application Laid-Open No. 62-191095) or the like. In addition, probably, as an example which

[0004] JP 09 234338 teaches to decompose gas containing organochlorine compounds in an ultraviolet reaction tank and to return a part of the gas after UV treatment to said ultraviolet reaction tank.

is estimated as reductive decomposition, there has been known decomposition of ethylene chloride using iron powder (Japanese Patent Application Laid-Open No. 8-257570). Reductive decomposition has been reported for decomposi-

[0005] WO 94/03399 teaches to decompose organic waste in contaminated water by passing said water through an electrolytic cell. For improving the decomposition rate, a ultraviolet light was applied in a mixing chamber.

SUMMARY OF THE INVENTION

tion of PCE using silicon particles.

[0006] In spite of the foregoing prior art, any or all of these methods is not sufficiently practical in apparatus arrangement or the like required for decomposition efficiency or treatment, and there is demanded a method for efficiently decomposing a gaseous aliphatic hydrocarbon halide compound with a simpler apparatus arrangement.

[0007] The inventors held a variety of discussions for these technical demands. As a result, when light was emitted to a mixture gas of a gaseous aliphatic hydrocarbon halide compound and a gas containing a chlorine gas, the inventors found out that an aliphatic hydrocarbon halide compound is decomposed, and achieved the present invention.

[0008] An object of the present invention is to provide a method for decomposing a gaseous aliphatic hydrocarbon halide compound more simply.

[0009] Another object of the present invention is to provide a simple apparatus capable of efficiently decomposing a gaseous aliphatic hydrocarbon halide compound.

[0010] These objects are achieved by the method for decomposing a gaseous aliphatic hydrocarbon halide compound or a gaseous aromatic halide compound according to claims 1 and 6 and the apparatus for decomposing a gaseous aliphatic hydrocarbon halide compound or gaseous aromatic halide compound according to claims 36 and 40. The other claims relate to further developments.

BRIFF DESCRIPTION OF THE DRAWINGS

[0011]

10

15

25

30

40

45

50

- FIG. 1 is a schematic view of an apparatus for decomposing a gaseous aliphatic hydrocarbon halide compound according to one embodiment of the present invention;
 - FIG. 2 is a schematic view of an apparatus for decomposing a gaseous aliphatic hydrocarbon halide compound according to another embodiment of the present invention;
 - FIG. 3 is a schematic view of an apparatus for decomposing a gaseous aliphatic hydrocarbon halide compound according to another embodiment of the present invention;
 - FIG. 4 is a schematic view of an apparatus for decomposing a gaseous aliphatic hydrocarbon halide compound according to another embodiment of the present invention;
 - FIG. 5 is a schematic view of an apparatus for decomposing a gaseous aliphatic hydrocarbon halide compound according to another embodiment of the present invention;
 - FIG. 6 is a schematic view of an apparatus for decomposing a gaseous aliphatic hydrocarbon halide compound according to a further embodiment of the present invention;
 - FIG. 7 is a graph depicting a residual trichloroethylene concentration in Embodiment 37;
 - FIG. 8 shows an apparatus for decomposing a gaseous aliphatic hydrocarbon halide compound according to another embodiment of the present invention;
- FIG. 9 shows an apparatus for decomposing a gaseous aliphatic hydrocarbon halide compound employed in Embodiment 39;
 - FIG. 10 shows an apparatus for decomposing a gaseous aliphatic hydrocarbon halide compound employed in Embodiment 40; and
 - FIG. 11 is an apparatus for decomposing a gaseous aliphatic hydrocarbon halide compound employed in Embodiment 41.

DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

(Method for Decomposing a Gaseous Aliphatic Hydrocarbon Halide Compound)

[0012] A method for decomposing a gaseous aliphatic hydrocarbon halide compound according to one embodiment of the present invention is characterized by comprising: the step of mixing a gas containing a chlorine gas and a gaseous aliphatic hydrocarbon halide compound to be decomposed, and emitting light to the mixture gas.

35 (Decomposing Apparatus - FIG. 1)

[0013] Such decomposition method will be described by referring to FIG. 1 showing one embodiment of a decomposing apparatus according to the present invention. In FIG. 1, reference numeral 1 denotes a tank for storing gas targeted for decomposition; and reference numeral 2 denotes a cylinder having a gas containing a chlorine gas stored therein. A gas containing the gas targeted for decomposition and the chlorine gas is mixed in a mixture tank 3 at a predetermined concentration by gas mixing means 7. The mixture gas in the mixture tank 3 is introduced into a reaction vessel 5; light is emitted to a mixture gas during a predetermined time interval by light emitting means designated by 4; and the gas targeted for decomposition is decomposed. The decomposed gas is exhausted from an exhaust pipe 6. The mixture tank is not always required, and may be arranged so as to directly mix the gas in the reaction vessel.

(Gaseous Aliphatic Hydrocarbon Halide Targeted for Decomposition / Aromatic Halide Compound)

[0014] An aliphatic hydrocarbon halide compound targeted for decomposition includes ethylene chloride, methane chloride and the like, for example. Specifically, an ethylene chloride includes 1 to 4 chloride substitution body of ethylene, i.e., chloroethylene, dichloroethylene, trichloroethylene, and tetrachloroethylene. Further, dichloroethylene may include 1,1-dichloroethylene (vinylidene chloride), cis-1,2-dichloroethylene, and trans-1,2-dichloroethylene. A methane chloride includes a methane chloride substitution body, for example, chloromethane, dichlorometane, trichloromethane or the like. Furthermore, an aromatic halide compound targeted for decomposition includes chlorobenzene or the like, for example.

(Gas Containing Chlorine gas)

[0015] With respect to a gas containing chlorine gas, a chlorine gas or an air containing the chlorine gas at a prede-

termined rate may be employed. With a mixture rate of a gas targeted for decomposition and a gas containing a chlorine gas, the concentration of the chlorine gas in the gas is preferably adjusted so as to be 5 ppm or more and 1000 ppm or less. In particular, when the concentration of the chlorine gas in the mixture gas is between 20 ppm and 500 ppm, and is further between 80 ppm and 300 ppm, the decomposition efficiency of the gas targeted for decomposition is significant.

(Method for Producing a Gas Containing a Chlorine Gas - Air Seasoning of Chlorine Solution)

10

20

30

35

40

45

50

[0016] As a gas containing a chlorine gas, for example, there may be employed an air containing a chlorine gas obtained by air seasoning to (blowing air into) a solution containing chlorine. FIG. 2 is a schematic view showing one embodiment thereof, wherein reference numeral 21 denotes means for generating an air containing a chlorine gas, comprising: a water vessel 22 containing a chlorine solution; a pipe 23 for blowing an air into the solution; a valve 24 for adjusting a quantity of air. The air passing through the chlorine solution becomes an air containing a chlorine gas, and is introduced into a reaction vessel 5. As a chlorine solution to be poured into the water vessel 22, there is employed a chlorine solution of 2 to 2000 mg/l in available chlorine concentration; in particular, a solution having its characteristics in which a hydrogen ion concentration (pH value) is 1 or more and 4 or less; an oxidation- reduction potential (active electrode: platinum electrode and reference electrode: silver-silver chloride electrode) is 800 to 1500 mV, and a chlorine concentration is 5 to 150 mg/l; or a solution or the like having characteristics in which a hydrogen ion concentration (pH value) is 4 or more and 10 or less, oxidation reduction potential (active element: platinum electrode and reference electrode: silver-silver chloride concentration is 2 to 100 mg/l.

(Method for Producing a Gas Containing a Chlorine Gas - Air Seasoning of Synthetic Functional Water)

[0017] Such solution is obtained by dissolving a hypochlorite (sodium hypochlorite or potassium hypochlorite) in water. In addition, when an inorganic or organic acid is contained in this solution, a chlorine gas can be generated efficiently. The inorganic acid includes hydrochloric acid, hydrofluoric acid, oxalic acid, sulfuric acid, phosphoric acid, and boric acid or the like, and the organic acid includes acetic acid, formic acid, malic acid, citric acid, and oxalic acid. The concentration of chlorine in the gas containing chlorine and being mixed with the gas targeted for decomposition is desirably 5 ppm or more, and air seasoning may be carried out for 1 liter of a chlorine solution described below at a flow rate 10 to 300 ml for this purpose. In this case, chlorine from several tens ppm to 300 ppm is obtained. In addition, this solution is diluted by city water or the like, thereby making it possible to obtain chlorine of its desired concentration. In the case of long air seasoning, the concentration of chlorine to be generated is lowered, and a reagent such as hydrochloric acid, sodium chloride, or sodium hypochlorite is desirably added so as to be a desired concentration as required. This may be continuously carried out, and a vessel for preparing a reagent and a vessel for performing air seasoning may be separated from each other.

(Method for Producing a Gas Containing a Chlorine Gas - Air Seasoning of Electrolytic Water)

[0018] A pair of electrodes is placed in water containing an electrolyte, and a potential is applied therebetween, thereby making it possible to produce a solution indicative of the above properties in the vicinity of an anode. For example, FIG. 3 is a schematic view showing an apparatus arrangement in which air is ventilated in a solution produced in the anode by water electrolysis, thereby producing a gas containing a chlorine gas, and the gas is introduced into the reaction vessel 5, thereby decomposing a gaseous aliphatic hydrocarbon halide compound. In the figure, reference numeral 30 denotes means for producing a gas containing a chlorine gas; and reference numeral 34 denotes a water vessel. The water vessel 34 comprises a cathode 35 and an anode 36; a diaphragm 37 such as ion exchange membrane, a power source 33 connected to the electrode; a pipe 32 and a pump 31 for supplying water containing an electrolyte in the water vessel; and a pipe 38 and a pump 39 for supplying a gas used for air ventilation in the water vessel; and a functional water whose residual chlorine concentration is lowered in the water vessel 34 by air ventilation and an alkaline water generated on the cathode side are stored in a tank 40. A water having an electrolyte dissolved in the water vessel 34 is supplied through the pipe 32, and the water vessel 34 is filled with the electrolyte dissolved water. When power is supplied from the power source 33 to electrodes 35 and 36 adopted for electrolysis, acid electrolytic water is generated on the anode 36 side. When a ventilation gas is continuously supplied from the pipe 38 to the anode 36 side of the water vessel 34 at a desired flow rate, a chlorine-containing gas is exhausted from an exhaust pipe 41. This chlorine-containing gas is introduced into the reaction vessel 5. On the other hand, a gas containing an organic chlorine compound is fed from a tank 1 for storing gas targeted for decomposition to the reaction vessel 5. A gas mixed in the reaction vessel causes decomposition reaction when light of a black light fluorescent lamp 4 is emitted. The gas is then exhausted from an exhaust pipe 6 connected to the reaction vessel 5.

[0019] The functional water whose residual chlorine concentration is lowered in air ventilation and an alkaline water

generated on the cathode side are exhausted from the water vessel 34 to the tank 40 through an exhaust pipe 42. The exhausted water into the tank 40 may be arranged so as to dissolve an electrolyte again, and to be supplied to the water vessel 34.

[0020] As a diaphragm, there is preferably employed an ion exchange membrane that permits irreversible movement of a positive ion (for example, Na⁺, Ca²⁺, Mg²⁺, K⁺ or the like) existing on an anode side to a cathode side without moving the electrolytic water solution on the cathode 35 and anode 37 sides to each opposite side, and permits irreversible movement of a negative ion (for example, Cl⁻, SO₄²⁻, HCO₃₋ or the like) existing in a cathode side to an anode side. That is, the ion exchange membrane is employed, thereby making it possible to efficiently generate a functional water having its properties as described later in the vicinity of the anode side.

[0021] With respect to the gas containing a chlorine gas, there has been described about air containing a chlorine gas, as a mere one example, obtainable by the step of aerating a solution containing chlorine with air, but air containing a chlorine gas naturally vaporized from a solution containing chlorine without aeration may be employed.

[0022] FIG. 4 is a schematic view showing an apparatus for decomposing an organic compound according to another embodiment. In the figure, reference numeral 45 denotes an apparatus for generating functional water as denoted by 30 shown in FIG. 3 (a detailed arrangement is not shown); in which functional water formed on the anode side of the water vessel of the functional-water generating apparatus is continuously supplied to a chlorine gas-containing gas generating vessel 51 via a pump 49 and a pipe 47 at a desired flow rate. A ventilation gas is continuously supplied to the chlorine gas-containing gas generating vessel 51 via the supply pipe 38 and the pump 39 at a desired rate. As a result, the gas containing the chlorine gas is exhausted from an exhaust pipe 53. This chlorine-containing gas is introduced into the reaction vessel 5, and then, a compound targeted for decomposition is decomposed by the above mentioned method. In addition, the functional water employed for generating the chlorine gas-containing gas is exhausted from the chlorine gas-containing gas generating vessel 51 into the tank 40. Although it is not shown, part or all of the functional water exhausted into the tank 40 is supplied to a functional-water generating apparatus 45, and the supplied water may be reused for generating a new functional water. Thus, a method for generating air containing a chlorine gas through air in a chlorine solution is capable of supplying chlorine safely, simply, and constantly without requiring preparation of a chlorine cylinder or the like.

[0023] FIG. 5 is a schematic view showing an apparatus for decomposing an organic compound. In order to obtain a chlorine gas employed for decomposition, air ventilation is carried out for a solution containing chlorine. In this embodiment, air containing a contamination gas is ventilated to a solution containing chlorine, thereby generating air containing chlorine gas and contamination gas targeted for decomposition.

[0024] That is, reference numeral 45 shown in FIG. 5 denotes a water vessel storing a chlorine solution or a functionalwater generating apparatus designated by reference numeral 30 shown in FIG. 3, wherein the chlorine solution or the functional water formed on the anode side of the water vessel of the functional-water generating apparatus are continuously supplied to a chlorine gas-containing gas generating vessel 51 at a desired flow rate by a pipe 47 and a pump 49. The gas to be ventilated in the generating vessel 51 is continuously supplied from a tank 1 for storing the contaminated gas to the generating vessel 51 at a desired flow rate via a supply pipe 38 and a pump 39. As a result, a gas containing a chlorine gas is exhausted from an exhaust pipe 53, and the gas containing chlorine is introduced into the reaction vessel 5 in a state in which the gas has already contained the gas targeted for decomposition. Thereafter, a compound targeted for decomposition is decomposed in the reaction vessel 5 in a manner similar to that in the above method. In addition, in order to produce a gas containing a chlorine gas, the functional water or the like introduced into the chlorine gas-containing gas generating vessel 51 is exhausted from the chlorine gas-containing gas generating vessel 51 to the tank 40. Further, although it is not shown, part or all of the functional water or the like that has been exhausted into the tank 40 may be reused for producing a new functional water by feeding it to a functional-water generating apparatus 45. Thus, a method for producing the air containing a chlorine gas and a contamination gas in a chlorine solution through the contamination air makes it possible to provide a simpler structure. FIG. 6 shows an example when the reaction vessel 5 and the chlorine gas-containing gas generating vessel 51 shown in FIG. 5 are integrated with each other, and the exhaust pipe 53 is removed. In this embodiment, a simpler structure can be achieved.

(Light and Light Emitting Conditions)

20

30

35

45

50

[0025] The light to be emitted to a mixture gas of a gas targeted for decomposition and a gas containing a chlorine gas, is of 300 to 500 nm in wavelength, and in particular, 350 to 450 nm in wavelength. In addition, it is preferable from the viewpoint of decomposition efficiency that light emitting intensity is within a range from $10 \,\mu\text{W/cm}^2$ to $10 \,\text{mW/cm}^2$, and in particular, is within a range from $50 \,\mu\text{W/cm}^2$ to $5 \,\text{mW/cm}^2$. For example, in a light source having a peak at a wavelength 365 nm, practically sufficient decomposition advances at an intensity of several hundreds of $\mu\text{W/cm}^2$ (measured between 300 nm and 400 nm). As a light source of such light, natural light (for example, sunlight or the like) or artificial light (mercury lamp, black light, color fluorescent lamp (blue) or the like) may be employed.

[0026] Light may be emitted directly from the inside of the reaction vessel to a mixture gas of ethylene chloride and

chlorine or may be emitted from the outside via the reaction vessel container. Any shape of the reaction vessel may be employed, for example, there may be employed the shape of a reaction vessel in which the periphery of a cylindrical light source is spirally covered with a transparent tube such as glass tube, the inside of which a mixture gas of the gas targeted for decomposition and chlorine passes through. In the present embodiment using chlorine, there is no need for employing ultraviolet rays of nearly 250 nm or less in wavelength that greatly affect a human body, thus making it possible to use a reaction vessel made of glass or plastics or the like.

[0027] In addition, in a wavelength region (100 to 280 nm) of emitted light belonging to so-called UV-C in which decomposition of an organic chlorine compound due to light emission is conventionally known also, decomposition is promoted by adding chlorine as described above.

[0028] In a site where at least one of soil and groundwater contaminated with an aliphatic hydrocarbon halide compound is purified, the contaminants are recollected by extracting from the soil or the water or by pumping out the contaminated water and aerating the water. Thus, it is very easy to combine such purifying system and a photo-decomposition system through addition of chlorine.

[0029] A contact between chlorine and a gaseous aliphatic hydrocarbon halide compound may be achieved under a normal temperature and pressure without requiring specific facilities or environment. Chlorine and gaseous aliphatic hydrocarbon halide compound may be merely ventilated under light emission.

(Post-treatment of Decomposed Gas)

20

30

35

45

50

[0030] Hereinafter, another embodiment of a method for decomposing a gaseous aliphatic hydrocarbon halide compound according to the present invention will be described with reference to FIG. 8.

[0031] The apparatus shown in FIG. 8 is different from that shown in FIG. 1 to FIG. 6 in that it comprises means for removing a decomposition product or residual chlorine gas contained in a gas after a gaseous aliphatic hydrocarbon halide compound to be decomposed with a chlorine gas has reacted under light emission in the reaction vessel 5, and further, decomposing it. Specifically, the gas exhausted from the reaction vessel 5 through the exhaust pipe 6 is introduced into a treatment tank 8. The treatment tank 8 contains a liquid which reacts with the decomposition products or chlorine gas in the gas, or a liquid which dissolves the decomposition products or chlorine gas in the gas. The liquid in the treatment tank 8 is aerated with the gas exhausted from the reaction vessel 5. In case that the gaseous compound to be decomposed is trichloroethylene, as a by-product or decomposition product such as dichloroacetyl chloride, dichloroacetic acid etc. are produced and the exhaust from the reaction vessel 5 may contain these decomposition products. Further, the exhaust may contain an unreacted chlorine gas. The exhaust in which at least one of the decomposition product(s) and the unreacted chlorine gas is contained is purified by aerating water with the exhaust since almost all the dichloroacetyl chloride, dichloroacetic acid and a chloride gas in the exhaust are dissolved in the water. By applying such a treatment to the exhaust, it is purified such that it can be discharged to environment. In addition, as a liquid to be contained in the treatment tank, alkaline water solution, for example, water solution of sodium hydroxide or calcium carbonate or the like as well as water can be preferably employed. Alternatively, alkaline water produced by electrolysis of water containing electrolyte, for example, (hereinafter, simply referred to as alkaline water) may be employed as a trap of the reacted product or chlorine gas in the air exhaust. In particular, when air seasoning of an electrolytic water is employed as a manufacturing process of gas containing chlorine gas, alkaline water itself is generated. Utilizing this alkaline water in post-treatment process can be a particularly preferred embodiment from the viewpoint of efficient use of resources.

[0032] Further, the liquid in the treatment tank 8 in which these decomposition product and chlorine gas are treated is introduced into a microorganism vessel 9 where the decomposition product may be decomposed in contact with microorganisms being capable of decomposing halo acid, for example. The decomposition product is almost or totally decomposed through this process, and thus, the decomposing apparatus and method according to the present invention is environment-friendly, and is superior to any other one.

[0033] Although any or all of the microorganisms may be employed as far as they decompose a decomposition product, active sludge or soil microorganisms can be utilized. In the case where a decomposition product is a halo acid, for example, dichloro acetic acid, the product is known to be decomposed in an ordinary active-sludge vessel. In the case where treatment water contains a dichloro acetic acid, the treatment water is introduced into the active-sludge vessel, making it possible to provide a process for treating microorganisms of the treatment water. In addition, the inventors verified that trichloro acetic acid could be decomposed when treatment water containing trichloro acetic acid being a decomposition product is introduced in the active-sludge vessel. As described above, dichloro acetic acid is known to be easily decomposed by aerobic microorganisms. As an example of microorganisms isolated and identified, Xanthobactor autotorophicus GJ10 or the like disclosed by Heinz, U and Rehm, H-J et al. in Applied Microbiology and Biotechnology, Vol. 40, pages 158 to 164 can be utilized in this process. Canon found out Renobactor sp. Strain AC FERM BP-5353 as a microorganism having a capability of decomposing halo acid such as dichloro acetic acid or trichloro acetic acid extremely efficiently, a detailed description of which was disclosed in Japanese Patent Application

Laid-Open No. 8-140665. This microorganism is one of the microorganisms that can be very preferably employed in this process. Micrological properties of FERM BP-5353 are shown below according to an identification criterion: Bergey's Manual (1984).

5 A. Morphological properties

10

15

20

30

35

40

45

50

Gram dyeing: Negative

Cell size and shape: C-shaped and/or S-shaped Bacillus in 1.0 to 2.0 μm in length and 0.2 to 0.5 μm in width

Maneuverability: None Color of colony: White to ivory

B. Growth state in various culture mediums

BHIA: Good in growth

MacConkey: Defective in growth

C. Proper temperature up to growth: 25 to 35°C

D. Physiological properties

Discrimination between "aerobic" and "anaerobic": Aerobic

TSI (slant/butt): Alkali/alkali, H2 S (-)

Oxydase: Positive Catalase: Positive

As has been described above, according to various embodiments of the present invention, a chlorine gas and a gaseous aliphatic hydrocarbon halide compound can be decomposed in contact with each other under a normal temperature, a normal pressure, and light emission; and substances causing environmental contamination can be efficiently decomposed without requiring specific facilities or the like.

[0034] Water or the like is aerated by employing a gas obtained through a decomposing process, thereby making it possible to almost remove a decomposition product or an unreacted chlorine gas or the like that may be contained in the gas from the gas, and bringing about a particularly superior effect in environmental purification. Further, when the aerated water or the like contains the decomposition product, the water is brought into contact with microorganisms or introduced into active sludge vessel, whereby the decomposition product can be made almost totally harmless, an aliphatic hydrocarbon halide compound can be decomposed more significantly, and environment can be purified more significantly.

[0035] Hereinafter, the present invention will be described in detail by way of embodiments without being limited thereto.

(Embodiment 1)

Photolysis Decomposition of Trichloroethylene (TCE) Due to Addition of Chlorine

[0036] A plurality of glass vial bottle of 27.5 ml in capacitance were provided, and each glass vial bottle was sealed using a butyl rubber cap lined with Teflon and an aluminum seal. Next, a TCE gas was added through a butyl rubber plug by a gas tight syringe so that the TCE gas concentration in each glass vial bottle becomes 250 ppm. Further, a chlorine gas was added through the butyl rubber plug by a gas tight syringe so that the chlorine gas concentration in each glass vial bottle becomes 100 ppm, and then, the emissions of light of a black light fluorescent lamp (brand name: FL10BLB; available from Toshiba Corporation, 10W) at an emission intensity of 200 μW/cm² were defined as sample group A. The light emission intensity was measured by a digital ultraviolet-ray intensity meter (Lutron, UVA-365). Samples in which no light was emitted as a control experiment were defined as sample group B; the emissions of the same light without adding chlorine was defined as sample group C; and samples in which no chlorine was added, and no light emission was carried out were defined as sample group D. A change with an elapse of time for the TCE concentration of sample groups A to D was measured. A gas phase of a glass vial bottle was sampled by a gas tight syringe, and then, the TCE concentration was measured using a gas chromatography (GC-14B with FID detector available from Shimadzu Corporation. As a column, DB-624 available from J & W was used.). As a result, sample group A was decomposed by 99.8% 5 minutes after light emission had been started, and was below a detectable limit after 10 minutes. At this time, in the gas chromatography, a peak of tetrachloroethylene (PCE) was not monitored, and it was observed that TCE is not converted into PCE. On the other hand, in sample group B, no decomposition of TCE was

observed. Thereafter, although the TCE concentration was measured for a total 5 hours by one hour, no decomposition of TCE was observed during this period. In sample group C, an only decrease in TCE concentration of 9.7% was observed for 3 hours. In sample group D, no TCE decomposition was observed.

[0037] Hence, it was found that TCE can be decomposed by addition of a chlorine gas to a gas targeted for decomposition and light emission. In addition, it was verified that TCE can be decomposed for a different chlorine concentration and light intensity.

(Embodiment 2)

Photolysis of Tetrachloroethylene Due to Addition of Chlorine

[0038] PCE decomposition was evaluated in the same manner as that in Embodiment 1 except that a gas targeted for decomposition was replaced with tetrachloroethylene (PCE), and an initial concentration was changed. PCE was added to a glass vial bottle by a gas tight syringe so that an initial PCE concentration becomes 80 ppm; a chlorine gas was further added to the glass vial bottle by the gas tight syringe so that the chlorine gas concentration in the glass vial bottle becomes 100 ppm, and then, the light of black light lamp was emitted in the same manner as that in Embodiment 1. When the PCE concentration was obtained by gas chromatography after 5 minutes had been elapsed after black light emission, 99.8% was decomposed. After 10 minutes, the concentration was below the detectable limit. At this time, no TCE peak was observed.

[0039] In control experiment using only light, PCE decomposition was several percent for one hour, and it was verified that decomposition does not occur by mere addition of chlorine without light emission. That is, it was verified that decomposition occurs due to addition of chlorine under light emission. Further, when PCE decomposition was evaluated for conditions with different chlorine and PCE concentration, the concentration of PCE with an elapse of time was monitored to have been lowered, and photolysis of PCE due to addition of chlorine was verified.

(Embodiment 3)

20

30

35

40

45

Photolysis of Re-added Trichloroethylene Due to Addition of Chlorine and Light Emission

[0040] A plurality of glass vial bottles of 27.5 ml in capacitance were provided, and were sealed by a butyl rubber plug lined with Teflon and an aluminum seal. Then, a chlorine gas was added to each glass vial bottle by a gas tight syringe through the butyl rubber plug so that the chlorine concentration in each glass vial bottle becomes 120 ppm, and a TCE gas of 250 ppm was further added to each glass vial bottle by the gas tight syringe through the butyl rubber plug. The light of a black light fluorescent lamp (brand name: FL10BLB; available from Toshiba Corporation, 10W) was emitted to these vial bottles for 30 minutes at an emission intensity of 200 μ W/cm², and a change in TCE concentration with an elapse of time was observed. A gas phase of a glass vial bottle was sampled by a gas tight syringe, and then, the TCE concentration in the glass vial bottle was measured using gas chromatography (brand name: GC-14B FID with detector available from Shimadzu Corporation. As a column, a brand name DB-624 available from J & W was used.). The TCE concentration was below the detectable limit 30 minutes after light emission had been started. The TCE gas was added to this glass vial bottle through the butyl rubber plug by the gas tight syringe so that the TCE concentration becomes 250 ppm again, light emission was carried out, and the TCE concentration was measured 30 minutes after the light emission had been started. As a result, the concentration was below the detectable limit. A TCE gas was added again to this glass vial bottle by the gas tight syringe through the butyl rubber plug so that the TCE concentration becomes 250 ppm, and light emission was continuously performed. As a result, the TCE concentration was below the detectable limit again 30 minutes after the light emission had been started. Consequently, it was found that re-added trichloroethylene can be decomposed without adding chlorine again.

(Embodiment 4)

50 Photolysis of a Mixture of Trichloroethylene and Tetrachloroethylene Due to Addition of Chlorine

[0041] A mixture gas of trichloroethylene and tetrachloroethylene was targeted for decomposition, and decomposition experiment was carried out in the same manner as that Embodiment 1 except that an initial concentration was set as follows: That is, a TCE gas was added by a gas tight syringe through a butyl rubber plug so that the TCE gas concentration in the glass vial bottle becomes 550 ppm, and the PCE gas concentration becomes 150 ppm. Further, a chlorine gas was added by a gas tight syringe through the butyl rubber plug so that the chlorine gas concentration in the glass vial bottle becomes 100 ppm, and then, was subjected to sun light and left for 0.5 hour. The light emission intensity was 0.2 to 0.7 mW/cm². Next, the PCE and TCE concentrations in the glass vial bottle were measured. A gas phase

portion of the glass vial bottle was sampled by the gas tight syringe, and then, the TCE and PCE concentrations at the gas phase portion in the glass vial bottle were measured using gas chromatography (GC-14B with FID detector available from Shimadzu Corporation. As a column, DB-624 available from J & W was used.)

[0042] The results were below the detectable limit for TCE and PCE.

(Embodiment 5)

Wavelength of Light Which Affects Photolysis of Trichloroethylene

[0043] First, a plurality of glass vial bottles of 27 ml in capacitance were provided, and were sealed with a butyl rubber plug lined with Teflon and an aluminum seal. A TCE gas was added to all glass vial bottles by a gas tight syringe through a butyl rubber plug so that the TCE gas concentration in the glass vial bottle becomes 300 ppm, and the chlorine concentration becomes 50 ppm. Next, the glass vial bottles each was covered with various filters having their filtering properties of 280 nm, 370 nm, 440 nm, or 540 nm (brand name: UTF-50S-28U, SCF-50-37L, SCF-50-44L, and SCF-50-54; available from Siguma Optics and Machinery Co., Ltd), and then, these vial bottles were subjected to direct sun light. The glass vial bottles do not transmit light of 300 nm or less. After 15 minutes, a gas phase portion of the glass vial bottle was sampled by the gas tight syringe, and then the TCE concentration of the gas phase portion in the glass vial bottle was measured using gas chromatography (GC-14B with FID detector available from Shimadzu Corporation. As a column, DB-624 available from J & W was used.). The result is shown in Table 1 below.

20

15

5

25

Table 1

Wavelength area (nm)	Decomposition rate (%)			
280 - 370	97.5			
370 - 440	99.2			
440 - 540	15.7			
540 -	5.3			

[0044] As evident from the foregoing result, it was found to be effective when the wavelength of light to be emitted is 300 to 550 nm, and in particular, 350 to 450 nm.

(Embodiment 6)

³⁵ Effect of Chlorine Concentration upon Photolysis of Trichloroethylene

[0045] A plurality of glass vial bottles of 27.5 ml in capacitance were provided, and were sealed with a butyl rubber plug lined with Teflon and an aluminum seal. Next, a TCE gas was added to each glass vial bottle by a gas tight syringe through the butyl rubber plug so that the TCE gas concentration in the glass vial bottle becomes 276 ppm. Then, a chlorine gas was added by the gas tight syringe through the butyl rubber plug so that the chlorine gas concentration in each glass vial bottle becomes 8, 15, 30, 70, or 120 ppm. For control, samples in which no chlorine was added (chlorine concentration: 0 ppm) were provided. The light of a black light fluorescent lamp (brand name: FL10BLB; available from Toshiba Corporation, 10 W) was emitted to these vial bottles using an emission intensity of 200 to 300 μ W/cm². The gas phase of each glass vial bottle was sampled by the gas tight syringe 2.5 minutes, 5 minutes, and 45 minutes after the light emission had been started; and the residual TCE concentration was measured by gas chromatography (GC-14B with FID detector available from Shimadzu Corporation. As a column, DB-624 available from J & W was used.). The result is shown in Table 2 below.

50

40

45

Table 2

Chlorine concentration (ppm)	Emission time		
	2.5 minutes	5 minutes	45 minutes
0	27/dipm	2 7 ∕ ∌ m	276 ppm
8	266	263	250
15	248	202	180
30	200	144	129

Table 2 (continued)

Chlorine concentration (ppm)	Emission time		
	2.5 minutes	5 minutes	45 minutes
70	ND*	0.8	NPD*
120	0.3	NPD	-

^{*} ND: No data, NPD: Below detectable limit

(Embodiment 7)

5

10

25

30

35

40

45

50

55

Photolysis of a Mixture of Trichloroethylene and Tetrachloroethylene Due to Addition of Chlorine

[0046] A glass vial bottle of 27.5 ml in capacitance was sealed with a butyl rubber plug lined with Teflon and an aluminum seal. Next, a TCE gas was added by a gas tight syringe through the butyl rubber plug so that the TCE gas concentration in the glass vial bottle becomes 2760 ppm and the PCE gas concentration becomes 680 ppm. Further, a chlorine gas was added by the gas tight syringe through the butyl rubber plug so that the chlorine gas concentration in the glass vial bottle becomes 250 ppm, and then, the light of a black light fluorescent lamp (brand name: FL10BLB; available from Toshiba Corporation, 10 W) was emitted at an emission intensity of 200 to 300 μ W/cm² for 15 minutes. A gas phase portion of the glass vial bottle were sampled by a gas tight syringe, and then, the TCE and PCE concentrations of the gas phase portion in the glass vial bottle were measured using gas chromatography (GC-14B with FID detector available from Shimadzu Corporation. As a column, the DB-624 available from J & W was used.).

[0047] After 15-minute light emission, when the TCE and PCE concentrations were measured, the TCE concentration was 0.17 ppm, and the PCE was below the detectable limit.

(Embodiment 8)

Photolysis of Dichloromethane Due to Addition of Chlorine

[0048] A compound targeted for decomposition was replaced with dichloromethane, and sample group A in which the light of a black light fluorescent lamp (brand name: FL10BLB; available from Toshiba Corporation, 10 W) was emitted at an emission intensity of 200 µW/cm² was provided in the same manner as that in Embodiment 1 except that an initial concentration was set to 1700 ppm. There were defined sample group B in which no light was emitted as a control experiment; sample group C in which chlorine was not added, but light was emitted; sample group D in which no chlorine was added, and no light was emitted; and sample group E in which light was emitted using a low insect enticement fluorescent lamp having cut a wavelength of 450 nm or less (brand name: FLR40S-Y-NU/M; available from Toshiba Corporation, 40 W) in place of emission of the black light fluorescent lamp in sample group A. Gas phases of the glass vial bottles of the sample groups A to E were sampled by a gas tight syringe, and a concentration of dichloromethane gas was measured by a gas chromatography (GC-14B with FID detector available from Shimadzu Corporation. As a column, DB-624 available from J & W was used.). As a result, sample group A was decomposed by 99.8 % 7 minutes after light emission had been started, and was below a detectable limit after 10 minutes. At this time, a peak of trichloromethane and tetrachloromethane was not monitored, and there was no conversion to trichloromethane and tetrachloromethane. On the other hand, no decomposition was observed in sample group B. Thereafter, measurement was carried out for 5 hours by one hour each, but no decomposition was observed during this period. In addition, in sample group C in which only light was emitted, a decrease of 7.7 % in dichloromethane concentration was observed in 3 hours. In sample group E also, some % of decrease was observed. In addition, in sample group D, no decomposition was observed.

[0049] Consequently, it was found that dichloromethane can be completely decomposed by addition of chlorine and light emission. In addition, it was verified that dichloromethane can be decomposed for a different chlorine concentration and light intensity.

(Embodiment 9)

Photolysis of Trichloromethane (Chloroform) Due to Addition of Chlorine

[0050] A compound targeted for decomposition was replaced with trichloromethane (chloroform), and decomposition experiment was carried out in the same manner as that in Embodiment 8 except that an initial concentration was set

to 800 ppm. When a chloroform concentration was obtained by gas chromatography 5 minutes after light emission, the concentration was below a detectable limit after 15 minutes. At this time, no other chloride methane peak was observed.

[0051] In a control experiment using only light, decomposition of chloroform was some % for one hour, and it was verified that decomposition does not occur only due to addition of chlorine without emitting light. That is, it was verified that decomposition occurs due to addition of chlorine under light emission. Further, when decomposition was evaluated for a condition in which the chlorine concentration and chloroform concentration were different from each other, all of the concentrations was monitored to have been lowered with an elapse of time, and photolysis of chloroform due to addition of chlorine was verified.

(Embodiment 10)

10

20

30

40

45

50

55

Photolysis of Re-added Dichloromethane Due to Addition of Chlorine and Light Emission

[0052] A glass vial bottle of 27.5 ml in capacitance was sealed with butyl rubber plug lined by Teflon and an aluminum seal, and then, a chlorine gas was added into a glass vial bottle by a gas tight syringe through the butyl rubber plug so that the chlorine concentration in the glass vial bottle becomes 120 ppm, and further, a dichloromethane gas of 1000 ppm was added into the glass vial bottle by a gas tight syringe through the butyl rubber plug. The light of the black light fluorescent lamp (brand name: FL10BLB; available from Toshiba Corporation, 10 W) was emitted to the vial bottle at an emission intensity of 200 μ W/cm² for 30 minutes.

[0053] A gas phase of a glass vial bottle was sampled by a gas tight syringe, and the concentration of dichloromethane in the glass vial bottle was measured by gas chromatography (brand name: GC-14B (with FID detector); available from Shimadzu Corporation. As a column, brand name DB-624 available from J & W was used.). 30 minutes after light emission had been started, the dichloromethane concentration was below a detectable limit. A dichloromethane gas was further added again to a glass vial bottle by a gas tight syringe through the butyl rubber plug so that the dichloromethane concentration is 100 ppm, and light emission was continuously performed again. 30 minutes after light emission had been started, the dichloromethane concentration was below a detectable limit again, A dichloromethane gas was further added again to a glass vial bottle by a gas tight syringe through the butyl rubber plug so that the dichloromethane concentration is 1000 ppm, and light emission was continuously performed again. After 30 minutes, the dichloromethane concentration was below the detectable limit. Thus, it was found that the re-added dichloromethane is well decomposed without re-adding chlorine.

(Embodiment 11)

Photolysis of a Mixture of Dichloromethane and Trichloromethane Due to Addition of Chlorine

[0054] A glass vial bottle of 27.5 ml in capacitance was sealed with a butyl rubber plug with Teflon liner and an aluminum seal. Next, a chloroform gas was added by a gas tight syringe through the butyl rubber plug so that the dichloromethane gas in the glass vial bottle is 2000 ppm and the chloroform gas is 3000 ppm. Further, a chlorine gas was added by the gas tight syringe through the butyl rubber plug so that the chlorine gas concentration in the glass vial bottle is 200 ppm, and then, the light of the black light fluorescent lamp (brand name: FL10BLB; available from Toshiba Corporation,, 10 W) was emitted at an emission intensity of 200 to 300 μ W/cm² for 40 minutes. The gas in the glass vial bottle was sampled by the gas tight syringe, and the concentration of dichloromethane and chloroform in the glass vial bottle was measured by gas chromatography (GC-14B with FID detector available from Shimadzu Corporation. As a column, DB-624 available from J & W was used.).

[0055] After 40-minute light emission, when the concentrations of dichloromethane and chloroform were measured, both of them were below the detectable limit.

(Embodiment 12)

Photolysis of cis-1,2-dichloroethylene Due to Addition of Chlorine

[0056] Sample groups A to E were provided in the same manner as that in Embodiment 8 except that a compound targeted for decomposition was replaced with cis-1,2-dichloroethylene, and decomposition experiment of cis-1,2-dichloroethylene was carried out. As a result, sample group A was decomposed by 99.8 % 7 minutes after light emission had been started, and was below a detectable limit after 10 minutes. At this time, a peak of trichloroethylene and tetrachloroethylene was not monitored, and there was no conversion to trichloroethylene and tetrachloroethylene. On the other hand, no decomposition was verified in sample group B. Thereafter, measurement was carried out for 5

hours by one hour each, but no decomposition was verified during this period. In sample group C, a decrease of 7.7% in cis-1,2-dichloroethylene concentration was observed for 3 hours. Also in sample group E, some % of decrease was observed. In addition, in sample group D, no decomposition was observed. In this manner, it was found that cis-1,2-dichloroethylene can be completely decomposed by addition of chlorine gas and light emission. In addition, it was verified that cis-1,2-dichloroethylene can be decomposed for a different chlorine concentration and light intensity.

(Embodiment 13)

10

20

30

35

50

Photolysis of 1,1-dichloroethylene Due to Addition of Chlorine

[0057] In the same manner as that in Embodiment 12, decomposition of 1,1-dichloroethylene was evaluated. 1,1-dichloroethylene was added into a glass vial bottle by a gas tight syringe so that an initial 1,1-dichloroethylene concentration is 800 ppm. Further, chlorine was added into the glass vial bottle by the gas tight syringe so that the chlorine gas concentration in the glass vial bottle is 100 ppm, and then, a black light beam was emitted in the same manner as that in Embodiment 12. When the 1,1-dichloroethylene concentration was obtained by gas chromatography 5 minutes after light emission, the concentration was below a detectable limit after 15 minutes. In addition, at this time, no other peak of dichloroethylene was observed.

[0058] In a control experiment using only light, decomposition of 1,1-dichloroethylene was several percent for one hour, and it was verified that decomposition does not occur due to addition of chlorine without emitting light. That is, it was verified that decomposition occurs due to addition of chlorine under light emission. Further, when decomposition was evaluated for conditions in which the chlorine concentration and 1,1-dichloroethylene concentration are different from each other, all of the concentrations were monitored to have been lowered with an elapse of time, and photolysis of 1,1-dichloroethylene due to addition of chlorine was verified.

5 (Embodiment 14)

Photolysis of trans-1,2-dichloroethylene Due to Addition of Chlorine

[0059] In the same manner as that in Embodiment 12, decomposition of trans-1,2-dichloroethylene was evaluated. Trans-1,2-dichloroethylene was added into a glass vial bottle by a gas tight syringe so that an initial trans-1,2-dichloroethylene concentration is 800 ppm, and further, chlorine was added into the glass vial bottle by the gas tight syringe so that the chlorine gas concentration in the glass vial bottle is 100 ppm. Thereafter, a black light beam was emitted in the same manner as that in Embodiment 12. When the trans-1,2-dichloroethylene concentration was obtained by gas chromatography 5 minutes after light emission, the concentration was below a detectable limit after 15 minutes. In addition, at this time, no other peak of dichloroethylene was observed.

[0060] In a control experiment using only light, decomposition of trans-1,2-dichloroethylene was several percent for one hour, and it was verified that decomposition does not occur due to addition of chlorine without emitting light. That is, it was verified that decomposition occurs due to addition of chlorine under light emission. Further, when decomposition was evaluated for a condition in which the chlorine concentration and trans-1,2-dichloroethylene concentration are different from each other, all of the concentrations were monitored to have been lowered with an elapse of time, and photolysis of trans-1,2-dichloroethylene due to addition of chlorine was verified.

(Embodiment 15)

Photolysis of Re-added cis-1,2-dichloroethylene Due to Addition of Chlorine and Light Emission

[0061] A chlorine gas was sealed in a glass vial bottle of 27.5 ml in capacitance with a butyl rubber plug with Teflon liner and an aluminum seal, and then, the chlorine gas was added into the glass vial bottle by a gas tight syringe through the butyl rubber plug so that the chlorine concentration in the glass vial bottle is 120 ppm. Further, a cis-1,2-dichlorethylene gas of 1000 ppm was added into the glass vial bottle by the gas tight syringe through the butyl rubber plug. The light of a black light fluorescent lamp (brand name: FL10BLB; available from Toshiba Corporation, 10 W) was emitted to this vial bottle at an emission intensity of 200 μ W/cm² for 30 minutes.

[0062] A gas phase of the glass vial bottle was sampled by the gas tight syringe, and the concentration of cis-1,2-dichloroethylene in the glass vial bottle was measured by gas chromatography (brand name: GC-14B with FID detector available from Shimadzu Corporation. As a column, the brand name DB-624 available from J & W was used.). 30 minutes after light emission had been started, the concentration of cis-1,2-dichloroethylene was below a detectable limit. A cis-1,2-dichloroethylene gas was added again into the glass vial bottle by gas tight syringe through the butyl rubber plug so that the cis-1,2-dichloroethylene concentration is 100 ppm again, and light emission was continuously

performed. 30 minutes after light emission had been started, the cis-1,2-dichloroethylene concentration was below a detectable limit again. A cis-1,2-dichloroethylene gas was further added again into the glass vial bottle by the gas tight syringe through the butyl rubber plug so that the cis-1,2-dichloroethylene concentration is 1000 ppm, and light emission was continuously performed. After 30 minutes, the concentration of cis-1,2-dichloroethylene was below a detectable limit. Thus, it was found that the re-added cis-1,2-dichloroethylene is well decomposed without re-adding chlorine.

(Embodiment 16)

10

20

30

35

40

45

50

Photolysis of Ethylene Mixture of cis-1,2-dichloroethylene, trans-1,2-dichloroethylene, and 1,1-dichloroethylene Due to Addition of Chlorine

[0063] A glass vial bottle of 27.5 ml in capacitance was sealed with a butyl rubber plug lined with Teflon and an aluminum seal. Next, ethylene gases were added by a gas tight syringe through a butyl rubber plug so that the concentrations of cis-1,2-dichloroethylene and trans-1,2-dichloroethylene gas in the glass vial bottle are 2000 ppm, and the concentration of 1,1-dichloroethylen gas is 3000 ppm. Further, a chlorine gas was added by gas tight syringe through the butyl rubber plug so that the chlorine gas concentration in the glass vial bottle is 200 ppm, and then, the light of a black light fluorescent lamp (brand name: FL10BLB; available from Toshiba Corporation, 10 W) was emitted at an emission light quantity of 200 to 300 µW/cm² for 40 minutes. The gas in the glass vial bottle was sampled by the gas tight syringe, and the concentrations of cis-1,2-dichloroethylene, trans-1,2-dichloroethylene, and 1,1-dichloroethylene, ylene in the glass bial bottle were measured by gas chromatography (GC-14B with FID detector available from Shimadzu Corporation. As a column, DB-624 available from J & W was used.). After 40-minute light emission, when the concentrations of cis-1,2-dichloroethylene, trans-1,2-dichloroethylene, and 1,1-dichloroethylene were measured, all of them were below a detectable limit.

(Embodiment 17)

[0064] A decomposition experiment was carried out using a decomposing apparatus shown in FIG. 1.

Reference numeral 1 denotes an apparatus for supplying a gas targeted for decomposition; and reference numeral 2 denotes a chlorine cylinder. Chlorine is added to a contamination gas at a predetermined concentration by gas mixing means designated by reference numeral 3. The mixture gas having chlorine added therein is guided to a reaction vessel 5, and light is emitted to the mixture gas for a desired time period by light emitting means designated by reference numeral 4. The decomposed gas is exhausted from an exhaust pipe 6. The reaction vessel 5 has a capacitance of about 1200 ml, where a gas containing 700 ppm of trichloroethylene (TCE) was fed at 100 ml/min using a gas supplying apparatus 1 (standard gas generating apparatus, GasTech, PD-1B) and the gas mixing means 3. At the same time, a gas containing chlorine was fed to the reaction vessel 5 using the chlorine cylinder 2 and gas mixing means 3, and the chlorine concentration at an entrance of the reaction vessel 5 was set to 100-200 ppm. At this time, a very small amount of chlorine was added, and thus, a total flow rate of gas to be supplied to the reaction vessel 5 did not exceed 120 ml/min. The light of the black light fluorescent lamp 4 (brand name: FL10BLB; available from Toshiba Corporation, 10 W) was emitted from the inside of a reaction pipe. The light emission intensity was 0.3 to 0.5 mW/cm². When the TCE concentration of gas to be exhausted from the exhaust pipe 6 connected to the reaction pipe was measured by gas chromatography (GC-14B with FID detector available from Shimadzu Corporation. As a column, DB-624 available from J & W was used), 99.5% or more of the gas was found to have been decomposed. When decomposition was evaluated by causing operation at a different chlorine concentration and at a different flow rate, all of the concentrations were observed to have been lowered either. From the foregoing, it was found that TCE can be decomposed by mixing a gas containing chlorine and a TCE gas with each other using the above apparatus, and performing light emission. In addition, it was verified that TCE can be decomposed for a different light intensity.

(Embodiment 18)

[0066] A functional water was prepared using a strongly acidic functional-water generating apparatus (brand name: strong electrolytic water generator (Model FW-200); available from Amano Co., Ltd.). A diaphragm is arranged between an anode and a cathode. This apparatus is employed, and the electrolytic concentration and electrolyzing time of water to be electrolyzed was variously changed. The resultant pH of an acidic, functional water obtained on the anode side and an oxidation-reduction potential were measured by a pH meter (TCX-90i and KP900-2N available from Toko Chem-55 icals Laboratory) and a conductivity meter (TCX-90i and KM900-2N available from Toko Chemicals Laboratory), and the chlorine concentration was measured by a chlorine test paper (AdvanTech). As a result, the pH of this functional water was changed to 1.0 to 4.0, the oxidation-reduction potential was changed to 800 to 1500 mV, and the chlorine concentration was changed to 5 to 150 mg/l depending on the concentration of electrolyzing sodium chloride (the

standard concentration is 1000 mg/l); an electrolytic current value; and an electrolytic time. In this embodiment, operation was made under conditions in which the functional water of 2.1 in pH, 1150 mV in oxidization and reduction potential, and 64 mg/l in residual chlorine concentration. In operation, after air had been ventilated on an anode side as shown in FIG. 3, and the chlorine concentration of the gas from the anode side was measured by a gas-detector tube, the concentration was 100 to 200 ppm. The gas containing chlorine was introduced into the reaction pipe 5. The reaction pipe has a capacitance of 1200 ml, where a gas containing trichloroethylene (TCE) of 700 ppm was fed at 100 ml/min from tank 1 for storing gas targeted for decomposition (standard gas generating apparatus, GasTech, PD-1B). The light of a black light fluorescent lamp 4 (brand name: FL10BLB; available from Toshiba Corporation, 10 W) was emitted from the inside of the reaction pipe. The emission intensity was 0.3 to 0.5 mW/cm². The TCE concentration of gas to be exhausted from the exhaust pipe 6 connected to the reaction pipe was measured by gas chromatography (GC-14B with FID detector available from Shimadzu Corporation. As a column, DB-624 available from J & W was used.). As a result, 99.5% or more of the gas was found to have been decomposed. In addition, when the above apparatus was operated under conditions in which the pH and residual chlorine are different from any other, and decomposition was evaluated, all of the concentrations were observed to have been lowered. Consequently, it was found that the gas obtained by applying air ventilation and air seasoning to the functional water liquid using the above apparatus is mixed with the TCE gas, and light emission is performed, thereby making it possible to decompose TCE. In addition, it was verified that TCE can be decomposed for a different light intensity.

(Embodiment 19)

10

20

30

35

40

45

50

55

[0067] In a water solution in which pure water was prepared so that a hydrochloric acid is 0.001 to 0.1 N; sodium chloride is 0.005 to 0.02 N; and sodium hypochlorite is 0.0001 to 0.01 M, the pH, oxidation-reduction potential, and residual chlorine concentration were measured. As a result, the pH was changed to 1.0 to 4.0, the oxidization and reduction potential was 800 to 1500 mV, and the residual chlorine concentration was changed to 5 to 150 mg/l. Here, when hydrochloric acid was 0.006 N, sodium chloride was 0.014 N, and sodium hypochlorite was 0.002 M, the pH was 2.3, the oxidization and reduction potential was 1180 mV, and the residual chlorine concentration was 105 mg/l, and this solution was served to experiment. This solution was supplied to a water vessel 22 shown in FIG. 2, and a pump 24 was driven at 80 ml/min. When the chlorine concentration of gas generated from the exhaust pipe 23 was measured by the gas-detector pipe, it was 100-200 ppm. The gas containing chlorine was introduced into the reaction vessel 5. The reaction vessel has a capacitance of about 1200 ml, where a gas containing trichloroethylene (TCE) of 700 ppm was fed from a gas tank 1 (standard gas generating apparatus, GasTech, PD-1B) at 100 ml/min. The lights of three black light fluorescent lamps 4 (brand name: FL10BLB; available from Toshiba Corporation, 10 W) were transversely emitted to the reaction pipe. The emission intensity was 0.3 to 0.5 mW/cm². The TCE concentration of gas to be exhausted from the exhaust pipe 6 connected to the reaction pipe was measured by gas chromatography (GC-14B with FID detector available from Shimadzu Corporation. As a column, DB-624 available from J & W was used.). As a result, it was found that 99.5 % or more of the gas is decomposed. In addition, when a solution in which the pH and residual chlorine are different from any other was prepared, and decomposition was evaluated, all of the concentrations were observed to have been lowered with an elapse of time. Therefore, the gas obtained by applying air ventilation and air seasoning to the above synthetic solution was mixed with the TCE gas, and light emission was carried out, thereby making it possible to decompose the TCE. In addition, it was verified that TCE can be decomposed for a different light intensity.

(Embodiment 20)

[0068] With respect to a water solution in which pure water was prepared so that sulfuric acid is 0.006 N, and sodium hypochlorite is 0.002 M, the pH, oxidization and reduction potential, and residual chlorine concentration were measured. As a result, the pH was 2.0, the oxidization and reduction potential was 1200 mV, and the residual chlorine concentration was 120 mg/l. Experiment was carried out in the same manner as that in Embodiment 19 except that this solution was employed. As a result, it was found that 99.5% or more of the TCE is decomposed. In addition, when a solution in which the pH and residual chlorine are different from any other was prepared, and was evaluated, all of the concentrations were observed to have been lowered with an elapse of time. In this manner, it was found that the gas obtained by applying air ventilation and air seasoning to the above synthetic solution was mixed with the TCE gas, and light emission was carried out, thereby making it possible to decompose TCE. In addition, it was verified that TCE can be decomposed for a different light intensity.

(Embodiment 21)

[0069] As a weak acid water powder generating agent, the brand name, Xynothane 21X (available from Clean Chem-

icals Co., Ltd.) was employed. The xynothane 21X is commercially available for sterilization , and the main component is $N_3C_3O_3NaCl_2$. The Xynothane 21X was dissolved in city water at a rate of 175 mg/l. At this time, the pH was 4.9, the oxidization and reduction potential was 780 mV, and the chlorine concentration was 65 mg/l. Experiment was carried out in the same manner as that in Embodiment 19 except that a solution to be poured in the water vessel 22 is replaced with this solution. As a result, 90% or more of TCE was found to have been decomposed. In addition, when a solution in which the pH and residual chlorine are different from any other was prepared, and decomposition was evaluated, all of the concentrations were observed to have been lowered with an elapse of time. In this manner, it was found that the gas obtained by applying air ventilation and air seasoning to the above synthetic solution was mixed with the TCE gas, and light emission was carried out, thereby making it possible to decompose TCE. In addition, it was verified that TCE can be decomposed for a different light intensity.

(Embodiment 22)

10

15

20

25

30

35

40

45

50

[0070] Sodium hypochlorite was dissolved in city water, and was prepared to 2 mM. At this time, the pH was 9.1, the oxidization and reduction potential was 543 mV, and the chlorine concentration was 165 mg/l. This solution was poured in the water vessel 22 shown in FIG. 2 of Embodiment 19, and decomposition experiment was carried out in the same manner as that in Embodiment 19. The TCE concentration of gas to be exhausted from the exhaust pipe 6 connected to the reaction pipe was measured by gas chromatography (GC-14B with FID detector available from Shimadzu Corporation. As a column, DB-624 available from J & W was used.). As a result, 90% or more of the gas was found to have been decomposed. In addition, when a solution in which the pH and residual chlorine are different from any other was prepared, and decomposition was evaluated, all of the concentrations were observed to have been lowered with an elapse of time. In this manner, it was found that the gas obtained by applying air ventilation and air seasoning to the above synthetic solution was mixed with the TCE gas, and light emission was carried out, thereby making it possible to decompose TCE. In addition, it was verified that TCE can be decomposed for a different light intensity.

(Embodiment 23)

[0071] Sodium hypochlorite of 0.13 mM was dissolved in city water, and further, a solution in which a hydrochloric acid of 0.002 N was dissolved was prepared. At this time, the pH was 2.6, and the residual chlorine concentration was 9 mg/l. This solution was poured into the water vessel 22 shown in FIG. 2 of Embodiment 19, and decomposition experiment was carried out in the same manner as that in Embodiment 19. The TCE concentration of gas to be exhausted from the exhaust pipe 6 connected to the reaction pipe was measured by gas chromatography (GC-14B with FID detector available from Shimadzu Corporation. As a column, DB-624 available from J & W was used.). As a result, 95% or more of the gas was found to have been decomposed. In addition, when a solution in which the pH and residual chlorine are different from any other was prepared, and decomposition was evaluated, all of the concentrations were observed to have been lowered with an elapse of time. In this manner, it was found that the gas obtained by applying air ventilation and air seasoning to the above synthetic solution is mixed with the TCE gas, and light emission is performed, thereby making it possible to decompose TCE. In addition, it was verified that TCE can be decomposed for a different light intensity.

(Embodiment 24)

[0072] With respect to a water solution in which pure water was prepared so that hydrochloric acid is 0.001 to 0.1 N, sodium chloride is 0.005 to 0.02 N, and sodium hypochlorite is 0.0001 to 0.01 M, the pH, oxidization and reduction potential, and residual chlorine concentration were measured. As a result, the pH was changed to 1.0 to 4.0, the oxidization and reduction potential was changed to 800 to 1500 mV, and the residual chlorine concentration was changed to 5 to 150 mg/l. Here, when the hydrochloric acid was 0.006 N, sodium chloride was 0.014 N, and the sodium hypochlorite was 0.002 M, the pH was 2.3, the oxidization and reduction potential was 1180 mV, the residual chlorine concentration was 105 mg/l, and this solution was served to experiment.

[0073] This solution was poured into the water vessel 22 shown in FIG. 2, and a pump 24 was driven at 80 ml/min. The chlorine concentration of gas passing through the exhaust pipe 23 was measured by the detector pipe. The measurement was 100-200 ppm. The gas containing chlorine was introduced into the reaction pipe 5. The reaction pipe has a capacitance of about 1200 ml, where a gas containing 100 ppm of tetrachloroethylene (PCE) was fed from the tank 1 for storing a gas targeted for decomposition (standard gas generating apparatus, GasTech, PD-1B) at 100 ml/min. The lights of three black light fluorescent lamps 4 (brand name: FL10BLB; available from Toshiba Corporation, 10 W) were transversely emitted to the reaction pipe. The light emission intensity was 0.3 to 0.5 mW/cm². The PCE concentration of gas to be exhausted from the exhaust pipe 6 connected to the reaction pipe was measured by gas chromatography (GC-14B with FID detector available from Shimadzu Corporation. As a column, DB-264 available from J &

W was used.). As a result, 99.5% or more of the gas was found to have been decomposed. In addition, when a solution in which the pH and residual chlorine are different from any other was prepared, all of the concentrations were observed to have been lowered with an elapse of time. In this manner, it was found that the gas obtained by applying air ventilation and air seasoning to the above synthetic solution was mixed with PCE gas, and light emission was performed, thereby making it possible to decompose PCE. In addition, it was verified that PCE can be decomposed for a different light intensity.

(Embodiment 25)

[0074] Decomposition experiment similar to that in Embodiment 24 was carried out except that a compound targeted for decomposition was replaced with dichloromethane of 1000 ppm. As a result, it was found that 99.5 % or more was decomposed. In addition, a solution in which the pH and residual chlorine are different from any other was prepared, the decomposition was evaluated. As a result, it was observed that all of the concentrations ware lowered with an elapse of time. Therefore, it was found that the gas obtained by air ventilation and air seasoning to the above synthetic solution was mixed with the dichloromethane gas, and light emission was carried out, thereby making it possible to decompose dichloromethane. In addition, it was verified that dichloromethane can be decomposed for a different light intensity.

(Embodiment 26)

20

30

35

40

45

50

55

[0075] Functional water was prepared using a strongly acidic functional-water generating apparatus (brand name: strong electrolytic water generator (Model FW-200); available from Amano Co., Ltd.). A diaphragm was arranged between an anode and a cathode. This apparatus was employed, and the electrolytic concentration and electrolyzing time of water to be electrolyzed were variously changed. The resultant pH and oxidization and reduction potential of acidic functional water obtained on the anode side were measured by a pH meter (TCX-90i and KP900-2N available from Toko Chemicals Laboratory) and a conductivity meter (TCX-90i and KM900-2N available from Toko Chemicals Laboratory); and the chlorine concentration was measured by a chlorine test paper (AdvanTech). As a result, the pH of this functional water was changed to 1.0 to 4.0; the oxidization and reduction potential was changed to 800 mV to 1500 mV; and the chlorine concentration was changed to 5 mg/l to 150 mg/l depending on the concentration (standard concentration was 1000 mg/l); electrolytic current value, and electrolyzing time of electrolytic sodium chloride. In this embodiment, functional water of 2.1 in pH, 1150 mV in oxidization and reduction potential, and 64 mg/l in residual chlorine concentration was provided. The functional water was obtained by setting an electrolyte (sodium chloride) concentration to 1000 mg/l, and the electrolyzing time to 11 minutes.

[0076] This solution was supplied to a container 51 for generating a gas containing chlorine gas shown in FIG. 4, and a pump 39 was driven at 80 ml/min. The chlorine concentration of gas generated from the exhaust pipe 53 was measured by a detector pipe. The measurement was 100 to 200 ppm. The gas containing chlorine was introduced into the reaction pipe 5. The reaction pipe has a capacitance of about 1200 ml, where the gas containing 700 ppm of trichloroethylene (TCE) was fed from a tank 1 for storing a gas targeted for decomposition (standard gas generating apparatus, GasTech; PD-1B) at 100 ml/min. The light of a black light fluorescent lamp 4 (brand name: FL10BLB; available from Toshiba Corporation, 10 W) was emitted from the inside of the reaction pipe. The emission light quantity was 0.3 to 0.5 mW/cm². The TCE concentration of gas to be exhausted from the exhaust pipe 6 connected to the reaction pipe was measured by gas chromatography (GC-14B with FID detector available from Shimadzu Corporation. As a column, DB-624 available from J & W was used.) It was found that 99.5% or more of the gas was decomposed. In addition, a solution in which the pH and residual chlorine are different from any other was prepared, the concentration of chlorine to be generated was changed and was evaluated. As a result, the lowered concentrations were observed. In this manner, it was found that the gas obtained by applying air ventilation and air seasoning to the functional water liquid using the above apparatus was mixed with the TCE gas, and light emission was performed, thereby making it possible to decompose TCE. In addition, it was verified that TCE can be decomposed for a different light intensity.

(Embodiment 27)

[0077] Experiment was carried out in the same manner as that in FIG. 3 except that a strong electrolyte water generator in which a diaphragm between an anode and a cathode was removed was employed. The electrolytic concentration of water to be electrolyzed was variously changed using a strong electrolyte water generator (Model FW-200; Amano Co., Ltd.) in which a diaphragm between an anode and a cathode was removed; the pH and oxidation-reduction potential of acidic functional water obtained on the anode side was measured by a pH meter (TCX-90i and KP900-2N available from Toko Chemicals Laboratory) and a conductivity meter (TCX-90i and KM900-2N available from Toko Chemicals Laboratory); and the chlorine concentration was measured by a chlorine test paper (AdvanTech). As a

result, the pH of this functional water was changed to 4.0 to 10.0; the oxidation-reduction potential was changed to 300 to 800 mV; and the chlorine concentration was changed to 2 to 70 mg/l depending on the concentration of electrolytic sodium chloride (standard concentration is 1000 mg/l), the electrolytic current value, and the electrolyzing time or the like. In the present embodiment, the above generator was operated under conditions in which a functional water of 7.9 in pH, 570 mV in oxidation-reduction potential, and 15 mg/l in residual chlorine concentration; and was ventilated in an electrolyte vessel in operation, and decomposition experiment was carried out in the same way as that in Embodiment 18. The TCE concentration of gas to be exhausted from the exhaust pipe 6 connected to the reaction pipe was measured by gas chromatography (GC-14B with FID detector available from Shimadzu Corporation. As a column, DB-624 available from J & W was used.). As a result, It was found that 90% or more of the gas was decomposed. In addition, operation was carried out under conditions in which the pH and residual chlorine are different from any other, and decomposition was evaluated. As a result, it was observed that all of the concentrations were lowered. In this manner, the gas obtained by air ventilation and air seasoning to the functional water liquid using the above apparatus was mixed with the TCE gas, and light emission was carried out, thereby making it possible to decompose TCE. In addition, it was verified that TCE can be decomposed for a different light intensity.

(Embodiment 28)

15

20

30

35

55

[0078] The strong electrolyte water generator employed in Embodiment 27 was employed, and functional water of 7.9 in pH, 570 mV in oxidation-reduction potential and 15 mg/l in residual chlorine concentration was provided. This functional water was obtained by setting the electrolytic concentration to 1000 mg/l and operating the strong electrolyte water generator for 11 minutes. This solution was supplied to a chlorine gas-containing gas generating container 51 of FIG. 4, and decomposition experiment was carried out in the same way as that in Embodiment 26.

[0079] The TCE concentration of gas to be exhausted from the exhaust pipe 6 connected to the reaction vessel 5 was measured by gas chromatography (GC-14B with FID detector available from Shimadzu Corporation, Co., Ltd. As a column, DB-624 available from J & W was used.) As a result, 90% or more of TCE was found to have been decomposed. In addition, a solution in which the pH and residual chlorine are different from any other was prepared, and the generated chlorine concentration was changed, and evaluated. As a result, it was observed that all of the concentrations were lowered. Therefore, it was found that the gas obtained by air ventilation and air seasoning to functional water liquid using the above apparatus was mixed with the TCE gas, and light emission was carried out, thereby making it possible to decompose TCE. In addition, it was verified that TCE can be decomposed for a different light intensity.

(Embodiment 29)

[0080] Decomposition experiment was carried out in the same way as that shown in Embodiment 18 except that a compound targeted for decomposition was replaced with tetrachloroethylene of 100 ppm. As a result, it was found that 99.5% or more was decomposed. In addition, the aforementioned apparatus was operated under a condition in which the pH and residual chlorine are different from any other, and decomposition was evaluated. As a result, it was observed that all of the concentrations were lowered. Therefore, it was found that the gas obtained by air ventilation and air seasoning to functional water liquid using the above apparatus was mixed with the PCE gas, and light emission was carried out, thereby making it possible to decompose PCE. In addition, it was verified that PCE can be decomposed for a different light intensity.

(Embodiment 30)

45 [0081] Decomposition experiment similar to that in Embodiment 26 was carried out except that a compound targeted for decomposition was replaced with tetrachloroethylene. As a result, it was found that 99.5% or more was decomposed. In addition, a solution in which the pH and residual chlorine are different from any other was prepared, and the generated chlorine concentration was changed and evaluated. As a result, it was observed that all of the concentrations were lowered. Therefore, it was found that the gas obtained by air ventilation and air seasoning to the functional water using the above apparatus was mixed with the PCE gas, and light emission was carried out, thereby making it possible to decompose PCE. In addition, it was verified that PCE can be decomposed for a different light intensity.

(Embodiment 31)

[0082] Decomposition experiment similar to that in Embodiment 27 was carried out except that a compound targeted for decomposition was replaced with tetrachloroethylene of 100 ppm. As a result, it was found that 90% or more was decomposed. In addition, a solution in which the pH and residual chlorine are different from any other was prepared, and the generated chlorine concentration was changed and evaluated. As a result, it was observed that all of the

concentrations were lowered. Therefore, it was found that the gas obtained by air ventilation and air seasoning to the functional water by using the above apparatus was mixed with the PCE gas, and light emission was carried out, thereby making it possible to decompose PCE. In addition, it was verified that PCE can be decomposed for a different light intensity.

(Embodiment 32)

5

15

20

30

35

40

45

50

55

[0083] Decomposition experiment similar to that in Embodiment 28 was carried out except that a compound targeted for decomposition was replaced with tetrachloroethylene of 100 ppm. As a result, it was found that 90% or more was decomposed. In addition, a solution in which the pH and residual chlorine are different from any other was prepared, and the generated chlorine concentration was changed and evaluated. As a result, it was observed that all of the concentrations were lowered. Therefore, it was found that the gas obtained by air ventilation and air seasoning to the functional water by using the above apparatus was mixed with the PCE gas, and light emission was carried out, thereby making it possible to decompose PCE. In addition, it was verified that PCE can be decomposed for a different light intensity.

(Embodiment 33)

[0084] Decomposition experiment similar to that in Embodiment 18 was carried out except that a compound targeted for decomposition was replaced with dichloromethane of 1000 ppm. As a result, it was found that 99.5 % or more was decomposed. In addition, a solution in which the pH and residual chlorine are different from any other was prepared, and the generated chlorine concentration was changed and evaluated. As a result, it was observed that all of the concentrations were lowered. Therefore, it was found that the gas obtained by air ventilation and air seasoning to the functional water by using the above apparatus was mixed with the dichloromethane gas, and light emission was carried out, thereby making it possible to decompose dichloromethane. In addition, it was verified that dichloromethane can be decomposed for a different light intensity.

(Embodiment 34)

[0085] Decomposition experiment similar to that in Embodiment 26 was carried out except that a compound targeted for decomposition was replaced with dichloromethane of 1000 ppm. As a result, it was found that 99.5% or more was decomposed. In addition, a solution in which the pH and residual chlorine are different from any other was prepared, and the generated chlorine concentration was changed and evaluated. As a result, it was observed that all of the concentrations were lowered. Therefore, it was found that the gas obtained by air ventilation and air seasoning to the functional water by using the above apparatus was mixed with the dichloromethane gas, and light emission was carried out, thereby making it possible to decompose dichloromethane. In addition, it was verified that dichloromethane can be decomposed for a different light intensity.

(Embodiment 35)

[0086] Decomposition experiment was carried out in the same way as that in Embodiment 4 except that a blue fluorescent lamp was employed as an emission light source, and an initial concentration was set as follows: That is, a TCE gas was added by a gas tight syringe through a butyl rubber plug so that the TCE gas concentration in a glass vial bottle is 100 ppm, and the PCE gas concentration is 50 ppm. Further, a chlorine gas was added through the gas tight syringe through the butyl rubber plug so that the chlorine gas concentration in the glass vial bottle is 100 ppm. Thereafter, the gas was subjected to a color fluorescent lamp (blue) emitting light of 380 nm to 600 nm (brand name: FL20S·B; available from Toshiba Corporation, 10 W), and was left for one hour. The light emission intensity was 40 to 60 μ W/cm². Next, the PCE and TCE concentrations in the glass vial bottle were measured. As a result, both of the TCE and PCE concentrations were below a detectable limit.

(Embodiment 36)

[0087] A plurality of glass vial bottles of 27.5 ml in capacitance were provided, the TCE raw liquid of 10 mg was added to each glass vial bottle. Then, each glass vial bottle was sealed with a butyl rubber cap lined with Teflon and an aluminum seal. Next, a chlorine gas was added by a gas tight syringe through a butyl rubber plug and was left for half a day so that the chlorine gas concentration in each glass vial bottle is 300 ppm. Thereafter, all samples were subject to sun light, and was left for 0.5 hour. At this time, the light emission intensity was 0.4 to 0.8 mW/cm². As a result, 99.8% of the TCE in each glass vial bottle was decomposed on average.

(Embodiment 37)

10

20

30

35

40

50

[0088] A plurality of standard cells with a quartz glass based screw cap (available from GL Science Inc.) were provided, each of which was sealed using a Teflon silicon septum and an opening top cap. Next, a TCE gas was added to each quartz cell by a gas tight syringe of 0.025 mg through the Teflon silicon septum. Further, a chlorine gas was added by a gas tight syringe through a Teflon silicon septum so that the chlorine gas concentration in each glass vial bottle is 100 ppm. This was defined as sample group A. As a control experiment, those in which the same ultraviolet rays are emitted without adding chlorine were provided, and this was defined as sample group B.

[0089] The short-wavelength light (254 nm) of an ultraviolet lamp (brand name: MODEL UVGL-58; UVP Inc.) was emitted to these sample groups A and B, and a change in TCE concentration with an elapse of time was measured. For the TCE concentration, a gas phase of a glass vial bottle was sampled by gas tight syringe, and the TCE concentration was measured by employing gas chromatography (GC-14B with FID detector available from Shimadzu Corporation. As a column, DB-624 available from J & W was used.). The result is shown in FIG. 7.

[0090] From the foregoing, in emission of ultraviolet rays of 254 nm capable of decomposing TCE through light emission also, it was found that addition of a chlorine gas to a target gas promotes decomposition due to ultraviolet rays of 254 nm. In addition, it was verified that decomposition of TCE is promoted for a different chlorine concentration and light intensity.

(Embodiment 38)

[0091] A decomposing apparatus shown in FIG. 6 was assembled using a strongly acidic electrolytic water generating apparatus 45 (brand name: Oasis Bio-half; available from Asahi Glass Engineering Co., Ltd.). A functional water formed on the anode side of a functional-water generating apparatus was supplied to the reaction vessel 5 continuously via a pump 49 and a pipe 47 at a desired flow rate. A gas containing a contamination gas for air ventilation was supplied to the bottom of the reaction vessel 5 via a supply pipe 38 and a pump 39 continuously at a desired flow rate. At this time, the gas for performing air ventilation contains a gas targeted for decomposition that is supplied from an apparatus 1 for supplying the gas targeted for decomposition.

[0092] As a result, a gas containing a chlorine gas is introduced into the reaction vessel 5 in a state that the gas contains the gas targeted for decomposition. The composition of the gas targeted for decomposition is as follows:

Dichloromethane 200 ppmV
Trichloroethylene 500 ppmV
Tetrachloroethylene 300 ppmV

[0093] The reaction vessel 5 is a glass-based column of 6 cm in diameter and 70 cm in length, where a functional water having pH 2.3 and the residual chlorine concentration of 60 mg/l is continuously supplied at 5 ml/min from the strongly acidic electrolytic water generating apparatus 45. The functional water is filled in advance up to 10 cm from the bottom of the glass column, and is exhausted at 5 ml/min, thereby maintaining a water level. The contamination gas is ventilated in the functional water at 50 ml/min. The entire column was light-emitted by light emitting means 4 (black light fluorescent lamp (brand name: FL40S.BLB; available from Toshiba Corporation, 40 W). The light emission intensity was 0.3 to 0.5 mW/cm². The concentration of the contamination gas exhausted from the exhaust pipe designated by reference numeral 6 was measured. As a result, 99% or more of the gas was removed, and it was found that the contamination gas can be highly decomposed by this apparatus.

45 (Embodiment 39)

[0094] FIG. 9 is a schematic view showing a decomposing apparatus of a gaseous aliphatic hydrocarbon halide compound employed in the present embodiment, wherein reference 21 denotes chlorine gas-containing air generating means that comprises a chlorine solution-containing water vessel 22; a pipe 23 for blowing air into the solution; and a pump 24 for adjusting a quantity of air. The air passing through a chlorine solution is changed to a chlorine-gas containing air, and is guided to the reaction vessel 5. A chlorine solution to be poured in the water vessel 22 was adjusted so that hydrochloric acid is 0.001 to 0.1 N, and a sodium hypochlorite is 0.0001 to 0.01 M. The pH, oxidation-reduction potential, and residual chlorine concentration of the above solution was measured. As a result, the pH was changed to 1.0 to 4.0; the oxidation-reduction potential was changed to 800 mV to 1500 mV; and the residual chlorine concentration was changed to 5 to 200 mg/l. When hydrochloric acid of 0.006 N, sodium chloride of 0.014 N, and sodium hypochlorite of 0.002 M were defined, the pH 2.3, the oxidation-reduction potential of 1180 mV, and the residual chlorine concentration of 105 mg/l were obtained, and this solution was served to experiment.

[0095] This solution was supplied to the water vessel 22 of FIG. 9 at a flow rate of 120 ml/min by adjusting a valve

24. The chlorine concentration of the gas generated from the exhaust pipe 20 was measured by a gas-detector pipe. As a result, the concentration was 100 to 200 ppm. This chlorine-containing gas was introduced into the reaction vessel 5. The reaction vessel has a capacitance of about 1200 ml, wherein a gas containing trichloroethylene (TCE) of 1200 ppm was fed from the gas tank 1 (standard gas generating apparatus, GasTech, PD-1B) at 100 ml/min. The light of the three black light fluorescent lamps 4 (brand name: FL10BLB; available from Toshiba Corporation, 10 W) was emitted transversely to the reaction pipe. The light emission intensity was 0.3 to 0.5 mW/cm². The concentration of TCE or the like in the gas contained in the exhaust pipe 6 connected to the reaction pipe was measured by gas chromatography (GC-14B with FID detector available from Shimadzu Corporation. As a column, DB-624 available from J & W was used.). As a result, it was found that 99% or more of the gas was decomposed. In addition, a solution in which the pH and residual chlorine are different from any other was prepared, and was evaluated. As a result, it was observed that all of the concentrations were lowered.

[0096] However, a chloride substance which seems to have been produced by decomposition of TCE was observed. This gas was supplied into treatment tanks 8 at a similar flow rate. The water solution in each of the treatment tanks 8 was a sodium hydroxide solution of 0.5%. As a result, chlorine and the above chlorine compound were not detected from the exhaust pipe 10, and a very small amount of dichloroacetic acid was detected in the exhaust liquid from the treatment tank 8.

[0097] Further, this solution was fed to a microorganism vessel 9. Soils and its bacteria taken from Morinosato, Atsugi City, Kanagawa Prefecture were employed for microorganism vessels 9. Microorganism treatment was carried out after the residence time had been set to 6 hours. As a result, a peak of dichloro acetic acid that seems to have been produced by decomposition of TCE disappeared.

[0098] Therefore, it was proved that exhaust gas and liquid are completely purified.

(Embodiment 40)

20

30

35

40

45

50

[0099] FIG. 10 is a schematic view showing a decomposing apparatus of a gaseous aliphatic hydrocarbon halide compound according to the present invention, which was employed in Embodiment 40. Specifically, there is shown a schematic view of the apparatus construction in which air is ventilated in a solution to be produced in the vicinity of an anode 36 by water electrolysis, thereby producing a chlorine gas-containing gas; the gas is introduced into the reaction vessel 5, thereby decomposing a gaseous aliphatic hydrocarbon halide compound; and a decomposed treatment gas is ventilated in a solution produced in the vicinity of a cathode by water electrolysis, thereby converting the decomposed product.

[0100] In the figure, reference numeral 30 denotes a chlorine gas-containing gas generating means; and reference numeral 34 denotes a water vessel. The water vessel 34 comprises a cathode 35 and an anode 36, a diaphragm 37 such as ion exchange membrane; a power source 33 connected to the electrode; pipe 32 and pump 31 for supplying an electrolyte-containing water into the water vessel; and pipe 38 and pump 39 for supplying a ventilation gas into the water vessel, wherein a functional water in which the residual chlorine concentration was lowered in the water vessel 34 by air ventilation and alkaline water generated on the cathode side are supplied to the microorganism vessel 9. A water in which an electrolyte is dissolved in the water vessel 34 was supplied through a pipe 32, and the water vessel 34 is filled with the water in which the electrolyte was dissolved. When power is supplied from the power source 33 to electrolysis electrodes 35 and 36, acidic electrolytic water is generated on the anode 36 side. When a ventilation gas is supplied to the anode 36 side of the water vessel 34 via a pipe 38 continuously at a desired flow rate, a chlorinecontaining gas is exhausted from the exhaust pipe 41. This chlorine-containing gas is introduced into the reaction vessel 5. On the other hand, a gas containing an organic chlorine compound is fed from the tank 1 for storing a gas targeted for decomposition to the reaction vessel 5. The gas mixed inside the reaction vessel is exhausted from the exhaust pipe 6 connected to the reaction pipe when the light of the back light fluorescent lamp 4 is emitted, and decomposition reaction occurs. The decomposed gas and chlorine from the acidic functional water are exhausted from the exhaust pipe 6, and are supplied to a cathode vessel by means of a pump. The gas passing through the cathode vessel and having chlorine or the like removed is exhausted from the gas exhaust pipe 10.

[0101] As a diaphragm, for example, there is preferably employed an ion exchange membrane that prevents the electrolytic water solution on the cathode 35 and anode 37 sides each from moving to an opposite side; permits irreversible movement to a cathode side, of a positive ion (for example, Na⁺, Ca²⁺, Mg²⁺, K⁺ or the like) existing on the anode side, and permits irreversible movement to an anode side, of a negative ion (for example, Cl⁻, SO₄²⁻, HCO₃⁻ or the like) existing on the cathode side. That is, a functional water having properties as described later can be efficiently produced in the vicinity of the anode side by employing an ion exchange membrane.

[0102] In the present embodiment, a functional water was prepared using strongly acidic functional water generating apparatus (brand name: strong electrolytic water generator (Model FW-200); available from Amano Co., Ltd.). A diaphragm was arranged between an anode and a cathode. By employing this apparatus and variously changing the electrolytic concentration and electrolyzing time of water to be electrolyzed, the resultant pH and oxidation-reduction

potential of an acidic functional water to be obtained on the anode side were measured by th pH meter (TCX-90i and KP900-2N available from Toko Chemicals Laboratory) and the conductivity meter (TCX-90i and KM900-2N available from Toko Chemicals Laboratory); and the chlorine concentration was measured by the chlorine test paper (Advan-Tech). As a result, the pH of this functional water was changed to 1.0 to 4.0; the oxidation-reduction potential was changed to 800 to 1500 mV; and the chlorine concentration was changed to 5 to 150 mg/l depending on the concentration of electrolytic sodium chloride (standard concentration is 1000 mg/l), electrolytic current value, and electrolyzing time or the like. In the present embodiment, the above apparatus was operated under conditions in which a function water of 2.1 in pH, 1150 mV in oxidation-reduction potential, and 64 mg/l in residual chlorine concentration is generated. In operation, air ventilation was carried out on the anode side as shown in FIG. 10, and the chlorine concentration of the gas from the anode 36 side was measured by a gas-detector pipe. As a result, the measurement was 100 to 200 ppm. This chlorine-containing gas was introduced into the reaction pipe 5. The reaction pipe has a capacitance of about 1200 ml, wherein a gas containing trichloroethylene (TCE) of 1400 ppm was supplied from the tank 1 for storing a gas targeted for decomposition (standard gas generating apparatus, GasTeck, PD-1B) at 100 ml/min. The light of the black light fluorescent lamp 4 (brand name: FL10BLB; available from Toshiba Corporation, 10 W) was emitted from the inside of the reaction pipe. The light emission intensity was 0.3 to 0.5 mw/cm². The TCE concentration of the gas to be exhausted from the exhaust pipe 6 connected to the reaction pipe was measured by gas chromatography (GC-14B with FID detector available from Shimadzu Corporation. As a column, DB-624 available from J & W was used.). As a result, it was found that 99% or more of the gas is decomposed. In addition, the apparatus was operated under conditions in which the pH and residual chlorine are different from any other, and decomposition was evaluated. As a result, it was observed that all of the concentrations were lowered.

[0103] However, a chloride substance that seems to have been produced by decomposition of TCE was observed. This gas was supplied into a vessel on the cathode 35 side of the water vessel 34 at a similar flow rate. An alkaline electrolytic water is generated in a vessel on the cathode 35 side. As a result, chlorine and its compound was not detected from the exhaust pipe 10, and a very small amount of dichloro acidic acid was detected in the exhaust from the vessel on the cathode 35 side.

[0104] Further, this solution was fed to the microorganism vessel 9. Active sludge in an exhaust treatment vessel of Canon Central Laboratory was used for the microorganism vessel 9. Microorganism treatment was carried out by setting the residence time to 6 hours. As a result, a peak of dichloro acidic acid that seems to have been produced by decomposition of TCE disappeared. Therefore, it was provided that exhaust gas and liquid was completely purified.

(Embodiment 41)

20

30

35

40

45

50

[0105] FIG. 11 is a schematic view showing a decomposing apparatus of gaseous aliphatic hydrocarbon halide compound according to the present invention, which was employed in Embodiment 41. Reference numeral 30 denotes a functional water generating apparatus, wherein a functional-water to be formed on an anode side of a water vessel of the functional-water generating apparatus is supplied to a chlorine gas-containing gas generating vessel 51 via a pipe 47 continuously at a desired flow rate. A ventilation gas is supplied to the chlorine gas-containing gas generating vessel 51 continuously via a supply pipe 39 and a pump 38 continuously at a desired flow rate. As a result, a chlorine gas-containing gas is exhausted from the exhaust pipe 53. This chlorine-containing gas is introduced into the reaction vessel 5, and a compound targeted for decomposition is decomposed according to the above method. Functional water used for the treatment is exhausted from the generating vessel 51 to the microorganism vessel 9. Thus, in a method for generating a chlorine gas-containing air through an air in a chlorine solution, there is no need for providing a chlorine cylinder or the like, thus making it possible to supply chlorine safely, simply, and constantly.

[0106] The decomposed gas and chlorine from an acidic functional-water are exhausted from the exhaust pipe 6, and is supplied to the treatment tank 8. A functional water (alkaline electrolytic water) formed on the cathode 35 side of a water vessel of a functional water generating apparatus 30 is continuously supplied to the treatment tank 8 via a pipe 48 at a desired flow rate. The gas exhausted from the exhaust pipe 6 passes through the treatment tank 8 and is exhausted from the gas exhaust pipe 10 after chlorine or the like has been removed therefrom.

[0107] A functional water of 2.1 in pH, 1150 mV in oxidation-reduction potential, and 64 mg/l in residual chlorine concentration, which had been produced by a strongly acidic electrolytic water generator (brand name: Oasis Bio-half; available from Asahi Glass Engineering Co., Ltd.), was supplied to the chlorine gas-generating vessel 51 shown in FIG. 11, and a pump 38 was driven at 100 ml/min. The chlorine concentration of the gas generated from the exhaust pipe 53 was measured by the gas-detector pipe. The measurement was 100 ppm to 200 ppm. This chlorine-containing gas was introduced into the reaction pipe 5. The reaction pipe has a capacitance of about 1200 ml, where a mixture gas containing trichloroethylene (TCE) of 700 ppm, tetrachloroethylene (PCE) of 350 ppm, and dichloromethane of 200 ppm was fed from the tank 1 for storing a gas targeted for decomposition (standard gas generating apparatus, GasTeck, PD-1B) at 100 ml/min. The light of the black light fluorescent lamp 4 (brand name: FL10BLB; available from Toshiba Corporation, 10 W) was emitted from the inside of the reaction pipe. The light emission intensity was 0.3 to

0.5 mW/cm². The TCE concentration to be exhausted from the exhaust pipe 6 connected to the reaction pipe was measured by gas chromatography (GC-14B with FID detector available from Shimadzu Corporation. As a column, DB-624 available from J & W was used.). As a result, it was found that 98% or more of the gas is decomposed.

[0108] However, a chloride substance that seems to have been produced by decomposition was observed. This gas was supplied into the vessel of a treatment tank 8 at a similar flow rate. A functional water (an alkaline electrolytic water) formed on the cathode 35 side of the water vessel of the functional-water generating apparatus 30 was supplied to the treatment tank 8 continuously at a desired flow rate. As a result, chlorine and the above chlorine compound was not detected from the exhaust pipe 10, and a very small amount of dichloro acetic acid and trichloro acetic acid was detected in the exhaust liquid from the treatment tank 8. Then, this solution was introduced into the microorganism vessel 9. Activated sludge in the aeration tank of waste water treatment system of Canon Research Center was used for the microorganism vessel 9. Microorganism treatment was carried out by setting the residence time to 6 hours. As a result, a peak of dichloro acetic acid and trichloro acetic acid that seem to have been generated by decomposition of TCE or the like disappeared. Therefore, it was provided that exhaust gas and liquid are completely purified.

[0109] Although an example of using an air containing a chlorine gas obtained by passing air to a chlorine-containing solution with respect to a chlorine gas-containing gas has been described above, there may be occasionally employed an air containing a chlorine gas generated from a chlorine-containing solution without ventilating air to the chlorine-containing solution.

(Embodiment 42)

20

35

40

45

[0110] Experiment similar to that shown in Embodiment 41 was carried out except that an air-seasoned gas of a desorption water was targeted for decomposition. Soil contaminated by various aliphatic hydrocarbon halide compounds was vacuum-extracted, and the extracted contamination substance was adsorbed to an activated carbon. This adsorbed contamination substance was desorbed by steam, and desorption water was obtained. This air-seasoned gas was defined as a gas targeted for decomposition. This gas was measured by gas chromatography (GC-14B with FID detector available from Shimadzu Corporation. As a column, DB-624 available from J & W was used.). As a result, some peaks that seems to be TCE, PCE, dichloroethylene, chloroform, chlorobenzene or the like were observed.

[0111] It was found that 99% or more is decomposed by light emission decomposition, but a chloride substance that seems to have been produced by decomposition was observed.

[0112] As a result of this gas being passed through the inside of the vessel of the treatment tank 8, chlorine and the above chlorine compound were not detected from the exhaust pipe 10. Some peaks such as dichloro acetic acid and trichloro acetic acid or the like were detected in the exhaust liquid from the treatment tank 8.

[0113] Further, this solution was fed to the microorganism vessel 9, and microorganism treatment was carried out by setting the residence time to 6 hours. As a result, all of the previously observed peaks disappeared. Therefore, it was found that various aliphatic hydrocarbon halide compounds can be completely purified.

Claims

- 1. A method for decomposing a gaseous aliphatic hydrocarbon halide compound or a gaseous aromatic halide compound, **characterized by** comprising the steps of:
 - (i) preparing chlorine containing gas;
 - (ii) mixing the gaseous aliphatic hydrocarbon halide compound or the gaseous aromatic halide compound and the chlorine containing gas to form a mixture gas; and
 - (iii) following to the mixing step, emitting a light containing a light having a wavelength of 300 nm to 500 nm to the mixture gas to decompose the gaseous aliphatic hydrocarbon halide compound or the gaseous aromatic halide compound.
- 50 **2.** The decomposing method according to claim 1, **characterized in that** the chlorine containing gas contains an air.
 - **3.** The decomposing method according to claim 2, **characterized in that** the chlorine concentration in the chlorine containing gas is from 5 ppm or more and 1000 ppm or less.
- 55 **4.** The decomposing method according to claim 3, **characterized in that** the chlorine concentration in the chlorine containing gas is from 20 to 500 ppm.
 - 5. The decomposing method according to any one of claims 1 to 4,

characterized in that the chlorine containing gas is generated from water containing chlorine at a predetermined concentration.

- **6.** A method for decomposing a gaseous aliphatic hydrocarbon halide compound or a gaseous aromatic halide compound, **characterized by** comprising the steps of:
 - (i) preparing a liquid generating a chlorine by an aeration;

5

10

15

20

40

- (ii) obtaining a mixture gas of the chlorine generated by aerating the liquid, and the gaseous aliphatic hydrocarbon halide compound or the gaseous aromatic halide compound; and
- (iii) following the step of obtaining the mixture gas, irradiating to the mixture gas a light to decompose the gaseous aliphatic hydrocarbon halide compound or the gaseous aromatic halide compound.
- 7. The decomposing method according to claim 6, **characterized in that** the liquid comprises water containing chlorine at a predetermined concentration.
- **8.** The decomposing method according to claim 5 or claim 7, **characterized in that** a gas containing the chlorine gas is obtained by aerating the water containing chlorine at a predetermined concentration with air.
- **9.** The decomposing method according to claim 8, **characterized in that** the air contains a gaseous aliphatic hydrocarbon halide compound.
- **10.** The decomposing method according to claim 5 or claim 7, **characterized in that** the chlorine concentration is between 2 and 2000 mg/l.
- 25 **11.** The decomposing method according to claim 10, **characterized in that** the water has a hydrogen ion concentration (pH value) of 1 or more, but 4 or less, an oxidation-reduction potential (active electrode: platinum electrode and reference electrode: silver- silver chloride electrodes) of 800 to 1500 mV, and a chlorine concentration of 5 to 150 mg/l.
- 12. The decomposing method according to claim 10, **characterized in that** the water has a hydrogen ion concentration (pH value) of more than 4, but 10 or less, an oxidation-reduction potential (active electrode: platinum electrodes and reference electrode: silver-silver chloride electrodes) of 300 to 1100 mV, and a chlorine concentration of 2 to 100 mg/l.
- **13.** The decomposing method according to claim 5 or claim 7, **characterized in that** the water is a water solution of a hypochlorite.
 - **14.** The decomposing method according to claim 13, **characterized in that** the hypochlorite is at least either of sodium hypochlorite or potassium hypochlorite.
 - **15.** The decomposing method according to claim 5 or claim 7, **characterized in that** the water further contains at least one of inorganic and organic acids.
- **16.** The decomposing method according to claim 15, **characterized in that** the at least one of inorganic and organic acids is selected from hydrochloric acid, hydrofluoric acid, oxalic acid, sulfuric acid, phosphoric acid, boric acid, acetic acid, formic acid, malic acid, citric acid, and oxalic acid.
 - 17. The decomposing method according to any one of claims 5 or 7 to 12, characterized in that the water is a water containing an electrolyte and a water obtained in the vicinity of an anode when a potential is applied between a pair of electrodes.
 - **18.** The decomposing method according to any one of claims 1 to 17, **characterized by** further comprising a step (iv) of aerating water with the mixture gas obtained by the step (ii).
- 19. The decomposing method according to claim 18, characterized in that the water is alkaline.
 - **20.** The decomposing method according to claim 19, **characterized in that** the water is a water solution of a sodium hydroxide or a potassium hydroxide.

- 21. The decomposing method according to claim 18, **characterized in that** alkaline water produced in the vicinity of a cathode by employing a pair of electrodes to electrolyze water containing an electrolyte is employed as the water.
- 22. The decomposing method according to claim 18, **characterized by** further comprising a step (v) of contacting the aerated water obtained in the step (iv) with a microorganism capable of decomposing the decomposition product.
 - 23. The decomposing method according to claim 18, **characterized in that** the step (v) comprises the step of introducing the aerated water obtained in the step (iv) into an activated sludge.
- 24. The decomposing method according to any one of claims 6 to 23, characterized in that the light is a light containing a light of between 300 nm and 500 nm in wavelength.

5

15

20

35

- **25.** The decomposing method according to claims 1 to 24 **characterized in that** the light is a light of between 350 nm and 450 nm in wavelength.
- 26. The decomposing method according to claim 24 or claim 25, characterized in that an emission quantity of the light is between 10 μ W/cm² and 10 mW/cm².
- **27.** The decomposing method according to claim 26, **characterized in that** an emission quantity of the light is between 50 μW/cm² and 5 mW/cm².
- **28.** The decomposing method according to any one of claims 1 to 27, **characterized in that** the aliphatic hydrocarbon halide compound is an ethylene chloride.
- 25 **29.** The decomposing method according to claim 28, **characterized in that** the ethylene chloride is at least either of trichloroethylene and tetrachloroethylene.
 - **30.** The decomposing method as claim in claim 28, **characterized in that** the ethylene chloride is a dichloroethylene.
- 30 **31.** The decomposing method according to claim 30, **characterized in that** the dichloroethylene is a 1,1- dichloroethylene (vinylidene chloride).
 - **32.** The decomposing method according to claim 30, **characterized in that** the dichloroethylene is at least any one of cis-1,2-dichloroethylene and trans-1,2- dichloroethylene.
 - **33.** The decomposing method according to any one of claims 1 to 27, **characterized in that** the aliphatic hydrocarbon halide compound is a methane chloride.
- **34.** The decomposing method according to claim 33, **characterized in that** the methane chloride is at least either of dichloromethane and trichloromethane.
 - **35.** The decomposing method according to any one of claim 1 to 27, **characterized in that** the aromatic halide compound is chlorobenzene.
- **36.** An apparatus for decomposing a gaseous aliphatic hydrocarbon halide compound or gaseous aromatic halide compound, **characterized by** comprising:
 - (i) a holder for holding a chlorine containing gas;
 - (ii) means for mixing the gaseous aliphatic hydrocarbon halide compound or gaseous aromatic halide compound and the chlorine containing gas to form a mixture gas; and
 - (iii) means for emitting light containing a light having a wavelength of 300nm to 500 nm to the mixture gas to decompose the gaseous aliphatic hydrocarbon halide compound or the gaseous aromatic halide compound, following to the mixing.
- 55 **37.** The decomposing apparatus according to claim 36, **characterized by** further comprising means for generating a gas containing chlorine gas.
 - 38. The decomposing apparatus according to claim 37, characterized in that said means for generating the gas

containing chlorine gas has means for aerating water containing chlorine with air.

- **39.** The decomposing apparatus according to claims 37 or 38, **characterized in that** said means for generating the gas containing chlorine gas comprises
 - as means for generating water containing chlorine, a water vessel; means for supplying water containing an electrolyte in the water vessel; a pair of electrodes and power sources for applying a potential to water containing an electrolyte in the water vessel, and
 - means for introducing air in water obtained in the vicinity of the anode side of the electrode of the water vessel.
- **40.** An apparatus for decomposing a gaseous aliphatic hydrocarbon halide compound or a gaseous aromatic halide compound, **characterized by** comprising:
 - (i) a chlorine generation vessel capable of holding a liquid generating a chlorine by an aeration;
 - (ii) means for obtaining a mixture gas of the chlorine generated from the chlorine generation vessel, and the gaseous aliphatic hydrocarbon halide compound or the gaseous aromatic halide compound; and
 - (iii) a reactor vessel having means for emitting light to the mixture gas to decompose the gaseous aliphatic hydrocarbon halide compound or the gaseous aromatic halide compound, following the obtaining the mixture gas.
- 41. The decomposing apparatus according to claim 40, characterized in that said chlorine generation vessel comprises
 - as means for holding a liquid, a water vessel;

5

15

25

45

55

- means for supplying water containing an electrolyte in the water vessel; a pair of electrodes and power sources for applying a potential to water containing an electrolyte in the water vessel, and means for introducing air in water obtained in the vicinity of the anode side of the electrode of the water vessel.
- **42.** The decomposing apparatus according to claims 40 or 41, **characterized in that** said liquid generating a chlorine by aeration is water containing chlorine.
- 43. The decomposing apparatus according to claim 38 or claim 42, characterized in that the water containing chlorine has a hydrogen ion concentration (pH value) of 1 to 4, an oxidation-reduction potential (active electrode: platinum electrode and reference electrode: silver-silver chloride
- 35 **44.** The decomposing apparatus according to claim 38 or claim 42,
 - **characterized in that** the water containing chlorine has a hydrogen ion concentration (pH value) of more than 4 and 10 or less, an oxidation-reduction potential (active electrode: platinum electrode and reference electrode: silver-silver chloride electrode) of 300 to 1100 mV, and a chlorine concentration of 2 to 100 mg/l.
- **45.** The decomposing apparatus according to claim 38 or claim 42, **characterized in that** the water containing chlorine is a water solution of a hypochlorite.

electrode) of 800 to 1500 mV, and a chlorine concentration of 5 to 150 mg/l.

- **46.** The decomposing apparatus according to claim 45, **characterized in that** the hypochlorite is at least either of a sodium hypochlorite or a potassium hydrochlorite.
- **47.** The decomposing apparatus according to claim 38 or claim 42, **characterized in that** the water containing chlorine further contains at least one of an inorganic acid and an organic acid.
- 48. The decomposing apparatus according to claim 47, **characterized in that** the inorganic and organic acids are at least one selected from hydrochloric acid, hydrofluoric acid, oxalic acid, sulfuric acid, phosphoric acid, boric acid, acetic acid, formic acid, malic acid, citric acid, and oxalic acid.
 - **49.** The decomposing apparatus according to claim 38 or claim 42, **characterized in that** the air passed in water containing chlorine contains a gaseous aliphatic hydrocarbon halide compound.
 - **50.** The decomposing apparatus according to any one of claims 36 to 49,

characterized in that the light emitting means is light emitting means in which light to the mixture gas includes a light of 300 nm to 500 nm in wavelength, and an emission quantity is 10 µW/cm² to 10 mW/cm².

- **51.** The decomposing apparatus according to any one of claims 36 to 50 further comprising means for aerating water with the mixture gas exposed with the light.
 - 52. The decomposing apparatus according to claim 51 characterized in that the water is alkaline.
 - **53.** The decomposing apparatus according to claim 52, **characterized in that** the water is an alkaline water produced in the vicinity of a cathode by electrolyzing water containing an electrolyte using a pair of electrodes.
 - **54.** The decomposing apparatus according to claim 41, **characterized by** further comprising means for contacting the water aerated with the mixed gas exposed with the light with a microorganism capable of decomposing a decomposition product.
 - **55.** The decomposing apparatus according to claim 54, **characterized in that** the means has a vessel containing the microorganism and means for introducing the water air-seasoned by the light emitted mixture gas in the vessel.
 - **56.** The decomposing apparatus according to claim 51, **characterized by** further comprising means for introducing the water aerated with the mixed gas exposed with the light into activated sludge.

Patentansprüche

10

15

20

30

40

50

- 1. Verfahren zum Zersetzen einer gasförmigen aliphatischen Halogenkohlenwasserstoffverbindung oder einer gasförmigen aromatischen Halogenidverbindung, dadurch gekennzeichnet, daß es die folgenden Schritte umfaßt:
 - (i) Herstellen eines chlorhaltigen Gases;
 - (ii) Mischen der gasförmigen aliphatischen Halogenkohlenwasserstoffverbindung oder der gasförmigen aromatischen Halogenidverbindung und des chlorhaltigen Gases zum Erzeugen eines Gasgemisches; und
 - (iii) nach dem Mischschritt Bestrahlen des Gasgemisches mit Licht, das Licht mit einer Wellenlänge von 300 bis 500 nm enthält, damit sich die gasförmige aliphatische Halogenkohlenwasserstoffverbindung oder die gasförmige aromatische Halogenidverbindung zersetzt.
- Zersetzungsverfahren nach Anspruch 1,
 dadurch gekennzeichnet, daß das chlorhaltige Gas Luft enthält.
 - Zersetzungsverfahren nach Anspruch 2, dadurch gekennzeichnet, daß die Chlorkonzentration im chlorhaltigen Gas zwischen 5 ppm oder mehr und 1000 ppm oder weniger liegt.
 - **4.** Zersetzungsverfahren nach Anspruch 3, **dadurch gekennzeichnet, daß** die Chlorkonzentration im chlorhaltigen Gas 20 bis 500 ppm beträgt.
- 5. Zersetzungsverfahren nach einem der Ansprüche 1 bis 4, dadurch gekennzeichnet, daß das chlorhaltige Gas aus Wasser erzeugt wird, das Chlor mit einer vorgegebenen Konzentration enthält.
 - **6.** Verfahren zum Zersetzen einer gasförmigen aliphatischen Halogenkohlenwasserstoffverbindung oder einer gasförmigen aromatischen Halogenidverbindung, **dadurch gekennzeichnet**, **daß** es die folgenden Schritte umfaßt:
 - (i) Herstellen einer Flüssigkeit, die mittels Durchlüften Chlor erzeugt;
 - (ii) Gewinnen eines Gasgemischs von dem durch Durchlüften der Flüssigkeit erzeugten Chlor und der gasförmigen aliphatischen Halogenkohlenwasserstoffverbindung oder der gasförmigen aromatischen Halogenidverbindung: und
 - (iii) nach dem Schritt, bei dem das Gasgemisch gewonnen wird, Bestrahlen des Gasgemisches mit Licht, wodurch sich die gasförmige aliphatische Halogenkohlenwasserstoffverbindung oder die gasförmige aromatische Halogenidverbindung zersetzt.

- 7. Zersetzungsverfahren nach Anspruch 6,
 - dadurch gekennzeichnet, daß die Flüssigkeit Wasser umfaßt, das Chlor mit einer vorgegebenen Konzentration enthält.
- 5 **8.** Zersetzungsverfahren nach Anspruch 5 oder Anspruch 7,

dadurch gekennzeichnet, daß ein Chlorgas enthaltendes Gas erhalten wird, indem Wasser, das Chlor mit einer vorgegebenen Konzentration enthält, mit Luft durchlüftet wird.

- 9. Zersetzungsverfahren nach Anspruch 8,
- dadurch gekennzeichnet, daß die Luft eine gasförmige aliphatische Halogenkohlenwasserstoffverbindung enthält.
 - Zersetzungsverfahren nach Anspruch 5 oder Anspruch 7,
 dadurch gekennzeichnet, daß die Chlorkonzentration zwischen 2 und 2.000 mg/l liegt.
 - 11. Zersetzungsverfahren nach Anspruch 10,

15

20

25

30

50

dadurch gekennzeichnet, daß das Wasser eine Wasserstoffionenkonzentration (pH-Wert) von 1 oder mehr, jedoch 4 oder weniger, ein Redoxpotential (aktive Elektrode: Platinelektrode und Bezugselektrode: Silber-Silber-chloridelektrode) von 800 bis 1.500 mV und eine Chlorkonzentration von 5 bis 150 mg/l aufweist.

12. Zersetzungsverfahren nach Anspruch 10,

dadurch gekennzeichnet, daß das Wasser eine Wasserstoffionenkonzentration (pH-Wert) von mehr als 4, jedoch 10 oder weniger, ein Redoxpotential (aktive Elektrode: Platinelektroden und Bezugselektrode: Silber- Silberchloridelektroden) von 300 bis 1.100 mV und eine Chlorkonzentration von 2 bis 100 mg/l aufweist.

- **13.** Zersetzungsverfahren nach Anspruch 5 oder Anspruch 7, **dadurch gekennzeichnet, daß** das Wasser eine wäßrige Hypochloritlösung ist.
- Zersetzungsverfahren nach Anspruch 13,
 dadurch gekennzeichnet, daß das Hypochlorit Natriumhypochlorit und/oder Kaliumhypochlorit ist.
- **15.** Zersetzungsverfahren nach Anspruch 5 oder Anspruch 7, **dadurch gekennzeichnet, daß** das Wasser ferner anorganische und/oder organische Säuren enthält.
- 35 **16.** Zersetzungsverfahren nach Anspruch 15,

dadurch gekennzeichnet, daß die anorganische und/oder organische Säure aus Salzsäure, Fluorwasserstoffsäure, Oxalsäure, Schwefelsäure, Phosphorsäure, Borsäure, Essigsäure, Ameisensäure, Äpfelsäure, Citronensäure und Oxalsäure ausgewählt ist.

- 40 17. Zersetzungsverfahren nach einem der Ansprüche 5 oder 7 bis 12,
 - dadurch gekennzeichnet, daß das Wasser einen Elektrolyt enthaltendes Wasser und in der Nähe einer Anode erhaltenes Wasser ist, wenn zwischen einem Elektrodenpaar eine Spannung angelegt wird.
 - 18. Zersetzungsverfahren nach einem der Ansprüche 1 bis 17,
- dadurch gekennzeichnet, daß es ferner einen Schritt (iv) umfaßt, bei dem Wasser mit dem im Schritt (ii) erhaltenen Gasgemisch durchlüftet wird.
 - **19.** Zersetzungsverfahren nach Anspruch 18, dadurch gekennzeichnet, daß das Wasser alkalisch ist.
 - **20.** Zersetzungsverfahren nach Anspruch 19, **dadurch gekennzeichnet, daß** das Wasser eine wäßrige Natriumhydroxid- oder Kaliumhydroxidlösung ist.
 - 21. Zersetzungsverfahren nach Anspruch 18,
- dadurch gekennzeichnet, daß das alkalische Wasser, das in der Nähe einer Kathode erzeugt wird, wenn ein Elektrodenpaar verwendet wird, um einen Elektrolyt enthaltendes Wasser durch Elektrolyse zu zersetzen, als dieses Wasser verwendet wird.

- 22. Zersetzungsverfahren nach Anspruch 18,
 - **dadurch gekennzeichnet, daß** es ferner einen Schritt (v) umfaßt, bei dem das im Schritt (iv) erhaltene durchlüftete Wasser mit einem Mikroorganismus in Kontakt gebracht wird, der das Zersetzungsprodukt abbauen kann.
- 5 **23.** Zersetzungsverfahren nach Anspruch 18,
 - dadurch gekennzeichnet, daß der Schritt (v) einen Schritt umfaßt, bei dem das im Schritt (iv) erhaltene durchlüftete Wasser in Belebtschlamm eingeführt wird.
 - 24. Zersetzungsverfahren nach einem der Ansprüche 6 bis 23,
- dadurch gekennzeichnet, daß das Licht Licht mit einer Wellenlänge von 300 bis 500 nm enthält.
 - 25. Zersetzungsverfahren nach den Ansprüchen 1 bis 24,
 - dadurch gekennzeichnet, daß das Licht Licht mit einer Wellenlänge von 350 bis 450 nm ist.
- 26. Zersetzungsverfahren nach Anspruch 24 oder Anspruch 25, dadurch gekennzeichnet, daß die Strahlungsmenge des Lichts zwischen 10 μW/cm² und 10 mW/cm² liegt.
 - **27.** Zersetzungsverfahren nach Anspruch 26,
 - dadurch gekennzeichnet, daß die Strahlungsmenge des Lichts zwischen 50 μW/cm² und 5 mW/cm² liegt.
 - 28. Zersetzungsverfahren nach einem der Ansprüche 1 bis 27, dadurch gekennzeichnet, daß die aliphatische Halogenkohlenwasserstoffverbindung Ethylenchlorid ist.
 - 29. Zersetzungsverfahren nach Anspruch 28,
 - dadurch gekennzeichnet, daß das Ethylenchlorid Trichlorethylen und/oder Tetrachlorethylen ist.
 - 30. Zersetzungsverfahren nach Anspruch 28,
 - dadurch gekennzeichnet, daß das Ethylenchlorid Dichlorethylen ist.
- 30 **31.** Zersetzungsverfahren nach Anspruch 30,
 - dadurch gekennzeichnet, daß das Dichlorethylen 1,1-Dichlorethylen (Vinylidenchlorid) ist.
 - 32. Zersetzungsverfahren nach Anspruch 30,
 - dadurch gekennzeichnet, daß das Dichlorethylen cis-1,2-Dichlorethylen und/oder trans-1,2-Dichlorethylen ist.
 - 33. Zersetzungsverfahren nach einem der Ansprüche 1 bis 27,
 - dadurch gekennzeichnet, daß die aliphatische Halogenkohlenwasserstoffverbindung Methanchlorid ist.
- **34.** Zersetzungsverfahren nach Anspruch 33, **dadurch gekennzeichnet**, **daß** das Methanchlorid Dichlormethan und/
 - 35. Zersetzungsverfahren nach einem der Ansprüche 1 bis 27,
 - dadurch gekennzeichnet, daß die aromatische Halogenidverbindung Chlorbenzol ist.
- **36.** Vorrichtung zum Zersetzen einer gasförmigen aliphatischen Halogenkohlenwasserstoffverbindung oder einer gasförmigen aromatischen Halogenidverbindung, **dadurch gekennzeichnet**, **daß** sie folgendes umfaßt:
 - (i) einen Behälter für die Aufnahme eines chlorhaltigen Gases;
 - (ii) eine Einrichtung zum Mischen der gasförmigen aliphatischen Halogenkohlenwasserstoffverbindung oder der gasförmigen aromatischen Halogenidverbindung und des chlorhaltigen Gases, wodurch ein Gasgemisch erzeugt wird; und
 - (iii) eine Einrichtung zum Bestrahlen des Gasgemisches nach dem Mischen mit Licht, das Licht mit einer Wellenlänge von 300 bis 500 nm enthält, damit sich die gasförmige aliphatische Halogenkohlenwasserstoffverbindung oder die gasförmige aromatische Halogenidverbindung zersetzt.
 - 37. Zersetzungsvorrichtung nach Anspruch 36,
 - dadurch gekennzeichnet, daß sie ferner eine Einrichtung zum Erzeugen eines Chlorgas enthaltenden Gases umfaßt.

55

50

20

25

38. Zersetzungsvorrichtung nach Anspruch 37,

dadurch gekennzeichnet, daß die Einrichtung zum Erzeugen des Chlorgas enthaltenden Gases eine Einrichtung zum Durchlüften des chlorhaltigen Wassers mit Luft aufweist.

5 **39.** Zersetzungsvorrichtung nach Anspruch 37 oder 38,

10

20

25

30

35

40

45

50

dadurch gekennzeichnet, daß die Einrichtung zum Erzeugen des Chlorgas enthaltenden Gases umfaßt:

ein Wassergefäß als Einrichtung zum Erzeugen von chlorhaltigem Wasser; eine Einrichtung zum Einführen von einen Elektrolyt enthaltendem Wasser in das Wassergefäß;

ein Elektrodenpaar und Stromquellen, um an das einen Elektrolyt enthaltende Wasser im Wassergefäß eine Spannung anzulegen; und

eine Einrichtung zum Einführen von Luft in Wasser, das in der Nähe der Anodenseite der Elektrode des Wassergefäßes erhalten wird.

- 40. Vorrichtung zum Zersetzen einer gasförmigen aliphatischen Halogenkohlenwasserstoffverbindung oder einer gasförmigen aromatischen Halogenidverbindung, dadurch gekennzeichnet, daß sie folgendes umfaßt:
 - (i) ein Chlorerzeugungsgefäß, das eine Flüssigkeit aufnehmen kann, die durch Durchlüften Chlor erzeugt;
 - (ii) eine Einrichtung zum Gewinnen eines Gasgemischs aus dem aus dem Chlorerzeugungsgefäß erzeugten Chlor und der gasförmigen aliphatischen Halogenkohlenwasserstoffverbindung oder der gasförmigen aromatischen Halogenidverbindung; und
 - (iii) ein Reaktorgefäß mit einer Einrichtung zum Bestrahlen des Gasgemisches mit Licht, damit sich die gasförmige aliphatische Halogenkohlenwasserstoffverbindung oder die gasförmige aromatische Halogenidverbindung zersetzt, nachdem das Gasgemisch gewonnen worden ist.
 - 41. Zersetzungsvorrichtung nach Anspruch 40,

dadurch gekennzeichnet, daß das Chlorerzeugungsgefäß umfaßt:

ein Wassergefäß als Einrichtung zum Aufnehmen einer Flüssigkeit;

eine Einrichtung zum Einführen von einen Elektrolyt enthaltendem Wasser in das Wassergefäß;

ein Elektrodenpaar und Stromquellen, um an das einen Elektrolyt enthaltende Wasser im Wassergefäß eine Spannung anzulegen; und

eine Einrichtung zum Einführen von Luft in Wasser, das in der Nähe der Anodenseite der Elektrode des Wassergefäßes erhalten wird.

42. Zersetzungsvorrichtung nach Anspruch 40 oder 41,

dadurch gekennzeichnet, daß die Flüssigkeit, die mittels Durchlüften Chlor erzeugt, chlorhaltiges Wasser ist.

43. Zersetzungsvorrichtung nach Anspruch 38 oder Anspruch 42,

dadurch gekennzeichnet, daß das chlorhaltige Wasser eine Wasserstoffionenkonzentration (pH-Wert) von 1 bis 4, ein Redoxpotential (aktive Elektrode: Platinelektrode und Bezugselektrode: Silber-Silberchloridelektrode) von 800 bis 1.500 mV und eine Chlorkonzentration von 5 bis 150 mg/l aufweist.

44. Zersetzungsvorrichtung nach Anspruch 38 oder Anspruch 42,

dadurch gekennzeichnet, daß das chlorhaltige Wasser eine Wasserstoffionenkonzentration (pH-Wert) von mehr als 4 und 10 oder weniger, ein Redoxpotential (aktive Elektrode: Platinelektrode und Bezugselektrode: Silber-Silberchloridelektrode) von 300 bis 1.100 mV und eine Chlorkonzentration von 2 bis 100 mg/l aufweist.

45. Zersetzungsvorrichtung nach Anspruch 38 oder Anspruch 42,

dadurch gekennzeichnet, daß das chlorhaltige Wasser eine wäßrige Hypochloritlösung ist.

46. Zersetzungsvorrichtung nach Anspruch 45,

dadurch gekennzeichnet, daß das Hypochlorit Natriumhypochlorit und/oder Kaliumhypochlorit ist.

⁵⁵ **47.** Zersetzungsvorrichtung nach Anspruch 38 oder Anspruch 42,

dadurch gekennzeichnet, daß das chlorhaltige Wasser ferner eine anorganische Säure und/oder eine organische Säure enthält.

48. Zersetzungsvorrichtung nach Anspruch 47,

dadurch gekennzeichnet, daß die anorganische und die organische Säure zumindest eine Säure ist, ausgewählt aus Salzsäure, Fluorwasserstoffsäure, Oxalsäure, Schwefelsäure, Phosphorsäure, Borsäure, Essigsäure, Ameisensäure, Äpfelsäure, Citronensäure und Oxalsäure.

5

49. Zersetzungsvorrichtung nach Anspruch 38 oder Anspruch 42,

dadurch gekennzeichnet, daß die in das chlorhaltige Wasser geleitete Luft eine gasförmige aliphatische Halogenkohlenwasserstoffverbindung enthält.

50. Zersetzungsvorrichtung nach einem der Ansprüche 36 bis 49,

dadurch gekennzeichnet, daß die Licht ausstrahlende Einrichtung eine Licht ausstrahlende Einrichtung ist, bei der das Licht für das Gasgemisch Licht mit einer Wellenlänge von 300 bis 500 nm enthält, und die Strahlungsmenge 10 μW/cm² bis 10 mW/cm² beträgt.

51. Zersetzungsvorrichtung nach einem der Ansprüche 36 bis 50, die ferner eine Einrichtung umfaßt, um Wasser mit dem mit Licht bestrahlten Gasgemisch zu durchlüften.

52. Zersetzungsvorrichtung nach Anspruch 51,

dadurch gekennzeichnet, daß das Wasser alkalisch ist.

20

53. Zersetzungsvorrichtung nach Anspruch 52,

dadurch gekennzeichnet, daß das Wasser alkalisches Wasser ist, das in der Nähe einer Kathode erzeugt worden ist, wenn einen Elektrolyt enthaltendes Wasser unter Verwendung von einem Elektrodenpaar durch Elektrolyse zersetzt wird.

25

54. Zersetzungsvorrichtung nach Anspruch 41,

dadurch gekennzeichnet, daß sie ferner eine Einrichtung umfaßt, um das mit dem Gasgemisch, das mit Licht bestrahlt worden ist, durchlüftete Wasser mit einem Mikroorganismus in Kontakt zu bringen, der ein Zersetzungsprodukt abbauen kann.

30

35

40

50

55. Zersetzungsvorrichtung nach Anspruch 54,

dadurch gekennzeichnet, daß die Einrichtung aufweist:

ein Gefäß, das den Mikroorganismus enthält, und eine Einrichtung zum Einführen des Wassers, das durch das mit Licht bestrahlte Gasgemisch natürlich gealtert

ist, in das Gefäß.

56. Zersetzungsvorrichtung nach Anspruch 51,

dadurch gekennzeichnet, daß sie ferner eine Einrichtung umfaßt, um das Wasser, das mit dem Gasgemisch durchlüftet wurde, das mit Licht bestrahlt worden ist, in Belebtschlamm einzuführen.

Revendications

- **1.** Procédé de décomposition d'un halogénure d'hydrocarbure aliphatique gazeux ou d'un halogénure aromatique gazeux, **caractérisé en ce qu'**il comprend les étapes consistant à :
 - (i) préparer un gaz contenant du chlore ;
 - (ii) mélanger l'halogénure d'hydrocarbure aliphatique gazeux ou l'halogénure aromatique gazeux et le gaz contenant du chlore pour former un mélange gazeux ; et
 - (iii) après l'étape de mélange, transmettre de la lumière contenant une lumière ayant une longueur d'onde de 300 nm à 500 nm au mélange gazeux pour décomposer l'halogénure d'hydrocarbure aliphatique gazeux ou l'halogénure aromatique gazeux.
- Procédé de décomposition suivant la revendication 1, caractérisé en ce que le gaz contenant du chlore contient de l'air.
 - 3. Procédé de décomposition suivant la revendication 2, caractérisé en ce que la concentration en chlore du gaz

contenant du chlore est comprise dans l'intervalle d'une valeur égale ou supérieure à 5 ppm à une valeur égale ou inférieure à 1000 ppm.

- **4.** Procédé de décomposition suivant la revendication 3, **caractérisé en ce que** la concentration en chlore du gaz contenant du chlore est comprise entre 20 et 500 ppm.
- **5.** Procédé de décomposition suivant l'une quelconque des revendications 1 à 4, **caractérisé en ce que** le gaz contenant du chlore est engendré à partir d'eau contenant du chlore à une concentration prédéterminée.
- 6. Procédé de décomposition d'un halogénure d'hydrocarbure aliphatique gazeux ou d'un halogénure aromatique gazeux, **caractérisé en ce qu'**il comprend les étapes consistant à :
 - (i) préparer un liquide engendrant du chlore par aération ;

5

15

20

25

35

40

50

- (ii) obtenir un mélange gazeux du chlore engendré par aération du liquide et de l'halogénure d'hydrocarbure aliphatique gazeux ou de l'halogénure aromatique gazeux ; et
- (iii) après l'étape d'obtention du mélange gazeux, irradier le mélange gazeux avec de la lumière pour décomposer l'halogénure d'hydrocarbure aliphatique gazeux ou l'halogénure aromatique gazeux.
- 7. Procédé de décomposition suivant la revendication 6, **caractérisé en ce que** le liquide comprend de l'eau contenant du chlore à une concentration prédéterminée.
- 8. Procédé de décomposition suivant la revendication 5 ou la revendication 7, caractérisé en ce qu'un gaz contenant le chlore gazeux est obtenu par aération de l'eau contenant du chlore à une concentration prédéterminée avec de l'air.
- 9. Procédé de décomposition suivant la revendication 8, caractérisé en ce que l'air contient un halogénure d'hydrocarbure aliphatique gazeux.
- **10.** Procédé de décomposition suivant la revendication 5 ou la revendication 7, **caractérisé en ce que** la concentration en chlore est comprise entre 2 et 2000 mg/l.
 - 11. Procédé de décomposition suivant la revendication 10, caractérisé en ce que l'eau a une concentration en ions hydrogène (valeur de pH) égale ou supérieure à 1 mais égale ou inférieure à 4, un potentiel d'oxydoréduction (électrode active : électrode de platine et électrode de référence : électrode d'argent-chlorure d'argent) de 800 à 1500 mV, et une teneur en chlore de 5 à 150 mg/l.
 - 12. Procédé de décomposition suivant la revendication 10, caractérisé en ce que l'eau a une concentration en ions hydrogène (valeur de pH) supérieure à 4 mais égale ou inférieure à 10, un potentiel d'oxydoréduction (électrode active : électrode de platine et électrode de référence : électrode d'argent-chlorure d'argent) de 300 à 1100 mV, et une concentration en chlore de 2 à 100 mg/l.
 - **13.** Procédé de décomposition suivant la revendication 5 ou la revendication 7, **caractérisé en ce que** l'eau est une solution aqueuse d'un hypochlorite.
- **14.** Procédé de décomposition suivant la revendication 13, **caractérisé en ce que** l'hypochlorite est constitué au moins d'hypochlorite de sodium ou d'hypochlorite de potassium.
 - **15.** Procédé de décomposition suivant la revendication 5 ou la revendication 7, **caractérisé en ce que** l'eau contient en outre au moins un acide choisi entre des acides inorganiques et des acides organiques.
 - **16.** Procédé de décomposition suivant la revendication 15, **caractérisé en ce que** ledit au moins un acide choisi entre des acides inorganiques et des acides organiques est choisi entre l'acide chlorhydrique, l'acide fluorhydrique, l'acide oxalique, l'acide sulfurique, l'acide phosphorique, l'acide borique, l'acide acétique, l'acide formique, l'acide maléique, l'acide citrique et l'acide oxalique.
 - 17. Procédé de décomposition suivant l'une quelconque des revendications 5 ou 7 à 12, caractérisé en ce que l'eau est de l'eau contenant un électrolyte et de l'eau obtenue à proximité d'une anode lorsqu'un potentiel est appliqué entre deux électrodes.

- **18.** Procédé de décomposition suivant l'une quelconque des revendications 1 à 17, **caractérisé en ce qu'**il comprend en outre une étape (iv) d'aération de l'eau avec le mélange gazeux obtenu par l'étape (ii).
- 19. Procédé de décomposition suivant la revendication 18, caractérisé en ce que l'eau est alcaline.

5

15

25

40

- **20.** Procédé de décomposition suivant la revendication 19, **caractérisé en ce que** l'eau est une solution aqueuse d'hydroxyde de sodium ou d'hydroxyde de potassium.
- 21. Procédé de décomposition suivant la revendication 18, caractérisé en ce que de l'eau alcaline produite à proximité d'une cathode au moyen d'une paire d'électrodes pour électrolyser l'eau contenant un électrolyte est utilisée comme eau.
 - 22. Procédé de décomposition suivant la revendication 18, caractérisé en ce qu'il comprend en outre une étape (v) de mise en contact de l'eau aérée obtenue dans l'étape (iv) avec un microorganisme capable de décomposer le produit de décomposition.
 - 23. Procédé de décomposition suivant la revendication 18, caractérisé en ce que l'étape (v) comprend l'étape d'introduction de l'eau aérée obtenue dans l'étape (iv) dans une boue activée.
- 20 **24.** Procédé de décomposition suivant l'une quelconque des revendications 6 à 23, **caractérisé en ce que** la lumière est une lumière contenant une lumière à une longueur d'onde comprise entre 300 nm et 500 nm.
 - **25.** Procédé de décomposition suivant les revendications 1 à 24, **caractérisé en ce que** la lumière est une lumière à une longueur d'onde comprise entre 350 nm et 450 nm.
 - **26.** Procédé de décomposition suivant la revendication 24 ou la revendication 25, **caractérisé en ce que** la quantité émise de lumière est comprise entre 10 μW/cm² et 10 mW/cm².
- 27. Procédé de décomposition suivant la revendication 26, caractérisé en ce que la quantité émise de lumière est comprise entre 50 μW/cm² et 5 mW/cm².
 - **28.** Procédé de décomposition suivant l'une quelconque des revendications 1 à 27, **caractérisé en ce que** l'halogénure d'hydrocarbure aliphatique est un chlorure d'éthylène.
- 29. Procédé de décomposition suivant la revendication. 28, **caractérisé en ce que** le chlorure d'éthylène est au moins un des composés consistant en trichloréthylène et tétrachloréthylène.
 - **30.** Procédé de décomposition suivant la revendication 28, **caractérisé en ce que** le chlorure d'éthylène est un dichloréthylène.
 - **31.** Procédé de décomposition suivant la revendication 30, **caractérisé en ce que** le dichloréthylène est un 1,1-dichloréthylène (chlorure de vinylidène).
- **32.** Procédé de décomposition suivant la revendication 30, **caractérisé en ce que** le dichloréthylène est au moins l'un quelconque des composés consistant en cis-1,2-dichloréthylène et trans-1,2-dichloréthylène.
 - **33.** Procédé de décomposition suivant l'une quelconque des revendications 1 à 27, **caractérisé en ce que** l'halogénure d'hydrocarbure aliphatique est un chlorure de méthane.
- **34.** Procédé de décomposition suivant la revendication 33, **caractérisé en ce que** le chlorure de méthane est au moins un des composés consistant en dichlorométhane et trichlorométhane.
 - **35.** Procédé de décomposition suivant l'une quelconque des revendications 1 à 27, **caractérisé en ce que** l'halogénure aromatique est le chlorobenzène.
 - **36.** Appareil pour la décomposition d'un halogénure d'hydrocarbure aliphatique gazeux ou d'un halogénure d'hydrocarbure aromatique gazeux, **caractérisé en ce qu'**il comprend :

(i) un support pour renfermer un gaz contenant du chlore ;

5

10

15

20

25

30

35

40

- (ii) un moyen pour mélanger l'halogénure d'hydrocarbure aliphatique gazeux ou l'halogénure d'hydrocarbure aromatique gazeux et le gaz contenant du chlore pour former un mélange gazeux ; et
- (iii) un moyen pour transmettre au mélange gazeux de la lumière contenant une lumière ayant une longueur d'onde de 300 nm à 500 nm pour décomposer l'halogénure d'hydrocarbure aliphatique gazeux ou l'halogénure d'hydrocarbure aromatique gazeux, après le mélange.
- **37.** Appareil de décomposition suivant la revendication 36, **caractérisé en ce qu'**il comprend en outre un moyen pour engendrer un gaz contenant du chlore gazeux.
- **38.** Appareil de décomposition suivant la revendication 37, **caractérisé en ce que** ledit moyen pour engendrer le gaz contenant du chlore gazeux comprend un moyen pour aérer de l'eau contenant du chlore avec de l'air.
- **39.** Appareil de décomposition suivant la revendication 37 ou 38, **caractérisé en ce que** ledit moyen pour engendrer le gaz contenant du chlore gazeux comprend

comme moyen pour engendrer de l'eau contenant du chlore, un récipient d'eau ;

un moyen pour fournir de l'eau contenant un électrolyte dans le récipient d'eau;

une paire d'électrodes et des sources de puissance pour appliquer un potentiel à l'eau contenant un électrolyte dans le récipient d'eau, et

un moyen pour introduire de l'air dans l'eau obtenue à proximité de la face d'anode de l'électrode du récipient d'eau.

- **40.** Appareil pour décomposer un halogénure d'hydrocarbure aliphatique gazeux ou un halogénure d'hydrocarbure aromatique gazeux, **caractérisé en ce qu'**il comprend:
 - (i) un récipient de production de chlore, capable de renfermer un liquide engendrant du chlore par aération;
 - (ii) un moyen pour obtenir un mélange gazeux du chlore engendré par le récipient de production de chlore et de l'halogénure d'hydrocarbure aliphatique gazeux ou de l'halogénure aromatique gazeux ; et
 - (iii) un récipient de réacteur comprenant un moyen pour transmettre de la lumière au mélange gazeux afin de décomposer l'halogénure d'hydrocarbure aliphatique gazeux ou l'halogénure aromatique gazeux, après l'obtention du mélange gazeux.
- **41.** Appareil de décomposition suivant la revendication 40, **caractérisé en ce que** ledit récipient de production de chlore comprend

comme moyen pour renfermer un liquide, un récipient d'eau ;

un moyen pour fournir de l'eau contenant un électrolyte dans le récipient d'eau ;

une paire d'électrodes et des sources de puissance pour appliquer un potentiel à l'eau contenant un électrolyte dans le récipient d'eau, et

un moyen pour introduire de l'air dans l'eau obtenue à proximité de la face d'anode de l'électrode du récipient d'eau.

- **42.** Appareil de décomposition suivant la revendication 40 ou 41, **caractérisé en ce que** ledit liquide engendrant du chlore par aération est de l'eau contenant du chlore.
- 43. Appareil de décomposition suivant la revendication 38 ou la revendication 42, **caractérisé en ce que** l'eau contenant du chlore a une concentration en ions hydrogène (valeur de pH) de 1 à 4, un potentiel d'oxydoréduction (électrode active : électrode de platine et électrode de référence : électrode d'argent-chlorure d'argent) de 800 à 1500 mV et une concentration en chlore de 5 à 150 mg/l.
- 44. Appareil de décomposition suivant la revendication 38 ou la revendication 42, caractérisé en ce que l'eau contenant du chlore a une concentration en ions hydrogène (valeur de pH) de plus de 4 à 10 ou moins de 10, un potentiel d'oxydoréduction (électrode active : électrode de platine et électrode de référence : électrode d'argent-chlorure d'argent) de 300 à 1100 mV et une concentration en chlore de 2 à 100 mg/l.
- 45. Appareil de décomposition suivant la revendication 38 ou la revendication 42, **caractérisé en ce que** l'eau contenant du chlore est une solution aqueuse d'un hypochlorite.
 - 46. Appareil de décomposition suivant la revendication 45, caractérisé en ce que l'hypochlorite est au moins un des

composés consistant en hypochlorite de sodium et hypochlorite de potassium.

5

10

20

25

30

40

45

50

- **47.** Appareil de décomposition suivant la revendication 38 ou la revendication 42, **caractérisé en ce que** l'eau contenant du chlore contient en outre au moins un des acides consistant en un acide inorganique et un acide organique.
- **48.** Appareil de décomposition suivant la revendication 47, **caractérisé en ce que** les acides inorganiques et acides organiques consistent en au moins un acide choisi entre l'acide chlorhydrique, l'acide fluorhydrique, l'acide oxalique, l'acide sulfurique, l'acide phosphorique, l'acide borique, l'acide acétique, l'acide formique, l'acide maléique, l'acide citrique et l'acide oxalique.
- **49.** Appareil de décomposition suivant la revendication 38 ou la revendication 42, **caractérisé en ce que** l'air passé dans de l'eau contenant du chlore contient un halogénure d'hydrocarbure aliphatique gazeux.
- 50. Appareil de décomposition suivant l'une quelconque des revendications 36 à 49, caractérisé en ce que le moyen émettant de la lumière est un moyen émettant de la lumière dans lequel la lumière amenée au mélange gazeux comprend une lumière à une longueur d'onde de 300 nm à 500 nm, et la quantité émise est comprise entre 10 μW/cm² et 10 mW/cm².
 - **51.** Appareil de décomposition suivant l'une quelconque des revendications 36 à 50, comprenant en outre un moyen pour aérer l'eau avec le mélange gazeux exposé à la lumière.
 - **52.** Appareil de décomposition suivant la revendication 51, **caractérisé en ce que** l'eau est alcaline.
 - **53.** Appareil de décomposition suivant la revendication 52, **caractérisé en ce que** l'eau est une eau alcaline produite à proximité d'une cathode en électrolysant l'eau contenant un électrolyte au moyen d'une paire d'électrodes.
 - **54.** Appareil de décomposition suivant la revendication 41, **caractérisé en ce qu'**il comprend en outre un moyen pour mettre en contact l'eau aérée avec le mélange gazeux exposé à la lumière avec un microorganisme capable de décomposer un produit de décomposition.
 - **55.** Appareil de décomposition suivant la revendication 54, **caractérisé en ce que** le moyen comprend un récipient contenant le microorganisme et un moyen pour introduire l'eau aérée avec le mélange gazeux exposé à la lumière dans le récipient.
- 56. Appareil de décomposition suivant la revendication 51, **caractérisé en ce qu'**il comprend en outre un moyen pour introduire l'eau aérée avec le mélange gazeux exposé à la lumière dans une boue activée.



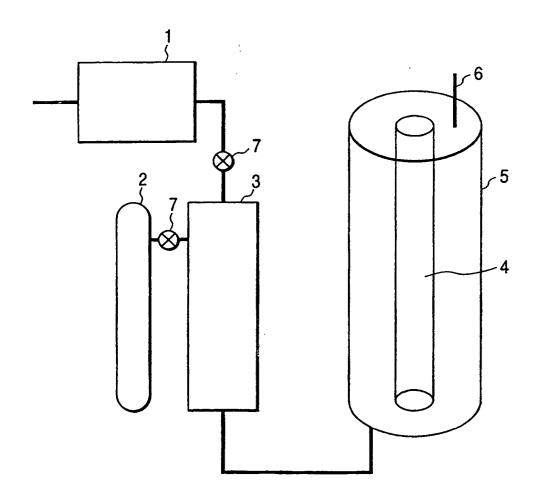


FIG. 2

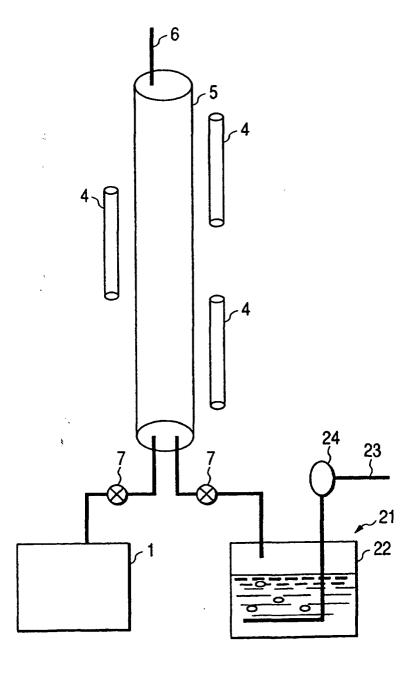


FIG. 3

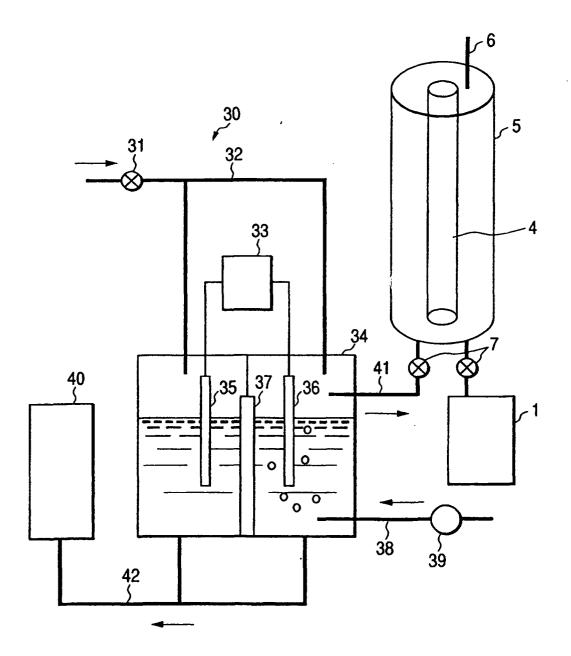


FIG. 4

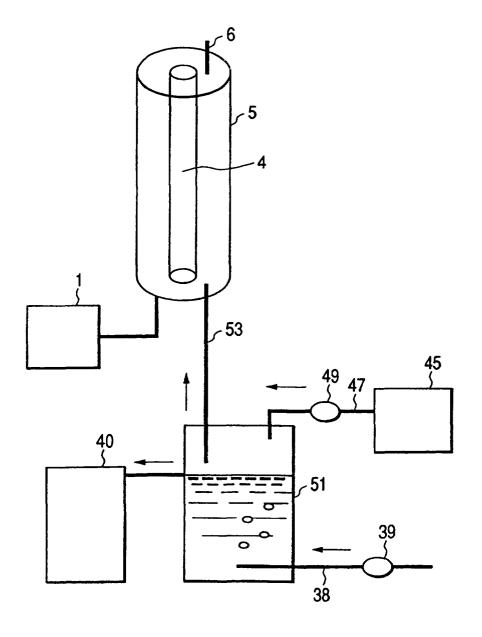


FIG. 5

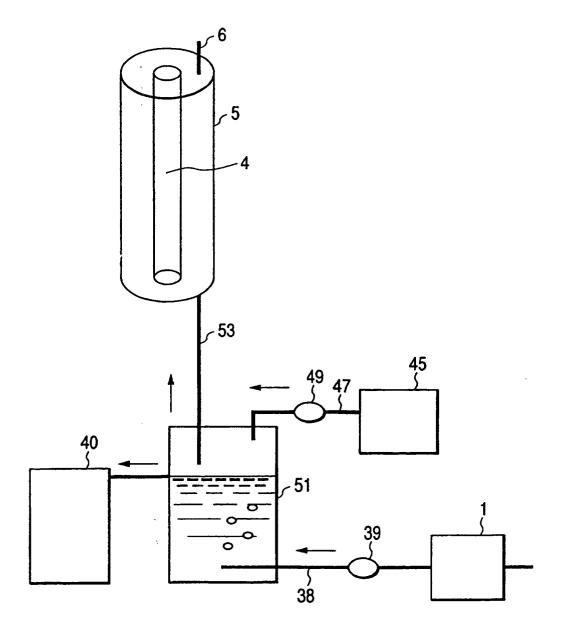


FIG. 6

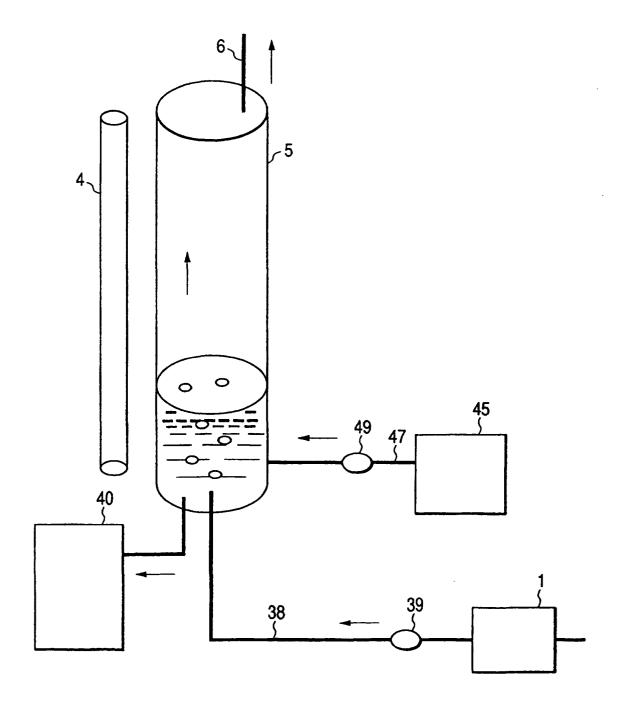


FIG. 7

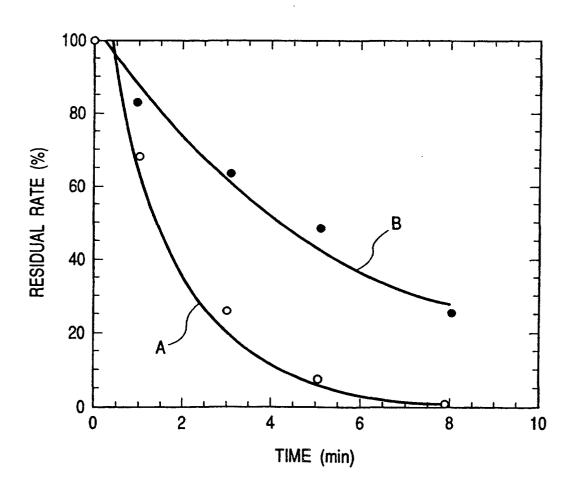


FIG. 8

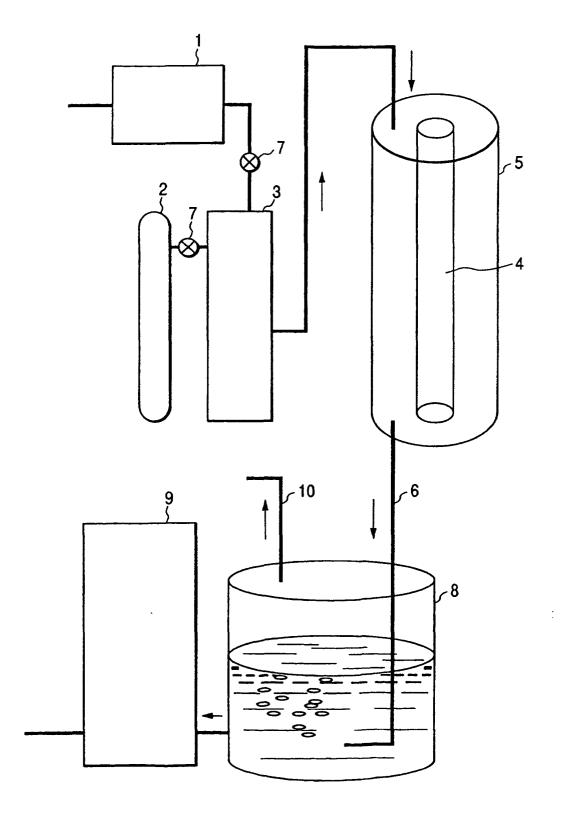


FIG. 9

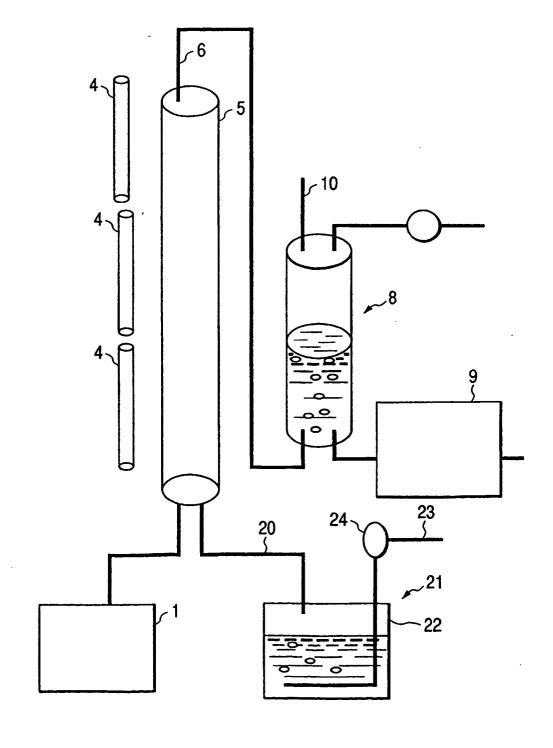


FIG. 10

