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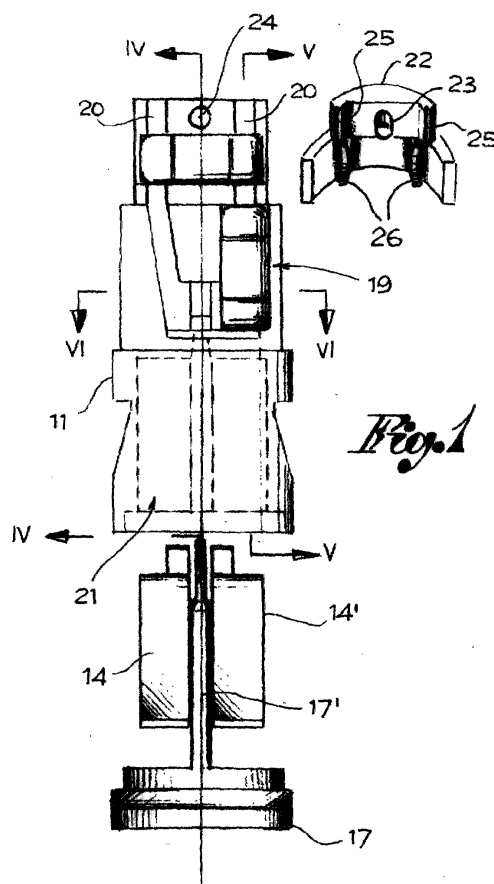
(30) Priority: **18.12.1998 IT BS980088**

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(54) **Method of manufacturing luminous indicators and luminous indicators produced**

(57) This invention discloses a method of manufacturing a luminous indicator which comprises:

- the prior preparation of a half-shell (11) in insulating plastic material, having an intermediate housing (19) and two channels (20) open on one side and a hollow (21) that is open at the other end of the half-shell;
- the positioning of the wires (13) of a light bulb (12) in said channels (20), at least one resistance (15,16) in said intermediate housing (19) and contact reeds (14,14') in said hollow,
- the use of an additional element (22) to block the wires (13) in said channels (20) and resistance (15,16) in said intermediate housing (19); and
- the overprinting of an external body or enclosure (27) on said half-shell (11) to enclose and block all the components.



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EUROPEAN SEARCH REPORT

Application Number
EP 99 83 0511

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			F21Q F21S F21W H01H
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 11 September 2001	Examiner Busto, M
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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