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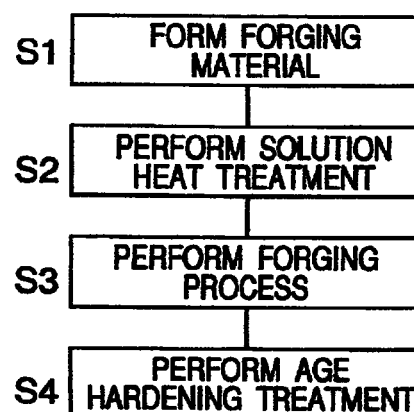
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(54) **Light metal forging material manufacturing method and forged member manufacturing method using the material**

(57) This invention relates to a method for manufacturing a light metal forging material provided as a material to be subjected to a forging process for obtaining a light metal forged member, by charging a light metal molten material into the molding cavity of a specified molding die so as to form a forging material and subjecting the forging material to a specified heat treatment before the forging process, there is generated a blister attributed to internal gas expansion in the material, thereby, in obtaining a finished product made of light metal by forming a forging material and forging the material, a blister associated with heat treatment is reliably prevented from being generated in a product (forged member) through this forging process.

**Fig.6**



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# EUROPEAN SEARCH REPORT

Application Number  
EP 99 12 5044

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Place of search		Date of completion of the search	Examiner
BERLIN		19 January 2001	Kesten, W
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