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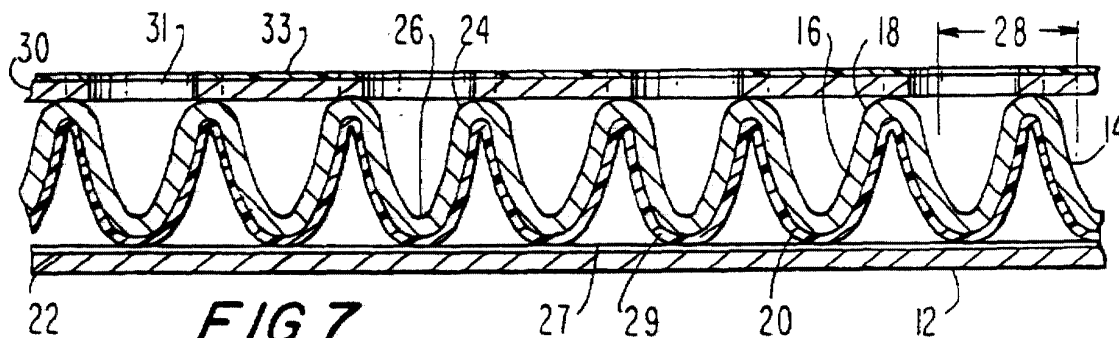
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(62) Document number(s) of the earlier application(s) in
accordance with Art. 76 EPC:
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(54) **Method for forming corrugated paper container and container made therefrom**

(57) A method for forming a corrugated paperboard container and a container made therefrom having a first layer of flat paperboard (12) to which is attached a second layer of contoured paperboard (14), said contoured layer having a plurality of flutes, each said flute including a first flute tip and a second flute tip, the flute rise being substantially vertical at the midpoint between said flute tips and a perforated layer of paperboard (30) having a plurality of openings (31) therein coupled with said fluted

layer along said plurality of said flute tips, said forming method comprising, placing the corrugated paperboard into a stamping die, the stamping die having a male die and a female cavity shaped in the shape in which the paperboard is to be formed; pressing the paperboard between the die and the cavity to apply a pressure to the paperboard; applying heat to the paperboard simultaneously with said application of pressure; and removing said die from the cavity.





European Patent
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EUROPEAN SEARCH REPORT

Application Number
EP 00 20 1024

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
A	WO 86 07036 A (GARWOOD LTD) 4 December 1986 (1986-12-04) * page 4, last paragraph; figures * ---	1	B31B43/00 B65D81/26 B65D65/40
A	US 3 379 537 A (BRANDT BOYD W ET AL) 23 April 1968 (1968-04-23) * figures * -----	9,15	
			TECHNICAL FIELDS SEARCHED (Int.Cl.7)
			B31B B65D
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 10 April 2001	Examiner Pipping, L
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
ON EUROPEAN PATENT APPLICATION NO.**

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This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report.
The members are as contained in the European Patent Office EDP file on
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10-04-2001

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