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(72) Inventor: **Marazzi, Filippo**
41050 Colombaro (Modena) (IT)

(74) Representative: **Faraggiana, Vittorio, Dr. Ing.**
Ingg. Guzzi & Ravizza S.r.l.
Via Vincenzo Monti 8
20123 Milano (IT)

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(71) Applicant: **Marazzi Gruppo Ceramiche S.p.A.**
40123 Bologna (IT)

(54) **Method, charging device and press for the production of tiles with striping or veining in the mass**

(57) A method for the production of tiles with veining in the mass comprises the steps of charging powder into a vertical well to be pressed to form the tile mass and powder for formation of the veining in the mass, opening the well at the bottom to dump powder along a horizontal box translating with relative movement below it, and sending the box to a press for pressing of the powder therein. A press for pressing tiles in accordance with the method is equipped with a charging device (14) com-

prising a charging box (18) running between a rest position outside the press and a dumping position within the press. The device also comprises a vertical accumulation well (19) into which is fed powder for producing the tile mass and powder for achievement of veining in the mass and which on command dumps from its bottom into the box arranged beneath it during a relative translation movement between the box and the accumulation well.

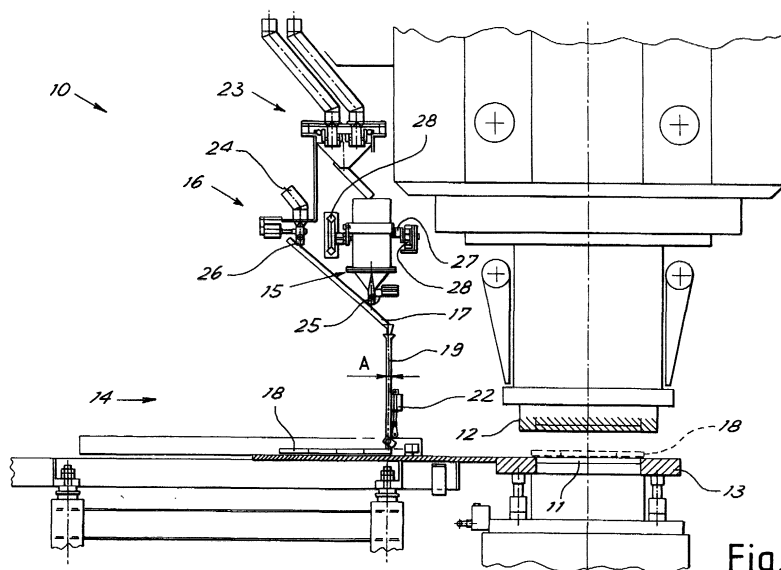


Fig. 1

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EUROPEAN SEARCH REPORT

Application Number
EP 00 20 1249

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			TECHNICAL FIELDS SEARCHED (Int.Cl.7)
			B28B B30B
The present search report has been drawn up for all claims			
Place of search THE HAGUE		Date of completion of the search 29 October 2002	Examiner Orij, J
<p>CATEGORY OF CITED DOCUMENTS</p> <p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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